WIDE RANGE

BAND PASS FILTER

MODEL 3103A SERIAL NO.____

OPERATING AND MAINTENANCE MANUAL



KROHN-HITE CORPORATION

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PRINTED IN THE USA MAY 1983 www.valuetronics.com

MODEL 3103A

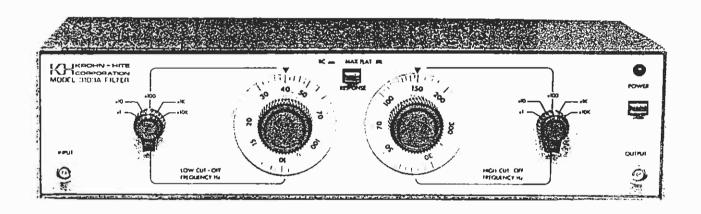


Figure 1. Model 3103A

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GENERAL DESCRIPTION

1.1 INTRODUCTION

The Model 3103A, illustrated in Figure 1, is a variable band-pass Filter with a low cutoff frequency range adjustable from 10Hz to 1MHz and a high cutoff range adjustable from 30Hz to 3MHz. The pass-band gain is unity (0dB), with attenuation rate of 24dB per octave outside the passband, and a maximum attenuation of 80dB. Maximum input signal amplitude is 3 volts rms and output hum and noise is less than 100 microvolts.

1.2 SPECIFICATIONS

FREQUENCY RANGE: Low cutoff frequency independently adjustable from 10Hz to 1MHz in five bands.

| Band | Multiplier | Frequency Hz |
|------|------------|---------------------------------------|
| | | \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ |
| 1 | 1 | 10-100 |
| 2 | 10 | 100-1K |
| 3 | 100 | 1K-10K |
| 4 | 1 K | 10K-100K |
| 5 | 10 K | 100K-1M |

High Cutoff Frequency independently adjustable from 30Hz to 3MHz in five bands.

| Band | Multiplier | Frequency Hz |
|------|------------|--------------|
| | _ | |
| 1 | 1 | 30-300 |
| 2 | 10 | 300-3K |
| 3 | 100 | 3K-30K |
| 4 | 1 K | 30K-300K |
| 5 | 10K | 300K-3M |

FREQUENCY DIALS: Separate low cutoff and high cutoff dials are individually calibrated with logarithmic scales reading directly in Hz.

CUTOFF FREQUENCY CALIBRATION ACCURA-

CY: +5% (+ 10% band 5) with RE-SPONSE switch in MAX FLAT (Butterworth) position; less accurate in RC position. Relative to mid-band level, the Filter output is down 3dB at cutoff in MAX FLAT position, and approximately 13dB in RC position.

BANDWIDTH: Continuously variable within the cutoff frequency limits of 10Hz and 3MHz.

ATTENUATION SLOPE: Nominal 24dB per octave.

MAXIMUM ATTENUATION: Greater than 80dB. See Section 5.2

PASS-BAND GAIN: 0dB +1/2dB.

HUM AND NOISE: Less than 100 micro-volts.

FREQUENCY RESPONSE: Standard response is 4th order Butterworth, maximally flat. A RESPONSE switch converts to simple RC response, optimum for transient-free performance.

INPUT CHARACTERISTICS:

Maximum Input Amplitude: 3 volts rms, decreasing to 2.5 volts at 3MHz.

Impedance: 100K ohms in parallel with 50pF.

Maximum DC Component: 200 volts.

OUTPUT CHARACTERISTICS:

Maximum Voltage: 3 volts rms, decreasing to 2.5 volts at 3MHz.

Maximum Current: 10 milliamperes rms

Internal Impedance: Approximately 50 ohms.

FLOATING (ungrounded) OPERATION: A chassis GROUND switch is provided on the rear panel to disconnect signal ground from chassis ground.

Note: For a more in depth definition of specifications, refer to Section 5.2

1.3 TERMINALS

On the front and rear panels, one BNC connector for INPUT, one for OUT-PUT.

1.4 FRONT PANEL CONTROLS:

LOW CUTOFF FREQUENCY dial and multiplier switch.

HIGH CUTOFF FREQUENCY dial and multiplier switch.

RESPONSE switch for MAX FLAT (Butter-worth) or RC (Transient-free) mode.

ON/OFF switch.

1.5 POWER REQUIREMENTS:

105-125 volts or 210-250 volts, single phase, 50-400 Hz, 15 watts.

1.6 DIMENSIONS AND WEIGHTS:

14"/35.6cm wide, 3.5"/9cm high, 8.5"/21.6cm deep, 81bs./3.6Kgs.

An optional Rack Mounting Kit, (Part No. RK314), is available for installing the Filter into a standard 19" rack.

1.7 FILTER CHARACTERISTICS

BANDWIDTH ADJUSTMENT

The flexibility of adjustment of bandwidth is illustrated in Figure 2. Band-pass operation in the MAX FLAT (Butterworth) mode for two different bandwidths is illustrated by curves A and B. Curve B shows the

minimum pass-band width obtained by setting the two cutoff frequencies equal. In this condition the pass-band gain is 6dB, and the -3dB cutoff frequencies occur at 0.8 and 1.25 times the mid-band frequency. The minimum pass-band for a 0dB pass-band gain is shown by curve A with the cutoffs set at 0.5 and 2 times the mid-band frequency.

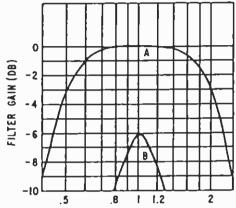


Figure 2. Normalized Filter Response

TRANSIENT RESPONSE

The frequency response characteristic of this Filter closely approximates a fourth order Butterworth with maximal flatness, ideal for filtering in the

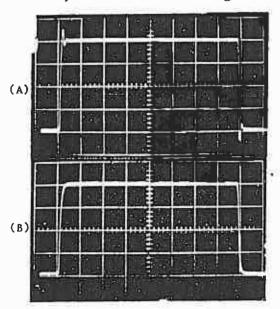


Figure 3. Response to 10kHz Square Wave with Cutoffs at 10Hz and 1MHz. (A) Butterworth (B) RC

frequency domain. For pulse or transient signal filtering, a RESPONSE switch is provided to change the frequency response to the RC mode, optimum for transient-free filtering. Figure 3 shows a comparison of the Filter output response in these modes to a square wave input signal.

CUTOFF RESPONSE

The attenuation characteristics of the Filter are shown in Figure 4. With the RESPONSE switch in the MAX FLAT (Butterworth) mode, the gain, as shown by the solid curve, is virtually flat until the -3dB cutoff

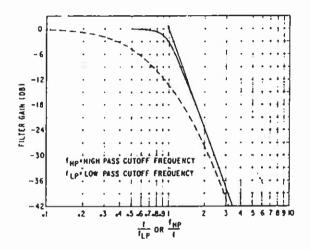


Figure 4. Normalized Attenuation Characteristics

frequency. At approximately two times the cutoff frequency, the attenuation rate coincides with the 24dB per octave straight line asymptote. In the RC mode, optimum for transient-free filtering, the dotted line shows that the gain is down approximately 13dB at cutoff and reaches 24dB per octave attenuation rate at ten times the cutoff frequen-

cy. Beyond this frequency the filter attenuation rate and maximum attenuation, in either mode, are identical.

PHASE RESPONSE

Due to the high-pass and low-pass sections of the Filter, the phase angle at any frequency is the sum of the angles. Figure 5 gives the phase characteristics for either section in degrees lead (+) or lag (-), as a function of the ratio of the operating frequency (f) to low cutoff frequency (f) or high cutoff frequency (f). The solid curve is for the MAX FLAT (Butterworth) mode and the dotted curve is for the RC mode.

Example:

Determine the phase shift through the filter, in the MAX FLAT (Butterworth) mode with the low cutoff (f_L) at 200Hz, the high cutoff (f_H) at 600Hz and an input frequency (f_L) at 300Hz.

Phase shift due to low cutoff (f_L)

$$\frac{f}{f_{\tau}} = \frac{300}{200} = 1.5$$

from Figure 5; 1.5 = +100°

Phase shift due to high cutoff (f_H)

$$\frac{f}{f_{H}} = \frac{300}{600} = .5$$

from Figure 5; $.5 = -80^{\circ}$

Total phase shift

$$= +100° -80° = +20°$$

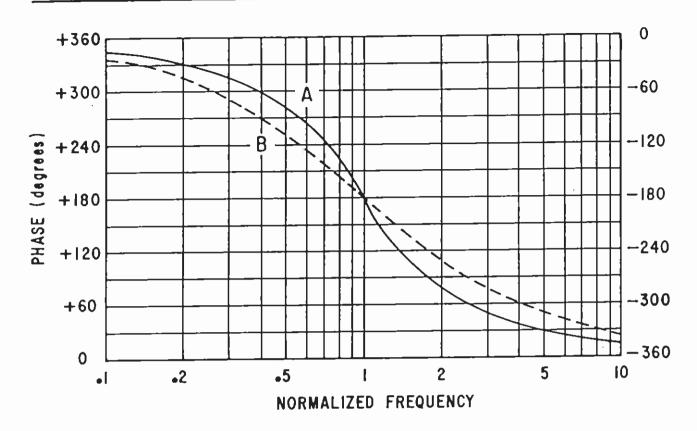


Figure 5. Normalized Phase Characteristics

OPERATION

2.1 INTRODUCTION

As shown in the Simplified Schematic Diagram, Figure 6, the Filter consists of an input amplifier, a variable low-pass section (HIGH CUTOFF FREQUENCY), and a variable high-pass section (LOW CUTOFF FREQUENCY) connected in series. Both cutoff frequencies are tuned capacitively in decade steps by the band multiplier switch, and continuously within each decade by the frequency dial which varies four cascaded resistor-filter elements. A RESPONSE switch, Sl, selects the desired filter characteristics.

2.2 TERMINALS

BNC coaxial connectors are provided on the front panel and on the rear panel for both INPUT and OUTPUT connections.

2.3 FRONT PANEL CONTROLS

The front panel of the Filter includes two dials and associated multiplier switches used to set cutoff frequencies; a power ON/OFF switch with indicator light; a RESPONSE switch for MAX FLAT or RC mode; two BNC coaxial connectors, one for the INPUT signal and one for the OUTPUT signal.

Each frequency dial is calibrated with a logarithmic scale reading directly in Hz. The left dial (LOW CUTOFF FREQUENCY) and the band multiplier switch select the low cutoff frequency. The right dial (HIGH CUT-OFF FREQUENCY) and the multiplier switch select the high cutoff frequency.

The LOW CUTOFF FREQUENCY multiplier

switch has five positions, covering the frequency ranges as follows:

| Band | Multiplier | Frequency Hz |
|------|------------|--------------|
| 1 | 1 | 10-100 |
| 2 | 10 | 100-1K |
| 3 | 100 | 1K-10K |
| 4 | 1 K | 10K-100K |
| 5 | 10K | 100K-1M |

The HIGH CUTOFF FREQUENCY multiplier switch has five positions, covering the frequency ranges as follows:

| Band | Multiplier | Frequency Hz |
|------|------------|--------------|
| _ | _ | |
| 1 | 1 | 30-300 |
| 2 | 10 | 300−3K |
| 3 | 100 | 3K-30K |
| 4 | IK | 30K-300K |
| 5 | 10K | 300K-3M |

2.4 LINE VOLTAGE AND FUSES

The Filter is powered from an ac line voltage of either 105-125 volts, with a 1/8A slow blow fuse, or 210-250 volts, with a 1/16A slow blow fuse, single phase, 50-400Hz. Use the LINE selector switch on the rear panel to select the proper mode of operation.

CAUTION

The covers should not be removed when the filter is connected to an ac power source because of the potentially dangerous voltages that exist within the unit.

2.5 OPERATION

To operate the Filter, proceed as follows:

a. Select proper ac line as described in Section 2.4.

- b. Make appropriate connections to the INPUT and OUTPUT connectors of the Filter. The input voltage should not exceed 3 volts rms.
- c. Set cutoff frequencies by means of the band multiplier switches and the frequency dials. The minimum passband is obtained by setting the HIGH CUTOFF FREQUENCY equal to the LOW CUT-OFF FREQUENCY. (Refer to Section 1.7)

NOTE

The left multiplier switch and frequency dial are used to select the LOW CUTOFF FREQUENCY, and the right multiplier switch and frequency dial are used to select the HIGH CUTOFF FREQUENCY.

- d. Push power switch on.
- e. For normal Filter operation the FLOATING/CHASSIS GROUND switch, located on the rear panel, should be in the CHASSIS position. If the Filter is used in a system where ground loops make ungrounded or floating operation essential, this switch should be in the FLOATING position.
- f. When filtering consists principally of separating frequency components of a signal, (frequency domain), the RESPONSE switch, should be in the MAX FLAT position. If the Filter is used to separate pulse type signals from noise, (time domain), this switch should be in the RC position.

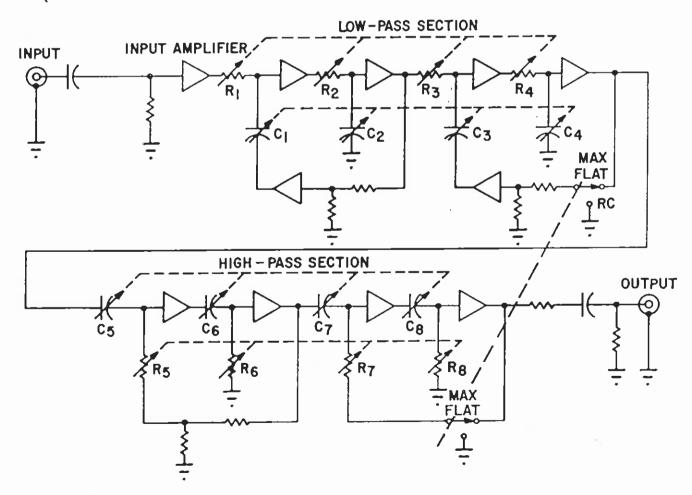


Figure 6. Simplified Schematic Diagram

CIRCUIT DESCRIPTION

3.1 INTRODUCTION

As shown in the Simplified Schematic Diagram, Figure 6, the Filter consists of an input amplifier for input isolation. A four-pole low-pass filter section (HIGH CUTOFF FREQUEN-CY) with four RC filter networks adjustable by means of a ganged potentiometer assembly and band switch. A four-pole high-pass filter section (LOW CUTOFF FREQUENCY) with four filter networks and a similar ganged potentiometer assembly and band switch. Both cutoff frequencies are tuned capacitively in decade steps by the band switch, and continuously within each decade by the potentiometer assembly.

The Schematic of the Filter, Figure 8, is located at the rear of this manual.

3.2 CIRCUIT DESCRIPTION

INPUT AMPLIFIER

The signal input is capacitor coupled to the input amplifier, consisting of emitter followers Q201 and Q202, via current limiting resistors R201 and R202, which in conjunction with clamping diodes, CR201 and CR202 prevent damage in the event of excessive input signal. The input amplifier isolates the input and provides the low impedance source necessary to drive the first RC filter network.

LOW-PASS SECTION

The Low-Pass Section consists of a pair of two-pole filters each, containing two RC filter networks. Both two-pole filters are adjusted for the proper response to provide a

Butterworth characteristic when cascaded.

All RC filter networks are isolated from each other by a buffer amplifier which consists of two emitter followers. The emitter followers, Q205 and Q206, isolate the output of the first two-pole filter from the input of the second two-pole filter. A portion of the output of the first two-pole filter is fed back via the attenuator consisting of R225 and R227 to obtain the desired response characteristic of the first two-pole filter. An emitter follower, Q207, is used to prevent loading of this attenuator.

The response of the second two-pole filter is accomplished by feeding back a portion of the output of the second two-pole filter network via the attenuator consisting of R247, R248 and P206. Q212 is an emitter follower to prevent loading of this attenuator. Q210 and Q211 isolate the low and high-pass sections and provide high frequency gain.

HIGH-PASS SECTION

The High-Pass Section also consists of a pair of two-pole filters, each adjusted for the proper response to give a Butterworth characteristic when cascaded. As in the low-pass section, emitter followers are used to isolate the RC filter networks. Q303 and Q304 act as a buffer amplifier between the first and second two-pole filters.

This amplifier also provides the gain necessary to compensate for the loss through the filter. The feedback attenuator network consisting of R317 and R318, is used to obtain the desired response characteristic for the

first two-pole filter, and similarly, R327 and P305 modify the response of the second two-pole filter. Q308 and Q309 are buffer followers to provide isolation from the output.

RC/BUTTERWORTH RESPONSE

To provide minimum overshoot to fast rise pulses, S202 is used to disconnect the feedback to the second twopole filters of both the low-pass and high-pass sections.

POWER SUPPLIES

The Power Supplies deliver a plus 10 and minus 10 volts regulated voltage. It consists of a bridge rectifier CR101, CR104, CR105 and CR106

and filter capacitors C101 and C102 to provide the necessary unregulated dc voltage. The minus 10 volts regulated supply is a typical series type regulator, using a zener reference, 2101, and amplifiers Q108 and Q105 which drive a series regulator Q106. To prevent damage when short circuits of the regulated voltage occur, a current limiting circuit consisting of Q102 and R103 turns off the minus 10 volts supply if the current in R103 exceeds a predetermined value. The plus 10 volts supply uses the minus 10 volts as a reference. A divider network consisting of R113 and R114 sets the proper voltage level for the amplifiers Q107 and Q104, which drive the series regulator Q103. Q101 and R102 limit the current in the plus 10 volts supply.

MAINTENANCE

WARNING

This procedure should be performed by qualified personnel only. If the covers must be removed, it is strongly recommended that extra precautions be taken in working with exposed circuitry, and that insulated probes and tools be used.

SHUT THE POWER SWITCH OFF AND DISCONNECT THE LINE CORD FROM THE POWER SOURCE BE-FORE REPAIRING OR REPLACING COMPONENTS.

4.1 INTRODUCTION

If the Filter is not functioning properly and requires service, the following procedure may help in locating the source of trouble. Access to the Filter is accomplished easily by removing the two screws on each side of the cover. (On rack units, the lower screw on the rack adapters, and the screw towards the rear on each side.)

The layout of components, test points, and adjustments is included on the Schematic, Figure 8, which is located at the rear of the manual. Various check points are shown on the Schematic and labeled on the PC board.

Many malfunctions may be found by visual inspection. Make a quick check of the unit for such things as broken wires, burnt or loose components, or similar conditions which could be a cause of malfunction. Any trouble-shooting of the Filter will be simplified if there is an understanding of the operation of the circuit. See Section 3, Circuit Description.

4.2 POWER SUPPLY

A fuse, F101, (1/8A for 115V or 1/16A for 230V operation), located on the rear panel, is provided to protect the filter from internal

short circuits. The rating of this fuse was selected for proper protection of the filter, and it should be replaced with one of the same type and rating.

If the Filter is not working properly, the two power supplies should be checked first. If the plus or minus 10 volts supplies appear to be correct, within 5%, refer to the Signal Tracing Procedure Section 4.3.

If the minus 10 volts supply is out of tolerance, R118 should be adjusted.

If the minus 10 volts supply is correct, and the plus 10 volts supply is out of tolerance, RII3 or RII4 may be defective.

Two regulated supplies are used to provide plus 10 volts and minus 10 volts with respect to chassis ground. The minus 10 volts supply uses a zener, 2101, as its reference, while the plus 10 volts supply uses the minus supply as its reference. This should be kept in mind when doing any work on the supply, since an error in the minus will be reflected in the plus. Both supplies are provided with current limiting circuits that will shut down the supply when excessive current is being drawn from it. Because of this, an apparent power supply malfunction may be caused by an overload elsewhere in the Filter.

If the supply does not appear to be working properly, the resulting error signal should be traced through the regulator loop to find the faulty component. Correct voltages for various points in the supply are shown on the Schematic, Figure 8. As an example of the method of troubleshooting, let us assume that the minus 10 volts supply is low. This should make the base of Q108 more positive than normal, while making its collector more negative. The base of Q106 should then be more positive than normal and the collector more negative, thus correcting the output of the supply. If a faulty component is present in the regulating loop this corrective action would be blocked. That component would then be found at the point in the loop where the action was blocked. The plus supply uses approximately the same type of circuit, therefore, the same basic method of trouble-shooting may be used there as well.

4.3 SIGNAL TRACING PROCEDURE

If the power supplies appear to be correct, but the Filter is not working, the following procedure should locate the area of malfunction:

Set both the low and high cutoff frequencies to 300Hz. Connect a 300Hz, I volt rms sine wave signal to the input terminals. If the test signal does not appear correctly at the output, the area of the malfunction may be localized by determining where in the Filter the single first deviates from normal.

Figure 7 shows various test points with their correct signal levels. If a test point is found whose signal level differs appreciably from the correct value, the circuitry immediately preceding that test point should be checked. Trace the signal

through the entire Filter, and they should be checked in the order given. The range determining capacitors associated with the band multiplier switches \$201 and \$301 are specially selected for close capacitance tolerance. All capacitor values fall within ±5% of the specified value, but in order to maintain accurate frequency calibration over the entire dial range and also between decade ranges, the capacitors are matched within ±2% of each other and generally within +2% in decade ratios.

The values of capacitance used on the two higher bands are selected to compensate for stray capacitance and are therefore not completely in decade ratios of those used on the lower bands.

For replacement purposes, a capacitor within +1% of the specified value can be used with negligible effect on the overall calibration accuracy. If more than one capacitor on a particular range is to be changed, it is recommended that several other capacitors on the switch be carefully measured on a capacitance bridge to de-

LOW CUTOFF FREQUENCY: 300Hz
HIGH CUTOFF FREQUENCY: 300Hz
RESPONSE Switch: MAX FLAT
INPUT: 1 Volt rms, 300Hz Sine Wave

| Test | Correct Signal |
|--------|------------------|
| Point | Level, RMS Volts |
| | |
| INPUT | 1.0 |
| 1 | 0.9 |
| 3 | 0.7 |
| 5 | 0.5 |
| 7 | 0.7 |
| 9 | 0.6 |
| 11 | 0.5 |
| 13 | 0.5 |
| 15 | 0.6 |
| OUTPUT | 0.5 |

Figure 7. Test Point Voltages

termine the average percentage deviation from the nominal value. Any capacitors, except those used on the two highest frequency ranges, may be measured to determine this tolerance.

Replacement can then be made with capacitors of the exact value, and calibration will not be impaired.

Each of the variable resistance elements consists of four potentiometers ganged together with a gear assembly. Each potentiometer has series and shunt trims to insure proper tracking. The trims and the angular orientation of the potentiometers are adjusted at the factory. If it becomes necessary to change one of these potentiometers in the field, it should be replaced only with a unit supplied by the factory. The angular orientation should then be adjusted following the procedure supplied with the parts.

4.4 TUNING CIRCUITS

If signal tracing shows one of the tuning circuits to be faulty, it should be determined if the trouble is in the resistive or capacitive ele-

ment. If there is trouble in a capacitive element, it will show up only on a particular multiplier band. If there is a problem in a resistive element, the trouble will be of a general nature and will show up on all multiplier bands. For replacement purposes, a capacitor within +1% of the specified value can be used with negligible effect on the overall calibration accuracy. The values of capacitors used on the two higher bands are selected to compensate for stray capacitance and, therefore, are not completely in decade ratios of those used on the lower bands.

Each of the variable resistance elements consists of four potentiometers ganged together with a gear assembly. Each potentiometer has series and shunt trims to insure proper tracking. The trims and the angular orientation of the potentiometers are adjusted at the factory. If it becomes necessary to change one of these potentiometers, do not attempt to replace the defective potentiometer, instead notify our Factory Service Department and they will provide you with the necessary information regarding repair or recalibration.

CALIBRATION

WARNING

This procedure should be performed by qualified personnel only. If the covers must be removed, it is strongly recommended that extra precautions be taken in working with exposed circuitry, and that insulated probes and tools be used.

5.1 INTRODUCTION

The following procedure is provided for the calibration of the Filter. The steps outlined, follow closely the operations which are performed on the Filter by our Final Test Department. Strict adherence to this procedure should restore the Filter to its original specifications. If any difficulties are encountered, refer to Section 4, Maintenance. Please consult our Factory Service Department for any question which are not covered in this procedure.

5.2 SPECIFICATIONS

CUTOFF FREQUENCY CALIBRATION

The high and low cutoff frequencies, as defined below, should be within +5%, (+10% band 5), of the corresponding dial reading, KROHN-HITE Filters are calibrated to conform to passive Filter terminology. The cutoff frequency in the MAX FLAT (Butterworth) mode is the frequency at which the gain of the Filter is 3dB down from the gain at the middle of the pass-band. This pass-band varies with separation of the cutoff frequencies as shown in Figure 2. In the RC transient-free mode, this cutoff frequency gain is approximately 13dB down.

PASS-BAND GAIN

The Filter output voltage, under open circuit conditions, will be within +1/2dB of the input voltage for all frequencies within the pass-

band.

To determine the pass-band gain accurately, the high and low cutoff frequencies must be separated by a factor of at least four, and the measuring frequency must be the geometric mean of these frequencies.

ATTENUATION SLOPE

A typical attenuation curve is shown in Figure 4. At the cutoff frequency, in the MAX FLAT (Butterworth) mode, the slope is approximately 12dB per octave, and at the 12dB point the slope has essentially reached its nominal value of 24dB per octave. The slope of the straight portion of the curve may vary slightly from 24dB per octave at certain frequencies because of cross-coupling effects.

MAXIMUM ATTENUATION

This Filter has a maximum attenuation specification of 80dB which applies over most of the frequency range. At the high frequency end, this attenuation is reduced due to unavoidable cross-coupling between input and output.

OUTPUT IMPEDANCE

The Filter will operate into any load impedance providing the maximum output voltage and current specification is not exceeded. For a matched load impedance of 50 ohms, the pass-band gain will be approximately 6dB. Lower values of load resistance will not damage the filter but will increase

the distortion.

Higher values of external load may be used with no sacrifice in performance and correspondingly, lower pass-band gain. In KROHN-HITE Filters, there is no requirement for the load impedance to match the output impedance.

INTERNALLY GENERATED HUM AND NOISE

The internally generated hum and noise measurement is based on the use of a Ballantine Model 310 Voltmeter or equivalent. The measurement is made with the input connector shorted, and with no other external signal connections to the Filter, and with the voltmeter leads shielded.

DISTORTION

Filter distortion is a function of several variables and is difficult to specify exactly. In general, if the Filter is operated within its ratings, distortion products introduced by the Filter and not present in the input signal will not exceed 0.5%. In most cases distortion will be considerably less than 0.5%.

5.3 TEST EQUIPMENT REQUIRED

- a. Oscillator capable of supplying at least 3 volts rms from 10Hz to 10MHz with frequency calibration better than +1%, distortion less than 0.1% and frequency response within +0.2dB.
- b. AC Meter frequency response, 10Hz to 10MHz; full scale sensitivity from 10mV to 10 volts rms; dB scale; input capacitance should be less than 20pF.
- c. Oscilloscope having direct coupled horizontal and vertical amplifiers with equal phase characteristics to at least 20kHz and vertical sensi-

tivity of 10mV per division.

- d. DC Voltmeter 15 volts dc full scale.
- e. Variable Auto-Transformer to adjust line voltage.
- f. AC Voltmeter to measure line voltage.

5.4 POWER SUPPLIES

With the Filter operating at 115 or 230 volts line, whichever is applicable, check the plus and minus 10 volts supplies with respect to chassis ground. The FLOATING/CHASSIS grounding switch, located on the rear panel, should be in the CHASSIS position.

If the minus 10 volts supply is out of tolerance R118 should be adjusted.

If the minus 10 volts supply is correct and the plus 10 volts supply is out of tolerance, R113 or R114 may be defective.

5.5 CALIBRATION PROCEDURE

The following procedure must be used in the sequence given in order to have the controls in the proper positions. Throughout the procedure, low cutoff is abbreviated LCO and high cutoff is abbreviated HCO. Note that LOW CUTOFF dial and multiplier refers to the left frequency dial and band multiplier switch, and the HIGH CUTOFF and multiplier refers to the right frequency dial and band multiplier switch. For all steps, the ac input line voltage should be at 115 or 230 volts, whichever is applicable

The layout of components, test points, and adjustments is shown on the schematic, Figure 8.

In the event the Filter does not meet

the correct tolerance as specified in each step of the calibration procedure, refer to Section 4, Maintenance.

 LCO dial slope calibration at 30.

Set: LCO dial: 30

LCO Multiplier: X10

HCO dial: 300

HCO Multiplier: X10K

Input signal: 0.5 volts rms at

300Hz.

Connect scope's vertical input

to Filter's output.

Connect scope's horizontal input and oscillator to Filter

input.

Set RESPONSE switch to MAX

FLAT position.

Adjust LCO dial to close the ellipse at about a 135 degree angle. If necessary, loosen LCO dial screws and set dial to 30.

 LCO dial gain calibration at 30.

Set: HCO dial: 300

HCO Multiplier: X10K

Switch LCO frequency multipli-

er to X1.

Connect AC Meter to Filter out-

put.

Adjust oscillator output until AC Meter indicates exactly 14dB. Return LCO frequency multiplier to X10 position. Adjust P305 until AC Meter indicates 11dB. If P305 requires adjustment, recheck 14dB reference level.

 LCO dial gain calibration at 10.

Set: LCO dial: 10 HCO dial: 300

HCO Multiplier: X10K

Input signal: 0.5 volts rms at 100Hz

Switch LCO frequency multiplier to X1. Adjust oscillator output until AC Meter indicates exactly 14dB. Return LCO frequency multiplier to X10. Adjust LCO dial until AC Meter indicates 11dB. Tolerance is a dial setting from 9.5 to 10.5.

 LCO dial gain calibration at 100.

Set: LCO dial: 100

HCO dial: 300

HCO Multiplier: X10K

Input signal: 0.5 volts rms at

1kHz

Switch LCO frequency multiplier to X1. Adjust oscillator output until AC Meter indicates exactly 14dB. Return LCO frequency multiplier to X10. Adjust LCO dial until AC Meter indicates 11dB. Tolerance is a dial setting from 95 to 105.

5. Unity gain adjustment at 5kHz.

Set: LCO dial: 70

LCO multiplier: XI

HCO dia1: 45

HCO Multiplier: X10K

Input signal: I volt rms at

5kHz

With AC Meter, compare ac signal on input Filter with ac signal on output. If necessary, adjust P302 for unity gain.

X10K band calibration.

Set: LCO dial: 10

LCO multiplier: X100

HCO dial: 300

HCO Multiplier: X10K

Input signal: 0.5 volts rms at

1 MHz

a. Switch LCO multiplier to X10K. Adjust P205 for minimum change, less than 0.3dB, in output amplitude when switching LCO multiplier from X100 to X10K.

b. Change input frequency to 50kHz. Switch LCO multiplier to X100. Adjust oscillator amplitude until AC Meter indicates exactly 0.1 volts, 20dB on output of Filter. Switch LCO multiplier to X10K. If necessary, adjust C317 and C319 until AC Meter indicates output of Filter is down 24dB and repeat part a.

c. Change input frequency to 100kHz. Switch LCO multiplier to XlK. Adjust oscillator amplitude until AC Meter indicates exactly 0.1 volts, 20dB on output of Filter. Switch LCO multiplier to X10K. Adjust LCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 9.5 to 10.5. If off, dial reading high, increase C319 and decrease C317. If dial reading is low, decrease C319 and increase C317. Repeat parts a and b respectively.

d. Set LCO dial to 100. Set output frequency to 1MHz. Switch LCO multiplier to X1K. Adjust oscillator amplitude until AC Meter indicates exactly 0.1 volts, 20dB on output of Filter. Switch LCO multiplier to X10K. Adjust C325 until AC Meter indicates 17dB.

e. Set LCO dial to 30. Set input frequency to 300kHz. Switch LCO multiplier to XlK. Adjust oscillator amplitude until AC Meter indicates exactly 20dB on output on Filter. Set LCO multiplier to XlOK. Ad-

just LCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 28.5 to 31.5. If out of tolerance, divide the error between 10 and 100 on the dial.

7. LCO dial gain calibration at 30 on all bands.

Set: LCO dial: 30
LCO multiplier: Xl
HCO dial: 300
HCO multiplier: X10K
Input signal: 0.1 volts rms
with the frequency as noted.

a. Xl calibration:

Connect AC Meter to Filter output. Set oscillator frequency to 300 Hz. Adjust oscillator output until AC Meter indicates exactly 20dB. Change frequency to 30 Hz. Adjust LCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 28.5 to 31.5.

b. X100 calibration:

Set: LCO dial: 30 LCO multiplier: X10 Input signal: 1 volt rms at 3kHz

Adjust oscillator output until AC Meter indicates exactly 20dB. Set LCO frequency multiplier to X100. Adjust LCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 28.5 to 31.5.

c. XlK calibration:

Set: LCO dial: 30 HCO dial: 100 Input signal: 1 volt rms at 30kHz

Adjust oscillator output until AC Meter indicates exactly

20dB. Set LCO frequency multiplier to X1K. Adjust LCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 28.5 to 31.5.

8. HCO dial calibration at 90.

Set: LCO dial: 90

LCO multiplier: X10

HCO dial: 90

HCO multiplier: X10K

Input signal: 0.5 volts rms at

900Hz

Connect oscillator output to scope's horizontal input. Adjust the scope for horizontal deflection of 20 divisions. Remove oscillator output from scope horizontal input and connect to scope vertical input. Adjust scope for vertical deflection of 20 divisions. move oscillator output from scope and connect to Filter input. Connect scope horizontal input to input of Filter and scope vertical input to Filter output. Adjust LCO dial to close ellipse at about a 45 degree angle. Switch HCO multiplier to X10. Adjust HCO dial to close ellipse at about a 135 degree angle. If necessary, loosen HCO dial screws and set dial to 90.

9. HCO dial gain calibration at 90.

Set: LCO dial: 10

LCO multiplier: X1

HCO dial: 90

HCO multiplier: X10

Switch HCO frequency multiplier to X100 and adjust oscillator output until AC Meter indicates exactly 14dB. Return HCO frequency multiplier to X10. Adjust P206 until AC Meter indicates 11dB.

 HCO dial gain calibration at 30.

Set: LCO dial: 10

LCO multiplier: Xl

HCO dial: 30

HCO multiplier: X10

Input signal: 0.5 volts rms at

300Hz

Switch HCO frequency multiplier to X100 and adjust oscillat or output until AC Meter indicates exactly 14dB. Return HCO frequency multiplier to X10. Adjust HCO dial until AC Meter indicates 11dB. Tolerance is a dial setting from 28.5 to 31.5.

11. HCO dial calibration at 300.

Set: LCO dial: 10

LCO multiplier: Xl

HCO dial: 300

Input signal: 0.5 volts rms at

3kHz

Switch HCO frequency multiplier to X100 and adjust oscillator until AC Meter indicates exactly 14dB. Return HCO frequency multiplier to X10. Adjust HCO dial until AC Meter indicates 11dB. Tolerance is a dial setting from 285 to 315.

12. X10K band calibration:

Set: LCO dial: 10

LCO multiplier: Xl

HCO dial: 300

Input signal: 0.1 volts rms at

30kHz

Adjust oscillator output until AC Meter indicates exactly 20dB. Change oscillator frequency to 300kHz. Adjust C223 until AC Meter indicates 17dB. Set filter dial to 300 and oscillator to 3MHz. Adjust C228 until AC Meter indicates 17dB. Check 90 on the dial with the

oscillator set at 90kHz. It may be necessary to divide the error by re-adjusting C223 and C228.

HCO dial gain calibration at 13. 100 on all bands.

Set: LCO dial: 10 LCO multiplier: XI HCO dial: 100

> Input signal: 0.1 volts rms at 100kHz.

a. XIK band calibration:

Adjust oscillator output until AC Meter indicates exactly 20dB. Switch HCO multiplier to X1K. Adjust HCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 95 to 105.

b. X100 band calibration:

Input signal: 0.1 volts rms at Set: 10kHz

> Adjust oscillator output until AC Meter indicates exactly 20 Switch HCO multiplier to X100. Adjust HCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 95 to 105.

c. Xl band calibration:

HCO multiplier: X10 Input signal: 0.1 volt rms at 100Hz

> Adjust oscillator output until AC Meter indicates exactly 20dB. Switch HCO multiplier to X1. Adjust HCO dial until AC Meter indicates 17dB. Tolerance is a dial setting from 95 to 105.

Maximum attenuation at 90kHz. 14.

Set: LCO dial: 100

LCO multiplier: X10K

HCO dial: 30

HCO multiplier: X10K

Input signal: 3 volts rms at

90kHz

Output signal should be below 330 microvolts.

15. Maximum attenuation at 3MHz.

Set: LCO dial: 100

LCO multiplier: X10K

HCO dial: 30

HCO multiplier: X10K

Input signal: 3 volts rms at

3MHz

Output signal should be below 3.3 millivolts.

16. Maximum input voltage.

Set: LCO dial: 100

LCO multiplier: Xl

HCO dial: 300

HCO multiplier: X10K

Input signal: 3 volts at 300kHz

Check that output signal is not

distorted.

17. Output impedance.

LCO dial: 100 Set:

LCO multiplier: X1

HCO dial: 300

HCO multiplier: X10K

Input signal: I volt rms at

lkHz

Connect 50 ohm resistor to Filter output. Output signal should decrease to approximately 0.5 volts. Remove 50 ohm

resistor.

Hum and noise. 18.

Set: LCO dial: 10

LCO multiplier: XJ

HCO dial: 300

HCO multiplier: X10K Input signal: 0

Remove oscillator. Connect AC Meter only to Filter output and a shorting jumper across the input connector. Replace all covers. Output signal level should be below 150 microvolts. Caution! If output level is greater than 150 microvolts, monitor output to be sure excessive output is not due to radio or television station interference.

PARTS LISTS, SCHEMATICS AND BOARD LAYOUTS

6.1 ORDERING INFORMATION

When ordering parts from Krohn-Hite, specify the instrument model number (Model 3103A), instrument serial number, schematic reference designation (ie; R, C, CR etc..) and the manufacturer's part number (see the list below for the Manufacturer's abbreviation and FSCM number).

Address all inquiries to your local Krohn-Hite Sales Representative or directly to Krohn-Hite. Any engineering modifications will be found on a Modification Sheet inside the rear cover of this manual.

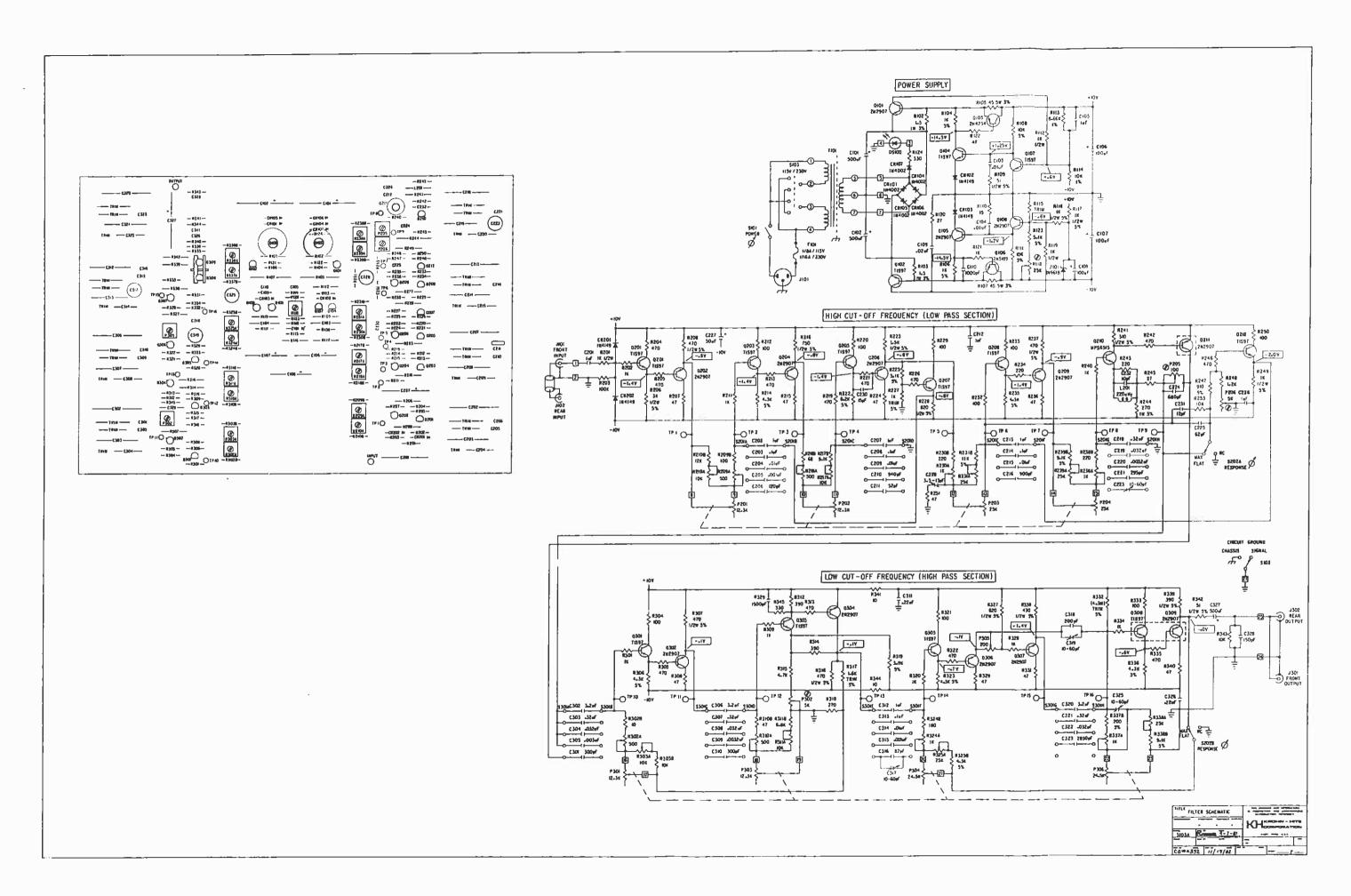
The part numbers listed are either the actual parts used or direct replacements.

6.2 ORDERING UNLISTED PARTS

When ordering parts from Krohn-Hite that are not listed, include the instrument model number (Model 3103A), instrument serial number, a description and location of the part.

| MFR | NAME | FSCM | MFR | NAME | FSCH |
|------|--------------------------------------------|-------|-----|-------------------------------------------|--------|
| ΑV | Aavid Engineering, Laconia, NH | 30161 | ITT | ITT Components-Capacitors, Santa Ana, CA | |
| AB | Allen Bradley Co., Hilwaukee, WI | 01121 | | Kahgan Electronics Corp., Rempstead, NY | 57582 |
| AD | Analog Devices Inc., Norwood, MA | 24355 | КН | Krohn-Hite Corp., Avon, MA | 88865 |
| ALC | Alco Electronic Products Inc., | | KLN | Kelvin Industries, Fajardo, PR | |
| | Div. of Augat Inc., North Andover, MA | 95146 | | Kings Electronics, Tuckahoe, NY | 91836 |
| AMP | Amphenol North America, | | | KRL Electronics Inc., Manchester, NH | 18235 |
| | Div. of Buker-Ramo, Oak Brook, IL | 29587 | LFI | Littlefuse Inc., Des Plaines, IL | 75915 |
| AMZ | American Zettler, Irvine, CA. | | | Lionex, Burlington, MA | |
| | American Power Devices, Andover, MA | 50273 | | Mallory Capacitor Co., Indianapolis, IN | 90201 |
| | Atlantic Semiconductor, Northridge, CA | 17545 | HON | Monsanto, Electronics Div., Palo Alto, CA | 26483 |
| | Amatom Electronics Hardware, | | | Motorola Inc., | |
| | Windsor Locks, CT | 06540 | | Semiconductor Group, Phoenix, AZ | 04713 |
| AVX | Aerovox Inc., New Bedford, MA | 00656 | HT | M-Tron Industries Mfg. Inc., Van Nuys, CA | 31649 |
| | Beckman Helipot Div., Fullerton, CA | 73138 | NS | National Semiconductor Corp., | 27014 |
| BUS | Bussman, | | | Semiconductor Div., Santa Clara, CA | |
| | Div. of McGraw-Edison Co., St. Louis, MO | 71400 | PRP | Precision Resistive Products Inc., | |
| CA | Circuit Assembly, Costa Mesa, CA. | | | Mediapolis, IA | |
| CC | Coto-Coil Co., Providence, RI | 71707 | QC | Quality Components Inc., St. Mary's, PA | |
| Cυ | Cornell-Dubilier Electronics, Newark, N.J. | 14655 | RCA | RCA Solid State Div., Somerville, NJ | 02735 |
| CDI | Compensated Devices Inc., Helrose, MA | | RCL | RCL Electronics, Div. of AMF, Electro- | |
| CGW | Corning Glass Works, Wilmington, NC | 27167 | | Components Group, Pompano Beach, FL | |
| CK | C&K Components Inc., Newton, MA | 09353 | RI | Resistors Inc., Chicago, IL | 83827 |
| CLX | Clairex Corp., Mt. Vernon, NY | | SCH | ITT Schadow Inc., Eden Prarie, MN | |
| CPC | Components Corp., Denville, NJ | 26364 | SIG | Signetics, Sunnyvale, CA | |
| CW | CW Industries, Warminster, PA | 79727 | SLX | Siliconix Inc., Sunnyvale, CA | 100010 |
| DE | Dale Electronics Inc., Columbus, NE | 91637 | STL | Stackpole Components Co., Raliegh, NC | |
| DLV | Delevan Corp., East Aurora, NY | 99800 | SP | Sprague Electric Co., N. Adams, MA | 56289 |
| DL | Dialight Corp., Brooklyn, NY | 72619 | STT | Stettner-Trush Inc., Cazenovia, NY | 52763 |
| EC I | Electronic Concepts Inc., Estontown, NJ | 50558 | SUP | Superior Electric Company, Bristol, CT. | |
| FCD | Fairchild, Semiconductor Group, | 07263 | S₩C | Switchcraft Inc., Chicago, IL | 82389 |
| | Mountain View, CA | | TD | Teledyne Semiconductor, Mountain View, CA | 15818 |
| FXC | Ferroxcube Corp., Div. of N.A. Phillips, | | 17 | Texas Instruments, Dallas, TX | 01295 |
| | Saugerties, NY | 02114 | YMT | Thermalloy, Dallas, TX | 13103 |
| CI | General Instrument Corp., | | TOR | Torin Corp., Torrington, CT | 60399 |
| | Semiconductor Div., Hicksville, NY | 11711 | TRW | TRW Capacitors, Ogallala, NE | 84411 |
| HG | Hi-G Co., Windsor Locks, CT | 02289 | YSA | Yuasa Battery, Santa Fe, CA | |
| HP | Hewlett-Packard component supplied by | | | | |
| | Schweber, Bedford, MA | | | | |
| | | | | | |

Manufacturer's Abbreviation and FSCM Number.



NOTES

- - a. Instrument model number and serial number.
 b. Schomatic reference.
 c. Manufacturer's part number.
- When ordering parts, please specify the following:
 Any engineering modifications will be found at the rear of this manual.
 - The part numbers listed are either the actual parts used or direct replacements.

| CAPACITORS | | | | RESIST | rors | | | | | | |
|--------------------------------------|---------------------------------------------------------|---------------------------------------------|----------------------------------------|---------------------------------|-----------------------------------------------------------------------------------|----------------------------------------|-----------------------------------|---------------------------------|--------------------------------------|-------------------------------|--------------------------------------------------------------|
| SCHEM. REF. | DESC | RIPTION | | MFR. | PART NUMBER | SCHEM. REP. | | RIPTION | | MFR. | PART NUMBER |
| C101 C102 C103 C104 C105 | 500uF 500uF .01uF .01uF luF | 10% 10% +80-20% | 25V 25V 100V 100V 100V | SP SP CD CD | TT501N025 TT501N025 WMD151 WMD151 5C023105D825083 | R102 R103 R104 R105 R106 | 1.5 1.5 1K 45 1K | 31 31 51 31 51 | 1 W 1 W 1/4 W 5 W 1/4 W | KRL KRL AB KRL AB | P-1AW1-1R5H P-1AW1-1R5H CB1025 P-5W1-45RH CB1025 |
| C106 C107 C108 C109 C110 | 100uF 100uF 100uF .02uF 1000pF | 201 201 | 25 V 25 V 25 V 500 V 500 V | SP SP SP SP | 30D107G025DD4 30D107G025DD4 30D107G025DD4 C023A501J203M C023B501E102M | R107 R108 R109 R110 R111 | 45 10K 51 15 | 31 51 51 101 51 | 5W 1/4W 1/2W 1/4W 1/4W | KRL AB AB AB AB | P-5W1-45RH CB1035 EBS105 CB1501 CB1035 |
| C201 C202 C203 C204 C205 | luF luF .luF .oluF .ooluF | 10% 10% +1-3% +1-3% | 200V 200V 200V 200V 500V | TRW TRW TRW TRW KGN | X663F-11 X663F-11 X663F-5 X663F-1 DM19C102F | R112 R113 R114 R115 R116 | 1R 8.66R 10K TRIM 1K | 10 % 1 % 1 % | 1/2W 1/4W 1/4W 1/4W 1/2W | AB PRP PRP | EB1021 B.66KGP1/4-T100 10KGP1/4-T100 EB1025 |
| C206 C207 C208 C209 C210 | 120pF luF .luF .0luF 940pF | 5% +1-3% +1-3% +1-3% | 500V 200V 200V 200V 500V | KGN TRW TRW TRW KGN | DM15C121J X663P-9 X663P-5 X663P-1 DM19C941F | R117 R118 R119 R120 R121 | 1K 25K 1K 27 1K | 10% POT 10% 10% | 1/2W 1/2W 1/2W 1/4W 1/4W | AB BKM AB AB AB | EB1021 72PMR25K EB1021 CB2701 CB1021 |
| C211 C212 C213 C214 C215 | 52pF 1uF 1uF .luP .01uP | 101 +80-201 +1-31 +1-31 +1-31 | 500V 100V 200V 200V 200V | KGN AVX TRW TRW TRW | DM15C520K 5C023105DR250B3 X663P-9 X663P-5 X663F-1 | R122 R123 R124 R201 R202 | 47 5.1K 330 1K 1K | 10% 5% 10% 10% | 1/4W 1/4W 1/4W 1/2W 1/4W | AB BA BA BA AB | CB4701 CB5125 CB3311 EB1021 CB1021 |
| C216 C218 C219 C220 C221 | 900pF .32uF .032uF .0032uF 295pP | 1% +1-3% +1-3% 1% | 500V 200V 200V 300V 500V | KGN TRW TRW KGN KGN | DM19C901F X663F-7 X663F-3 DM19C322F DM19C295F | R203 R204 P205 R205 P206 | 100K 470 100 470 5K | 10% 10% POT 10% POT | 1/4W 1/4W 1/2W 1/4W 1/2W | AB AB BKM AB BKM | CB1041 CB4711 72PMR100 CB4711 72PMR5K |
| C223 C224 C225 C226 C227 | 10-60pF 680pF 62pF 1uF 50uF | TRIMMER 10% 5% +80-20% | 500V 500V 100V 25V | STT KGN KGN AVX SP | 10STRIKOO6N1500 DM19C681K DM15C620J 5C023105D8250B3 30D506G025CC4 | R206 R207 R208 R209A R209B | 3K 47 470 500 100 | 5% 10% 5% POT 10% | 1/2W 1/4W 1/2W 1/2W 1/4W | AB AB AB BKM AB | EB3025 CB4701 EB4715 72PMR500 CB1011 |
| C228 C230 C231 C232 C301 | 3.5-13pP 15pF 12pF 10pF 300pF | TRIMMER 5% 10% 10% | 500V 500V 500V | STT RGN QC QC RGN | 75-TRIKO-02-N033 DM15C150J TYPE QC TYPE QC DM19C301P | R210A R210B R211 R212 R213 | 10K 12K 1K 100 470 | POT 10% 10% 10% | 1/2W 1/4W 1/4W 1/4W 1/4W | BKM AB AB AB AB | 72PMR10K CB1231 CB1021 CB1011 CB4711 |
| C302 C303 C304 C305 C306 | J.2uP .32uF .032uF .003uP 3.2uP | +1-3% +1-3% +1-3% 1% +1-3% | 50V 200V 200V 300V 50V | TRW TRW TRW KGN TRW | X663F-12 X663F-7 X663F-3 DM19C302F X663F-12 | R214 R215 R216 R217A R217B | 4.3K 47 750 10K 9.1K | 5% 10% 5% POT 10% | 1/4W 1/4W 1/2W 1/2W 1/4W | AB AB AB BKM AB | CB4325 CB4701 EB7515 72PMR10K CB9121 |
| C307 C308 C309 C310 C311 | .32uF .032uP .0032uF .0032uF 300pF .22uF | +1-3% +1-3% 1% 1% 20% | 200V 200V 300V 500V 100V | TRW TRW KGN KGN AVX | X663F-7 X663F-3 DM19C322F DM19C301F 8131-100-651-224M | R218A R218B R219 R220 R221 | 500 68 470 100 470 | POT 5% 10% 10% | 1/2W 1/4W 1/4W 1/4W 1/4W | BKM AB AB AB AB | 72PMR500 CB6805 CB4711 CB1011 CB4711 |
| C312 C313 C314 C315 C316 | luF .luF .OluF .OOluF 82pF | +1-3% +1-3% +1-3% 1% | 200V 200V 200V 500V 500V | TRW TRW TRW KGN KGN | X663F-9 X663F-5 X663F-1 DM19C102F DM15C820J | R222 R223 R224 R225 R226 | 8.2K 1.5K 47 5.1K 470 | 5% 5% 10% 5% | 1/4W 1/2W 1/4W 1/4W 1/4W | AB AB AB AB AB | CB8225 EB1525 CB4701 CB5125 CB4711 |
| C317 C318 C319 C320 C321 | 10-60pF 200pF 10-60pF 3.2uF | TRIMMER 10% TRIMMER +1-3% +1-3% | 500V 50V 200V | STT KGN STT TRW TRW | 10STRIKO06N1500 DM15C201K 10STRIKO06N1500 X663F-12 X663F-7 | R227 R228 R229 R230A R230B | 1K 820 100 1K 220 | 5% 5% 10% POT 10% | 1/4W 1/2W 1/4W 1/2W 1/4W | AB AB AB BKM AB | CB1025 EB8215 CB1011 72PMR1K CB2211 |
| C322 C323 C325 C326 C327 | .032uf 2850pf 10-60pf .22uf 500uf | +1-3% 1% TRIMMER 20% | 200V 300V 100V 25V | TRW KGN STT AVX SP | X66]F-3 DM19C2B50F 10STRIKO06N1500 B131-100-651-224M TT501N025 | R231A R231B R232 R233 R234 | 25K 11K 100 100 220 | POT 5% 10% 10% | 1/2W 1/4W 1/4W 1/4W 1/4W | BKM AB AB AB AB | 72PMR25K CB1135 CB1011 CB1011 CB2211 |
| C328 C329 | 150pF 1500pF | 10% 10% | 500V 100V | KGN CD | DMI5C151K WMF1D15 | R235 R236 | 4.3K 47 | 5% 10% | 1/4W 1/4W | AB AB | CB4325 CB4701 |

| RESIST | ors | | | DIODES | | | |
|----------------------------------------|-------------------------------------------------|--------------------------------------------------------|------------------------------------------------------------|----------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|-------------------------------------------------------|
| SCHEM. REF. | | MFR | . PART NUMBER | SCHEM. | | MFR. | PART NUMBER |
| R237 R238A R238B | 1K POT 220 10% | 1/2W AB 1/2W BKM 1/4W AB | EB4715 72PMR1K CB2211 | CR101 CR102 CR103 CR104 | DIODE, RECTIFIER DIODE, SWITCHING DIODE, SWITCHING DIODE, RECTIFIER | AS APD APD AS | 184002 184149 184149 184002 |
| R.19A P.39B R240 R241 R242 | 9.1K 5% 1K 10% 510 5% | 1/2W BKM 1/4W AB 1/4W AB 1/2W AB 1/4W AB | 72PMR25K CB9125 CB1021 EB5115 CB4711 | CR105 CR106 CR107 CR201 CR202 | DIODE, RECTIFIER DIODE, RECTIFIER DIODE, RECTIFIER DIODE, SWITCHING DIODE, SWITCHING | AS AS APD APD | 1 N4002 1 N4002 1 N4002 1 N4149 1 N4149 |
| R243 R244 R245 R246 R247 | 270 5% 27 10% 470 10% | 1/4W AB 1W AB 1/4W AB 1/4W AB 1/4W AB | CB2211 GB2715 CB2701 CB4711 CB9115 | Z101 INDUCT | DIODE, ZENER, 10V | APD | 1N961B |
| R248 R249 R250 | 1K 5% | 1/4W AB 1/2W AB 1/4W AB | CB1221 EB1025 CB1011 | SCHEM. REF. | DESCRIPTION | MFR. | PART NUMBER |
| R251 R253 | 10% 10% | 1/4W AB 1/4W AB | CB4701 CB1031 | L201 SEMICO | 220uHY 10% 2W | DEL | 3500-16 |
| R301 P302 R302 R302B P303A | 5K POT 500 POT 10 10% | 1/4W AB 1/2W BKM 1/2W BKM 1/4W AB 1/2W BKM | CB1021 72PMR5K 72PMR500 CB1001 72PMR10K | SCHEM. REF. | DESCRIPTION | MFR. | PART NUMBER |
| R303B R304 P305 R305 R306 | 10K 10% 100 10% 200 POT 470 10% | 1/4W AB 1/4W AB 1/2W BKM 1/4W AB 1/4W AB | CB1031 CB1011 72PMR200 CB4711 CB4325 | Q101 Q102 Q103 Q104 Q105 | TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP | MOT TI MOT TI MOT | 2N2907 TIS97 2N4234 TIS97 2N2907 |
| R310A | 47 10% 1 1K 10% 1 47 10% 1 | 1/2W AB 1/4W AB 1/4W AB 1/4W AB 1/2W BKM | EB4715 CB4701 CB1021 CB4701 72PMR500 | Q1°6 Q167 Q108 Q201 Q202 | TRANSISTOR, NPN TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP | NS TI MOT TI HOT | 2N5189 TIS97 2N2907 TIS97 2N2907 |
| RJ11B R312 R313 | 6.8K 10% 1 390 5% 1 470 10% 1 | 1/2W BKM 1/4W AB 1/4W AB 1/4W AB 1/4W AB | 72PMR10K CB6821 CB3911 CB4711 CB3911 | Q203 Q204 Q205 Q206 Q207 | TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN | TI MOT TI MOT TI | TIS97 2N2907 TIS97 2N2907 TIS97 |
| R316 R317 R318 | 470 5% 1 1.6% 5% 1 270 10% 1 | 1/4W AB 1/2W AB 1/4W AB 1/4W AB 1/4W AB | CB4721 EB4715 CB1625 CB2711 CB3925 | Q208 Q209 Q210 Q211 Q212 | TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN | MOT MOT MOT MOT TI | TIS97 2N2907 MPS6515 2N2907 TIS97 |
| R321 R322 R323 | 100 10% 1 470 10% 1 4.3K 5% 1 | 1/4W AB 1/4W AB 1/4W AB 1/4W AB 1/2W BKM | CB1021 CB1011 CB4711 CB4325 72PMR1K | Q301 Q302 Q303 Q304 Q305 | TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP TRANSISTOR, NPN | TI MOT TI MOT TI | T1597 2N2907 T1S97 2N2907 T1S97 |
| R325B R327 | 25K POT 1 4.3K 5% 1 620 5% 1 | L/4W AB L/2W BKM L/4W AB L/2W AB L/4W AB | CB1811 72PMR25K CB4325 EB6215 CB1021 | 0306 0307 0308 0309 | TRANSISTOR, PNP TRANSISTOR, PNP TRANSISTOR, NPN TRANSISTOR, PNP | MOT MOT TI MOT | 2N2907 2N2907 TIS97 2N2907 |
| R329 R330 R331 | 47 10% 1 430 5% 1 47 10% 1 | 1/4W AB 1/2W AB 1/4W AB | CB4701 EB4315 CB4701 | SCHEM. REF. | DESCRIPTION | MFR. | PART NUMBER |
| R333 R334 R335 R336 R337A | 100 10% 1 1K 10% 1 470 10% 1 4.3K 5% 1 1K POT 1 | /4W AB /4W AB /4W AB /4W AB /4W AB | CB4355 CB1011 CB1021 CB4711 CB4325 72PMR1K | \$101 \$102 \$103 \$201 \$202 \$301 | PUSHBUTTON SWITCH, POWER SLIDE SWITCH, GROUND SLIDE SWITCH, 115V - 230U ROTARY SWITCH, MULT, HCO PUSHBUTTON SWITCH, RES. ROTARY SWITCH, MULT, LCO | KH CW SWC KH KH KH | B3386 GF123 46256LFR B4038 B3386 B4038 |
| R338A R338B R339 R340 | 25K POT 1 9.1K 5% 1 390 5% 1 47 10% 1 | /4W AB /2W BKM /4W AB /2W AB /4W AB /4W AB | CB2015 72PMR25K CB9125 EB3915 CB4701 CB1001 | F101 J101 T101 | FUSE 1/8A - 115V 1/16A - 230V RECEPTACLE TRANSFORMER | BUS BUS SWC KH | MDL-1/8A MDL-1/16A EAC-301 B2290 |
| R342 R343 R344 | 51 5% 1, 10x 10% 1, 10 10% 1. | /2W AB /4W AB /4W AB /4W AB | EB5105 CB1031 CB1001 CB3311 | DS100 | INDICATOR LED | DL | 559-0101-003 |
| | | | | | | | |

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