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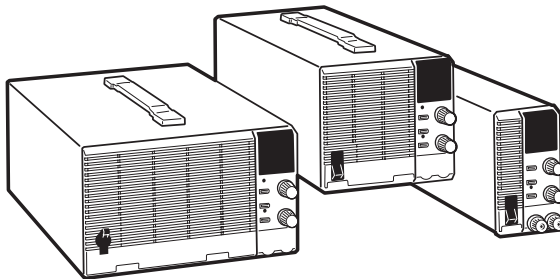
INSTRUCTION MANUAL

REGULATED DC POWER SUPPLY

PAK-A SERIES PAK-AM SERIES

PAK6-60A	PAK10-35A	PAK20-18A
PAK35-10A	PAK60-6A	PAK6-120A
PAK10-70A	PAK20-36A	PAK35-20A
PAK60-12A	PAK6-160A	PAK10-100A
PAK20-50A	PAK35-30A	PAK60-18A

PAK6-60AM	PAK10-35AM	PAK20-18AM
PAK35-10AM	PAK60-6AM	PAK6-120AM
PAK10-70AM	PAK20-36AM	PAK35-20AM
PAK60-12AM	PAK6-160AM	PAK10-100AM
PAK20-50AM	PAK35-30AM	PAK60-18AM



Use of Instruction Manual

Please read through and understand this Instruction Manual before operating the product. After reading, always keep the manual nearby so that you may refer to it as needed. When moving the product to another location, be sure to bring the manual as well.

If you find any incorrectly arranged or missing pages in this manual, they will be replaced. If the manual it gets lost or soiled, a new copy can be provided for a fee. In either case, please contact Kikusui distributor/agent, and provide the “Kikusui Part No.” given on cover.

This manual has been prepared with the utmost care; however, if you have any questions, or note any errors or omissions, please contact Kikusui distributor/agent.

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Both unit specifications and manual contents are subject to change without notice.

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Power Requirements of this Product

Power requirements of this product have been changed and relevant sections of the Operation Manual should be revised accordingly. (Revision should be applied to items indicated by a check mark .)

Input voltage

The input voltage of this product is _____ Vac,
and the voltage range is _____ to _____ Vac. Use the product
within this range only.

Input fuse

The rating of this product's input fuse is _____ A, _____ Vac,
and _____.

WARNING

- To avoid electrical shock, always disconnect the power cord or turn off the switchboard before attempting to check or replace the fuse.
 - Use a fuse element having a shape, rating, and characteristics suitable for this product. The use of a fuse with a different rating or one that short circuits the fuse holder may result in fire, electric shock, or irreparable damage.
-

Power Requirements of this Product(Cont'd)

Power cord

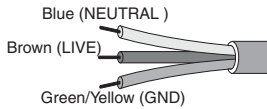
The product is provided with power cords described below. If the power cord has no plug, attach a plug or crimp-style terminals to the power cord in accordance with the wire colors specified in the drawing.



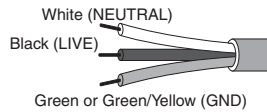
WARNING

The attachment of a plug of power cord or crimp-style terminals must be carried out by qualified personnel.

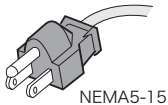
Without a plug



Without a plug



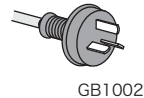
Plug for USA



Plug for Europe



Plug for China



Provided by Kikusui distributor/agent

Kikusui agents can provide you with suitable power cord.
For further information, contact Kikusui distributor/agent.

Request to Users

This products must be used only by qualified personnel who understand the contents of this operation manual. If it is handled by disqualified personnels, electrical hazards may result. Be sure to handle it under supervision of qualified personnel (those who have electrical knowledge).

If any abnormality or failure was detected in the products, stop using it immediately and contact your Kikusui distributor or agent.

Installation

- Be sure the environmental condition where the products to be installed meets all requirements listed in the operation manual.
- To prevent electric shock, connect the ground terminal to electrical ground (safety ground).
- Connect the product to the specified AC power source with the AC power cable provided.
- For output wiring or load cables, use connection cables with larger current capacity.

Maintenance and inspection

- To prevent electric shock, be absolutely sure to unplug or stop applying power before performing maintenance or inspection.
- Make sure the AC input voltage setting and the fuse ratings are satisfied and that there is no abnormality in the AC power cable.
- Do not remove the cover when performing maintenance or inspection. There are parts inside the product which may cause physical hazards. Consult your Kikusui distributor or agent before uncover the products in case if it is so necessary.
- To maintain performance and safe operation of the product, it is recommend to conduct a periodic maintenance, inspection, cleaning, and calibration.

Relocation

- Disconnect all cables when relocate the product.
- Use two or more persons when relocate the product which weights more than 20 kg. The weight of the products can be found in this operation manual.
- Be careful of harming protruded parts of the products such as output terminals, terminal boards or heatsinks when moving.
- Use extra precautions such as using more people when relocating into or out of present locations including inclines or steps. Also handle carefully when relocating tall products as they can fall over easily.
- Be sure the operation manual are included whenever the product is moved, relocated or possession is passed to another party.

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1. GENERAL

1.1 Description

The PAK-A/AM is a high reliability and safty regulated DC power supply for industrial use. It is a switching regulator and provides a high total efficiency, and is extremely compact and light. It is incorporated with various provisions for use as an industrial system component, including a local/remote switchover circuit, remote control signal input circuits, monitor signal output circuits, and protectors.

The advantageous features of the PAK-A/AM Power Supply are as follows:

(1) Compact and light

The sizes and weight of the PAK-A/AM is less than a half to one-third of those of the conventional power supply (those of the corresponding model of Kikusui PAD-L Power Supply).

Thus, the PAK-A/AM can be very advantageously used as a system component. It can be easily handled for maintenance and replacement.

(2) High efficiency

The overall efficiency of the PAK-A/AM is as high as approximately 80%, greatly reducing its Joule loss and increasing its rated output power. When the PAK-A/AM is used as a system component, the overall system cooling provision cost as well as the electricity cost itself will be substantially decreased.

(3) High reliability and safety

The PAK-A/AM has been designed to the highest reliability and safety available based on the full technical assets of Kikusui as a leading manufacturer of measuring instruments and power supplies. The PAK-A/AM is incorporated with protectors against output overvoltage, input overvoltage or overcurrent, and equipment overheat. Trip of any of these protectors will cause the switching drive stop and the input power switch (circuit breaker) turned off.

(4) Provisions for system component

In order to be able to serve as a component of an industrial system, the PAK-A/AM is incorporated with the various features.

The PAK-A/AM is available either in a blind type or in an indicating

type (with a digital meter). It is incorporated with monitor, status, and control signal output circuits. It is provided with a remote/local selector switch. It employs a front air intake system, to improve the space factor of system components. It can be installed on a rack from the front of the rack.

(5) Fan speed control for low acoustic noise

The revolutionary speed of the cooling fan motor is automatically controlled in proportion to the heat sink temperature. This fan speed control is useful for reducing the thermal stress of power device. Thus, automatically fan speed down when the load is light and/or ambient temperature is low, the PAK-A/AM generates less noise and the air filter is required to be replaced less frequently.

(6) Remote control provisions

In order to be operated as an industrial system component, the PAK-A/AM is incorporated with remote control provisions for continuously-variable control of the output voltage or current with an external voltage or resistance, for on/off control of the output switch with an external contact signal, for turning off of the input power switch, etc.

The indicating model has a digital readout, which operates either as an output voltmeter or ammeter of 3-1/2 digits, as selected with a panel switch. The indicating model has a digital output voltmeter and an ammeter. Both are of 3-1/2 digits.

The PAK-A/AM employs the switching rectification circuit and, therefore, it cannot serve the following types of uses:

- (a) For use at an EMI measuring site or in a shielded room.
- (b) For R & D use which do not tolerate even several millivolts of ripple noise.
- (c) For adjustment of receivers and tuners.

Before starting operating your PAK-A/AM power supply, be sure to read this manual to make you familiar with the PAK-A/AM.

2. SPECIFICATIONS

2.1 PAK350W Specifications

PAK	Standard type		6-60A	10-35A	20-18A	35-10A	60-6A
	Module type		6-60AM	10-35AM	20-18AM	35-10AM	60-6AM
AC input			85 V to 132 VAC (170 V to 250 VAC ^{*1}), 47 Hz to 63 Hz, single phase				
DC output ^{*2}							
Voltage	Variable range	0 V to 6 V	0 V to 10 V	0 V to 20 V	0 V to 35 V	0 V to 60 V	
	Adjustment	Standard type: 10-turn, Resolution: 0.018 % of F.S Module type: FINE, COARSE 1-turn (semi-fixed)					
Current	Variable range	0 A to 60 A	0 A to 35 A	0 A to 18 A	0 A to 10 A	0 A to 6 A	
	Adjustment	Standard type: 10-turn, Resolution: 0.025 % of F.S Module type: 1-turn (semi-fixed)					
Efficiency	Typical ^{*3}	73 %	75 %	78 %	80 %	78 %	
Input current (Approx.)			8 A (100 VAC), 5 A (200 VAC) ^{*1}				
Inrush current			33 A peak or less				
Constant-voltage characteristics ^{*2}							
Stability	Source effect ^{*4}	For ± 10 % change of line voltage 0.05 % +5 mV					
	Load effect ^{*4}	For 0 % to 100 % change of output current 0.1 % +5 mV					
Ripple and noise (PARD)							
p-p ^{*5}	Typical	40 mV	40 mV	40 mV	40 mV	40 mV	
	Max.	60 mV	60 mV	60 mV	60 mV	60 mV	
rms (5 Hz to 1 MHz)		10 mV	10 mV	10 mV	10 mV	10 mV	
Transient response ^{*6}			Typical 1 ms				
Temperature coefficient			Typical 150 ppm/ $^{\circ}$ C				
Rise time			(No load)/(Full load) Approx. 50/50 ms				
Fall time			(No load)/(Full load) Approx. 2000/150 ms				
Remote control			Output voltage control with external voltage (0 V to approx. 10 V) Output voltage control with external resistor (0 Ω to approx. 10 k Ω)				

PAK	Standard type	6-60A	10-35A	20-18A	35-10A	60-6A
	Module type	6-60AM	10-35AM	20-18AM	35-10AM	60-6AM
Constant-current characteristics						
Stability	Source effect	For $\pm 10\%$ change of line voltage $0.2\% + 5\text{ mA}$				
	Load effect	For 1 V to 100 % change of output current $0.2\% + 5\text{ mA}$				
Ripple and noise (PARD) rms (5 Hz to 1 MHz) ^{*7}		120 mA	70 mA	40 mA	20 mA	12 mA
Temperature coefficient		Typical 300 ppm/°C				
Remote control		Output current control with external voltage (0 V to approx. 10 V) Output current control with external resistor (0 Ω to approx. 10 k Ω)				
Meters (Standard type)						
Voltmeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.1\%$ rdg ± 2 digits (23 °C ± 5 °C), Temperature coefficient ± 200 ppm/°C (0 °C to 50 °C)				
Sensitivity		10 mV	10 mV	100 mV	100 mV	100 mV
Ammeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.5\%$ rdg ± 3 digits (23 °C ± 5 °C), Temperature coefficient ± 400 ppm/°C (0 °C to 50 °C)				
Sensitivity		100 mA	100 mA	10 mA	10 mA	10 mA
Constant voltage mode indication		C.V. : With green LED				
Constant current mode indication		C.C. : With red LED				
Output signals						
Constant-voltage operation		Open collector, Active LOW (refer to Section 3.3.9)				
Constant-current operation						
Power ON-OFF/alarm						
Protections						
Overvoltage protection		Voltage setting range: Approx. 10 % to 110 % of rated output voltage, Operation: Cuts out power switch, Operating time: 1.5 ms ^{*8}				
Overcurrent protection		Limits output at approx. 110 % of rated output current				
Overtemperature protection		Stops oscillation at approx. 85 °C ± 5 °C or 90 °C ± 5 °C (heatsink temperature)				
Thermal fuse rating		Blows out at 139 °C (resistor temperature)				
Input fuse rating		10 A				
Overvoltage protection of input (line voltage)		Cuts out power switch				

PAK	Standard type	6-60A	10-35A	20-18A	35-10A	60-6A
	Module type	6-60AM	10-35AM	20-18AM	35-10AM	60-6AM
Environment conditions						
Operating ambient temperature range		0 °C to 50 °C				
Operating ambient humidity range		30 % to 80 % RH				
Storage temperature range		-20 °C to 70 °C				
Storage humidity range		20 % to 80 % RH				
Cooling method		Forced air cooling with variable speed fan, front air intake system				
Output terminal						
Front output (standard type only)				○	○	○
Rear output		○	○	○	○	○
Function (Standard type)						
Output switch		To turn on/off output power (automatically reset to off when input power is turned on)				
Voltage/current limit switch		To let meter indicate limit voltage/current				
Preset OVP switch		To let meter indicate OVP trip voltage				
Applications						
Remote sensing		Compensates for up to 1 V of voltage drop per one-way ^{*9}				
Remote control		Output voltage or current can be remote controlled.				
Master/slave parallel operation		Up to three units (including master unit) of same model				
On-off control of output		With make-contact signal				
Turning off of power switch		With make-contact signal				
Isolation from ground		±250 VDC				
Insulation resistance (at room temperature, 70 % RH or less)		Between chassis and input: 30 MΩ or more (500 VDC) Between chassis and output: 20 MΩ or more (500 VDC)				
Withstand voltage		Between input and output, input and chassis: 1500 VAC, 1minute				
External dimensions (refer to Mechanical Outline Drawing)		71 W x 124 H x 350 D mm (2.80 W x 4.88 H x 13.78 D inch)				
Weight (including accessories)		Approx. 3.5 kg (7.7 lb)				

PAK	Standard type	6-60A	10-35A	20-18A	35-10A	60-6A
	Module type	6-60AM	10-35AM	20-18AM	35-10AM	60-6AM
Rack mounting	For EIA	Rack adaptor KRA3				
	For JIS	Rack adaptor KRA150				
Accessories ^{*10}						
Operation manual		1				
Parts for output terminal		Cover 1 ea, Bolts 2 ea, Nuts 2 ea, Spring washer 2 ea				
20P connector (for control)		1 set (Terminal, Socket, Hood cover)				
Input cable		3-core cord, approx. 2.5 m to 3 m with 3P plug				
GND cable		Single cord, with lug terminal				
Input current vs output voltage characteristics						

- *1. For conversion into the nominal 200V system (170 V to 250 VAC), consult your Kikusui agent. Do not attempt to convert the power supply for yourself.
- *2. The output as delivered via the rear output terminals and measured at the rear output terminals. (Note that the output performance when the front output terminals are used may be slightly degraded from that specified here.)
- *3. Typical at input 100 VAC, rated load.
- *4. As measured at the sensing point (Refer to Section 3.2.2.)
- *5. As measured with an oscilloscope (bandwidth 10 Hz to 10 MHz)
- *6. Recovery time within 0.1 % +10 mV of Eout for 20 % to 100 % change of lout at 50 % to 100 % output voltage setting.
- *7. As measured within a range of 1 % to 100 % of rated output range
- *8. The range of voltage which can be set on O.V.P to let it trip when a pulse voltage which sharply changes from 90 % to 110 % of the set voltage is applied to the output.
- *9. The maximum output voltage attainable with compensation is the maximum rated output voltage plus 0.6 V.
- *10. Refer to Section 2.5.

2.2 PAK700W Specifications

PAK	Standard type	6-120A	10-70A	20-36A	35-20A	60-12A
	Module type	6-120AM	10-70AM	20-36AM	35-20AM	60-12AM
AC input		85 V to 132 VAC (170 V to 250 VAC ^{*1}), 47 Hz to 63 Hz, single phase				
DC output ^{*2}						
Voltage	Variable range	0 V to 6 V	0 V to 10 V	0 V to 20 V	0 V to 35 V	0 V to 60 V
	Adjustment	Standard type: 10-turn, Resolution: 0.018 % of F.S Module type: FINE, COARSE 1-turn (semi-fixed)				
Current	Variable range	0 A to 120 A	0 A to 70 A	0 A to 36 A	0 A to 20 A	0 A to 12 A
	Adjustment	Standard type: 10-turn, Resolution: 0.025 % of F.S Module type: 1-turn (semi-fixed)				
Efficiency	Typical ^{*3}	73 %	75 %	78 %	80 %	78 %
Input current (Approx.)		16 A (100 VAC), 10 A (200 VAC) ^{*1}				
Inrush current		60 A peak or less				
Constant-voltage characteristics ^{*2}						
Stability	Source effect ^{*4}	For ± 10 % change of line voltage 0.05 % ± 5 mV				
	Load effect ^{*4}	For 0 % to 100 % change of output current 0.1 % ± 5 mV				
Ripple and noise (PARD)						
p-p ^{*5}	Typical	100 mV	70 mV	70 mV	100 mV	100 mV
	Max.	150 mV	100 mV	100 mV	150 mV	150 mV
rms (5 Hz to 1 MHz)		10 mV	10 mV	10 mV	10 mV	15 mV
Transient response ^{*6}		Typical 2 ms				
Temperature coefficient		Typical 150 ppm/ $^{\circ}$ C				
Rise time		(No load)/(Full load) Approx. 150/150 ms				
Fall time		(No load)/(Full load) Approx. 2000/150 ms				
Remote control		Output voltage control with external voltage (0 V to approx. 10 V) Output voltage control with external resistor (0 Ω to approx. 10 k Ω)				

PAK	Standard type	6-120A	10-70A	20-36A	35-20A	60-12A
	Module type	6-120AM	10-70AM	20-36AM	35-20AM	60-12AM
Constant-current characteristics						
Stability	Source effect	For $\pm 10\%$ change of line voltage $0.2\% + 10\text{ mA}$				
	Load effect	For 1 V to 100 % change of output current $0.2\% + 10\text{ mA}$				
Ripple and noise (PARD) rms (5 Hz to 1 MHz) ^{*7}		260 mA	160 mA	92 mA	60 mA	44 mA
Temperature coefficient		Typical 300 ppm/°C				
Remote control		Output current control with external voltage (0 V to approx. 10 V) Output current control with external resistor (0 Ω to approx. 10 k Ω)				
Meters (Standard type)						
Voltmeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.1\%$ rdg ± 2 digits (23 °C ± 5 °C), Temperature coefficient ± 200 ppm/°C (0 °C to 50 °C)				
Sensitivity		10 mV	10 mV	100 mV	100 mV	100 mV
Ammeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.5\%$ rdg ± 3 digits (23 °C ± 5 °C), Temperature coefficient ± 400 ppm/°C (0 °C to 50 °C)				
Sensitivity		100 mA	100 mA	100 mA	100 mA	10 mA
Constant voltage mode indication		C.V. : With green LED				
Constant current mode indication		C.C. : With red LED				
Output signals						
Constant-voltage operation		Open collector, Active LOW (refer to Section 3.3.9)				
Constant-current operation						
Power ON-OFF/alarm						
Protections						
Overvoltage protection		Voltage setting range: Approx. 10 % to 110 % of rated output voltage, Operation: Cuts out power switch, Operating time: 1.5 ms ^{*8}				
Overcurrent protection		Limits output at approx. 110 % of rated output current				
Overtemperature protection		Stops oscillation at approx. 85 °C ± 5 °C or 90 °C ± 5 °C (heatsink temperature)				
Thermal fuse rating		Blows out at 139 °C (resistor temperature)				
Input fuse rating		20 A				
Overvoltage protection of input (line voltage)		Cuts out power switch				

PAK	Standard type	6-120A	10-70A	20-36A	35-20A	60-12A
	Module type	6-120AM	10-70AM	20-36AM	35-20AM	60-12AM
Environment conditions						
Operating ambient temperature range		0 °C to 50 °C				
Operating ambient humidity range		30 % to 80 % RH				
Storage temperature range		-20 °C to 70 °C				
Storage humidity range		20 % to 80 % RH				
Cooling method		Forced air cooling with variable speed fan, front air intake system				
Output terminal						
Front output (standard type only)					○	○
Rear output		○	○	○	○	○
Function (Standard type)						
Output switch		To turn on/off output power (automatically reset to off when input power is turned on)				
Voltage/current limit switch		To let meter indicate limit voltage/current				
Preset OVP switch		To let meter indicate OVP trip voltage				
Applications						
Remote sensing		Compensates for up to 1 V of voltage drop per one-way ^{*9}				
Remote control		Output voltage or current can be remote controlled.				
Master/slave parallel operation		Up to three units (including master unit) of same model				
On-off control of output		With make-contact signal				
Turning off of power switch		With make-contact signal				
Isolation from ground		±250 VDC				
Insulation resistance (at room temperature, 70 % RH or less)		Between chassis and input: 30 MΩ or more (500 VDC) Between chassis and output: 20 MΩ or more (500 VDC)				
Withstand voltage		Between input and output, input and chassis: 1500 VAC, 1minute				
Withstand voltage		143 W x 124 H x 350 D mm (5.63 W x 4.88 H x 13.78 D inch)				
External dimensions (refer to Mechanical Outline Drawing)		Approx. 6 kg (13 lb)				

PAK	Standard type	6-120A	10-70A	20-36A	35-20A	60-12A
	Module type	6-120AM	10-70AM	20-36AM	35-20AM	60-12AM
Rack mounting	For EIA	Rack adaptor KRA3				
	For JIS	Rack adaptor KRA150				
Accessories ^{*10}						
Operation manual		1				
Parts for output terminal		Cover 1 ea, Bolts 2 ea, Nuts 2 ea, Spring washer 2 ea				
20P connector (for control)		1 set (Terminal, Socket, Hood cover)				
Input cable		3-core cord of cross section area 3.5 mm ² , approx. 2.5 m to 3 m with 2P plug				
GND cable		Single cord, with lug terminal				
Input current vs output voltage characteristics		<p>Input voltage 100 VAC 50 Hz Output current 100 % Output current 50 % PAK700W</p>				

- *1. For conversion into the nominal 200V system (170 V to 250 VAC), consult your Kikusui agent. Do not attempt to convert the power supply for yourself.
- *2. The output as delivered via the rear output terminals and measured at the rear output terminals. (Note that the output performance when the front output terminals are used may be slightly degraded from that specified here.)
- *3. Typical at input 100 VAC, rated load.
- *4. As measured at the sensing point (Refer to Section 3.2.2.)
- *5. As measured with an oscilloscope (bandwidth 10 Hz to 10 MHz)
- *6. Recovery time within 0.1 % +10 mV of Eout for 20 % to 100 % change of Iout at 50 % to 100 % output voltage setting.
- *7. As measured within a range of 1 % to 100 % of rated output range
- *8. The range of voltage which can be set on O.V.P to let it trip when a pulse voltage which sharply changes from 90 % to 110 % of the set voltage is applied to the output.
- *9. The maximum output voltage attainable with compensation is the maximum rated output voltage plus 0.6 V.
- *10. Refer to Section 2.5.

2.3 PAK1000W Specifications

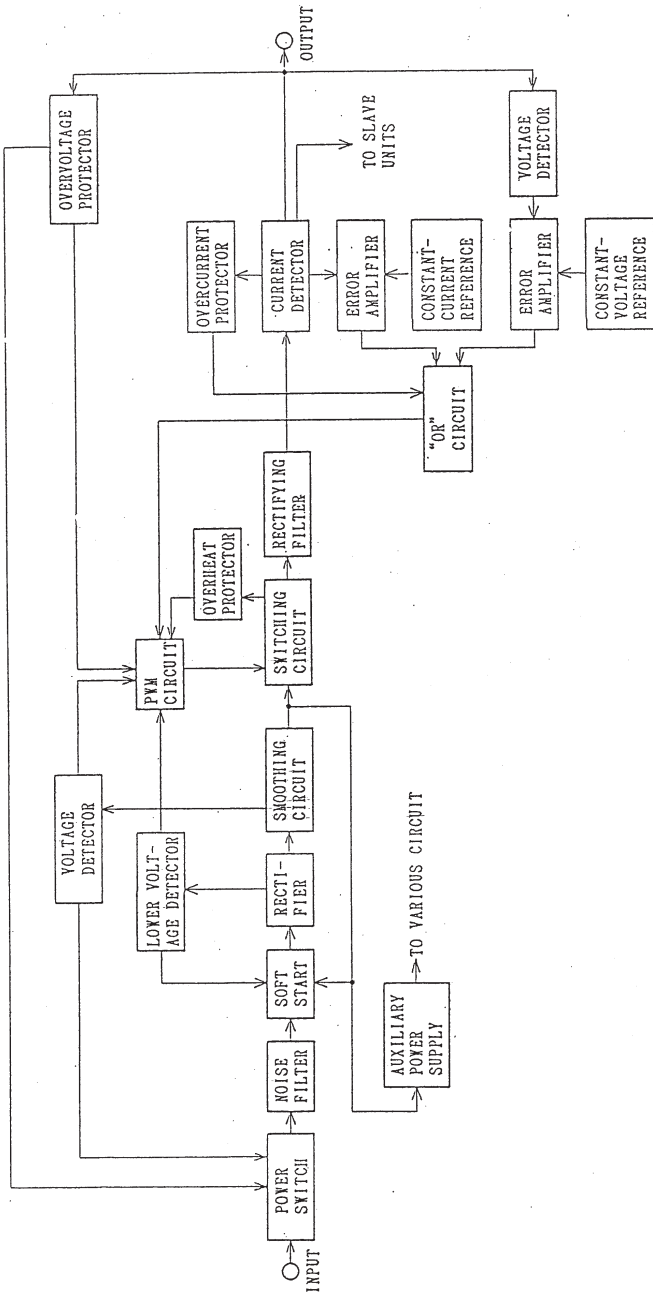
PAK	Standard type	6-160A	10-100A	20-50A	35-30A	60-18A
	Module type	6-160AM	10-100AM	20-50AM	35-30AM	60-18AM
AC input		85 V to 132 VAC (170 V to 250 VAC ^{*1}), 47 Hz to 63 Hz, single phase				
DC output ^{*2}						
Voltage	Variable range	0 V to 6 V	0 V to 10 V	0 V to 20 V	0 V to 35 V	0 V to 60 V
	Adjustment	Standard type: 10-turn, Resolution: 0.018 % of F.S Module type: FINE, COARSE 1-turn (semi-fixed)				
Current	Variable range	0 A to 160 A	0 A to 100 A	0 A to 50 A	0 A to 30 A	0 A to 18 A
	Adjustment	Standard type: 10-turn, Resolution: 0.025 % of F.S Module type: 1-turn (semi-fixed)				
Efficiency	Typical ^{*3}	73 %	75 %	78 %	80 %	78 %
Input current (Approx.)		24 A (100 VAC), 15 A (200 VAC) ^{*1}				
Inrush current		90 A peak or less				
Constant-voltage characteristics ^{*2}						
Stability	Source effect ^{*4}	For ± 10 % change of line voltage 0.05 % ± 5 mV				
	Load effect ^{*4}	For 0 % to 100 % change of output current 0.1 % ± 5 mV				
Ripple and noise (PARD)						
p-p ^{*5}	Typical	100 mV	70 mV	70 mV	100 mV	100 mV
	Max.	150 mV	100 mV	100 mV	150 mV	150 mV
rms (5 Hz to 1 MHz)		15 mV	15 mV	15 mV	15 mV	20 mV
Transient response ^{*6}		Typical 2 ms				
Temperature coefficient		Typical 150 ppm/ $^{\circ}$ C				
Rise time		(No load)/(Full load) Approx. 150/150 ms				
Fall time		(No load)/(Full load) Approx. 2000/150 ms				
Remote control		Output voltage control with external voltage (0 V to approx. 10 V) Output voltage control with external resistor (0 Ω to approx. 10 k Ω)				

PAK	Standard type	6-160A	10-100A	20-50A	35-30A	60-18A
	Module type	6-160AM	10-100AM	20-50AM	35-30AM	60-18AM
Constant-current characteristics						
Stability	Source effect	For $\pm 10\%$ change of line voltage $0.2\% \pm 15\text{ mA}$				
	Load effect	For 1 V to 100 % change of output current $0.2\% \pm 15\text{ mA}$				
Ripple and noise (PARD) rms (5 Hz to 1 MHz) ^{*7}		340 mA	220 mA	120 mA	80 mA	56 mA
Temperature coefficient		Typical 300 ppm/°C				
Remote control		Output current control with external voltage (0 V to approx. 10 V) Output current control with external resistor (0 Ω to approx. 10 k Ω)				
Meters (Standard type)						
Voltmeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.1\%$ rdg ± 2 digits (23 °C ± 5 °C), Temperature coefficient ± 200 ppm/°C (0 °C to 50 °C)				
Sensitivity		10 mV	10 mV	100 mV	100 mV	100 mV
Ammeter						
Display, accuracy		3 1/2 digits green LED, $\pm 0.5\%$ rdg ± 3 digits (23 °C ± 5 °C), Temperature coefficient ± 400 ppm/°C (0 °C to 50 °C)				
Sensitivity		100 mA	100 mA	100 mA	100 mA	10 mA
Constant voltage mode indication		C.V. : With green LED				
Constant current mode indication		C.C. : With red LED				
Output signals						
Constant-voltage operation		Open collector, Active LOW (refer to Section 3.3.9)				
Constant-current operation						
Power ON-OFF/alarm						
Protections						
Overvoltage protection		Voltage setting range: Approx. 10 % to 110 % of rated output voltage, Operation: Cuts out power switch, Operating time: 1.5 ms ^{*8}				
Overcurrent protection		Limits output at approx. 110 % of rated output current				
Overtemperature protection		Stops oscillation at approx. 85 °C ± 5 °C or 90 °C ± 5 °C (heatsink temperature)				
Thermal fuse rating		Blows out at 139 °C (resistor temperature)				
Input fuse rating		30 A				
Overvoltage protection of input (line voltage)		Cuts out power switch				

PAK	Standard type	6-160A	10-100A	20-50A	35-30A	60-18A
	Module type	6-160AM	10-100AM	20-50AM	35-30AM	60-18AM
Environment conditions						
Operating ambient temperature range		0 °C to 50 °C				
Operating ambient humidity range		30 % to 80 % RH				
Storage temperature range		-20 °C to 70 °C				
Storage humidity range		20 % to 80 % RH				
Cooling method		Forced air cooling with variable speed fan, front air intake system				
Output terminal						
Front output (standard type only)					○	○
Rear output		○	○	○	○	○
Function (Standard type)						
Output switch		To turn on/off output power (automatically reset to off when input power is turned on)				
Voltage/current limit switch		To let meter indicate limit voltage/current				
Preset OVP switch		To let meter indicate OVP trip voltage				
Applications						
Remote sensing		Compensates for up to 1 V of voltage drop per one-way ^{*9}				
Remote control		Output voltage or current can be remote controlled.				
Master/slave parallel operation		Up to two units (including master unit) of same model				
On-off control of output		With make-contact signal				
Turning off of power switch		With make-contact signal				
Isolation from ground		±250 VDC				
Insulation resistance (at room temperature, 70 % RH or less)		Between chassis and input: 30 MΩ or more (500 VDC) Between chassis and output: 20 MΩ or more (500 VDC)				
Withstand voltage		Between input and output, input and chassis: 1500 VAC, 1minute				
External dimensions (refer to Mechanical Outline Drawing)		214 W x 124 H x 350 D mm (8.43 W x 4.88 H x 13.78 D inch)				
Weight (including accessories)		Approx. 8.5 kg (19 lb)				

PAK	Standard type	6-160A	10-100A	20-50A	35-30A	60-18A
	Module type	6-160AM	10-100AM	20-50AM	35-30AM	60-18AM
Rack mounting	For EIA	Rack adaptor KRA3				
	For JIS	Rack adaptor KRA150				
Accessories ^{*10}						
Operation manual		1				
Parts for output terminal		Cover 1 ea, Bolts 2 ea, Nuts 2 ea, Spring washer 2 ea				
20P connector (for control)		1 set (Terminal, Socket, Hood cover)				
Input cable		3-core cord of cross section area 3.5 mm ² , approx. 2.5 m to 3 m				
GND cable		Single cord, with lug terminal				
Input current vs output voltage characteristics		<p>Input voltage 100 VAC 50 Hz Output current 100 % Output current 50 % PAK1000W</p>				

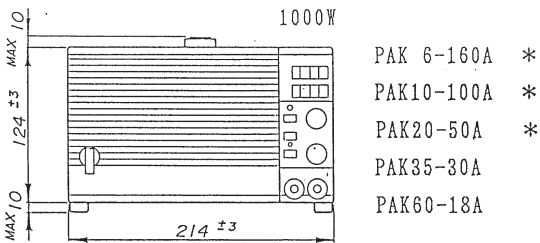
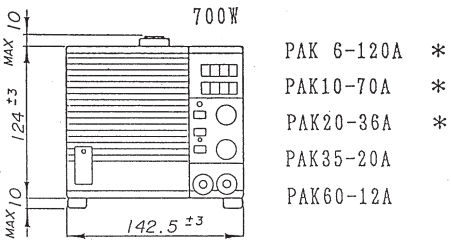
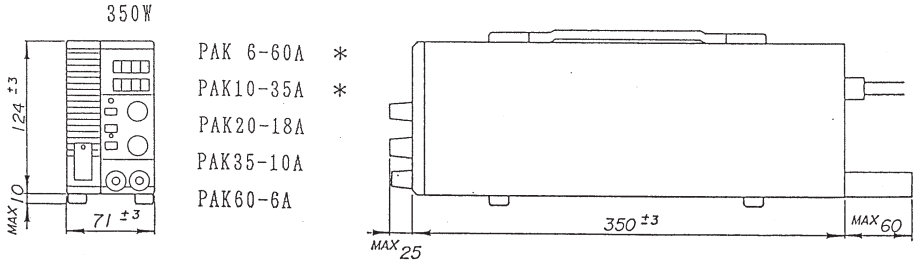
- *1. For conversion into the nominal 200V system (170 V to 250 VAC), consult your Kikusui agent. Do not attempt to convert the power supply for yourself.
- *2. The output as delivered via the rear output terminals and measured at the rear output terminals. (Note that the output performance when the front output terminals are used may be slightly degraded from that specified here.)
- *3. Typical at input 100 VAC, rated load.
- *4. As measured at the sensing point (Refer to Section 3.2.2.)
- *5. As measured with an oscilloscope (bandwidth 10 Hz to 10 MHz)
- *6. Recovery time within 0.1 % +10 mV of Eout for 20 % to 100 % change of lout at 50 % to 100 % output voltage setting.
- *7. As measured within a range of 1 % to 100 % of rated output range
- *8. The range of voltage which can be set on O.V.P to let it trip when a pulse voltage which sharply changes from 90 % to 110 % of the set voltage is applied to the output.
- *9. The maximum output voltage attainable with compensation is the maximum rated output voltage plus 0.6 V.
- *10. Refer to Section 2.5.



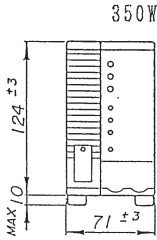
2.4 PAK-A/AM Series Block Diagram

2.5 Mechanical Outline Drawing 1 (Standard type)

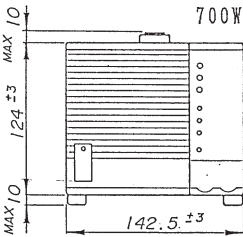
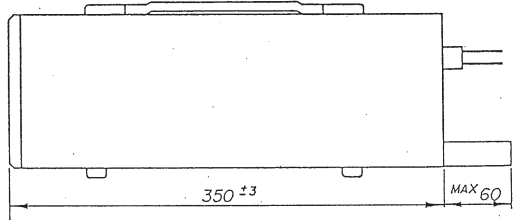
(The illustrated ones are those of models with output terminals on the front panel also. The models marked with an asterisk have output terminals on the rear panel only.



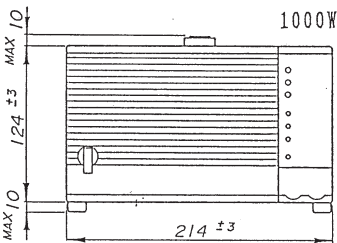
Mechanical Outline Drawing 2 (Module type)



- PAK 6-60AM
- PAK10-35AM
- PAK20-18AM
- PAK35-10AM
- PAK60-6AM



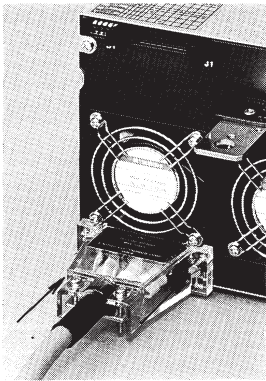
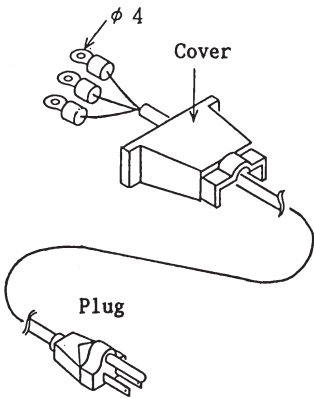
- PAK 6-120AM
- PAK10-70AM
- PAK20-36AM
- PAK35-20AM
- PAK60-12AM

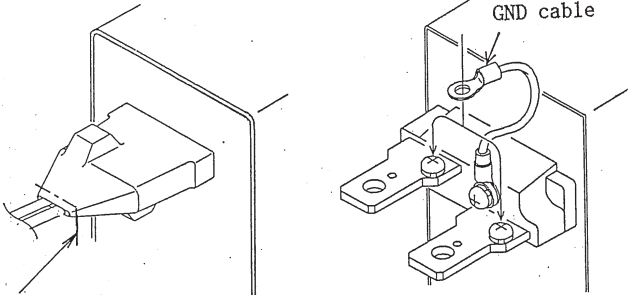
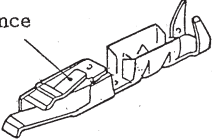
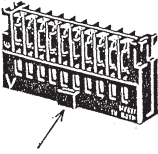
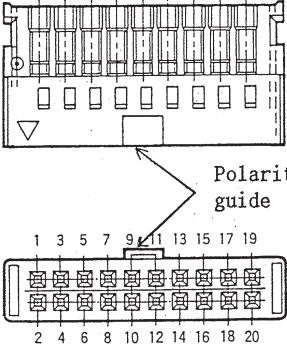


- PAK 6-160AM
- PAK10-100AM
- PAK20-50AM
- PAK35-30AM
- PAK60-18AM

2.6 Accessories

Name & Parts No.	Description & Notes
Input cable	<ul style="list-style-type: none"> ○ Approx. 2.5 – 3 m long ○ 3-conductor cable <ul style="list-style-type: none"> Green: GND Black: LIVE White: NEUTRAL ○ Accessory cable of 350 W STV, 18 AWG ○ Plug of 350 W <ul style="list-style-type: none"> 3P plug 125 V, 10 A ○ Accessory cable of 700 W, 1000 W <ul style="list-style-type: none"> VCTF, 3.5 SQ ○ Plug of 700 W <ul style="list-style-type: none"> 2P plug 125 V, 15 A ○ 1000 W has no plug <p>The ratings of the plug adapter supplied is 125V AC.</p> <p>When the power supply is converted into nominal 200-V AC system, remove the plug and connect the wires directly and securely (e.g. employing press-connected terminals) to an AC line source.</p> <p>Note:</p> <ul style="list-style-type: none"> ○ Be sure to connect the GND terminal to an earth line. ○ Be sure to fix the terminal cover with the screws.

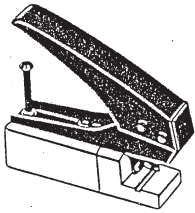
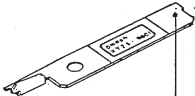
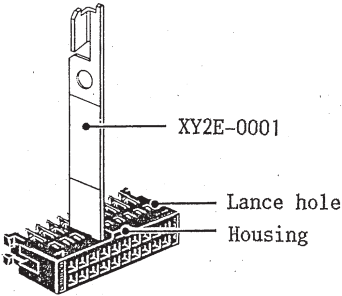


Name & Parts No.	Description & Notes	
OUTPUT terminal cover. GND cable	<p data-bbox="292 204 714 228">Fix the cover as shown in the figure.</p>  <p data-bbox="292 528 1009 603">If the hole dimension of the cover dose not conform with the diameter of the cable to be connected, cut the cover at an appropriate position so that they conform.</p>	
XG5W-0031 Terminal	 <p data-bbox="292 794 1009 874">When a high reliability is needed, it is most recommendable to connect the wires using the solderless connecting tool (press type connecting tool).</p>	<ul style="list-style-type: none"> ○ Applicable wire gaguge AWG 24 (UL-1061) ○ Wires may be connected by soldering when the equipment is used for a temporary purpose (such as for laboratory use). <p data-bbox="292 903 1009 978">○ Terminal remover The terminals can be pulled out conveniently by using the terminal remover.</p>
XG5M-2032-N Socket	 <p data-bbox="292 1326 568 1374">Equivalentents: Matsushita AXW 120431A</p>	

Name & Parts No.	Description & Notes
XG5S-2012 Hood cover	<p data-bbox="292 204 535 228">Fixing the hood cover</p> <div data-bbox="350 268 966 863"> <p>The diagrams show the following steps: 1. A perspective view of the hood cover. 2. A perspective view of the hood cover being mated to a socket, with labels A, B, C, and D indicating specific points of contact. 3. A perspective view of the hood cover halves being joined together, with labels A, B, C, and D indicating specific points of contact. 4. A perspective view of the final assembly with a cable band, with an arrow pointing to the band and the label 'Cable band'.</p> </div> <p data-bbox="292 906 925 930">To fix the hood cover (split type), proceed as follows:</p> <ol data-bbox="292 970 1008 1345" style="list-style-type: none"> <li data-bbox="292 970 1008 1026">(1) Mate the extrusion (A) of one of the halves of hood cover with the indent (B) of the socket. <li data-bbox="292 1066 1008 1121">(2) Mate the indent (D) of the above half of hood cover with the extrusion (C) of the other half of hood cover. <li data-bbox="292 1161 1008 1345">(3) Bind the cable with the cable band. When the amount of cables is less and there remains spaces between cables and the band, fill the spaces with packing stuff (e.g. wound the cables with insulative tape) and fix the cables securely with the cable band so that no mechanical force is directly applied to the pins of the socket.

For the optional tools, see the next page.

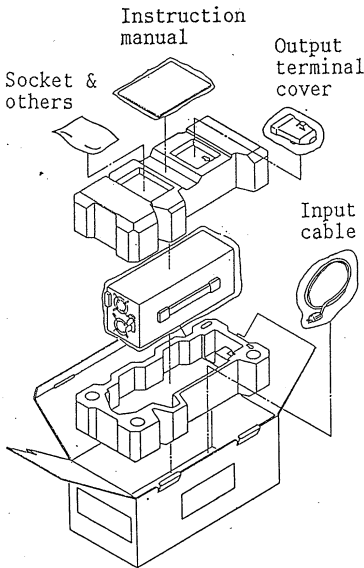
○ Press-type Terminal Connector and Contact Remover Introduction

Name & Parts No.	Description & Notes
<p>XY2B-7006 (OMRON type) Simplified press-type connecting tool</p>	<div style="display: flex; align-items: center;">  <div style="flex: 1;"> <ul style="list-style-type: none"> ○ For the operation method, refer to the instruction sheet for the tool. ○ Use of the tool is recommendable as it allows secure connections. </div> </div>
<p>XY2E-0001 (OMRON type) Contact Remover</p>	<div style="display: flex; align-items: center;"> <div style="margin-right: 20px;">  <p style="margin-left: 40px;">Lance retainer</p> </div> <div style="flex: 1;">  <p style="margin-left: 100px;">XY2E-0001</p> <p style="margin-left: 100px;">Lance hole</p> <p style="margin-left: 100px;">Housing</p> </div> </div> <p>○ To use the remover, remove the hood cover.</p>

3. OPERATION INSTRUCTIONS

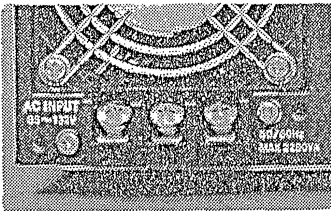
3.1 General Precautions

(1) Unpacking and Repacking



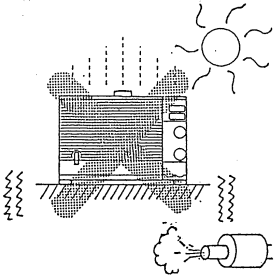
- When the Power Supply is delivered to you, immediately unpack it and check it for any damage which might have been sustained while in transportation.
- Check that no accessories are missing. For the accessories which are delivered accompanying the Power Supply, see Section 2.5.
- For transportation of the Power Supply, be sure to use the dedicated packing materials in which the Power Supply was delivered to you.
- Before packing the power supply, disconnect the AC cable, load cable, and control signal connector.
- When no dedicated packing materials are available, consult your Kikusui agent.

(2) AC Input Power



- Be sure to operate the Power Supply on the correct line voltage. The AC input line voltage range is indicated at the left hand side of the input terminal block.
- For the AC input power cable, observe the instructions given in Section 2.5.
- Be sure to connect the GND terminal to an earth line. Also be sure to put back and fix the terminal cover with the screws.

(3) Conditions of Use



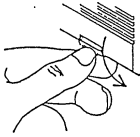
- Pay attention so that the air intake louver is not clogged.
- Pay attention so that the air exit ports are not clogged. Keep a clearance of 30 cm or more at the rear of the Power Supply.
- The place of use of the Power Supply must be reasonably free from heat (direct sunlight), dust, corrosive gas, and mechanical vibration.
- Do not operate high sensitivity devices (e.g. measuring instruments or radio wave receivers) near the power supply.
- Do not put any heavy objects on the power supply.

(4) Ambient Temperature

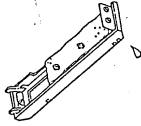
- The ambient temperature range to meet the performance specifications of the power supply is 0 to 50 °C (32 to 122 °F). If the ambient temperature is outside of this range, the power supply may operate unstably and may be damaged in extreme cases. Note that the semi-conductors and electrolytic capacitors are not resistant against high temperatures (their operating reliabilities and service life expectancies are degraded in general at a rate of to a half per temperature rise of 10 °C (18 °F)). Keep the power supply cool.

(5) Cleaning of Air Filter

- Removing the Louver

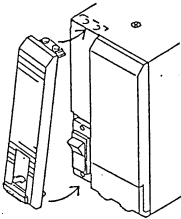


Lower the louver hooks.

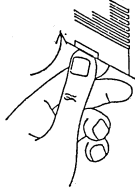


- If the air filter is clogged, the ventilation air flow will be impeded and equipment temperature may rise and troubles may result. Clean the air filter periodically, sufficiently before they become clogged.

- Installing the Louver



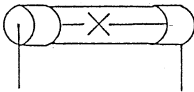
Rise the louver hooks.



Cleaning the Filter

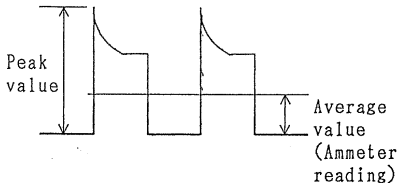
- If the filter is dusty, clean it by blowing it with a compressed air (e.g. the exhaust air of a vacuum cleaner).
- If the filter is badly stained, wash it (together with the louver) with water and then dry it.

(6) Note for Fuse



- When the fuse is blown out, never attempt to replace it for yourself. The blown out fuse means that the internal circuit of the Power Supply has failed. Never attempt to replace the blown out fuse for yourself. Consult your Kikusui agent for repair.

(7) Note for Load

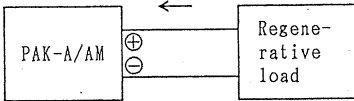


- Even when the ammeter reading is not greater than the preset limit current, if the load current has peaks higher than the preset limit current, operation of the Power Supply will be driven into the constant-current domain and the output voltage may fall. To avoid this, preset the limit current at a value greater than the peak values. For this purpose, a larger

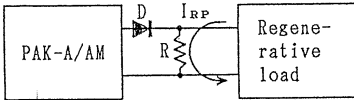
output current rating is needed. When the peaks are narrower pulses, however, this purpose can be met simply by connecting a large-capacitance capacitor in parallel to the load.

(8) Regenerative Load

No current flows in the reverse direction.



Example of Corrective Setup



$$R[\Omega] \leq \frac{E_o}{I_{RP}}$$

E_o : Output voltage of Power Supply

I_{RP} : Peak value of reverse current

- The output circuit of the Power Supply can sink no current which could flow from the load to the Power Supply. When the load is a regenerative type, therefore, pay attention so that the regenerative voltage of the load does not exceed the maximum output voltage of the Power Supply.

- As a corrective measure (to ensure that no voltage higher than the rated output voltage of the power supply is fed to its output circuit), connect a resistor in parallel to the load or connect a diode in series to the output circuit of the power supply.

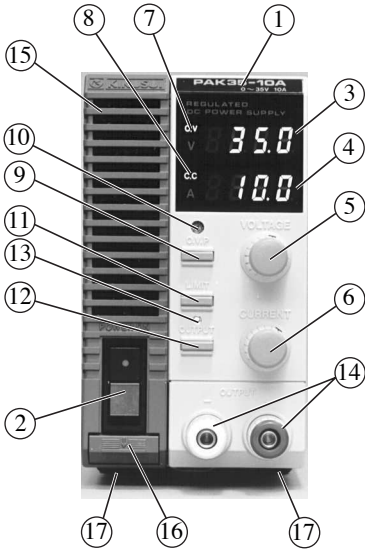
- When I_{RP} is of a narrower pulse waveform, the state may be corrected simply by connecting a large-capacitance capacitor in parallel to the load.

(9) Output Delivery

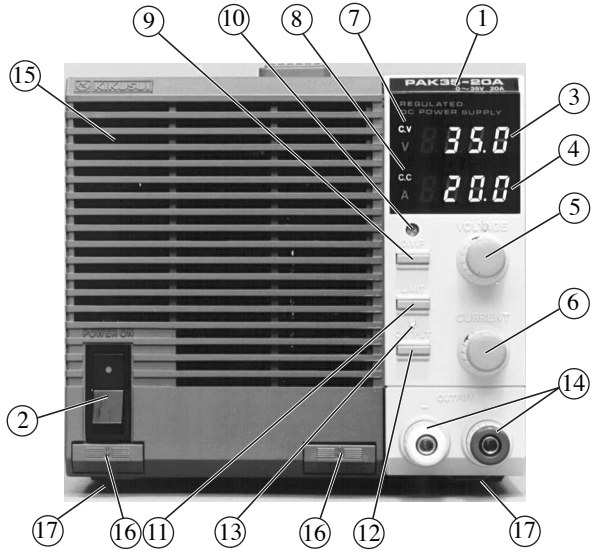
[Assuming that the rear panel control switch S1 and switches S2 - S8 (Figure 3-3) are set in their home positions (positions as they are set when the instrument is shipped from the factory)]

- Model PAK-A
The output is delivered as you turn-on the INPUT switch, check the VOLTAGE/CURRENT LIMIT switch and OVP switch, and press the OUTPUT switch.
- Model PAK-AM
The output is delivered as you turn-on the INPUT switch, but with a time delay of about 1 sec due to the function of the soft-start circuit.

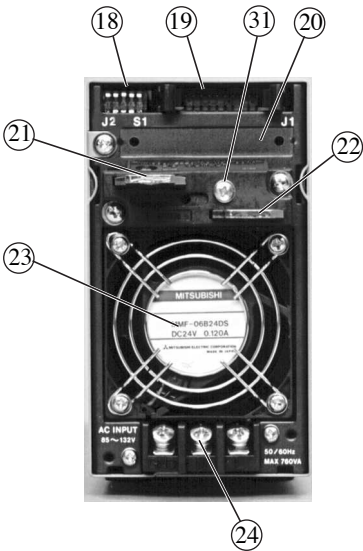
3.2 Layouts and Functions of Panel Items



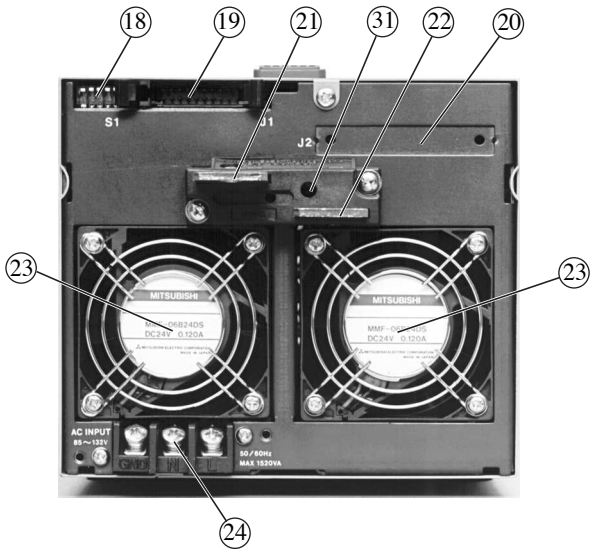
Front view (350 W)



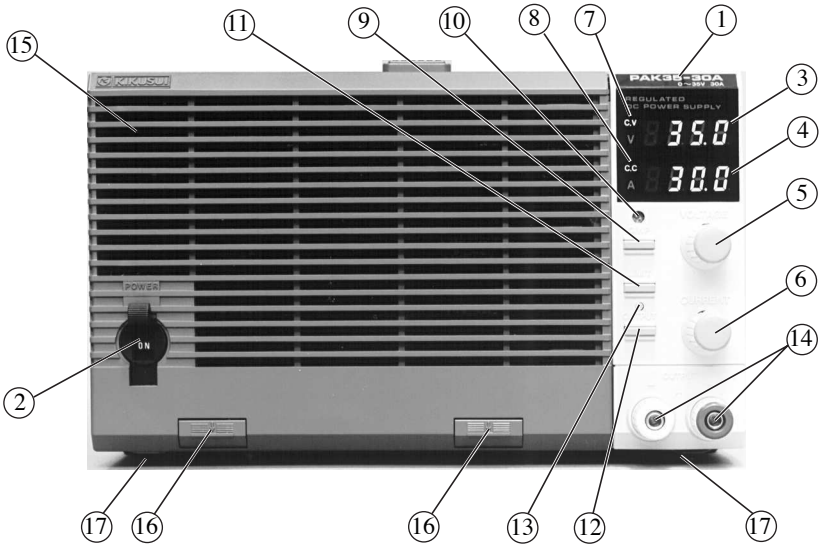
Front view (700 W)



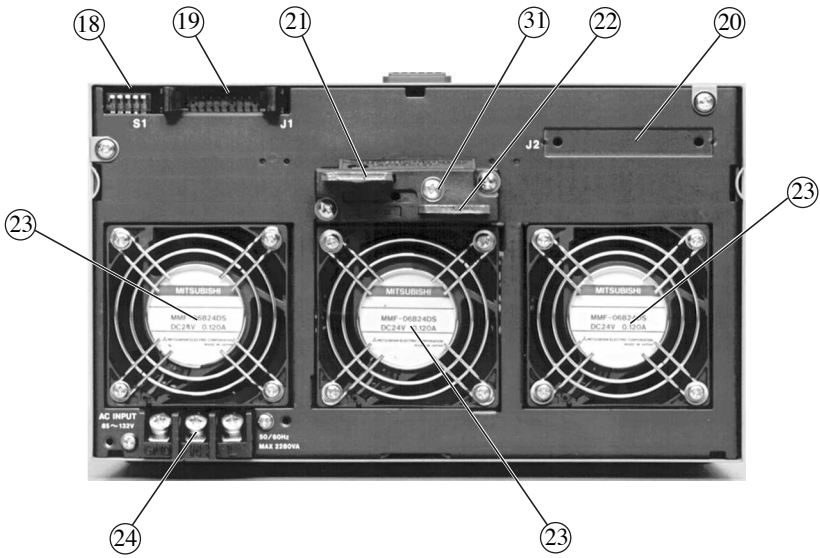
Rear view (350 W)



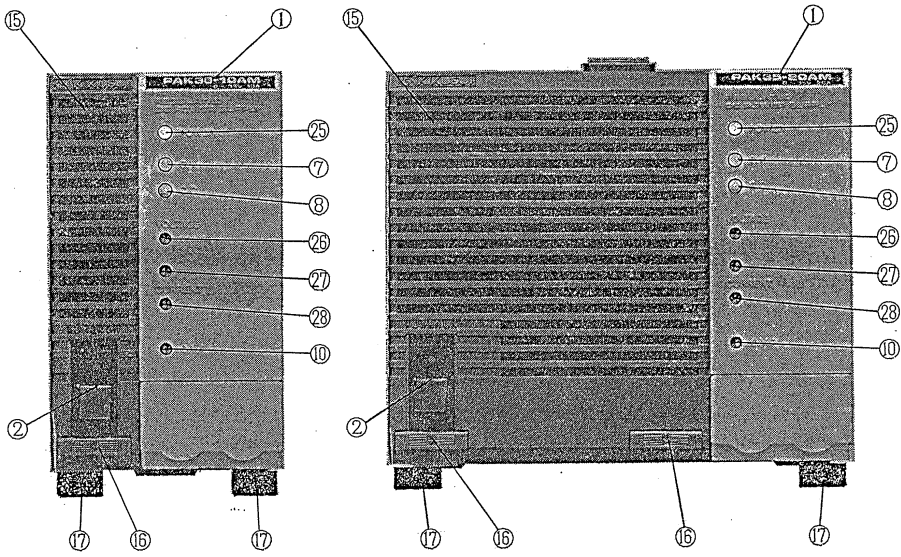
Rear view (700 W)



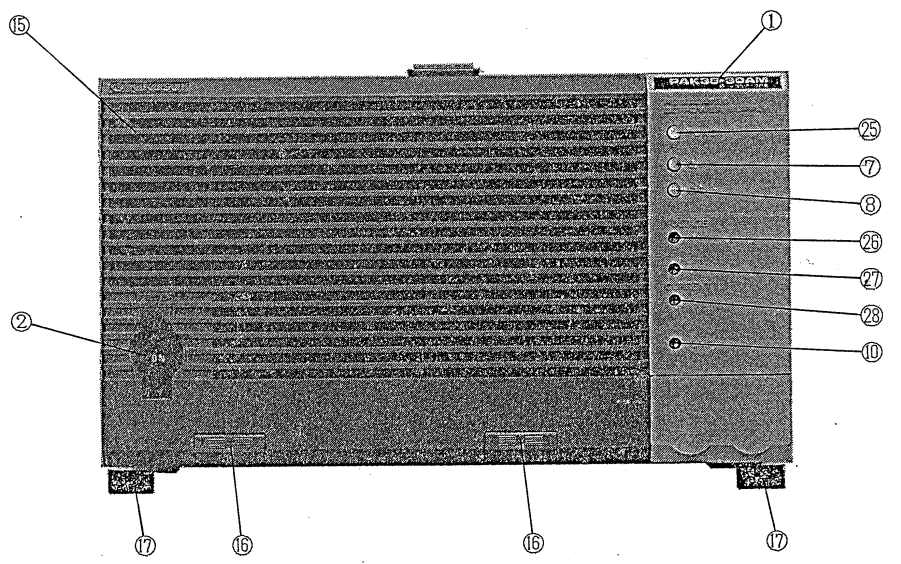
Front view (1000 W)



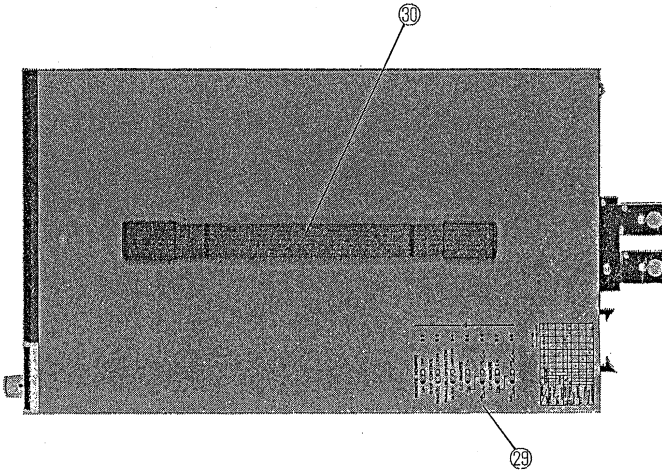
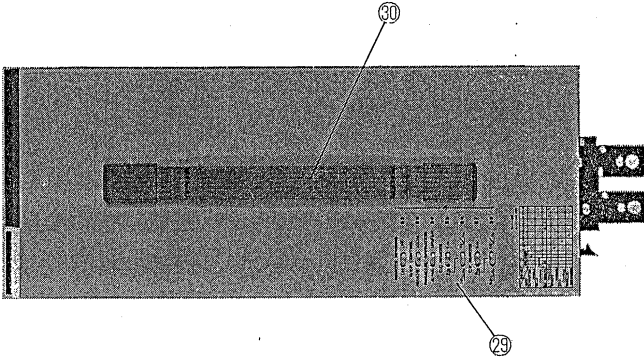
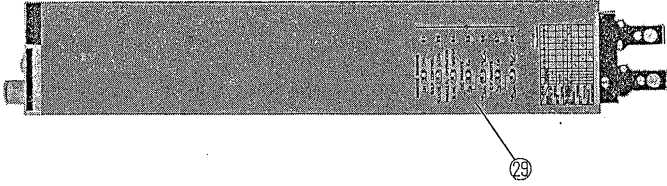
Rear view (1000 W)



(350 W) Front view of Module Type (700 W)



Front view of Module Type (1000 W)



Top view (350 W, 700 W, 1000 W)

No.	Name	Function
①	Nameplate	○ Indicates the model number.
②	POWER Switch	○ Turns on/off the AC input power. When this switch is thrown to the upper position, the instrument power is turned on. A circuit breaker is used for the switch. The switch is automatically turned off when the input/output over-voltage protector has tripped. ○ It also is possible to turn off the switch with a remote control signal. ○ As an inrush current suppression circuit is incorporated, the power supply actually is started up at approximately 1 second after turning on the switch.
③	Voltmeter	○ Indicates the output voltage. Green LED digital display. ○ When the limit switch is pressed, indicates the limit voltage or OVP trip voltage.
④	Ammeter	○ Indicates the output current, or limit current when the limit switch is pressed.
⑤	VOLTAGE Setting Knob	○ Adjusts the output voltage for constant-voltage operation.
⑥	CURRENT Setting Knob	○ Adjusts the output current for constant-current operation.
⑦	C.V	○ Illuminates to indicate the constant-voltage mode.
⑧	C.C	○ Illuminates to indicate the constant-current mode.
⑨	Preset OVP Switch	○ During the period you keep this switch pressed, the CV meter indicates the OVP trip voltage.
⑩	OVP Trip Voltage Setting Potentiometer	○ Keeping the preset OVP switch depressed, set the OVP trip voltage. ○ The trip voltage should be set at approximately 105 - 110% of the operating voltage.
⑪	Voltage/Current LIMIT Switch	○ During the period you keep this switch pressed, the Voltmeter indicates the limit output voltage and the Ammeter indicates the limit output current.

No.	Name	Function									
⑫	OUTPUT Switch	<ul style="list-style-type: none"> ○ Each time as you press the output switch, the output is turned on or off. ○ When the input switch is turned off, the output switch is reset by the automatic reset function. When the input switch is turned on for the next time, the output switch starts by the off state. 									
⑬	OUTPUT Indicator Lamp	<ul style="list-style-type: none"> ○ Illuminates to indicate that the output is on. (Green LED) 									
⑭	Sub-output Terminals Red : "+" White: "-"	<ul style="list-style-type: none"> ○ Allow to deliver the output via the front panel. [Note that the output voltage stability when the front output terminals (sub-output terminals) are used may be slightly degraded from that when the rear output terminals (regular output terminals) are used. The output voltage stability indicated as equipment performance specification on page 2-1 is that of the latter case.] <p style="margin-left: 40px;">Models which have sub-output terminals:</p> <table style="margin-left: 80px; border: none;"> <tr> <td style="padding-right: 20px;">PAK20-18A</td> <td style="padding-right: 20px;">PAK35-10A</td> <td>PAK60-6A</td> </tr> <tr> <td></td> <td style="padding-right: 20px;">PAK35-20A</td> <td>PAK60-12A</td> </tr> <tr> <td></td> <td style="padding-right: 20px;">PAK35-30A</td> <td>PAK60-18A</td> </tr> </table>	PAK20-18A	PAK35-10A	PAK60-6A		PAK35-20A	PAK60-12A		PAK35-30A	PAK60-18A
PAK20-18A	PAK35-10A	PAK60-6A									
	PAK35-20A	PAK60-12A									
	PAK35-30A	PAK60-18A									
⑮	Air Intake Louver	<ul style="list-style-type: none"> ○ Allows to intake the cooling air. ○ A filter is provided inside. (Clean the filter periodically.) 									
⑯	Louver Hooks	<ul style="list-style-type: none"> ○ Clamp the louver in position. To detach the louver (e.g. to take out the filter for cleaning), press the hooks downward. 									
⑰	Rubber Studs										
⑱	Control Switch S1	<ul style="list-style-type: none"> ○ Selects functions of remote control with external voltage or resistance signal (ON/OFF-control of output, GP-IB control, etc.). (See Section 3.3.) <p style="margin-left: 40px;">For the PAK-AM model (modular-type model), be sure to set switch S1 - S4 to ON. (The output will not be delivered if it is set to OFF.)</p>									
⑲	Control Signal Connector J1	<ul style="list-style-type: none"> ○ Connects control signals. (See Section 3.3.) 									

No.	Name	Function
⑩	For Control Signal Connector J2	○ Space for GP-IB Controller connector (optional)
⑪	Output Terminal "+"	○ Use the supplied bolt and nut.
⑫	Output Terminal "-"	○ Use the supplied bolt and nut.
⑬	Cooling Fan Motor	○ Cools the power supply. (A temperature proportional type of forced air cooling system)
⑭	Input Terminals	○ Connects the AC line input power.
⑮	Power Indicator Lamp	○ Illuminates to indicate that the AC input power switch is on.
⑯	VOLTAGE Control, COARSE	○ Controls coarsely the constant-voltage output. (Potentiometer adjustable with screwdriver)
⑰	VOLTAGE Control, FINE	○ Controls finely the constant-voltage output. (Potentiometer adjustable with screwdriver)
⑱	CURRENT Control	○ Controls the constant-current output. (Potentiometer adjustable with screwdriver)
⑲	Control Switches S2 - S8	○ For the various control actions. (See Section 3.3.)
⑳	Handle	
㉑	GND	○ Frame ground. When the output is required to be grounded, use the supplied GND cable from the viewpoint of output noise suppression.

3.3 Remote Sensing and Remote Control

The PAK-A/AM Power Supply allows remote sensing and remote control modes of operation. For this purpose, remote control terminals and switches are provided as shown in Figure 3-1 - 3-3.

Note: Be sure to turn off the POWER switch before making wiring to the remote control terminals or changing the remote control switches (S1 - S9).

3.3.1 Remote Control Terminals and Switches

The remote sensing and control terminals are with a 20-pin MIL-type standard connector as shown in Figures 3-1 and 3-2. The settings of the switches when the power supply is delivered to you are as shown in Figure 3-3.

As viewed from rear of equipment

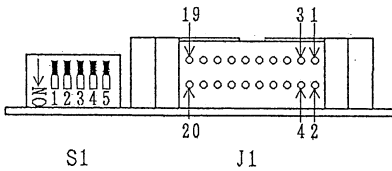


Figure 3-1

Applicable 20P sockets
 (OMRON : XG5M-2032)
 (MATSUSHITA: AXW 120431A)

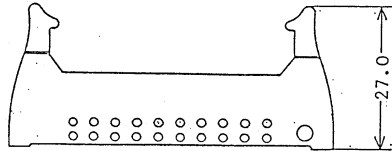


Figure 3-2

Switch setting when equipment is delivered

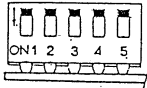
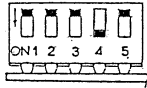
Switches (S2 - S8) on top panel	Switch S1 on rear panel	
	PAK-A series	PAK-AM series
REMOTE SENSING ON <input type="radio"/> OFF <input checked="" type="radio"/> S 2 O.V.P CONTROL REMOTE <input type="radio"/> LOCAL <input checked="" type="radio"/> S 3 PARALLEL OPERATION SLAVE <input type="radio"/> MASTER <input checked="" type="radio"/> S 4 C.C REMOTE R _{IN} <input type="radio"/> E _{IN} <input checked="" type="radio"/> S 5 I _{IN} <input type="radio"/> R _{IN} <input checked="" type="radio"/> I _{IN} <input type="radio"/> E _{IN} S 6 C.V REMOTE R _{IN} <input type="radio"/> E _{IN} <input checked="" type="radio"/> S 7 E _{IN} <input type="radio"/> R _{IN} <input checked="" type="radio"/> E _{IN} <input type="radio"/> R _{IN} S 8	All switches is set to OFF states  S1	4 of S1 is set to ON state  S1

Figure 3-3

Function of control terminals

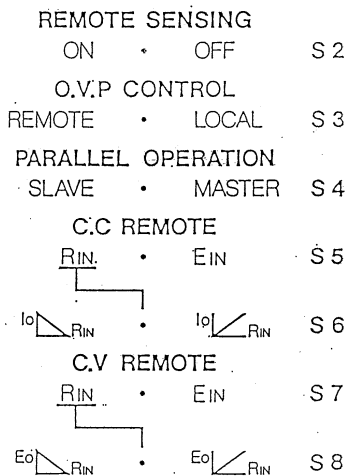
No.	Function
1	Common for analog (Note)
2	Common for digital
3	Voltage monitoring (Note)
4	+S
5	Remote control of output current with external resistance signal
6	-S
7	Remote control of output voltage with external resistance signal
8	Input for parallel operation signal
9	Input for parallel operation signal
10	Remote control of output voltage with external voltage/resistance signal (Note)
11	Remote control of output current with external voltage/resistance signal (Note)
12	Remote ON/OFF-control of output
13	Remote control for turning OFF the Power switch
14	C.C mode signal
15	C.V mode signal
16	Common for signal
17	Output signal for parallel operation
18	Current monitoring (Note)
19	ON/OFF signal of power switch
20	Alarm signal

(Note): The analog common line normally is connected to the "-" output line. When in the remote-sensing mode, it is connected to the Ⓢ terminal (terminal 6). Noting to the fact that the common line of the monitor output and that of the control voltage signal are connected to the analog common line, pay full attention to the reference potentials of signals when connecting the ground lines.

Control Switches S1 - S8

Switch	Mode	Description
S1	OUTPUT SW DISABLE	<ul style="list-style-type: none"> ○ Disables the output switch. For Model PAK-A only, fix the switch at ON. (For details, Section 3.3.6 (2).) ○ For Model PAK-AM (modular type), Fix element 4 of switch S1 at ON.
	GP-IB CONTROL	<ul style="list-style-type: none"> ○ Not to be used when in the standard mode of operation. ○ To be turned on when the GP-IB card is put in J2 and the power supply is operated as a member device of a GP-IB programmed control system.
	C.C REMOTE	<ul style="list-style-type: none"> ○ To select remote or local control of output current. ○ As this switch is turned on, operation mode is changed from the local control at front panel to the remote control via terminal J1 on rear panel. This switch should be used in conjunction with switches S5 and S6.
	C.V REMOTE	<ul style="list-style-type: none"> ○ To select remote or local control of output voltage. ○ As this switch is turned on, operation mode is changed from the local control at front panel to the remote control via terminal J1 on rear panel. This switch should be used in conjunction with switches S7 and S8.
S2	REMOTE SENSING	<ul style="list-style-type: none"> ○ To select the remote sensing function to compensate for voltage drop in wiring between power supply and load in order to improve voltage regulation at the load end. (See Section 3.3.2.)
S3	O.V.P CONTROL	<ul style="list-style-type: none"> ○ When the power supply is operated in the local mode, this switch should be set to the LOCAL. ○ When the power supply is operated in the GP-IB mode, this switch selects whether O.V.P setting is to be done locally at the front panel or to be done remotely from the GP-IB controller.
S4	PARALLEL OPERATION	<ul style="list-style-type: none"> ○ To select whether the power supply is to act as a master unit or a slave unit when operated as a member unit of a master/slave control system. Two or three units can be operated in a master slave system. (See Section 3.3.5.)

Switch	Mode	Description
S5	C.C REMOTE	○ To select either a voltage signal or a resistance signal for remote control of the output current.
S6		○ When in remote control with a resistance signal, to select a relationship of control signal vs. output current. (See Section 3.3.4.)
S7	C.V REMOTE	○ To select either a voltage signal or a resistance signal for remote control of the output voltage.
S8		○ When in remote control with a resistance signal, to select a relationship of control signal vs. output voltage. (See Section 3.3.2.)

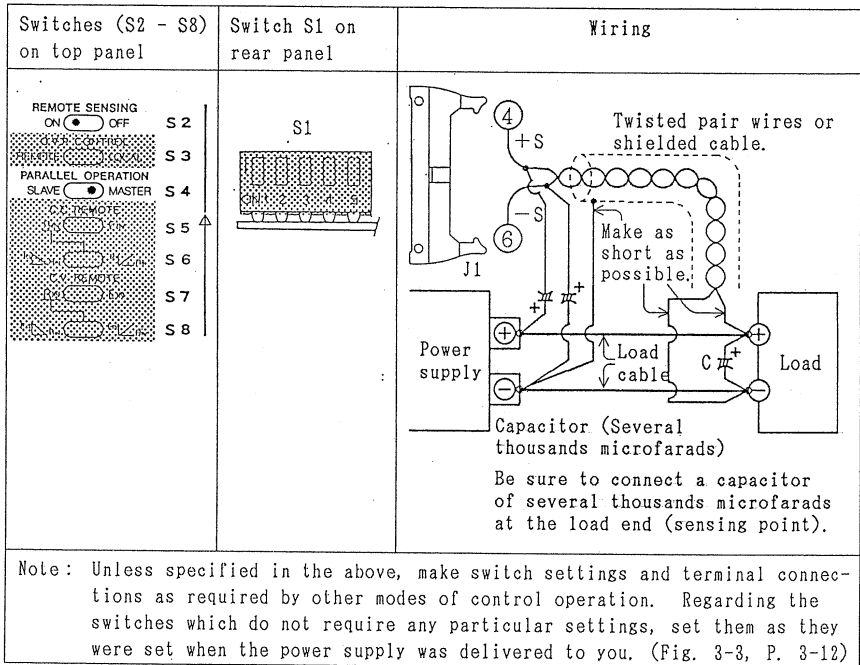


● --- ON
○ --- SELECT

SW NO.	S 1					S 2	S 3	S 4	S 5	S 6	S 7	S 8
	1	2	3	4	5							
MODE												
OUTPUT SW DISABLE				•								
GP-IB CONTROL	•	•	•	○								
C.C REMOTE	•								○	○		
C.V REMOTE	•										○	○
REMOTE SENSING						•						
O.V.P CONTROL							○					
PARALLEL OPERATION								○				

3.3.2 Remote Sensing

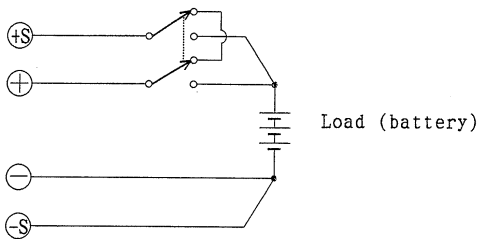
The remote sensing mode of operation is employed when the voltage drop in the wiring from the power supply to the load cannot be tolerated. This mode compensates for the voltage drops caused by wire resistances and contact resistances, thereby improving the regulation of the supply voltage at the load end.



Notes: (a) With the remote sensing function, a voltage drop of up to approximately 1 volt per one way of electrical wiring from the power supply to the load can be compensated for, when the output voltage of the power supply at its output terminal is within its rated range.

(b) Be sure to connect to the sensing point an electrolytic capacitor of several thousands microfarads and of a sufficiently high working voltage, in the correct polarity and with a minimal wiring distance.

- (c) When the sensing distance is long and voltage regulation at the sensing point is poor, the state may be improved by connecting an electrolytic capacitor of several hundreds microfarads and of a sufficiently high working voltage to each of between "+S" and "OUTPUT +" terminals and between "-S" and "OUTPUT -" terminals, in the correct polarity.
- (d) When units are used by a Master/Slave control parallel operation, provide remote sensing for all units (master and slave(s)). The unit(s) which remote sensing is not provided, may be not able to output the rating depending on the voltage drop of load lines.
- (e) For a regenerative load (e.g. a battery), connect the load cable before connecting the sensing cable.
- (f) When controlling the output power by providing an ON/OFF switch in the load cable, provide an ON/OFF switch for the sensing cable also as illustrated below.



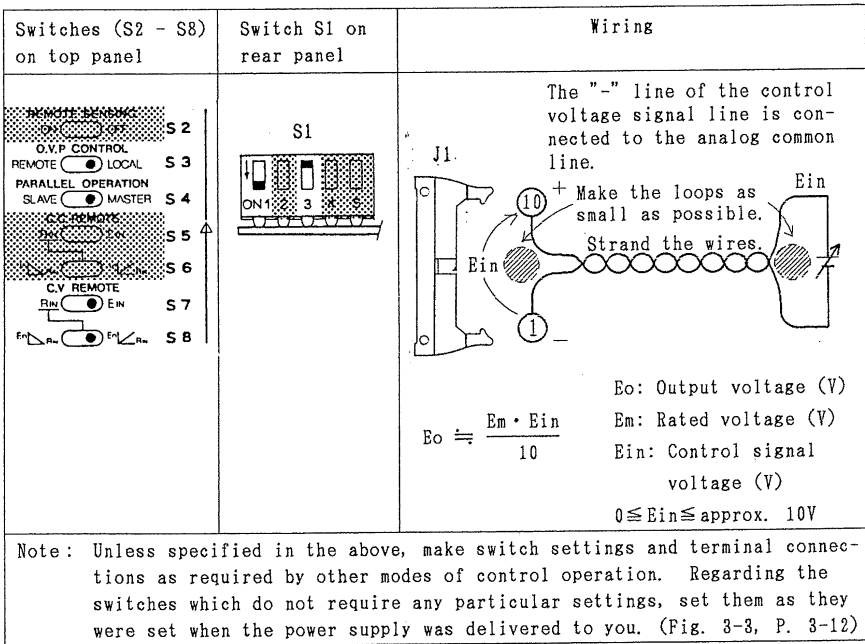
- (g) When the load current changes sharply, regulation of the output voltage may be rather better without any remote sensing.

3.3.3 Remote Control of Output Voltage

The output voltage of the power supply can be remote-controlled with an external voltage or resistance signal as explained in the following:

(1) Remote Control of Output Voltage with Voltage Signal

The output voltage of the power supply can be remote-controlled with an external voltage signal (0 to approx. 10 volts) as explained below.



Notes: (a) Impedance between ① and ⑩ of J1 is 10kΩ.

A control voltage signal source which allows up 1 mA is needed.

(b) Ripples or other noise components of E_{in} are directly reflected onto the output voltage. For E_{in} , use a quality voltage signal source of less noise.

- (c) For wiring from the remote control voltage signal source Ein to the power supply, use a shielded cable or a stranded pair of wires in order to prevent induction noise.
- (d) The "-" line of the "Ein" signal is connected to the analog common line. The analog common line normally is connected to the "-" output line; when in the remote sensing mode, the analog common line is connected to the \oplus line. Therefore, in order to prevent failures and hazards, use for the "Ein" signal a voltage source which is isolated from the frame ground.

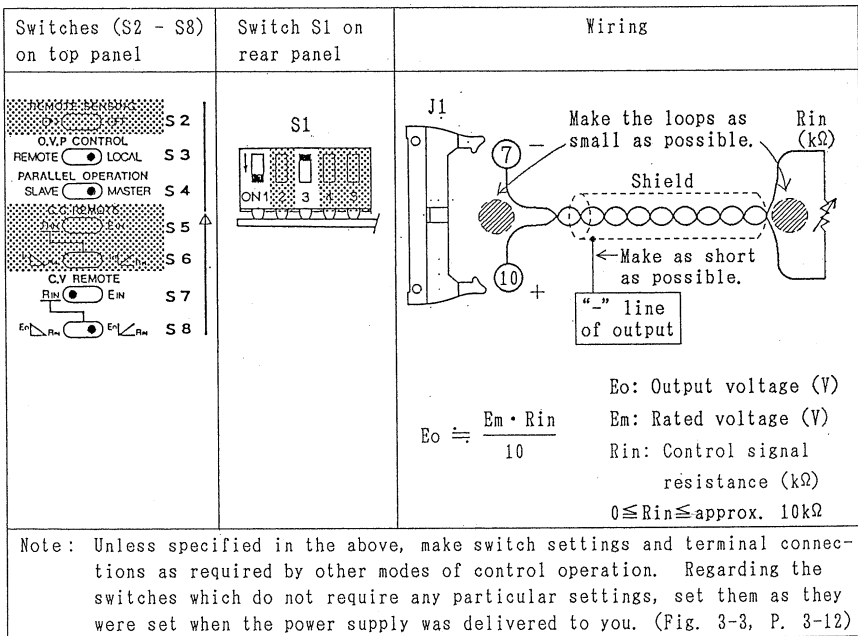
*Precaution: Be sure that the signal source is isolated.
If not, the control circuit of the power supply
may be damaged (burnt).*

- (e) Linearity of the power supply output voltage with respect the external control signal voltage is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

(2) Remote Control of Output Voltage with Resistance Signal I

The output voltage of the power supply can be controlled with an external resistance signal as shown below. The output voltage increases as the control signal resistance increases.

If the equipment is to be driven to the safer side when the resistor (Rin) has become open, employ the control method of Item (3) "Method II".



Notes: (a) The current which flows in the control resistor (Rin) is constant at approx. 1 mA.

(b) For the resistor (Rin), use a quality resistor of 1/2 watt or more, with good temperature coefficient, aging and noise characteristics (such as a metallic film or wire-wound resistor.)

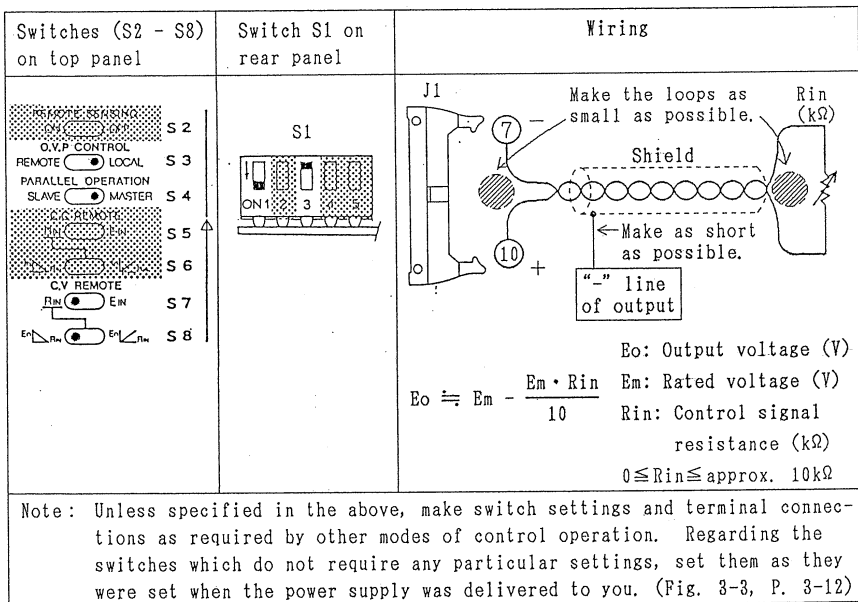
- (c) When the control resistance signal circuit is made open, the power supply output voltage will increase. To protect the load, set the OVP at an appropriate voltage (see Section 3.2 (9) and (10)).
- (d) Connect the shielding wire of the signal cable to the "-" line of the power supply output, using a wire as short as possible.
- (e) Linearity of the power supply output voltage with respect the external control signal resistance is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

(3) Remote Control of Output Voltage with Resistance Signal II

The output voltage of the power supply can be controlled with an external resistance signal as shown below. The output voltage decreases as the control signal resistance increases.

When the control resistance signal circuit is made open, the power supply output voltage falls to zero, thereby causing no damage to the load.

When the equipment is to be driven to the safer side when the resistor (R_{in}) is shorted (e.g. by water splash), employ the control method of Item (2) "Method I".



Notes: (a) The current which flows in the control resistor (R_{in}) is constant at approx. 1 mA.

(b) For the resistor (R_{in}), use a quality resistor of 1/2 watt or more, with good temperature coefficient, aging and noise characteristics (such as a metallic film or wire-wound resistor.)

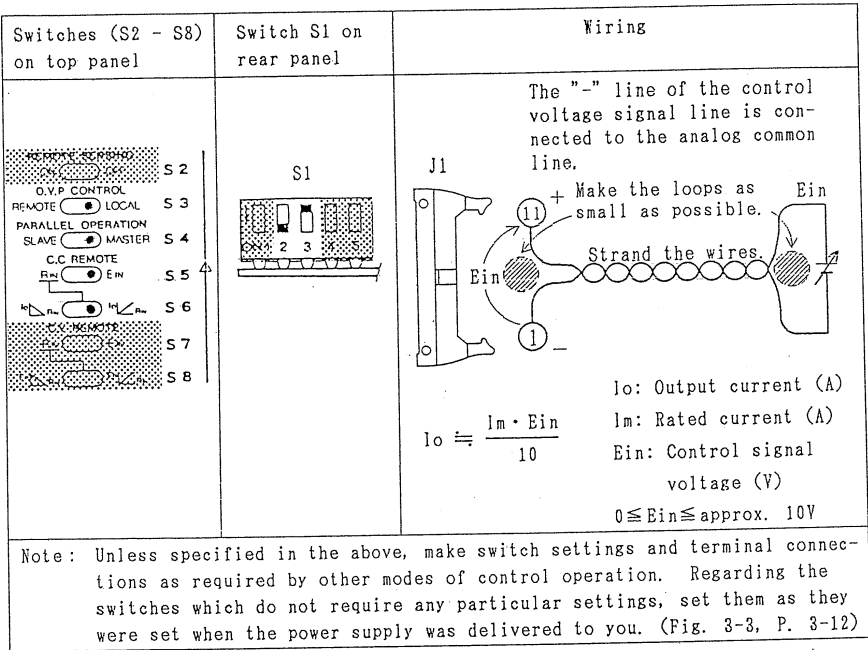
- (c) When the control resistance signal circuit is shorted, the power supply output voltage will increase to the rated voltage. To protect the load, set the OVP at an appropriate voltage (see Section 3.2 (9) and (10)).
- (d) Connect the shielding wire of the signal cable to the "-" line of the power supply output, using a wire as short as possible.
- (e) Note that, due to tolerances of resistors used in the power supply, the output may not become zero when a resistor of 10 k Ω is used.
Use a resistor which can cover additional variable ranges of approximately $\pm 15\%$ of the required controlling resistance range.
- (f) Linearity of the power supply output voltage with respect to the external control signal resistance is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

3.3.4 Remote Control of Output Current

The output current of the power supply can be remote-controlled with an external voltage or resistance signal as explained in the following:

(1) Remote Control of Output Current with Voltage Signal

An example of controlling the output current with a remote control voltage signal of 0 - approximately 10 V is explained below.



Note: (a) The J1 input impedance between terminal ① and ⑪ is 10kΩ.
 A control voltage signal source which allows up 1 mA is needed.

(b) Ripples or other noise components of E_{in} are directly reflected onto the output voltage. For E_{in} , use a quality voltage signal source of less noise.

(c) For control signal wiring, use a shielded cable or a pair of stranded wires. Pay attention to noise especially when the wiring distance is long.

- (d) The "-" line of the "Ein" signal is connected to the analog common line. The analog common line normally is connected to the "-" output line; when in the remote sensing mode, the analog common line is connected to the \oplus line. Therefore, in order to prevent failures and hazards, use for the "Ein" signal a voltage source which is isolated from the frame ground.

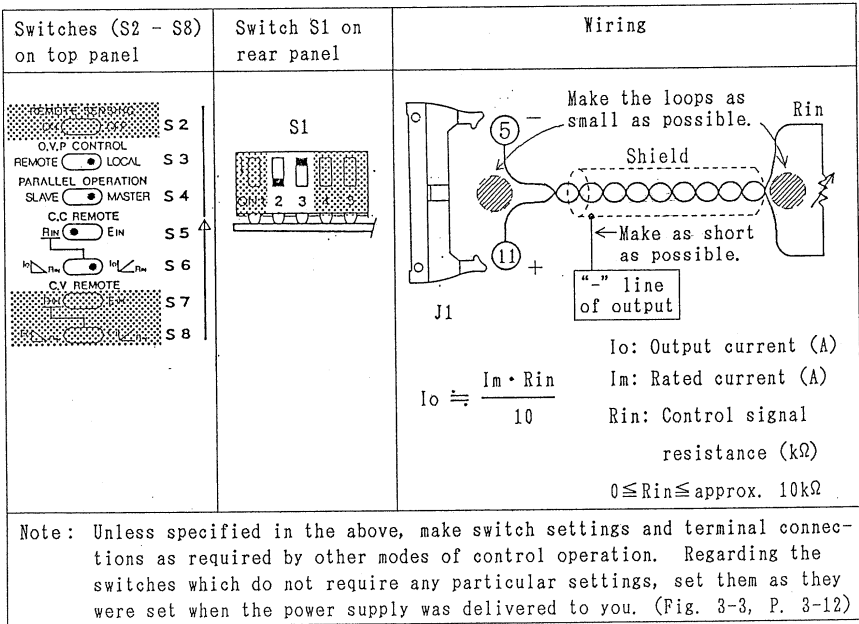
*Precaution: Be sure that the signal source is isolated.
If not, the control circuit of the power supply
may be damaged (burnt).*

- (e) Linearity of the power supply output current with respect the external control signal voltage is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

(2) Remote Control of Output Current with Resistance Signal I

The output current of the power supply can be controlled with an external resistance signal as shown below. The output current increases as the control signal resistance increases.

If the equipment is to be driven to the safer side when the resistor (R_{in}) has become open, employ the control method of Item (3) "Method II".



Notes: (a) The current which flows in the control resistor (R_{in}) is constant at approximately 1mA.

(b) For the resistor (R_{in}), use a quality resistor of 1/2 watt or more, with good temperature coefficient, aging and noise characteristics (such as a metallic film or wire-wound resistor.)

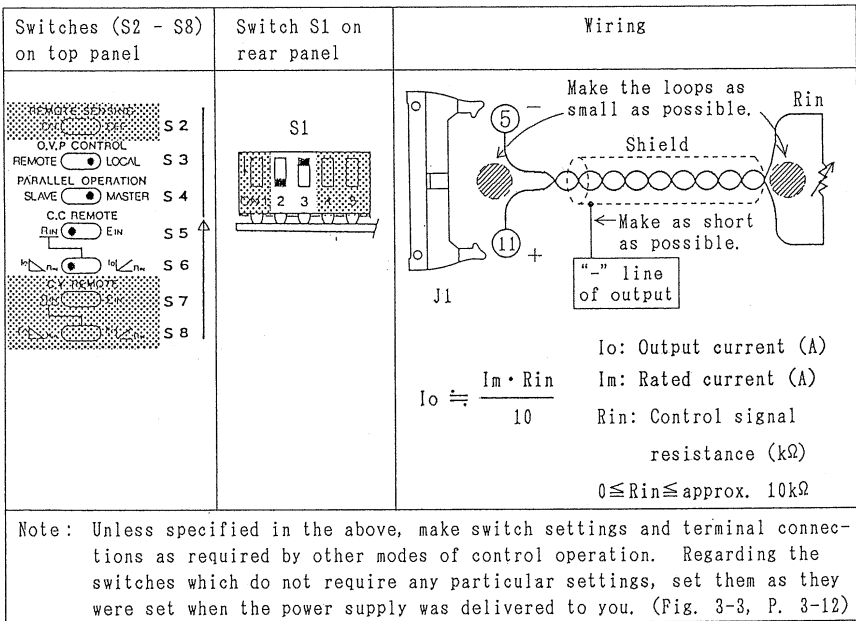
- (c) Note that, if the Rin circuit is made open, the output current is driven into the increasing side.
(The limit circuit trips at approximately 110% of the rated output current of the power supply.)
- (d) Connect the shielding wire of the signal cable to the "-" line of the power supply output, using a wire as short as possible.
- (e) Linearity of the power supply output current with respect the external control signal resistance is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

(3) Remote Control of Output Current with Resistance Signal II

The output current of the power supply can be controlled with an external resistance signal as shown below. The output current decreases as the control signal resistance increases.

When the control resistance signal circuit is made open, the power supply output current falls to zero, thereby causing no damage to the load.

When the equipment is to be driven to the safer side when the resistor (R_{in}) is shorted (e.g. by water splash), employ the control method of Item (2) "Method I".



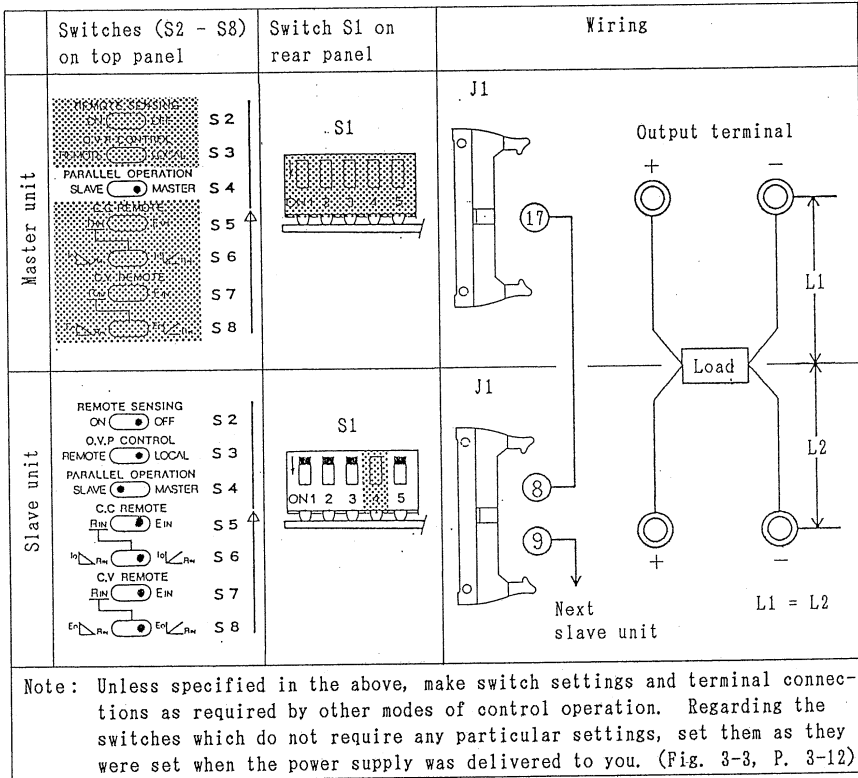
Notes: (a) The current which flows in the control resistor (R_{in}) is constant at approximately 1mA.

(b) For the resistor (R_{in}), use a quality resistor of 1/2 watt or more, with good temperature coefficient, aging and noise characteristics (such as a metallic film or wire-wound resistor.)

- (c) When the control resistance signal circuit is shorted, the power supply output current will increase to the rated current.
- (d) Connect the shielding wire of the signal cable to the "-" line of the power supply output, using a wire as short as possible.
- (e) Note that, due to tolerances of resistors used in the power supply, the output may not become zero when a resistor of 10 k Ω is used.
Use a resistor which can cover additional variable ranges of approximately $\pm 15\%$ of the required controlling resistance range.
- (f) Linearity of the power supply output current with respect the external control signal resistance is approximately 0.1% (typical), with normal line voltage (100V AC) and normal room temperature.

3.3.5 Master/Slave Parallel Operation

Two or three power supply units can be connected in parallel and operated in a master/slave mode, using one of them as a master unit which dictates the operation of all of them.

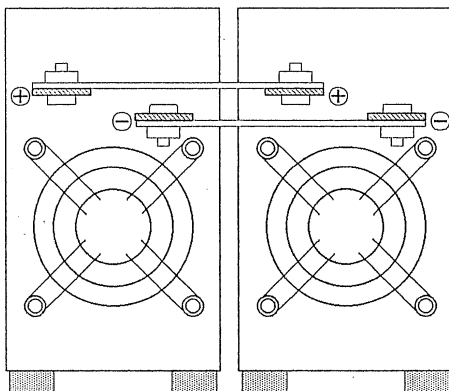


Notes: (a) For connections from the power supply outputs to the load, use wires of the same gauge and same length (as short as possible).

(b) Be sure that the "-" output terminals are securely connected.

(c) The slave units also do not deliver their outputs unless their OUTPUT switches are turned on. For disabling the local operation of the OUTPUT switches of the slave units, see Section 3.3.6.

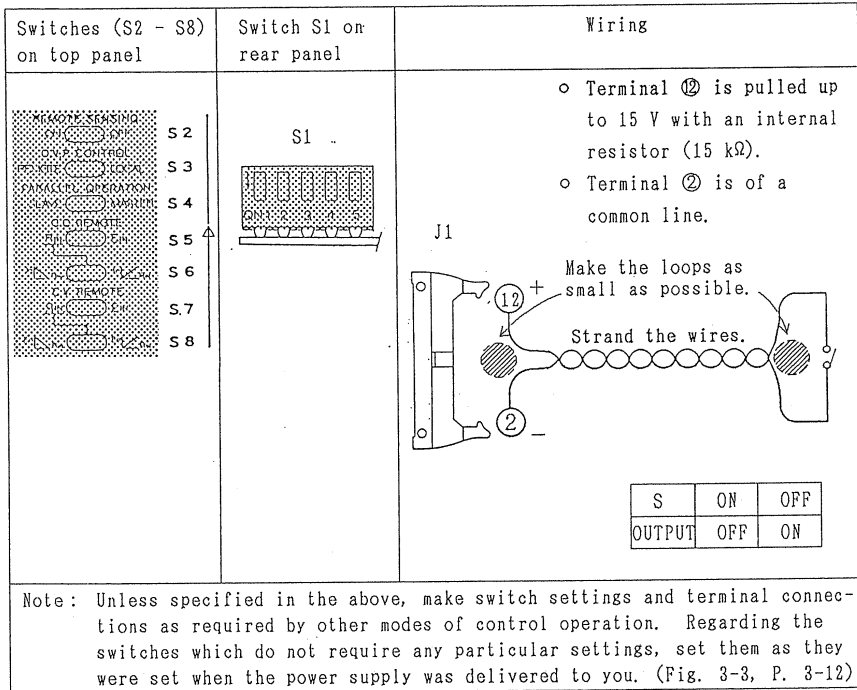
- (d) Set the output voltage of the slave unit(s) at a voltage higher than that of the master unit.
Normally, the slave unit(s) operate in the constant current mode.
- (e) The maximum number of units for master slave parallel operation is: Up to three units including the master unit for 350W or 700W Series; or up to two units including the master unit for 1000W Series.



Parallel Connection

3.3.6 Remote ON/OFF-Control of Output

- (1) The output of the power supply can be on/off-controlled with an external contact signal.



Notes: (a) The ON/OFF-control of the output is with a higher priority given to the OFF control.

The output is not delivered unless all of the front panel output switch (12), the GP-IB control signal, and the remote control signal applied via the rear terminals are ON.

- (b) The current which flows through switch (S) is not greater than 1 mA. The voltage across the switch when it is open is 15 V DC.

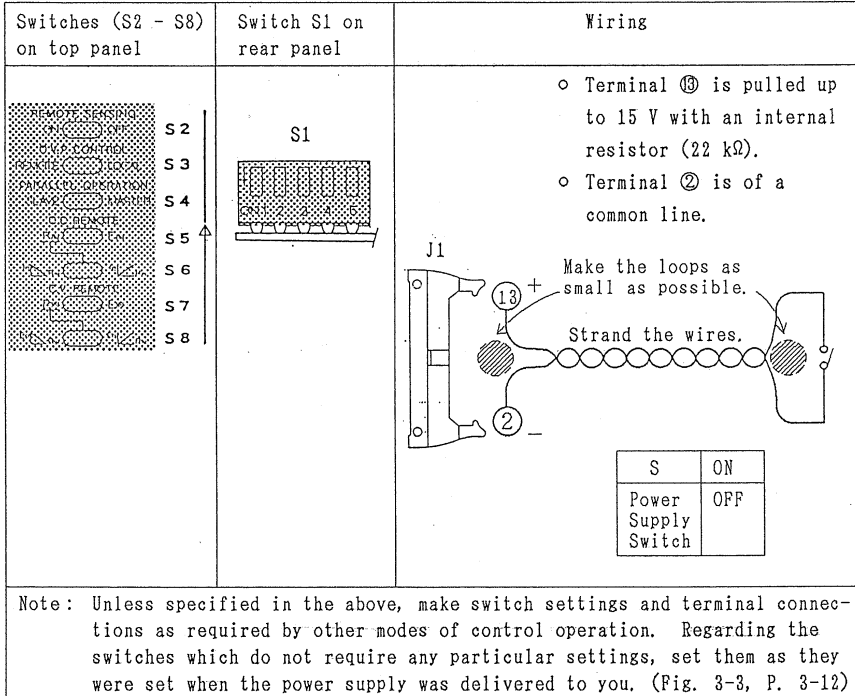
(2) Disabling the OUTPUT switch:
(PAK-A standard type only)

- (a) The OUTPUT switch on the front panel of the power supply can be disabled (held in the ON state) by setting the element switch 4 of S1 in the ON state. The power supply actually is started up at approximately 1 second after turning on the input POWER switch.
- (b) The output can be ON/OFF-controlled with a remote control signal even when 4 of S1 is set to ON.

Note: For PAK-AM (modular type), fix element 4 of switch S1 at ON.

3.3.7 Remote Control for Turning OFF the POWER Switch

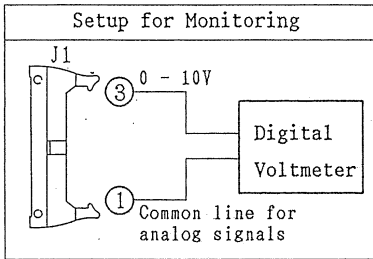
The input POWER switch of the power supply can be turned OFF with an external contact signal.



Note: The current which flows through switch (S) is not greater than 1 mA. The voltage across the switch when it is open is 15 V DC.

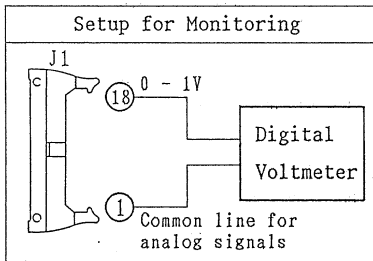
3.3.8 CV Monitor and CC Monitor

(1) Voltage Monitor



The voltage-monitoring voltage is approximately 0 to 10 V for the output voltage of 0 V to the rated voltage.

(2) Current Monitor



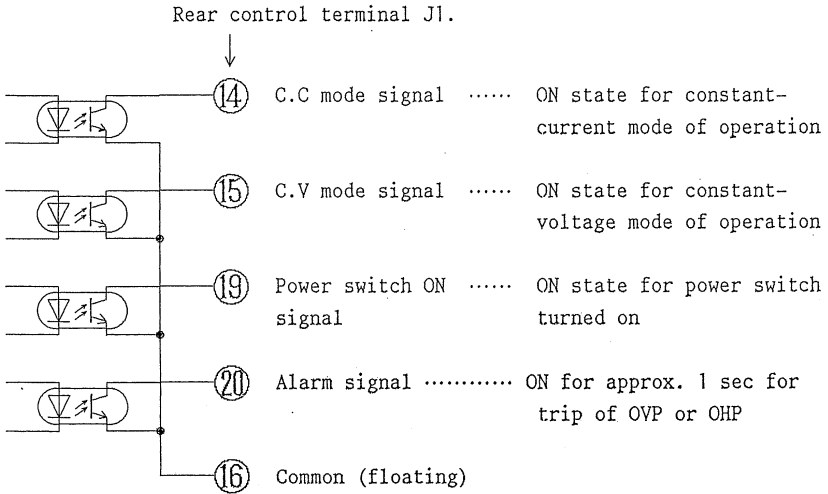
The current-monitoring voltage is approximately 0 to 1 V for the output current of 0 A to the rated current.

Notes: (a) Monitoring is with a voltmeter (not with any waveform display).

(b) The linearity of the monitor signal is approximately 0.1% (typical) when the power supply is operated with 100 V AC at normal room temperature.

(c) The common line of the monitor signal is connected to ①, whose potential normally is identical with that of the "-" line of the power supply output but is identical with that of the ⑤ terminal when in the remote-sensing mode.

3.3.9 Output Signals



Photon coupled transistor rating

Maximum ratings ($T_a = 25^\circ\text{C}$)

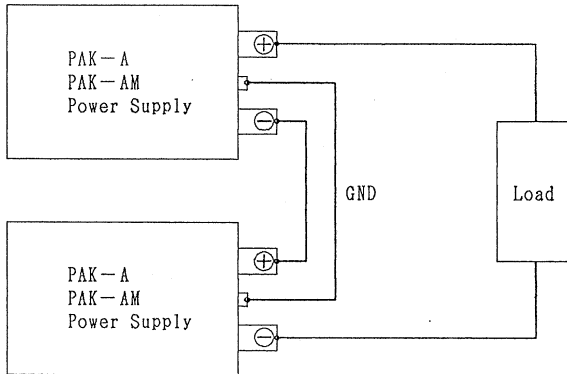
	Parameter	Symbol	TLP521-1	Unit
Photo transistor	Collector-Emitter voltage	V_{CE0}	55	V
	Emitter-Collector voltage	V_{EC0}	7	V
	Collector current	I_c	50	mA
	Collector dissipation (signal circuit)	P_c	150	mW
	Derate collector dissipation derating ($T_a = 25^\circ\text{C}$ or over) (signal circuit)	$\Delta P_c/^\circ\text{C}$	-1.5	mW/ $^\circ\text{C}$
Operating temperature	T_{opr}	-55 to 100	$^\circ\text{C}$	
Storage temperature	T_{str}	-55 to 125	$^\circ\text{C}$	
Permissible dissipation (signal circuit)	P_t	250	mW	
Permissible dissipation derating ($T_a = 25^\circ\text{C}$ or over) (signal circuit)	$\Delta P_t/^\circ\text{C}$	-2.5	mW/ $^\circ\text{C}$	
Isolation voltage (Note 1)	BV_s	2500	V _{rms}	

(Note 1) AC, 1 minute R.H. = 40 to 60%

3.3.10 Series Operation and Parallel Operation

(1) Series Operation

Two or more units of PAK-A/PAK-AM Power Supplies can be operated being connected in series to obtain a higher output voltage.



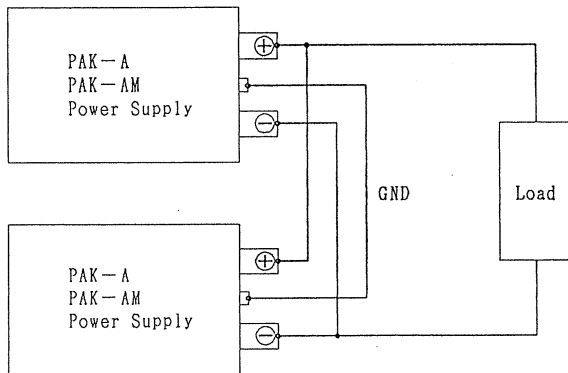
- Notes:
1. The number of power supplies which can be connected in series is restricted by the rated voltage (250V DC) of the power supplies with respect to ground.
 2. To make equal the chassis potentials of all power supplies, connect together the GND terminals of all power supplies and connect the ground line to a line of a potential you may require.
 3. Exercise care so that no current greater than the rated output current of the power supplies is fed. For example, if you connect in series two or more power supplies whose rated output currents are different, a current which is greater than the rated output current of the smaller power supply or supplies may be fed through by the larger power supply or supplies, thereby causing damage or burning of the smaller power supply or supplies. This occurs irrespective of whether the POWER switches or the OUTPUT switches of the smaller power supply or supplies are on or off. It is most recommendable to connect in series the power supplies of the same rated output current only.
 4. To deliver the output after connecting the power supplies in

series, turn on the input power switches of all power supplies.

5. The remote sensing mode of operation is unavailable when in the series mode of operation.
6. The master-slave mode of operation is unavailable when in the series mode of operation.

(2) Parallel Operation

Two or more units of PAK-A/PAK-AM Power Supplies can be operated being connected in parallel to obtain a larger output current.

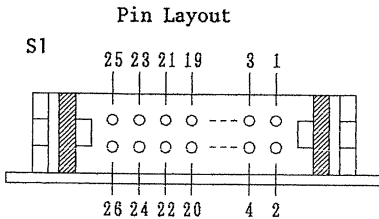


- Notes:
1. Exercise care so that no voltage higher than the rated output voltage of the power supplies is applied. For example, if you connect in parallel two or more power supplies whose rated output voltages are different, a voltage which is higher than the rated output voltage of the smaller power supply or supplies, thereby causing damage or burning of the smaller power supply or supplies. This occurs irrespective of whether the POWER switches or the OUTPUT switches of the smaller powersupply or supplies are on or off. It is most recommendable to connect in parallel the power supplies of the same output voltage only.
 2. The remote sensing mode of operation is available by employing the master-slave mode of operation described in 3.3.5.

3.3.11 GP-IB Control

(With IF01-PAK-A and PIA3200/PIA4800)

- The PAK-A/AM Power Supply can be operated on an IEEE-488 GP-IB bus if the power supply is incorporated with an IF01-PAK-A Interface Card (optinal; factory-installed at the rear of the power supply) and a PIA3200/PIA4800 System Controller (optional) is available. This mode of operation allows programmed control of output voltage, output current, OVP trip voltage, and reading and sending back of major data items. For further details, see the operation manual of the PIA3200/PIA4800.
- Control Connector J2



The control connector (J2) is a MIL-spec type of 26-pin connector. Its pin layout is as shown in the left and its pin assignment as shown in the below table. The mating connector is an XG5M-2632 26-pin connector manufactured by OMRON Corp.

Pin Assignment

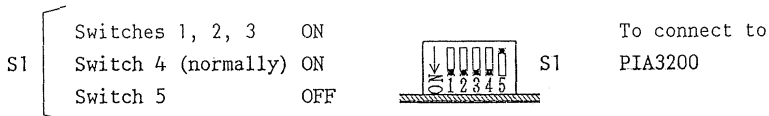
Pin No.	Assingment	Pin No.	Assingment
1	NO CONNECTION	14	REMOTE/LOCAL CONTROL
2	ANALOG COMMON (0 LEVEL)	15	NO CONNECTION
3	NO CONNECTION	16	NO CONNECTION
4 *	CV EXT VOLTAGE CONTROL (0~10V)	17	STATUS/ID SELECT
5 *	CC EXT VOLTAGE CONTROL (0~10V)	18	CV MODE (ID ₀)
6	NO CONNECTION	19	OUTPUT ON (ID ₅)
7 *	OVP EXT VOLTAGE CONTROL (0~10V)	20	O.V.P ALARM (ID ₂)
8 *	VOLTAGE MONITOR (0~10V)	21	O.H.D ALARM (ID ₃)
9 *	CURRENT MONITOR (0~1V)	22	POWER ON (ID ₄)
10	DIGITAL COMMON	23	CC MODE (ID ₁)
11	OUTPUT SW ON/OFF CONTROL	24	REMOTE/LOCAL (ID ₆)
12	POWER SW OFF CONTROL	25	CONNECTION (ID ₇)
13	NO CONNECTION	26	+5V INPUT

*: Pin for analog voltage input

Other signal are to TTL, low-active.

Notes: 1. Be sure to turn off power of both PAK-A/AM and PIA3200 before connecting them with the cable or altering the setting of switch S1 on the rear panel.

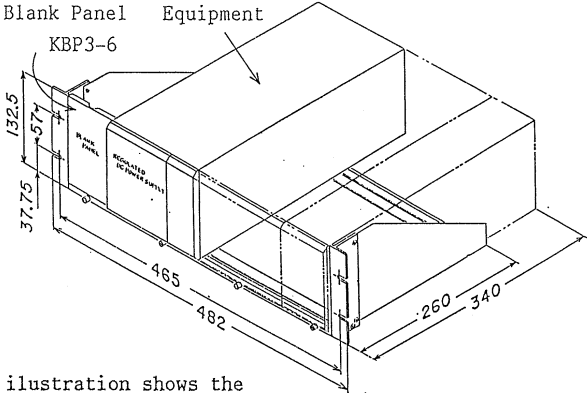
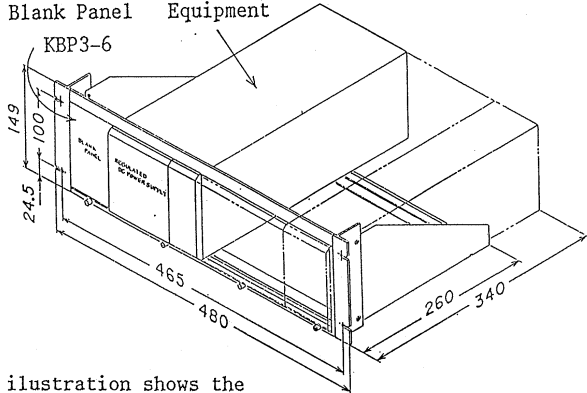
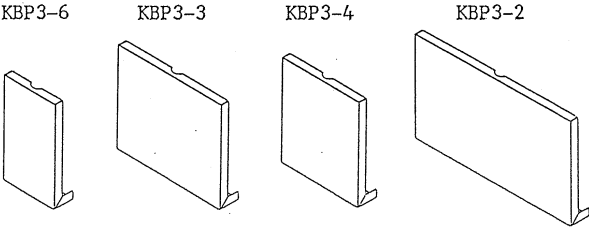
2. When the PAK-A/AM is shipped from the factory, all of the element switches of S1 are set for the LOCAL mode of control (all element switches are set to OFF). For the GP-IB mode of control, set the element switches as shown below.
(For details, refer to the instruction manual of the PIA3200.)



For details of the functions of individual element switches, refer to Items "Control Switches" of Chapter "Applications" of this manual.

3. The socket (without pins) which accompanies the J2 connector is for connector protection when the PAK-A/AM is operated only in the LOCAL mode.
4. When the PIA3200 is connected to the PAK-AM, remote control of the constant voltage or constant current output with an external voltage or resistance signal via control connector J1 on the rear panel is inhibited. Note that the equipment may be damaged if a voltage is applied neglecting this inhibition.
If remote control with a voltage signal is required, disconnect the connector from between PAK-A/AM and PIA3200 and then apply an external control signal voltage.

4. RACK ADAPTORS, BLANK PANELS AND INTERFACE CARD (OPTIONAL)

Item	Description
<p>KRA3 Rack Adaptor (EIA Standard)</p>	 <p>The illustration shows the frame with an equipment installed on it.</p>
<p>KRA150 Rack Adaptor (JIS Standard)</p>	 <p>The illustration shows the frame with an equipment installed on it.</p>
<p>KBP3-6 Blank Panel 1/6 KBP3-3 Blank Panel 1/3 KBP3-4 Blank Panel 1/4 KBP3-2 Blank Panel 1/2</p>	 <p>These panels are only for KRA3 (optional) and KRA150 (optional).</p>

For details, refer to the instruction sheet for the rack mount frame.

Item	Description
<p data-bbox="143 169 262 193">IF01-PAK-A</p> <p data-bbox="143 233 306 288">Interface Card (optional)</p> <p data-bbox="143 328 318 448">(For connection to System Controller PIA3200)</p>	<div data-bbox="385 220 938 762" data-label="Image"> <p>The image shows a rectangular printed circuit board (PCB) with a dark surface. It features several integrated circuits (chips) and components. A prominent chip in the center has a circular logo and the text '36-00-1010 39L'. Another chip to its left has '36-00-1010 39L' printed on it. The board has a multi-pin connector on the left side and a smaller connector on the right side. There are also several screws and mounting points on the board.</p> </div> <p data-bbox="356 839 1009 927">This option is of a factory-installed type. That is, the card is to be installed in the mainframe of PAK-A/AM. For the modification, please order your KIKUSUI agent.</p>

5. MAINTENANCE

It is most recommendable to render maintenance and calibration service for the instrument at certain intervals. The maintenance items are covered in this section.

5.1 Maintenance

The recommendable maintenance items are as mentioned in the following.

5.1.1 Cleaning the Instrument

- When the panel surfaces have become dirty, wipe them lightly with a cloth moistened with neutral soap or alcohol and then wipe them a dry cloth. Never use benzine, thinner, or other chemical detergent.
- If the air filter is clogged, cooling of the instrument will be degraded and troubles may result. Clean the filter periodically, lest it should be clogged. For the cleaning procedure of the filter, see Section 3.1, Item (5) "Cleaning the Air Filter."
- When dust is collected on the louvers and internal components of the instrument, blow them with compressed air. (The exhaust air of a vacuum cleaner may be used for this purpose.)

5.1.2 Inspecting the AC Power Cord

Inspect the AC power cord of the instrument for damage of the cable sheath, breakage of the plug, and loosening of the plug screw.

5.2 Troubleshooting

Simple troubleshooting procedures to be followed by the user are shown in the below table. If the trouble cannot be remedied by following the procedures shown in the table, the power supply may have failed and, if this is the case, please order your Kikusui agent for repair.

Prohibition: The troubleshooting rendered by the user for himself should be limited to the items given in the below table, as a general rule. Note that Kikusui may not accept repair orders if the power supply is modified.

Symptom	Items to be Checked	Probable Cause
The power supply does not operate at all even when its input POWER switch is turned on.	1. Check that the line power is supplied to the input terminal.	<ul style="list-style-type: none"> ○ Open circuiting of input power cable ○ Wrong connection of input power cable
The power supply displays no indications at all.	2. The above item is in the normal state.	<ul style="list-style-type: none"> ○ Equipment failure
The input POWER switch cannot be turned on.	1. Check that the input voltage is normal.	<ul style="list-style-type: none"> ○ The input voltage is too high.
	2. Check that no alarm signal is generated. (See Section 3.3.9.)	<ul style="list-style-type: none"> ○ Trip of OVP (Note 1)
	3. Check that the input POWER switch is not remote-controlled for OFF. (See Section 3.3.9.)	<ul style="list-style-type: none"> ○ The remote control signal is in the ON state.
	4. The above items are in the normal states.	<ul style="list-style-type: none"> ○ Equipment failure

Symptom	Items to be Checked	Probable Cause
No output is delivered even when the input POWER switch and OUTPUT switch are turned on. The OUTPUT lamp illuminates.	1. Check that the VOLTAGE and CURRENT controls are correctly set.	○ The controls are set at full counterclockwise positions.
	2. Check that the setup for remote control operation is correct.	○ Incorrect setting of switch S1 on rear panel or switch S2 on top panel, or wrong wiring to the control terminals
	3. Check that no alarm signal is generated. (See Section 3.3.9.)	○ Trip of overheat protector (Note 2)
	4. The above items are in the normal states.	○ Equipment failure
The output is unstable.	1. Check that remote-sensing setup is correctly made. (See Section 3.3.2.)	○ Open circuiting or wrong connections of remote-sensing setup ○ Wrong connection of capacitor
	2. Check that remote control operation is correctly done. (See Section 3.3.)	○ Remote control signal voltage or resistance is unstable. ○ Wrong wiring
	3. Check that the input AC line voltage is normal and stable.	○ The input AC line voltage is lower than the specified limit. ○ The input source includes large noise.
	4. The above items are in the normal states.	○ Equipment failure

Note 1 : Correctly set the OVP.

Note 2 : Eliminate the causes of overheating (such as clogging of the intake air filter and blocking of the cooling air outlet), and leave the input POWER switch in the ON state for approximately 15 minutes. In this case, keep the OUTPUT switch in the OFF state.