Instruction Manual

Model 72B

Capacitance Meter

SAFETY SUMMARY

The following general safety precautions must be observed during all phases of operation and maintenance of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Boonton Electronics assumes no liability for the customer's failure to comply with these requirements.

THE INSTRUMENT MUST BE GROUNDED.

To minimize shock hazard the instrument chassis and cabinet must be connected to an electrical ground. The instrument is equipped with a three conductor, three prong a.c. power cable. The power cable must either be plugged into an approved three-contact electrical outlet or used with a three-contact to a two-contact adapter with the (green) grounding wire firmly connected to an electrical ground at the power outlet.

DO NOT OPERATE THE INSTRUMENT IN AN EXPLOSIVE ATMOSPHERE.

Do not operate the instrument in the presence of flammable gases or fumes.

KEEP AWAY FROM LIVE CIRCUITS.

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with the power cable connected. Under certain conditions dangerous voltages may exist even though the power cable was removed, therefore; always disconnect power and discharge circuits before touching them.

DO NOT SERVICE OR ADJUST ALONE.

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

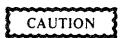
DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT.

Do not install substitute parts or perform any unauthorized modification of the instrument. Return the instrument to Boonton Electronics for repair to ensure that the safety features are maintained.

SAFETY SYMBOLS.



This safety requirement symbol (located on the rear panel) has been adopted by the International Electrotechnical Commission, Document 66 (Central Office) 3, Paragraph 5.3, which directs that and instrument be so labeled if, for the correct use of the instrument, it is necessary to refer to the instruction manual. In this case it is recommended that reference be made to the instruction manual when connecting the instrument to the proper power source. Verify that the correct fuse is installed for the power available, and that the switch on the rear panel is set to the applicable operating voltage.



The CAUTION sign denotes a hazard. It calls attention to an operation procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the equipment. Do not proceed beyond a CAUTION sign until the indicated conditions are fully understood and met.



The WARNING sign denotes a hazard. It calls attention to an operation procedure, practice, or the like, which, if not correctly performed or adhered to, could result in injury or loss of life. Do not proceed beyond a WARNING sign until the indicated conditions are fully understood and met.



Indicates dangerous voltages.

SECTION I

GENERAL INFORMATION

1-1. INTRODUCTION

This instruction manual provides general information, installation and operating instructions, theory of operations, maintenance instructions, a parts lists, and schematics for the Model 72B.

SAFETY NOTICE

Although this instrument has been designed in accordance with international safety standards, general safety precautions must be observed during all phases of operation and maintenance of the instrument. Failure to comply with the precautions listed in the Safety Summary located in the front of this manual could result in serious injury or death. Service and adjustment should be performed only by qualified service personnel.

1-2. DESCRIPTION

The Model 72B Capacitance Meter provides instant, direct reading, three-terminal and differential capacitance measurements from 0.01 to 3000 pF. This coverage is divided into eight ranges, selected either by the front-panel switch or remotely, arranged in a 1-3-10 sequence. The solid-state design and crystal-controlled signal source contribute to the high stability and excellent reliability of the instrument.

The 1 MHz test signal is held to a level of 15 mV, r.m.s. (option -0.3 is 100 mV), allowing the measurement of capacitance of semiconductor devices. The provision for application of d.c. bias to either or both sides of the specimen makes it possible to measure these devices under normal operating conditions. The bias voltages can be applied either to the rear-panel terminals provided, or to the appropriate pins on the edge connector.

The 72B employs an unusual range-switching system using switching diodes and miniature reed relays; the elimination of the switch contacts from the measurement circuits assures a maximum of reliability and stability.

The instrument's phase-sensitive detector system permits the measurement of even low-Q devices (down to Q=1) without appreciably degrading the accuracy of the measurement. The 72B responds to the effective parallel capacitance of the test specimen. For a specimen with predominantly series loss and a Q-factor of less than 10, the 72B will indicate the effective parallel capacitance; i.e.:

$$C_p = C_sQ^2/(1 + Q^2)$$

Two plug-in connection adapters are supplied with the 72B. One adapter, fitted with two sets of coaxial connectors, 72-4B, is intended for use with coaxial cables and remotely located test fixtures for both three-terminal and differential measurements. The second adapter, 72-5C, with three terminal posts, is used for wire-lead components; differential measurements are not possible with this adapter.

A linear d.c. output is available at rear-panel terminals as well as at the appropriate pins on the edge connector. This feature extends the range of applications beyond ordinary laboratory measurements to include production testing as well as a variety of control functions. Flexibility is further

§1-2, Continued.

enhanced by the provision of remote ranging terminals.

Remote ranging is controlled by grounding the MANUAL DISABLE terminal on the rear edge connector, disabling the front-panel range switch. Grounding any one of the eight range-line terminals will then select that range.

Connection to the rear-panel edge connector should be made with an Amphenol Type 225-2221-101 jack.

1-3. ACCESSORIES FURNISHED

- A. Test Post Adapter (BNC), 72-4B: for remote connections to TEST and DIFF terminals.
- B. Test Post Adapter (Clips), 72-5C: grip-posts for local connection of axial-lead components.

1-4. OPTIONS AND ACCESSORIES

A. Options

- 1. -03: 100 mV r.m.s. test signal (standard is 15 mV, r.m.s.)
- 2. -05A: 50 μs d.c. output response time for full accuracy (standard unit responds in 1 ms). R.M.S. noise level 10 mV (100 kHz bandwidth).

B. Accessories

- 1. 950032: Single rack-mounting kit (mounts left or right).
- 950030: Dual rack-mounting kit.
- 3. 76-2A/(1): Capacitance Standard, 0.1 pF.
- 4. 76-2A/(3): Capacitance Standard, 0.3 pF.
- 5. 76-2A/(10): Capacitance Standard, 1.0 pF.
- 6. 76-2A/(13): Capacitance Standard, 3.0 pF.
- 7. 76-2A/(20): Capacitance Standard, 10.0 pF.
- 8. 76-2A/(23): Capacitance Standard, 30.0 pF.
- 9. 76-2A/(30): Capacitance Standard, 100.0 pF.
- 10. 76-2A/(33): Capacitance Standard, 300.0 pF.
- 11. 76-2A/(40): Capacitance Standard, 1000.0 pF.
- 12. 76-2A/(43): Capacitance Standard, 3000.0 pF.
- 13. 76-3A: Capacitance Decade Standard, 1 MHz: 1 3000 pF, in a 1-2-3 sequence
- 14. 953000: Chip Capacitor Test Fixture.

1-5. ENVIRONMENTAL DATA, OPERATING AND STORAGE

Temperature: Operating, +10°C to +40°C (Refer to Temperature Influence specifications) Storage, -55°C to +75°C

1-6. SPECIFICATIONS

CAPACITANCE RANGE	0.01 to 3000 pF
FULL-SCALE RANGES	1, 3, 10, 30, 100, 300, 1000, 3000 pF
ACCURACY	
Q>5	1 pF f.s. ±(0.5% of reading + 0.01 pF) 3-1000 pF ±(0.5% of reading + 0.5%) { S. 3000 pF ±(1% of reading + 0.5% f.s.)
Q = 1 to 5	1 pF f.s.
RESOLUTION	0.5% of f.s. on all ranges
METER	4-1/2" taut-band. Two linear scales: 0 to 10 (0.1 per division), and 0 to 30 (0.5 per div.).
Linearity	1-3000 pF f.s. $\pm (0.1\%$ of reading $\pm 0.01\%$ f.s.) $1000-3000$ pF $\pm (0.25\%$ of reading $\pm 0.01\%$ f.s.)
Response Time	l ms (for full accuracy) 50 µs (for full accuracy) Option-05A
Source Resistance	1 k Ω
EXTERNAL BIAS	HI TO GND: ±200 V, maximum LO TO GND: ±400 V, maximum LO to HI: ±600 V, max. (floating supply only)
TEST SIGNAL	1 MHz, crystal-controlled, 15 mV r.m.s. 100 mV r.m.s. Option -03
TEMPERATURE INFLUENCE	Temperature Range Max. Influence
	Reference: 21°C to 25°C 0 Normal: 18°C to 30°C 0.2% of reading Extreme: 10°C to 40°C 0.5% of reading
POWER REQUIREMENTS	100, 120, 220 or 240 V ±10%, 50 to 400 Hz, 7 W
DIMENSIONS	132 mm high \times 211 wide \times 305 deep (5.2 in. \times 8.3 \times 12) without feet
WEIGHT	3.3 kg (7.2 lbs.), approximately

S E C T I O N II INSTALLATION & OPERATION

2-1. INSTALLATION

Each instrument has been inspected and tested at the factory for full compliance with all specifications before packing. Notify the carrier and the factory immediately should any indication of shipping damage be apparent upon unpacking. It is recommended that the special packing materials be saved for use in the event that the instrument must be reshipped.

2-2. OPERATING CONTROLS, INDICATORS AND CONNECTORS
All controls, indicators and connectors used during operation of the 72B are described in Table 2-1, below.

Table 2-1. Operating Controls, Indicators and Connectors

ITEM	FUNCTION
FULL SCALE pF switch	Selects full-scale range of instrument.
PWR switch	Turns line power on and off. LED is lit when power is "on".
ZERO control	Used to balance out capacitance across TEST terminals contributed by exposed terminations of connecting cables, test fixtures, etc.
METER	Indicates capacitance with two linear scales reading 0 to 10 with 0.1 per division, and 0 to 30 with 0.5 per division.
ANALOG OUTPUT terminals	Provide a d.c. voltage proportional to the meter reading, adjustable $\pm 2\%$.
BIAS terminals	External d.c. bias may be applied to the HI and LO Test Terminals via these posts.
LINE VOLTAGE switch	Permits selection of appropriate a.c. line voltage.
Fuse holder	Contains replaceable line fuse.
P102	A 22-pin edge connector for remote ranging and output connections. See Figure 4-4.
Test adapter	These banana plugs are used for storing the unused connection adapter: 72-4B or 72-5C.
\triangle	This safety-requirement symbol has been adopted by the International Electrotechnica Commission, Document 66 (Central Office) 3, ¶5.3, which directs that an instrument be so labeled, if, for the correct use of the instrument, it is necessary to refer to the Instruction Manual. In this case it is recommended that reference be made to the Instruction Manual when connecting the instrument the proper power source.

2-3. OPERATING INSTRUCTIONS

A. See that the rear-panel voltage selector switch is set correctly for the line voltage used. Check also that the proper line fuse is installed: a 0.10-A fuse for 100 or 120 V; 0.06-A fuse for 220 or 240 V. If necessary, adjust the mechanical-zero screw of the meter. Plug the instrument into a power outlet and allow it to warm up for a few minutes.

- B. Plug the appropriate test connection adapter into the front-panel receptacle. If remote or other coaxially connected components are to be measured, connect all cables and test fixtures to the TEST jacks of the connection adapter. The test adapter is held in place by a captive screw located in the center of the adapter.
- C. Switch the instrument to its lowest range (1 pF, f.s.). Set the meter reading to zero, using the ZERO control.

NOTE: The ZERO control uses a dual-ratio vernier to drive a differential air capacitor having a full 360° of rotation. The ZERO control turns easily for about 270°, at which point the ratio shifts from 36:1 to 6:1 and the required torque increases abruptly.

The ZERO adjustment has sufficient range to compensate for approximately 5 pF of shunt capacitance across the TEST terminals. If this range is insufficient, a small capacitor (value determined experimentally), can be connected across the DIFF terminals to effect a zero setting within the range of the ZERO control.

D. The instrument is now ready for use. Once the zero setting has been made on the lowest range, it will hold on all other ranges.

2-4. REMOTE MEASUREMENTS

A. <u>Cable Shunt Capacitance</u>. When more than a few inches of coaxial cable is used to connect the instrument to a remote fixture, attention must be given to the shunt capacitance of the cable. To maintain the specified accuracy, the values shown in Table 2-2 should not be exceeded.

Table 2-2. Maximum Cable Shunt Capacitance

a. HI post to ground:

RANGE MAX. C

1 pF & 3 pF 200 pF 10 to 3000 pF 500 pF

b. LO post to ground: 500 pF, maximum, on all ranges

1000 pt to 2100
Reley by Relay By

B. Transmission-Line Effect. The remote measurement of capacitance via coaxial cables introduces a measurement error owing to the transmission-line effect on the test voltage transmitted from the LO terminal, and on the received current at the HI terminal. The combined effect is such that the ratio of measured capacitance to actual capacitance is

$$C_{m}/C = \frac{1 + j\omega Cr}{\left[\cos\beta\ell - \omega CZ_{O} \left(\sin\beta\ell\right)\right]^{2} \left[1 + j\frac{\omega Cr \left(\cos\beta\ell\right) + \left(\sin\beta\ell\right)r/Z_{O}}{\cos\beta\ell - \omega CZ_{O} \left(\sin\beta\ell\right)}\right]}$$

where $\beta\ell$ = the electrical length of each line, in degrees; Z_O = the characteristic impedance of the line, in ohms; (NOTE: At 1 mHz, Z_O for RG-58/U is approximately 56.5 ohms and relative velocity is 63.5%)

and r = the equivalent resistance of the Capacitance Meter from HI terminal to ground--as shown in the following table.

Range			r		
		-			
1	рF	and	3 pF	140	ohms
10	рF	and	30 pF.	7	ohms
100	рF	and	above	1	ohm

For the 72B Capacitance Meter, the error is positive and its magnitude is shown in Figure 2-1 as a function of the measured capacitance, C_m , and the cable length, &.

CAPACITANCE CORRECTION FOR REMOTE MEASUREMENTS WITH 72B/BD AND RG 58/U CABLE.

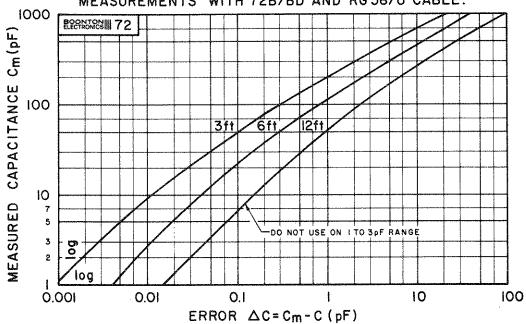


Figure 2-1. Capacitance Correction for Remote Measurements with RG-58/U

The error is not shown for the lower two ranges using 12-foot lengths of cable, as the capacitive loading of the HI test terminal is excessive for lengths of RG-58/U greater than about 3.5 feet, and lengths of about eight feet for the 10 pF and the 30 pF ranges.

When calculating \$1, which is the electrical length in degrees of each of the two cables, it is necessary to know the velocity of propagation of the cable at 1 MHz. Tested samples of RG-58/U indicate a relative velocity of 63.5%. The impedance of the same cable measured 57.5 ohms at 1 MHz.

In order for the above correction curves and equation to be valid, it is imperative that the shields of both ends of the coaxial cables be tied together with a strap of low resistance and low inductance.

For short lengths of cable, a resonable correction may be made based upon the effect of the series inductance of both lengths of cable. The measured capacitance, C_{m} , of a specimen will differ from the true capacitance, C_{t} ; the error will be seen as an apparent increase in capacitance as follows:

$$C_{m} = \frac{C_{t}}{1 - \omega^{2} L C_{t}} = \frac{C_{t}}{1 - (X_{L}/X_{C_{t}})}$$

Or, if the true capacitance is required:

$$C_t = \frac{C_m}{1 + \omega^2 L C_m} = \frac{C_m}{1 + (X_L/X_{C_m})}$$

Where L = the combined series inductance of BOTH lengths of the con-

§2-4B, Continued.

necting cables and the inductance of the sample (generally small with respect to the cables' inductance).

As an approximation, the inductance/foot of RG-58/U cable (with shields common at both ends), is about 0.091 μH_{\star}

2-5. DIFFERENTIAL TERMINALS

Measurement of the relative differential capacitance between two specimen capacitors can be made by connecting one capacitor to the DIFF terminals, and the other to the TEST terminals. (The capacitance that is connected to the DIFF terminals may be as large as the full-scale value of the selected range, without introducing serious error.) The display will indicate the difference in capacitance between the two; by switching down to the next lower range (but no lower), the resolution will be improved.

Although the 72B is not calibrated for absolute differential measurements, the relative differential can be of value. For example: in determining the change of capacitance of a specimen during heat cycling, the absolute difference between the specimen and a capacitor held at a fixed temperature is not as important as the percentage change between them.

In addition to permitting differential measurements, the DIFF terminals serve another purpose: excess fixture capacitance across the TEST terminals (i.e.: capacitance beyond the normal range of the ZERO control), can be balanced out by the addition of a capacitor to the DIFF terminals (§2-3C).

2-6. D.C. BIAS

D.c. bias voltages may be applied to either or both sides of the specimen via the rear-panel bias terminals or via the proper pins on the rear edge connector. The applied voltages should not exceed ± 200 volts from the HI terminal to ground, or ± 400 volts from the LO terminal to ground. When bias is applied to one side only, it is recommended that the other bias terminal be connected to ground.

The sum of the two voltages (600 V, d.c.) may be applied between the HI and the LO terminals. In this connection the bias supply should not be grounded (An internal voltage divider, of resistance values of 240 k Ω from HI to ground and 510 k Ω from LO to ground, establishes the ground point.) The bias lines are internally protected by 30 mA fuses.

2-7. PULSE BIAS (For specific applications contact the Application Engineering Department, Boonton Electronics.) The internal bias circuit of the 72B needs adequate bypassing of the 1 MHz test signal and therefore may be unsuitable for the application of pulses to bias the test speciment through the rear bias terminals.

In any event, pulse bias can be applied through external circuitry (Figure 2-2). If the impedance of the pulse-transformer secondary is small, relative to R_1 , the test specimen may be considered to be in series with a

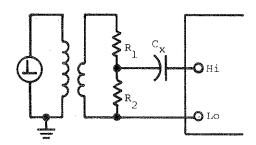


Figure 2-2. Application of Pulse Bias

§2-7, Continued.

resistance of $R_1R_2/(R_1+R_2)$ ohms. This value need only be less than about one-fifth of the reactance of the test capacitor, at 1 MHz, in order to be ignored by the phase detector in the capacitance meter. The ratio of the two resistors, and their absolute values, will depend upon the pulse transformer and its load-matching requirements, as well as the nature and the magnitude of the pulse needed for bias.

2-8. DC OUTPUT RESPONSE TIME

The rise time of the analog output can be reduced by removing the bypass circuitry in this section of the instrument. The cost of this improvement is an increase in the residual noise at the output terminals.

The normal rise time is < 1 ms and the r.m.s. noise is < 1 mV. If C131 is removed, the rise time will be reduced to < 175 μs and the noise will be less than 3 mV. (Option -05A)

2-9. APPLICATIONS

The Model 72B can be used to measure the small-signal capacitance and the forward-gain parameters of bipolar and unipolar transistors at 1 MHz. Capacitance and transconductance are measured with a test signal of 15 mV; beta is measured with a base signal current of approximately 100 nA. (Model 72B-03, the 100 mV test-signal-level option, is not recommended for these measurements.)

The principle of operation of the 72B is basically that of a transmission test set. That is, the test capacitance is interposed between a low-level signal generator of fixed, known, amplitude and phase, and a calibrated phase-sensitive detector. Likewise, the forward-gain parameters of transistors can be measured, provided that the phase of the output current is proper, or is suitably altered. The necessary external circuitry and components are described in the following text. The parameters that can be measured include the following:

- A. Capacitance (Three Terminal). See Figures 2-3 and 2-4.

 NOTE: When measuring the capacitance of transistors, it is imperative to remember that a signal applied to the input of the test device will appear amplified in some form at the output (and usually with a phase reversal). Capacitance measurements must be made with the output of the device connected to the low test terminal (generator), and the device's input connected to the high test terminal (detector).
 - 1. C_{rss} : Reverse transfer capacitance between drain and gate, source guarded. Device under test is fully biased. $V_{GS} = 0$.
 - Ceb: Emitter-to-base capacitance, collector guarded; emitter is reverse biased. VCE = 0 (open circuit for d.c.).
 - 3. Cce: Collector-to-emitter capacitance, base guarded; collector is reverse biased. VBE = 0 (open circuit for d.c.).
 - 4. Cre: Collector-to-base capacitance, emitter guarded. Device under test is fully biased.
 - 5. C_{cb} : Collector-to-base capacitance, emitter guarded; collector is reverse biased. I_E = 0 (open circuit for d.c.).
- 3. Capacitance (Two Terminal). See Figure 2-5.
 1. Coss:Output capacitance between drain and source, gate a.c. connected to the source. Device under test is fully biased. VGS = 0.
 - 2. C_{iss} :Input capacitance between gate and source with drain a.c. connected to the source. Device under test is fully biased. $V_{GS}=0$.
 - Cob: Collector-to-base capacitance. Emitter is open-circuited for both a.c. and d.c. Collector is reverse biased.

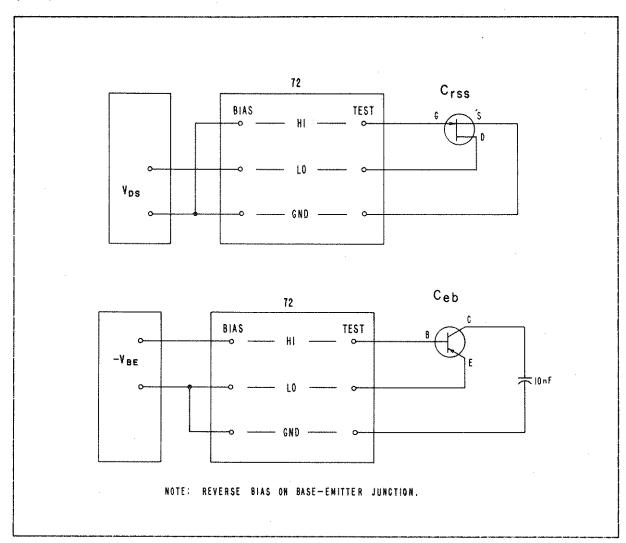


Figure 2-3. Transistor Capacitance Measurements: Crss and Ceb

C. Beta (h_{fe}). See Figure 2-6. A sensibly constant base current, i_b , of 94 nA can be generated with the aid of a 1.0 pF capacitor connected between the 72B's LO DIFF terminal and the base of the transistor under test. The collector current, which equals βi_b , is fed to the HI TEST terminal, and the instrument responds as though a capacitance of $\beta \times 1.0$ pF were connected to its terminals. Beta (h_{fe}) is

The LO DIFF terminal is used for the current source in order to offset the 180° phase reversal of current in the transistor.

equal to the indicated capacitance in picofarads.

The measurement of beta should be made under full bias conditions. In this arrangement, the base current is independent (very nearly) of the input resistance of the transistor because of the quadrature relation between the reactance of the current source and the input resistance

The variable series capacitor in the base circuit (see Figure 2-6) must be adjusted for a value of 1.0 pF. This is easily accomplished by connecting a small jumper between the socket's base and collector terminals (a "unitygain transistor"), permitting the direct measurement of this capacitance.

If the LO DIFF terminal is used, the reading should be adjusted to $-1.0~\rm pF$, using the d.c. recorder output; or the LO TEST terminal may be temporarily used for a reading of $+1.0~\rm pF$ on the meter.

If the transistor socket (and its circuitry) has excessive capacitance from the base terminal to ground, it can be absorbed with a simple parallel-resonant circuit, using a high L/C ratio to obtain maximum impedance.

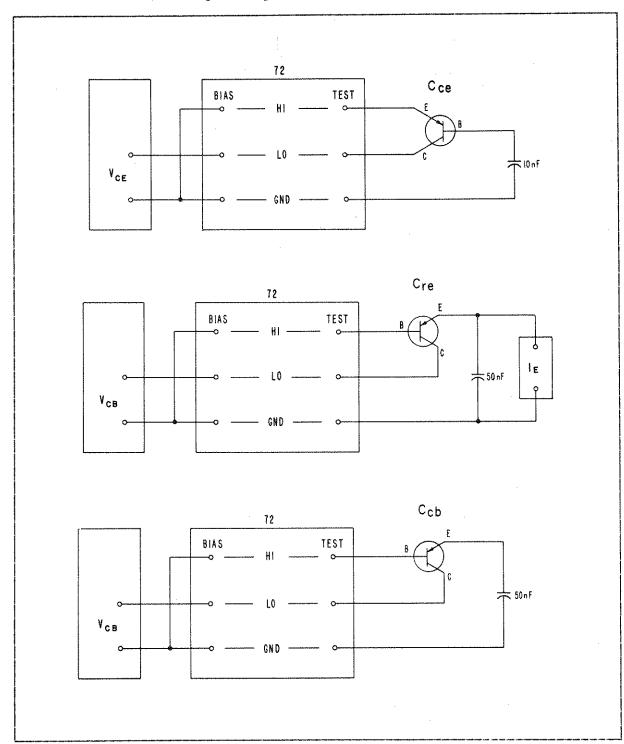


Figure 2-4. Transistor Capacitance Measurements: Cce, Cre and Ccb

D. Forward Transconductance (gfs). See Figure 2-7. The $\overline{72B}$ is calibrated for an input current of $+je_g\omega C$, where C is the full-scale value of capacitance for any given range. Connecting the gate of a unipolar transistor to the LO TEST terminal will, by definition, generate a drain current of e_ggfs , provided that the external drain-circuit impedance

is small. Unfortunately, the phase of the drain current lacks the required +90 degrees. A network is needed that presents a low impedance to the drain, and that provides the pecessary phase shift of +90 degrees. The circuit shown in Figure 25 satisfies these conditions. The resistor, R, is the calibrating resistor for the full-scale value of $g_{\rm fs}$. Its value is readily derived. The instrument is calibrated for a high-terminal current of: $i_{\rm C} = e_{\rm g}\omega C/90^{\circ}$

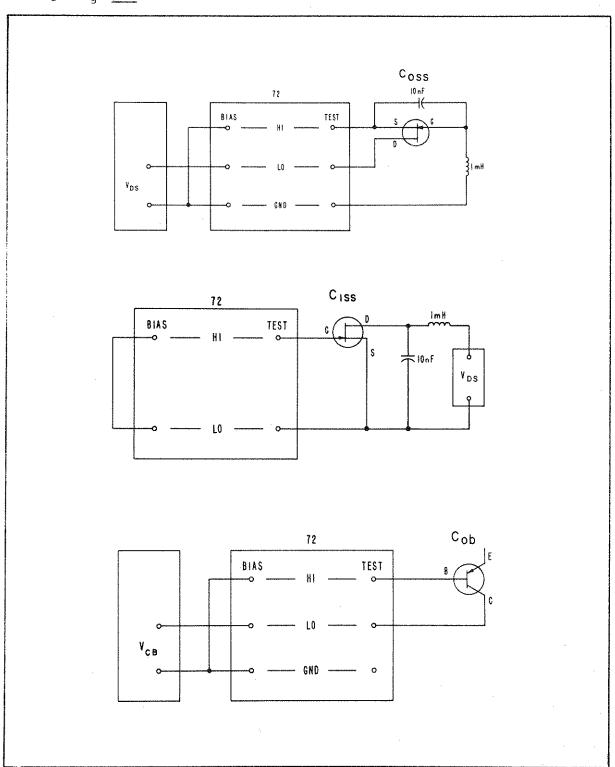


Figure 2-5. Transistor Capacitance Measurements: C_{OSS} , C_{ISS} and C_{Ob}

§2-9D, Continued.

The actual drain current is:

$$id = e_q gfs$$

The voltage induced in the secondary of the transformer is:

$$e' = ji_d \omega M/90^\circ$$
 (polarity arranged for +M)

To achieve a full-scale indication for a given value of g_{fs} the resistor, R, must have the value:

$$R = e'/i_C = \frac{e_g g_{fs} \omega M/90^{\circ}}{e_g \omega C/90^{\circ}} = g_{fs} M/C$$

where R >> $\omega L_{\rm S}$ for the current to have the correct phase; M is the mutual inductance of the transformer and equals

$$M = k \sqrt{L_p L_s}$$

The coefficient of coupling, k, may be determined easily by measuring the primary inductance with the secondary open-circuited, then short circuited:

$$k = \sqrt{I - (L_{SC}/L_{OC})}$$

If the resistor is selected for a full-scale reading of 1000 μS on the 100 pF range, the instrument will read:

C Range	g _{fs} Range
100 pF 300 pF 1000 pF	1000 µS 3000 µS 10,000 µS
3000 pF	30,000 µS

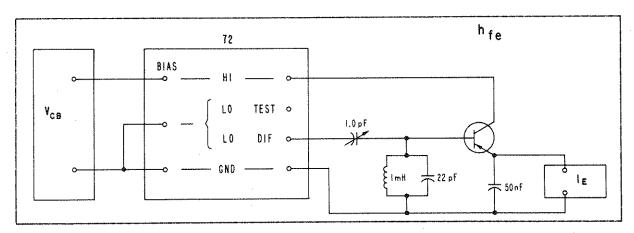


Figure 2-6. Transistor Beta Measurement

§2-9D, Continued.

A typical toroidal transformer might have the following circuit values:

$$L_p = 250 \mu H$$

 $L_s = 5 \mu H$
 $k = 0.935$

from which,

$$M = 33 \mu H$$

The series primary capacitance for resonance must equal 100 pF (approx.), and for a full-scale range of 1000 μS on the 100 pF range, the calibrating resistor should equal:

$$R = (1000)(33/100) = 330 \Omega$$

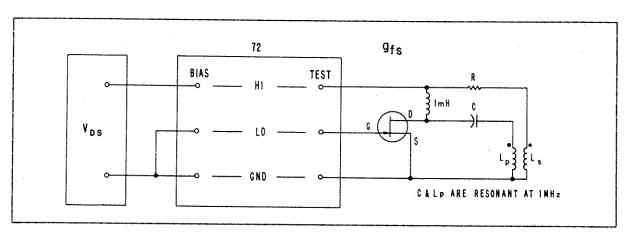


Figure 2-7. Transistor Transconductance Measurement

SECTION III

THEORY OF OPERATION

3-1. GENERAL NOTE

Refer to Figure 3-1, a simplified schematic diagram of the Model 72B, in connection with this explanation of the instrument's operation.

3-2. BRIDGE CIRCUITS

The output of the 1 MHz crystal-controlled oscillator appears across the secondary of the transformer, the center tap of which is at r.f. ground. One end of this secondary winding goes to the LO TEST terminal; the other end goes to the LO DIFF terminal. The HI terminals are connected together and lead to the measuring section. A differential capacitor (the ZERO control), has its stators connected across the transformer secondary winding, and its rotor connected to the common HI post connection.

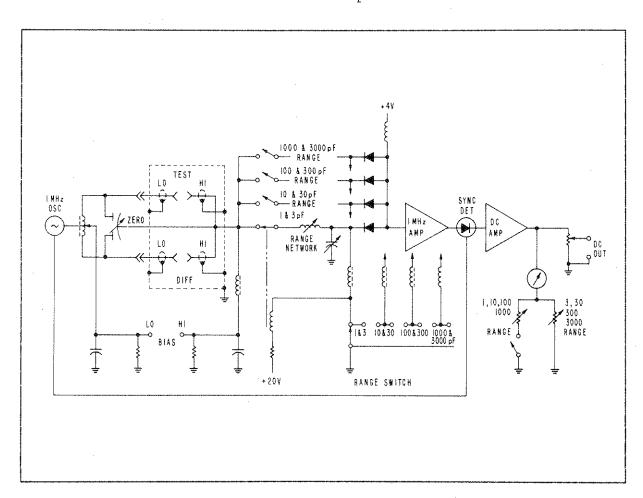


Figure 3-1. Simplified Schematic Diagram

With the instrument operating, and with both TEST and DIFF terminals open, the only signal appearing at the output of this section would be the result of the residual capacitances of the terminals and any fixtures connected to them. Adjustment of the differential capacitor (ZERO) balances out this signal, within the limits specified in §2-3C, resulting in zero output from the measuring section.

§3-2, Continued.

When a specimen capacitor is connected between the LO and HI TEST terminal a current directly proportional to its susceptance flows through the low-impedance series-resonant LC circuit to ground. (The appropriate resonant circuit is selected by the range-switching circuits.) The resultant voltage appearing across the capacitive part of the LC circuit is applied, through a tuned amplifier, to the synchronous detector.

The synchronous detector, gated by the crystal oscillator, converts the 1-MHz signal to d.c. and applies it to the d.c. amplifier section. The d.c. amplifier's output drives the panel meter; it also drives a voltage divider that supplies an adjustable analog output (both at the rear terminals and at the rear connector, P102), for external indication or control purposes.

3-3. RANGING CIRCUITS

Range switching in the 72B is accomplished by a combination of the panel range switch, switching diodes, and miniature reed relays. The panel switch handles only control voltages; no signal currents pass through it. This design eliminates a frequent source of errors, and improves reliability.

The switching diodes are biased "off" by the 2.4 V differential between the +6.6 V on the cathodes and the +4.2 V on the anodes. When contacts of the range switch are closed, the cathode of the appropriate diode is grounded for d.c. through an r.f. choke and a 10 k Ω resistor. As it then has a net positive bias on its anode, the diode is switched to the conducting state and thereby connects one end of its associated range network to the input of the 1 MHz amplifier. At the same time, the range switch energizes the associated reed relay through a logic circuit that then connects the other end of the range network to the output of the measuring section.

SECTION IV

MAINTENANCE

4-1. GENERAL NOTES

A. The values and tolerances shown in this section are not specifications; they are provided only as guides to maintenance and calibration.

B. For all calibration checks, the 72B requires a warm-up of one hour, minimum.

4-2. INTRODUCTION

The Model 72B is designed to operate within stated specifications over a long period. However, to achieve the maximum performance, it is desirable to check and adjust the instrument periodically. Basically, two adjustments are recommended:

- A. A zero-balance check and adjustment every 500 hours of operation (three months of normal use).
- B. A calibration check every 1000 hours of operation (six months of normal use).

In addition to these two periodic checks, complete adjustment procedures are described in §4-8 to §4-14. It is felt, however, that because of the complete calibration procedures performed at the BEC factory, these adjustments are not needed when the instrument is used in normal laboratory or factory environments. It is recommended they be performed only in case of accidental misadjustment, component failure and replacement, or when the instrument has been subjected to severe environmental stresses such as shock or vibration.

Complete schematics, a parts list, and component-location drawings are at the end of this manual and should be referred to for servicing.

4-3. TEST EQUIPMENT REQUIRED

Test equipment required for maintenance and adjustment of the 72B is listed in Table 4-1. Other models of test equipment that meet or exceed critical specifications may be used instead.

4-4. ZERO ADJUSTMENT

If, after the zero has been adjusted on the lowest range with the front-panel ZERO control, there is disagreement between the higher-range zeros, the following zero adjustment should be performed. No standards or test equipment are needed to perform this check and adjustment.

- A. To check the zeros with no capacitance on the TEST terminal, set the 72B to its lowest range and adjust the front-panel ZERO control for zero indication. Now select all higher ranges and observe and record the meter indications on these ranges. The indications should not differ from zero by more than $\pm 0.5\%$ f.s. If a zero indication does exceed these limits, proceed as follows:
- B. Turn the instrument "off" and check the meter pointer with the 72B in its normal operating position. Adjust the meter zero (black screw below the dial) to indicate exactly zero.
- C. Turn the 72B "on", connect the BNC adapter to the instrument, but use no capacitor, and adjust the front ZERO control on the 1 pF range until the 72B indicates zero.
- D. Select the 1000 pF range and adjust R133 (at the rear of the 72B) until

§4-4D. Continued.

the instrument indicates zero on the 1000 pF range.

E. Set the instrument to the 1 pF range and adjust the front ZERO again. Now check all other ranges, which should be within the $\pm 0.5\%$ f.s. limits.

If desired, the 1000 pF range zero (R133) may be reset slightly to make the maximum positive zero deviation equal to the maximum negative deviation. This procedure will minimize the zero error when the instrument is used on different ranges without front ZERO adjustment.

Table 4-1. Required Test Equipment for Maintenance and Adjustment

EQUIPMENT	CRITICAL SPECIFICATIONS	SUGGESTED MODEL
Digital D.C. Voltmeter	100 mV to 20 V. Minimum input resistance 1 MΩ	Data Precision 1350
R.F. Millivolt- meter	1 mV to 1 V, 1 MHz minimum bandwidth	Boonton Electronics 92E with r.f. probe
High-Q/Low-Q Standard	100 pF \pm 0.25%, Q > 500 and Q \simeq 3, at 1 MHz	(See Figure 4-3)
Capacitance Standards, 1 MHz	1000 pF ±0.1% 300 pF ±0.1% 100 pF ±0.1% 10 pF ±0.1% 1 pF ±0.1%	BEC Model 953116 BEC Model 953115 BEC Model 953114 BEC Model 953112 BEC Model 953110
Loading Capacitor	200 pF ±5%, mica 500 pF ±5%, mica	

4-5. CALIBRATION CHECK

- A. Allow a minimum of one hour warm-up. For the checks in the following paragraph, adjust the zero with the front ZERO control at every range prior to making measurements. Perform the Zero Adjustment (§4-4), if necessary.
- B. Connect, one at a time, the 1, 10, 100, 300, and 1000 pF standards and check the errors on the corresponding ranges. These errors should not exceed 0.5% on any range. Record the indications.
- C. Before making further adjustments, analyze the results. If all ranges have errors in the same direction and approximately by the same percentage, a simple test-level adjustment will correct the calibration. However, when ranges need adjustment in different directions (i.e., some have positive, some have negative errors), or by different amounts, they will have to be calibrated separately.

4-6. CALIBRATION ADJUSTMENT

A. Test-Level Adjustment. When all ranges have drifted by approximately the same amount, a single test-level adjustment may correct the calibra-

§4-6. Continued.

tion. For this adjustment, warm up the 72B, remove the top cover, select the 100 pF range, zero the range, and connect a 100 pF ± 0.18 standard to the TEST terminals. If the indication is not within 0.5% of the standard, adjust the ten-turn trimmer R202 on the amplifier plug-in board to obtain the correct reading within 0.1%. By this adjustment, indications on all ranges will be corrected by the same percentage. The test level is also changed by this adjustment, but this change usually is insignificant. The zeros of the ranges will not be affected.

The same result may be achieved by adjusting R142 on the 100 pF range (thus correcting all "1" ranges by the same percentage), and R146 on the 300 pF range (which corrects all "3" ranges by the same percentage).

- B. Range Adjustments. For individual range adjustments, the instrument's bottom cover has to be removed in order to allow access to calibration adjustments C111, C117, and C121 on the lower left side of the instrument. To shield the instrument during these adjustments, the 72B should be set on a plain aluminum sheet; alternatively, use a test cover provided with the appropriate access holes.
 - The adjustments should always start with R202 (§4-6A) on the 100 pF range because this adjustment affects all other ranges.
 - 2. For the 1000 pF range, connect the 1000 pF ± 0.1 % standard to the TEST terminal and, using a 1/16" insulated screwdriver, adjust Cl21 for a reading within 0.1%.
 - 3. For the 10 pF range, use a 10 pF standard and adjust C117.
 - 4. For the 1 pF range, use a 1 pF standard and adjust Clll.
 - 5. For all "3" ranges, select the 300 pF range, use a 300 pF standard and adjust R146 (located at the rear of the instrument).

4-7. NOTE: PERIODIC CALIBRATION

The procedures of §4-4 and 4-5 cover the recommended periodic calibration of the 72B. The adjustments in the following section are **not** recommended to be performed periodically.

4-8. MAINTENANCE AND REPAIR ADJUSTMENTS

The following adjustments are factory adjustments that are not affected by aging or drift of the components, and are therefore expected to remain set during the life of the instrument. Furthermore, their influence on the 72B's accuracy is somewhat less than the influence of direct calibration adjustments. Therefore it is not recommended that the adjustments described below be made during periodic calibration routine. They have to be adjusted only in circumstances described in $\S4-2B$, or when certain characteristics they affect are known to be out of specification. The characteristic that each adjustment affects, and the method of adjustment, are described below.

4-9. POWER-SUPPLY ADJUSTMENTS R115 AND R118

Trimmer Rl15 should be adjusted to make the positive supply +15.0 V, within ± 0.25 V. Use Rl18 to adjust the negative supply to -15 V, ± 0.25 V.

4-10. L102, L103, AND L104 LOADING ADJUSTMENT

The 72B is designed for three-terminal measurement; that is, it measures only the capacitive component between HI and LO terminals and ignores the "loading capacitance" from the HI terminal, or from the LO terminal, to ground. If fixtures or cables with high loading capacitances are used to connect the test capacitance to the 72B, and an error is introduced that is more than that specified due to capacitive loading, the loading adjustments L102, L103, and L104 have to be adjusted.

NOTE: When loading errors are intolerable (owing to inordinately large values of loading capacitance at either or both test terminals), the loading capacitance can be negated by means of a parallel in-

§4-10, Continued.

ductor connected between the center conductor and ground at the offended terminal(s). The combination of loading capacitance and shunt inductance should resonate at 1 MHz. Capacitance can be added in order to avoid non-standard inductance values.

A. Loading-Error Test. To test for loading error, special loading capacitors of 200 pF and 500 pF should be constructed according to Figure 4-1.

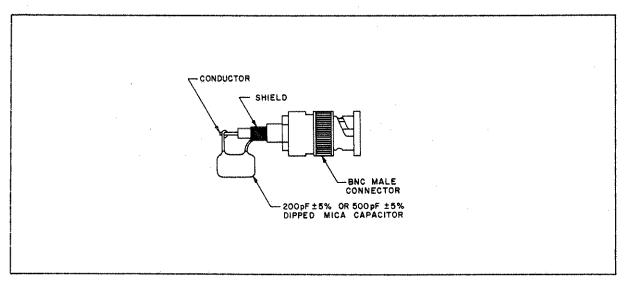


Figure 4-1. Special Loading Capacitor

To connect the loading capacitor and the test capacitor, use a BNC adapter with a BNC "Tee", as shown in Figure 4-2.

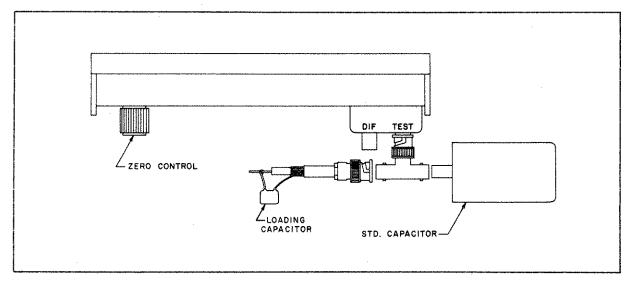


Figure 4-2. Loading Capacitor Test

For the loading test, select the desired range, connect the BNC Tee adapter as shown above, and zero the instrument with the front ZERO control.

Connect the standard capacitor to the right side of the Tee and record the instrument indication. Now disconnect the standard capacitor and connect the loading capacitor to the left side of the Tee on the HI terminal. Zero

§4-10A, Continued.

the instrument again, connect the standard capacitor to the right side of the Tee and measure the standard capacitor again. The difference between indications should be within the following limits:

HI TERMINAL LOADING	RANGE	MAXIMUM DIFFERENCE
200 pF	l pF or 3 pF	0.5%
500 pF	10 pF and higher	0.25%

Should the HI terminal loading cause larger errors than those listed above, adjust the loading coils as follows.

B. <u>L102</u>, <u>L103</u>, <u>and L104</u> <u>Loading-Coil Adjustments</u>. Select the proper range, proper standard, and proper loading capacitor. Only "1" ranges have to be checked, because the next higher "3" range uses the same input circuitry. Zero the 72B and measure the standard capacitor; record the result. Now remove the standard capacitor and connect the loading capacitor to the HI terminal. Zero the instrument again, then re-connect and re-measure the the standard capacitor. If the measured value does not agree with the pre-vious measurement, adjust:

LOADING	
ADJUSTMENT	RANGE
L102	1, 3 pF
L103	10, 30 pF
L104	100, 300 pF

The 1000 pF range is adjusted with the 100 pF range adjustment.

The loading-coil adjustment may affect the calibration of the ranges to which it applies. Therefore, the calibration has to be checked ($\S4-5$), and if required, adjusted ($\S4-6$).

LO terminal loading should not change during the life of the instrument and should not have to be checked.

4-11. HIGH-Q/LOW-Q ADJUSTMENT C223, C228, AND T201

The 72B measures only the capacitive component, and ignores the resistive component, of the current between the HI and LO terminals. In order to accomplish this, the reference voltage to the phase detector should be in correct phase relationship to the signal voltage through the amplifier. Correct phase relationship is established by checking the instrument with high-Q and low-Q capacitors as follows.

- A. $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ Test. Set the 72B to the 100 pF range, zero, and connect the $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ standard to the instrument. (The schematic diagram of a $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ standard that is suitable for use at 1 MHz is shown in Figure 4-3.) Measure the capacitance in both the HI and LO Q position of the standard and compare the results. If they differ by more than 0.5%, the high-low Q adjustments need readjusting.
- B. High-Low Q Adjustment. Set the 72B to its 100 pF range and zero with the front ZERO control. Connect the r.f. voltmeter to test point TP3 and measure the r.f. voltage, which is typically 10 30 mV. Adjust the phase-detector balance with C233 for a minimum indication on the r.f. voltmeter. Now connect the High-Q/Low-Q capacitance standard to the TEST terminal and make a measurement in the HI-Q position. Record the result. Make the same measurement in the standard's LO-Q position and adjust C228 until the HI and the LO Q measurements agree within 0.25%. If the range of C228 is not sufficient to bring the indications into agreement, the core of transformer T201 may be adjusted for the same purpose. In either case, take note that high-low Q adjustment may necessitate recalibration of the 100 pF range, as described in §4-6A.

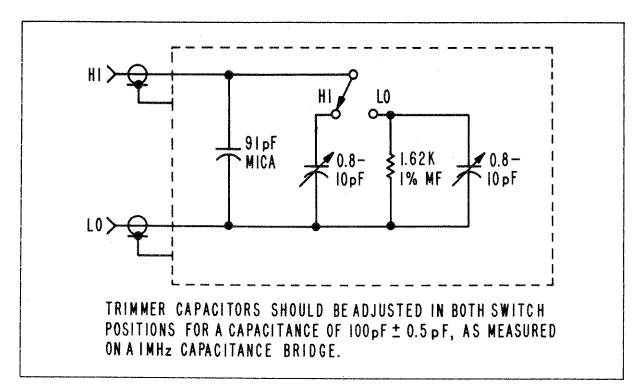


Figure 4-3. High-Q/Low-Q Standard

4-12. T401, C202 TUNING

The input transformer, T401, should be tuned to the l MHz crystal for the proper operation of the oscillator. This may be accomplished by adjusting either the trimmer C202 or the transformer core. The core adjustment should be used only when the range of C202 is insufficient for proper adjustment.

To adjust the trimmer C202, remove the 72B's top cover and connect the d.c. voltmeter (10 V range), to TPl on the amplifier plug-in board. Now adjust C202 for a maximum voltage, typically +7 to +12 V, d.c.

If the maximum cannot be reached by adjusting C202, the core of transformer T401 can be adjusted. This adjustment is available at the bottom of T401 by removing the bottom cover of the 72B. Set C202 to the midpoint of its range, and vary T401's core adjustment to achieve a maximum d.c. voltage as measured at TP1.

Following either of the above adjustments, the 72B should be calibrated as described in $\S4-6A$.

4-13. TEST-VOLTAGE SYMMETRY ADJUSTMENT

The single-turn secondary of transformer T401 has an adjustable center tap by which the test voltage on TEST and DIFF terminals can be adjusted to be equal. The equality of TEST and DIFF voltages is important when an external standard is connected to the DIFF terminals for differential mesurements. Normally the TEST and DIFF voltages are adjusted to be equal within 0.25%.

To adjust the symmetry, remove the top and bottom covers. Connect the d.c. digital voltmeter to TP2 on the oscillator amplifier plug-in board. Adjust the front ZERO for zero indication on the DVM. Plug a 100 pF capacitance standard to the TEST and DIFF terminals and observe the voltmeter's indication. The voltmeter should indicate approximately +0.5 V at the TEST terminal, and -0.5 V at the DIFF terminal. Using a 1/16" screwdriver, adjust T401 (at the right side of the 72B), until the magnitude of both these voltages is exactly equal.

4-14. 1 MHz AMPLIFIER TUNING (L201 ADJUSTMENT)

For accurate adjustment of L201, the 1 MHz amplifier should be operated without overall feedback by unsoldering the link between the two solder terminals next to the L201 coil. Now the amplifier gain is increased by about 30 dB and the frequency response is sharply peaked at 1 MHz.

To adjust L201, set the 72B to the 100 pF range, connect the r.f. voltmeter to TP3, and adjust the ZERO control until the voltmeter indicates 0.2 to 0.5 V. Adjust the core of L201 (from the rear of the amplifier board) with a 1/16" insulated screwdriver, to peak the voltmeter indication. Resolder the link removed above. Perform the test-level adjustment ($\S4-6A$).

4-15. TROUBLESHOOTING: GENERAL

Should the 72B fail or malfunction, a two-step approach to troubleshooting and repair is recommended: identify the defective section; and troubleshoot and repair the section.

The instruments listed in Table 4-1 will serve also for troubleshooting. The only point for attention is terminal D--input to the 1 MHz amplifier. The signal level there (under normal operating conditions), is 150 μV at 1 MHz for a full-scale indication on every "1" range. This signal is too low to be measured accurately with the recommended instrumentation. Therefore, introduce a $\times 10$ overload (100 pF test capacitor on the 10 pF range) to bring this level to a measurable range, for testing ranging circuitry.

4-16. IDENTIFICATION OF DEFECTIVE SECTION

To identify the defective section, use the troubleshooting block diagram (Figure 6-1), and the simplified troubleshooting schematic diagram (Figure 6-2). These diagrams should be sufficient to guide you through a logical troubleshooting sequence.

4-17. TROUBLESHOOTING DEFECTIVE SECTIONS

Figure 6-2 should be used to find the pertinent signal— and d.c.-voltage levels. This information, together with specific tests recommended in the following paragraphs, should enable an experienced troubleshooter to locate and repair defective components.

- A. Power Supply. Normal output levels are as follows:
 - +15 V supply, (at the positive terminal of C128), +15 V ±0.25 V;
 - -15 V supply, (at the negative terminal of Cl29), -15 V ±0.25 V.

When the output voltage cannot be set within the specified limit, check for an external "short" by checking the temperature of the series regulators (ICl01, 102, and 103). High temperatures indicate external shorts; a cool regulator indicates trouble in the power supply—or normal operation.

- B. 1 MHz Oscillator. Normal operating levels are
 - at LO terminal: 1 MHz, 15 mV ±2 mV
 - at TP1: +7.5 to +12 V, d.c.
 - at J101, pin X: 3.4 V, r.m.s., 1 MHz

Check C202 or T401 tuning ($\S4-12$). When grossly out of tune, the oscillator will not oscillate.

C. Ranging Circuitry. Ranges are selected by reed relays K101 to K103 and switching diodes CR109 to CR112. If a particular range is activated, that range's reed relay is closed and its associated switching diode is forward biased. Normal voltage levels are as follows:

	Pin 3 or pin 5 of ICl06 or ICl07	Pin D of J101
Range Activated	o v	4.2 V
Range Not Activated	+20 V	4.2 V

§4-17C, Continued.

If the voltage on pin 3 or pin 5 of ICl06 or ICl07 is pulled down when the proper range is selected, but the range is not activated properly, look for trouble in the reed relays, diodes CRl09-CRl12, and associated circuitry.

If pin 3 or 5 voltage is not pulled down by range selection, the trouble is in the range switch, ranging lines, or in ICl06 and/or ICl07.

The "3" ranges are selected by decreasing indicator Ml01 current by opening Kl04 contact.

D. 1 MHz Amplifier. The amplifier is a tuned feedback amplifier with a closed-loop gain of approximately 70 dB. The open-loop gains by stages are

```
First Stage (Q203 and Q204): 54 dB
Second Stage (Q205): 23 dB
Third Stage (Q207): 23 dB
```

An output level of 0.5 V at TP3 is produced by an input level of 150 μV at pin D of J201; the input level is too low to measure accurately with normal instrumentation.

To troubleshoot the amplifier, check d.c. operating voltages and signal levels as shown in Figure 6-2. Replace defective components, if necessary. If this does not restore normal gain, check L201's tuning ($\S4-14$).

The condition in which the 72B operates normally in one or more ranges (but not in all ranges), indicates that the trouble is in the ranging circuitry. The amplifier should not be serviced in that case.

E. Phase-Sensitive Detector. The phase-sensitive detector circuitry consists of bridge circuit CR205-CR208, and overload detector Q208 and Q209. Normal operating levels at full scale (100 pF on the 100 pF range) are:

```
1 MHz Amplifier Output TP3: 500 mV, 1 MHz
Detector Output at TP2: +0.5 V, d.c.
Phase-Reference Drive at C228: 10 V, 1 MHz
```

When the 72B is zeroed, the phase-detector output at TP2 should be 0 mV.

Normal overload sensor voltage on pin S, J101, is -15 V when indication is on-range (1 MHz amplifier output at TP3 of 1.5 V, 1 MHz). With an overload condition (TP3 voltage above 1.8 V), the pin-S voltage should change to +12 volts.

F. Phase-Reference Channel. The phase-reference channel consists of the reference amplifier Q206, and a voltage-divider and phase-shifting network. Normal operating levels are

```
Input (Q206 base): 4.8 V, 1 MHz
Ouput at T201 secondary: 10 V, 1 MHz
```

T201 is tuned for maximum output at 1 MHz, and finally adjusted for correct phase ($\S4-11$).

G. Output Amplifier. Operational amplifier AlOl drives the meter circuit and the analog output. Normal operating levels (with 100 pF on the 100 pF range), are

```
Input at pin 3: +0.5 V
Ouput at pin 6: +3.67 V
```

An overload signal causes the amplifier to clamp to a maximum positive output; the overload signal is then applied to pin 8, whose normal voltage (up to $1.5~\rm V$ at pin 3) is 0, and whose overload voltage (above $1.8~\rm V$ at pin 3) is up to $+12~\rm V$.

§4-17G, Continued

The input and output voltage of the 72B's output amplifier will be zero if there is zero input to the 72B and the instrument is properly zeroed.

4-18. EXTERNAL PIN ASSIGNMENTS

Rear-panel connector PlO2 makes available +15 V and +5 V for use with BEC options; it also provides an analog output for a recorder. In addition, pins are available for the following purposes: (1) for the connection of external voltage supplies to bias the HI and/or LO terminal; (2) for remote ranging. See Table 4-2 and Figure 4-4 for pin locations and descriptions.

Table 4-2. External Pin Assignments

TERMINAL	FUNCTION	REMARKS
A	+15 V	Power for BEC-supplied options only
В	+5 V	и и и и и о
1	#HI terminal bias	±200 V, d.c., maximum
2	±LO terminal bias	±400 V, d.c., maximum
3	Ground	
4	+ Analog output	+1 V, f.s., 1-10-100-1000 range +3 V, f.s., 3-30-300-3000 range $Z \approx 1 \text{ k}\Omega$
5	Ground	
7	Manual disable	Connect to ground to disable front-panel programming
9	3000 pF range	Pins 9-16 are external range-programming inputs.
10	1000 pF range	Logic 0, or connection to common, selects corresponding range. These
11	300 pF range	lines may be used as outputs to indicate current operating range:
12	100 pF range	the range line corresponding to the operating range will be at logic 0
13	30 pF range	(logic 0 < +0.5 V).
14	10 pF range	
15	3 pF range	
16	1 pF range	

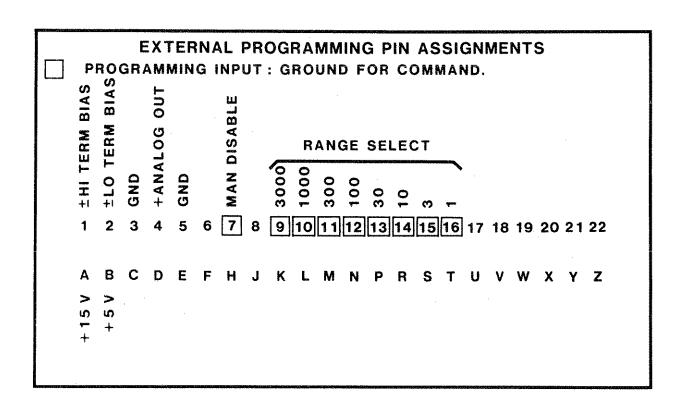


Figure 4-4. External Connections

S E C T I O N V REPLACEABLE PARTS

5-1. INTRODUCTION

Table 5-2, Replaceable Parts, identifies the manufacturers of components by five-digit groups taken from the Federal Supply Code for Manufacturers. A list of the applicable code groups and manufacturers is given in Table 5-1.

The Table of Replaceable Parts begins with major assemblies, including PC boards complete with all their parts, followed by miscellaneous parts and components not mounted on PC boards. Then all the components of the individual assemblies (including PC boards) are listed.

To simplify ordering, please note the following:

- A. When ordering a component or an assembly, the BEC Part Number is all that we need. However, part numbers can suffer changes during transmission and it is safer to include also a brief description. Examples:

 1) BEC Part #200050: Mica Capacitor, 470 pF, 1%, 500V.
 - 2) BEC Part #102409: Oscillator PC Board Assembly.
- B. The number printed on a PC board is not an assembly number; it is the number for the bare board, alone. To order a complete assembly--the board with all its components installed--specify it by the BEC Part Number given in the Assemblies Section of this table.
- C. Unless otherwise identified, the number on a schematic diagram or on a parts-location diagram is not an assembly number; it is the number for just the diagram itself.

Table 5-1. Manufacturers' Federal Supply Code Numbers

NUMBER	NAME	NUMBER	MAME
00213	Nytronics	27735	F-Dyne Electronics
00241	Fenwal Electronics	32897	Erie
01121	Allen Bradley	32997	Bourns, Inc., Trimpot Div.
01295	Texas Instruments	33883	RMC
02660	Amphenol	34430	Monsanto
04222	AVX	54426	Buss Fuses
04713	Motorola Semiconductor	56289	Sprague Electric
04901	Boonton Electronics	57582	Kangan Electronics
06776	Robinson Nugent	71450	CTS Corp.
07263	Fairchild Semiconductor	73138	
14655	Cornell-Dubilier	74970	E.F. Johnson
16482	Belden	78526	Stanwyck
17117	Electronic Molding	81840	Ledex, Inc.
19701	Mepco Electronics	83330	H.H. Smith
20307	Arco (Micronics)	91637	Dale Electronics
27014	National Semiconductor	96804	J.W. Miller
	Molex, Inc.	98291	Sealectro Corp.

```
Replaceable Parts List for Front Sub Panel Assembly
                                                                                                                                               PL 072002-050
                                                                                                        Mfr. Mfr's Part No.
                   Description
                                                                                                                                                                                      BEC Part No.
                    Capacitor Var 1.8-8.7 pF
                                                                                                         74970 160-0305-001
                                                                                                                                                                                       275138-000
                    Diode LED Red Diffused
CR401
                                                                                                     34430 MV5025
                                                                                                                                                                                        536000-000
 J411
                    Connector Female
                                                                                                     27264 Reel #02-06-1231
27264 Reel #02-06-1231
27264 Reel #02-06-1231
                                                                                                                                                                                      479320-000
 J412
                    Connector Female
                                                                                                                                                                                       479320-000
 J413
                    Connector Female
                                                                                                                                                                                      479320-000
                                                                                                         27264 Reel #02-06-1231
27264 Reel #02-06-1231
                    Connector Female
                                                                                                                                                                                       479320-000
                    Connector Female
 J415
                                                                                                                                                                                       479320-000
                    Connector Female
                                                                                                         27264 Reel #02-06-1231
 J416
                                                                                                                                                                                       479320-000
                                                                                                         27264 Reel #02-06-1231
27264 Reel #02-06-1231
 J417
                    Connector Female
                                                                                                                                                                                       479320-000
                    Connector Female
 J418
                                                                                                                                                                                       479320-000
 J424
                    Connector Female
                                                                                                          27264 Reel #02-06-1231
                                                                                                                                                                                       479320-000
                    Connector Female
 J425
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                      479320-000
 J428
                    Connector Female
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                       479320-000
                                                                                                     04901 BEC
                    Meter & Scale M/F 554247, 554248
 M101
                                                                                                                                                                                        554249-000
                                                                                                   83330 416 477178-000
83330 416 477178-000
04426 RSW-04-22-SD-BB-S-W1-BK 465203-000
04901 BEC 072006-030
 P402A
                    Banana Plug with Stud 6/32 x 3/4
P402B
                    Banana Plug with Stud 6/32 \times 3/4
 S401
                    Switch Rocker (white) ON/OFF
                    Oscillator Transformer Assembly
 Replaceable Parts List for Rear Panel Assembly
                                                                                                                                                PL 072003-040
Reference
                   Description
 Symbol
                                                                                                         Mfr. Mfr's Part No.

      Capacitor Cer 0.01 µF 20% 1000V
      56289 C023A102J103M (5GA-S10)
      224228-000

      Capacitor Cer 0.01 µF 20% 1000V
      56289 C023A102J103M (5GA-S10)
      224228-000

      Capacitor Cer 1000 pF 10% 200V
      61637 C052C102K2X5CA (MIL CK05)
      224289-000

      Fuse 0.1 A Slo-Blo
      54426 MOL
      545519-000

 F401
F401
                    Fuse 0.2 A
                                                                                                         54426 MDL 012
                                                                                                                                                                                        545508-000
F402
                    Fuse 1/32 250V
                                                                                                          54426 AGC
                                                                                                                                                                                        545525-000
F403
                    Fuse 1/32 250V
                                                                                                          54426 AGC
                                                                                                                                                                                        545525-000
                                                                                                        27264 Reel *02-06-1231
27264 Reel *02-06-1231
27264 Reel *02-06-1231
27264 Reel *02-06-1231
 J401
                    Connector Female
                                                                                                                                                                                        479320-000
 J406
                    Connector Female
                                                                                                                                                                                        479320-000
 J407
                    Connector Female
                                                                                                                                                                                        479320-000
 J408
                    Connector Female
                                                                                                                                                                                        479320-000
                    Connector Female
 .1409
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                        479320-000
 J410
                    Connector Female
                                                                                                          27264 Reel #02-06-1231
                                                                                                                                                                                        479320-000
 J427
                    Connector Female
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                        479320-000
JU28
                    Connector Female
                                                                                                          27264 Reel #02-06-1231
                                                                                                                                                                                       479320-000
 J429
                 Connector Female
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                       479320-000
 .1430
                  Connector Female
                                                                                                          27264 Reel #02-06-1231
                                                                                                                                                                                        479320-000
 J431
                    Connector Female
                                                                                                         27264 Reel #02-06-1231
                                                                                                                                                                                       479320-000
                                                                                                       27264 Reel #02-06-1231
16482 17252
 J432
                    Connector Female
                                                                                                                                                                                        479320-000
P401
                    Connector Line Cord
                                                                                                                                                                                       477281-000
                                                                                                      01121 EB
01121 EB
R401
                    Resistor Comp 510k ohm 5%
                                                                                                                                                                                        344568-000
R402
                    Resistor Comp 240k ohm 5%
                                                                                                                                                                                         344537-000
S402
                                                                                                         81840 Series 210
                                                                                                                                                                                         466230-000
             . Transformer Power
                                                                                                          04901 BEC
                                                                                                                                                                                         446071-000
Replaceable Parts List for Master Board Assembly
                                                                                                                                               PL 072021-000
Reference
Symbol Description
                                                                                                      Mfr. Mfr's Part No.
            * SELECTED PART
IC LM301AN Op Amp
Capacitor PC 0.1 µF 10% 630V
Capacitor PC 0.15 µF 10% 630V
Capacitor Mica 82 pF 1% 500V
Capacitor Mica 100 pF 5% 500V
Capacitor Mica 910 pF 1% 100V
Capacitor Mica 910 pF 1% 100V
Capacitor Mica 90 pF 1% 300V
Capacitor Mica 10 pF 5% 500V
Capacitor Mica 10 pF 5% 500V
Capacitor Mica 10 pF 1% 300V
Capacitor Mica 10 pF 1% 500V
Capacitor EL 2200 µF -10%/+50% 35V
Capacitor EL 2200 µF -10%/+50% 35V
Capacitor Var Cer 2.0 - 6.0 pF (red)
Capacitor Mica 68 pF 5% 500V
Capacitor Mica 6
                  * SELECTED PART
A101
                                                                                                                                                                                        535012-000
C101
                                                                                                                                                                                        234091-000
C102
                                                                                                                                                                                        234147-000
0103
                                                                                                                                                                                        200107-000
C104
                                                                                                                                                                                        200001-000
                                                                                                                                                                                        200075-000
                                                                                                                                                                                        203017-000
C106
                                                                                                                                                                                        200043-000
C107
                                                                                                                                                                                        200022-000
                                                                                                                                                                                        283351-000
C108
C109
                                                                                                                                                                                        283351-000
C111
                                                                                                                                                                                       281015-000
                    Capacitor Mica 68 pF 5% 500V 20307 DM15-680J
Capacitor Mica 82 pF 1% 500V 15281 RDM15-ED820F03
                                                                                                                                                                                       200031-000
C113
                                                                                                                                                                                      200107-000
                   Capacitor Mica 680 pF 1% 300V 20307 0M15-EB820F03
Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip
Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only)
Capacitor Var 5.1-50 pF 250V 52769 GKR50000
                                                                                                                                                                                        200015-000
                                                                                                                                                                                       224114-000
                                                                                                                                                                                      234080-000
                   Capacitor Mylar 0.1 µF 10% 100V (only)
Capacitor Mylar 0.1 µF 500V
Capacitor Mylar 0.1 µF 500V
Capacitor Mylar 0.1 µF 10% 100V (only)
C117
                                                                                                                                                                                       234080-000
C118
                                                                                                                                                                                      224114-000
                                                                                                                                                                                       234080~000
                                                                                                                                                                                      .281006-000

      Capacitor Var 5.1-50 pF 250V
      52/69 GKRSUUUU

      Capacitor Mylar 0.1 µF 10% 100V (only)
      19701 C280MAH/A100K (only)

      Capacitor Cer 0.001 µF 500V
      33883 Z5U B-GP Short Dip

      Capacitor Cer 0.001 µF 500V
      33883 Z5U B-GP Short Dip

      Capacitor Mylar 0.1 µF 10% 100V (only)
      19701 C280MAH/A100K (only)

                                                                                                                                                                     234080-000
224114-000
224118-000
                                                                                                                                                                                      224114-000
224114-000
C124
0125
C127
                                                                                                                                                                                       234080-000
```

Replaceable Parts List for Master Board Assembly Reference		PL 072021-000		
Referenc Symbol	Description Capacitor EL 100 µF 25V Capacitor Mica 30 pF 5% 500V Capacitor Milar 0.1 µF 10% 100V (only) Capacitor PE 0.022 µF 20% 250V Capacitor Cer 1.0 µF 20% 50V Capacitor Cer 1.0 µF 20% 50V Capacitor Tant 1 µF 10% 35V only Capacitor Tant 1 µF 10% 35V only Capacitor Mica 3 pF ±0.5 pF 300V Capacitor Mica 3 pF ±0.5 pF 300V Capacitor Mica 5 pF 10% 300V Diode 1N914 Diode 1N914 Diode 1N914 Diode Bridge KBP-02 Diode Bridge KBP-02 Diode Bridge KBP-02 Diode FDH-300 Diode FDH-300 Diode FDH-300 Diode FDH-300 Diode FDH-300 Diode FDH-300 Ciode IN914 Diode 1N914 Diode 1N914 Diode 1N914 Diode Single CC µA7805UC Regulator CC µA7805UC Regulator CC µA7805UC Regulator CC LM723CN Regulator CC LM723CN Regulator CC LM723CN Regulator CC SN75451AP CC SN75451AP CC SN75451AP CC SN75451AP CC SN75451AP CC N8471A Connector 22 Pin Relay Coil M/F 802151 Relay Coil M/F 8021	Mfr. Mfr's Part No.	BEC Part No.	
C128	Capacitor EL 100 µF 25V	56289 TE-1211 (30D107G025DD2)	283105-000	
C129	Capacitor EL 100 pF 25V	56289 TE-1211 (30D107G025DD2)	283105-000	
C130 C131	Capacitor Mulas O 1 of 107 100V (only)	19701 C280MAH/A100K (nnlul	234080-000	
C132	Capacitor PF 0.022 uf 20% 250V	19701 C280AF/P22K	234079-000	
C135	Capacitor Cer 1.0 pF 20% 50V	04222 SR305E10SMAA	224264-000	
C136	Capacitor Cer 1.0 µF 20% 50V	04222 SR305E105MAA	224264-000	
C137	Capacitor Tant 1 µF 10% 35V only	56289 1960105X9035HA1 only	283216-000	
C138 C134*	Capacitor Tant 1 µF 10% 35V only	56588 186H05X8035HA1 001A	203210-000	
C134*	Capacitor Mica 5 of 10% 300V	20307 DMS-CC030D	205000-000	
CR101	Diode 1N914	01295 1N914	530058-000	
CR102	Diode 1N914	01295 1N914	530058-000	
CR103 CR104	Diode 1N914	01295 1N914	530058-000	
CR105	Diode Bridge KBP-02	20307 KBP-02	532013-000	
CR107	Diode 1N914	01295 1N914	530058-000	
CR108	Diode 1N914	01295 1N914	530058-000	
CR109	Diode FDH-300	07263 FDH300 (WIV 125)	530052-000	
CR110 CR111	Diode FOH-300	07263 FDH300 (WIV 125)	530052-000	
CR112	Diode FOH-300	07263 FEM300 (WIV 125)	530052-000	
CR113	Diode Zener 1N5230B 4.7V	04713 1N5230B	530103-000	
CR114	Diode 1N914	01295 1N914	530058-000	
CR115	Diode 1N914	01295 1N914	530058-000	
IC101 IC102	IC PA/805UC Regulator	07263 µA7805UC	535011-000	
IC104	IC LM723CN Regulator	2701U IM723CN	535037-000	
IC105	IC LM723CN Regulator	27014 LM723CN	535037-000	
IC106	IC SN75451AP	01295 SN75451AP	534006-000	
IC107	IC SN75451AP	01295 SN75451AP	534006-000	
IC108 IC110	IC SN75451AP	01295 SN75451AP	534006-000	
J101	Connector 33 Pin	10324 NG4/IA	u29231-000	
K101	Relay Coil M/F 802151	04901 BEC	470502-000	
K102	Relay Coil M/F 802151	04901 BEC	420502-000	
K103	Relay Coil M/F 802151	04901 BEC	420502-000	
K104 L101	Relay Coil M/F 802151	04901 BEC	470502-000	
L102	Inductor Var 28-60 oH	70320 DINK-300 GRADU GOSU	400103-000	
L103	Inductor Var 14-28 µH	96804 9053	400231-000	
L104	Inductor Var 1.5-3 pH	96804 9050	400232-000	
L105	Inductor 4.7 µH 10%	00213 WEE-4.7 PH	400113-000	
L106 L107	Inductor 2.2 mH	00213 WEE-2200	400141-000	
L108	Inductor 2.2 mH	00213 MEE-2200	400141-000	
L109	Inductor 2.2 mH	00213 WEE-2200	400141-000	
L110	Inductor 2.2 mH	00213 MEE-5500	400141-000	
L111	Industor 2.2 mH	00213 WEE-2200	400141-000	
L112 P101	Connector Rip (mala)	594/4 1315-2UJ 08201 220-1086-000-550	400319-000	
P105	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P106	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P107	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P108 P109	Connector Pin (male) Connector Pin (male)	98291 229-1086-000-550 98291 229-1086-000-550	477240-000 477240-000	
P110	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P111	Connector Pin (male)	98291 229-1086-000-550	427240-000	
P112	Connector Pin (male)	98291 229-1086-000-550	427240-000	
P113	Connector Pin (male) Connector Pin (male)	98291 229-1086-000-550	477240-000	
P114 P115	Connector Fin (male)	98291 229-1086-000-550 98291 229-1086-000-550	+ 427240-000 427240-000	
P116	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P117	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P123	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P124	Connector Pin (male)	98291 229-1086-000-550 98291 229-1086-000-550	477240-000	
P125 P126	Connector Pin (male) Connector Pin (male)	98291 229-1086-000-550	427240-000 427240-000	
P127	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P128	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P129	Connector Pin (male)	98291 229-1086-000-550	477240-000	
P130	Connector Pin (male) Connector Pin (male)	98291 229-1086-000-550 98291 229-1086-000-550	477240-000 477240-000	
P131 R103	Resistor Comp 1.3k ohm 5%	01121 EB	344311-000	
R104	Resistor Comp 100k ohm 5%	01121 EB	344500-000	
R105	Resistor Comp 100k ohm 5%	01121 EB	344500-000	
R106	Resistor Comp 5.1k ohm 5%	01121 EB	344368-000	
R107	Resistor Comp 1.0k ohm 5%	01121 CB	343300~000	
R108 R109	Resistor Comp 1.0k ohm 5% Resistor Comp 2.0k ohm 5%	01121 CB 01121 EB	343300-000 344329-000	
R110	Resistor Comp 10k ohm 5%	01121 FB	344400-000	
R111	Resistor Comp 10k chm 5%	01121 EB	344400-000	
R112	Resistor Comp 10k ohm 5%	01121 EB	344400-000	

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Replaceable Parts List for Master Board Assembly
                                                                                                                                               PL 072021-000
                    Description
                                                                                                         Mfr. Mfr's Part No.
 Symbol
                                                                                                                                                                                        BEC Part No.
                   Resistor Comp 10k ohm 5% 01121 EB
Resistor MF 3.32k ohm 1% --- RN55D-3321-F
Resistor Var 1k ohm 10% 0.5W 73138 72PR1K
Resistor MF 3.01k ohm 1% --- RN55D-3011-F
Resistor MF 3.32k ohm 1% --- RN55D-3321-F
Resistor Var 1k ohm 10% 0.5W 73138 72PR1K
Resistor MF 3.01k ohm 1% --- RN55D-3011-F
Resistor Comp 1.2k ohm 5% 01121 EB
Resistor Comp 3.9k ohm 5% 01121 CB
Resistor Comp 3.9k ohm 5% 01121 CB
Resistor Comp 3.9k ohm 5% 01121 CB
    0.000
 R113 Resistor Comp 10k ohm 5%
R114 Resistor MF 3.32k ohm 1%
R115 Resistor Var 1k ohm 10% 0.5W
R116 Resistor MF 3.01k ohm 1%
R117 Resistor MF 3.32k ohm 1%
                                                                                                                                                                                      344400-000
                                                                                                                                                                                      341350-000
                                                                                                                                                                                      311316-000
                                                                                                                                                                                      341346-000
                                                                                                                                                                                      341350-000
 R118
                                                                                                                                                                                      311316-000
 R119
                                                                                                                                                                                      341346-000
                                                                                                                                                                                      344308-000
                  Resistor Comp 3.9k ohm 5%
                                                                                                                                                                                      343357-000
                    Resistor Comp 3.9k ohm 5%
Resistor Comp 3.9k ohm 5%
                                                                                                        01121 CB
01121 CB
                                                                                                                                                                                      343357-000
 R123
                                                                                                                                                                                      343357-000
                                                                                                       01121 CB
01121 CB
 R124
                     Resistor Comp 5.1k ohm 5%
                                                                                                                                                                                      343368-000
 R125
                     Resistor Comp 5.1k ohm 5%
                                                                                                                                                                                      343368-000
 R126
                     Resistor Comp 5.1k ohm 5%
                                                                                                        01121 CB
                                                                                                                                                                                      343368-000
 R127
                     Resistor Comp 5.1k ohm 5%
                                                                                                        01121 CB
                                                                                                                                                                                      343368-000
 8128
                     Resistor Comp 5.1k ohm 5%
                                                                                                        01121 CB
                                                                                                                                                                                      343368-000
 R129
                     Resistor Comp 5.1k ohm 5%
                                                                                                       01121 CB
                                                                                                                                                                                      343368-000
 R130
                     Resistor Comp 5.1k ohm 5%
                                                                                                      01121 CB
01121 CB
                                                                                                                                                                                      343368-000
                    Resistor Comp 5.1k ohm 5%
Resistor MF 10.0k ohm 1%
 R131
                                                                                                                                                                                      343368-000
 R132
                                                                                                                     RNS50-1002-F
                                                                                                   --- RNS50-1002-
91637 #784
01121 EB
01121 CB
01121 EB
                    Resistor Var 20k ohm 10% 1W
Resistor Comp 4.7M ohm 5%
 R133
                                                                                                                                                                                      311266-000
 R134
                    Resistor Comp 10M ohm 5%
Resistor Comp 10k ohm 5%
 R135
                                                                                                                                                                                      343700-000
 R137
                                                                                                                                                                                      344400-000
                    Resistor MF 63.4k ohm 1%
Resistor MF 10.0k ohm 1%
Resistor MF 3.32k ohm 1%
                                                                                                        --- RNS50-6342-F
--- RNS50-1002-F
--- RNS5D-3321-F
--- RNS5D-2612-F
 R138
                                                                                                                                                                                      341477-000
 R139
                                                                                                                                                                                      341400-000
 R140
                                                                                                                                                                                      341350-000
                     Resistor MF 26.1k ohm 1%
                                                                                                   91637 #784
01121 EB
                                                                                                                                                                                      341440-000
                    Resistor Var 5k ohm 10% 1W
Resistor Comp 1.3k ohm 5%
 R142
                                                                                                                                                                                      311268-000
                                                                                                01121 EB
91637 #784
--- RN55D-5492-F
                                                                                                                                                                                      344311-000
                    Resistor Var 200 ohm 10% 1W
Resistor MF 54.9k ohm 1%
 R144
                                                                                                                                                                                      311269-000
                                                                                                                                                                                      341471-000
                                                                                                 --- RN550-549;
91637 *784
--- RN550-121;
01121 EB
01121 CB
                     Resistor Var 5k ohm 10% 1W
 R146
                                                                                                                                                                                      311268-000
                 Resistor MF 1.21k ohm 1%
 R147
                                                                                                           --- RN550-1211-F
                                                                                                                                                                                      341308-000
 R148
                    Resistor Comp 4.7k ohm 5%
                                                                                                                                                                                      344365-000
             Resistor Comp 4.7k ahm 5%
Resistor Comp 1.8k ohm 5%
Resistor Comp 1.8k ohm 5%
Resistor Comp 1.3k ohm 5%
 R149
                                                                                                                                                                                      343325-000
                   Resistor Comp 1.8k ohm 5%
Resistor Comp 1.3k ohm 5%
 R150
                                                                                               01121 CB
01121 EB
                                                                                                                                                                                      343325-000
 R151
                                                                                                                                                                                      344311-000
                     Socket IC 8 Pin
 XA101
                                                                                                  06776 ICN-083-53-6
06776 ICN-143-53-G
                                                                                                                                                                                      473041-000
                     Socket IC 14 Pin
 XU104
                                                                                                                                                                                      473019-000
 XIII 05
                     Socket IC 14 Pin
                                                                                                         06776 ICN-143-53-6
                                                                                                                                                                                      473019-000
                     Socket IC 8 Pin
                                                                                                         06776 ICN-083-S3-G
                                                                                                                                                                                      473041-000
                     Socket IC 8 Pin
                                                                                                          06776 1CN-083-S3-G
                                                                                                                                                                                      423041-000
                     Socket IC 8 Pin
                                                                                                          06776 ICN-083-S3-G
                                                                                                                                                                                      473041-000
 XU110
                     Socket IC 14 Pin
                                                                                                          06776 ICN-143-53-G
                                                                                                                                                                                      423019-000
Replaceable Parts List for Oscillator Amplifier Board Assembly Pt 072022-000
Reference
Symbol Description
                                                                                                         Mfr. Mfr's Part No.
                                                                                                                                                                                      BEC Part No.
         * SELECTED PART

IC LM301AN Op Amp

Capacitor Cer 0.001 µF 500V

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mica 250 pF 5% 500V

Capacitor Mica 30 pF 5% 500V

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mica 160 pF 5% 500V

Capacitor Mica 160 pF 5% 500V

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mica 30 pF 5% 500V

Capacitor Mylar 0.1 µF 10% 100V (only)

Capacitor Mica 39 pF 5% 500V

Capacit
A201
C201
C505
0205
C207
C209
C210
C211
C212
C214
C215
C216
0217
C218
C219
                Capacitor Area 39 pr 32 500V
Capacitor Cer 0.001 µF 500V
Capacitor Mylar 0.1 µF 10% 100V (only)
19701 C280MAH/A100K (only)
Capacitor Mylar 0.1 µF 10% 100V (only)
C550
                                                                                                                                                                                     224114-000
C221
                                                                                                                                                                                     234080-000
C555
                                                                                                                                                                                     234080-000
C223
                                                                                                                                                                                     234080-000
                                                                                                                                                                                 234080-000
234080-000
234080-000
234080-000
                Capacitor Mylar 0.1 µF 10% 100V (only)
Capacitor Mylar 0.1 µF 10% 100V (only)
                                                                                                         19701 C280MAH/A100K (only)
C554
C225
                                                                                                        19701 C280MAH/A100K (only)
0226
                   Capacitor Mylar 0.1 µF 10% 100V (only)
                                                                                                         19701 C280MAH/A100K (only)
                   Capacitor Mylar 0.1 µF 10% 100V (only)
                                                                                                        19701 C280MAH/A100K (only)
                   Capacitor Var 2.5-2.0 pF 250V (blue)
C558
                                                                                                        52769 GKR20000
                                                                                                                                                                                   281005-000
                                                                                                       19701 C280MAH/A100K (only)
                 Capacitor Mylar 0.1 pF 10% 100V (only)
                                                                                                                                                                                   234080-000
                                                                                                        20307 DM15-F681F
20307 DM15-F681F
C530
                   Capacitor Mica 680 pF 1% 300V
                                                                                                                                                                                     200015-000
                   Capacitor Mica 680 pF 1% 300V
                                                                                                                                                                                      200015-000
```

Symbol	Description Capacitor Mica 39 pF 5% 500V Capacitor PE 0.022 µF 20% 250V Capacitor Mica 39 µF 300V Capacitor Mica 39 µF 300V Capacitor Mica 39 µF 5% 300V Capacitor Mica 30 µF 5% 300V Capacitor Mica 150 µF 5% 300V Capacitor Mica 150 µF 5% 300V Capacitor Mica 100 µF 5% 300V Capacitor Mica 100 µF 5% 300V Capacitor Mica 100 µF 5% 300V Diode 1N914 Diode 1N914 Diode S/F 530058 (4) Diode 1N914 Diode 1N914 Diode 1N914 Diode 1N914 Diode 1N914 Transistor FET 2N5949 N-Channel Transistor FET 2N5949 N-Channel Transistor FET 2N5949 N-Channel Transistor FET 2N5953 Transistor NPN 2N5088 Transistor NPN 2N5088 Transistor NPN 2N5088 Transistor NPN 2N5088 Transistor FET 3N161 Resistor NPN 2N3905 Transistor FET 3N161 Resistor MF 1.21k ohm 1% Resistor MF 1.21k ohm 1% Resistor FET 3N161 Resistor MF 33.2k ohm 1% Resistor Gomp 100k ohm 5% Resistor Comp 100k ohm 5% Resistor Comp 12k ohm 5% Resistor Comp 12k ohm 5% Resistor Comp 12k ohm 5% Resistor Comp 100k ohm 5%	Mfr. Mfr's Part No.	BEC Part No
5335	Capacitor Mica 39 pF 5% 508V	20307 DM15-E390J	200025-000
2233	Capacitor Var 5.1-50 pF 250V	52769 GKR50000	281006-000
7234 7235	Capacitor ME 0.022 MF 20% 250V	10201 D2004E/B23A	2340/9~000
2236	Capacitor Car 0.001 uF 500V	33883 75H B-GP Short Din	224114-000
237	Capacitor PE 0.022 µF 20% 250V	19701 C280AE/P22K	234079-000
2238	Capacitor PE 0.022 µF 20% 250V	19701 C280AE/P22K	234079-000
2239	Capacitor Cer 0.01 µF 100V	32897 805-000X5V0103Z	224119-000
243*	Capacitor Mica 39 pf 300V	20307 DM5-EC390J	205044-000
,243" "DU 1#	Capacitor Mica 75 pr 5% 300V	2030/ DM5-E0/50J	203043-000
2243*	Capacitor Mica 130 pr 5% 100V	2030/ DHS-EU3000 20307 DMS-EA131.1	205031 000
243*	Capacitor Mica 150 pF 5% 100V	20307 DM5-FA151J	205009-000
2243*	Capacitor Mica 100 pF 5% 300V	20307 DM5-FC101J	205006-000
R201	Diode 1N914	01295 1N914	530058-000
R202	Diode Zener 1N5240B 10V	04713 1N5240B	530077-000
16203 16203	Ulode IN914	01295 1N914	530058-000
2057.	Diode 2/C 230028 (B)	01295 1N914	530058-000 530131-000
R208	Ninde S/F 530058 (4)	04301 BEC	530131 000
R207	Diode S/F 530058 (4)	04901 BEC	530131-000
R208	Diode S/F 530058 (4)	04901 BEC	530131-000
R209	Diode 1N914	01295 1N914	530058-000
R210	Diode 1N914	01295 1N914	530058-000
12315 12315	Dioda 18918	01295 1N914	530058-000
505	Inductor 2.2 mH	UU513 MEE-55UU	400141-000
203	Inductor 2.2 mH	00213 WEE-2200	400141-000
.204	Inductor 2.2 mH	00213 WEE-2200	400141-000
1201	Transistor FET 2N5949 N-Channel	04713 2N5949	528019-000
1505	Transistor FET 2N5949 N-Channel	04713 2N5949	528019-000
1203	Transistor JFET 2N5953	04901 BEC	528145-000
1204	Transistor NEW 2NOUGO	040713 5N2000	526047-000
206	Transistor NPN 2N2219	04301 BEC 04713 2N2219	528014-000
207	Transistor 40673 S/F 528054 Blue	04901 BEC	528119-000
1208	Transistor PNP 2N3905	04713 2N3905	528025-000
1209	Transistor FET 3N161	01295 3N161	528132-000
201	Resistor MF 1.21k ohm 1%	RN55D-1211-F	341308-000
505	Resistor Var 2k ohm 10% 1W	91637 #784	311264-000
(203 2201	Resistor Mr 8.25k onm 1%	KN55U-8251-F	341388-000
204	Resistor MF 33 Ok ohm 19	RN55D-4321-F	341361-000
8206	Resistor Comp 100k ohm 5%	01121 FB	344500-000
207	Resistor MF 100k ohm 1%	RN55D-1003-F	341500-000
\$208	Resistor Comp 12k ohm 5%	01121 EB	344408-000
8209	Resistor Comp 6.8k ohm 5%	01121 EB	344380-000
210	Resistor Comp 560k ohm 5%	01121 EB	344572-000
212	Resistor Comp 33 onm 5%	01151 EB	344150-000
213	Resistor MG 10 0 obm 19	01121 EB	344300-000
214	Resistor Comp 150k ohm 5%	01121 FR	341100~000
215	Resistor Comp 100k ohm 5%	01121 EB	344500-000
216	Resistor Comp 2.7k ohm 5%	01121 EB	344341-000
217	Resistor Comp 1.0k ohm 5%	01121 EB	344300-000
210	Resistor or 350 onm 1%	KN22D-2300-F	341274-000
219	Resistor Comp 6.2k ohm 5% Resistor Comp 2.7k ohm 5%	01121 EB	344376-000
221	Resistor Comp 120k ohm 5%	01121 EB 01121 EB	344357-000
555	Resistor Comp 47k ohm 5%	01121 EB	344508-000 344465-000
223	Resistor Comp 2.2M ohm 5%	01121 EB	344633-000
224	Resistor Comp 510 ohm 5%	01121 EB	344268-000
556	Resistor Comp 270 ohm 5%	01121 EB	344241-000
227	Resistor Comp 47 ohm 5%	01121 EB	344165-000
558	Resistor Comp 56 ohm 5%	01121 EB	344172-000
559	Resistor Comp 47k ohm 5% Resistor Comp 2.4k ohm 5%	01121 EB	344465-000
230 231	Resistor Comp 2.4k ohm 5%	01121 EB 01121 EB	344337-000
535	Resistor Comp 100 ohm 5%	01121 EB	344317-000 344200-000
233	Resistor Comp 12k ohm 5%	01121 EB	344408-000
234	Resistor MF 2.67k ohm 1%	RN550-2671-F	341341-000
235	Resistor MF 49.9 ohm 1%	RN55D-49R9-F	341167-000
236	Resistor Comp 2.0k ohm 5%	01121 EB	344329-000
237	Resistor Comp 2.7k ohm 5%	01121 EB	344341-000
238	Resistor MF 5.23k ohm 1% Resistor MF 5.23k ohm 1%	19701 5043 (RN60D) 19701 5043 (RN60D)	325396-000
239 240	Resistor Mr 5.23k onm 1% Resistor Comp 10M ohm 5%	19701 5043 (RN600) 01121 EB	325396-000 344700-000
240	Resistor MF 5.23k ohm 1%	19201 5043 (RN60D)	344700-000
545	Resistor Var 100 ohm 10% 1W	32997 3005P-1-101	311338-000
243	Resistor MF 5.23k ohm 1%	19701 5043 (RN60D)	325396-000
244	Resistor MF 10.0k ohm 1%	RN55D-1002-F	341400-000
245	Resistor Comp 47k ohm 5%	01121 EB	344465-000

Replaceab Reference	le Parts List for Oscillator Amplifier E	Board Assembly PL 072022-000	
Symbol	Description	Mfr. Mfr's Part No.	BEC Part No.
8246	Resistor MF 100 ohm 1% Resistor MF 10.0k ohm 1% Thermistor 50 ohm 10% Phase Sens. Det Transformer Assembly Socket IC 8 Pin Socket Transistor 4 Pin Socket Transistor 4 Pin	DAICED TODO C	341200-000 341400-000 325011-000 062011-000 473041-000 473051-000
Replaceab Reference	ole Parts List for Oscillator Amplifier E	Board Assembly PL 072022-000	
Symbol	Description	Mfr. Mfr's Part No.	BEC Part No.
Y201	Crystal 1 MHz	21821 1 MHz ± .01%	547029-000
Replaceab Reference	le Parts List for Inductance Var Unit As	sembly PL 062009-000	
	Description	Mfr. Mfr's Part No.	BEC Part No.
L201	Inductor Var	04901 BEC	400227-000
Reference Symbol	Description	Mfr. Mfr's Part No.	BEC Part No.
T202	Inductor Amp Output Transformer	04901 BEC	400228-000
Symbol	Description	Mfr. Mfr's Part No.	
	Inductor Phase Sensor Det. Transformer	04901 BEC	400558-000
Reference Symbol	_	PL 062013-030 Mfr. Mfr's Part No.	BEC Part No.
5403	Switch Rotary	81840 Series 208	466214-000
Symbol	Description	Mfr. Mfr's Part No.	BEC Part No. 200091-000 477178-000
P405D	Banana Plug with Stud 6/32 x 3/4	83330 416	477178-000

S E C T I O N VI SCHEMATIC DIAGRAMS

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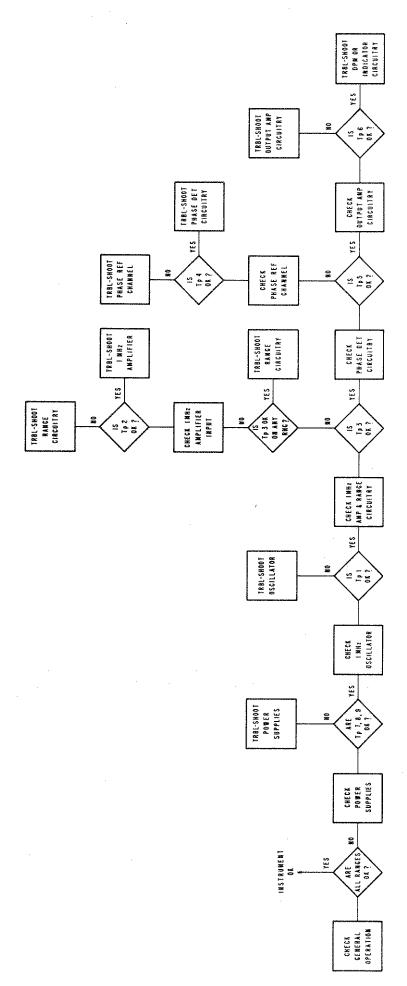


Figure 6-1.
Troubleshooting Block Diagram (D830716A)
6-3/6-4

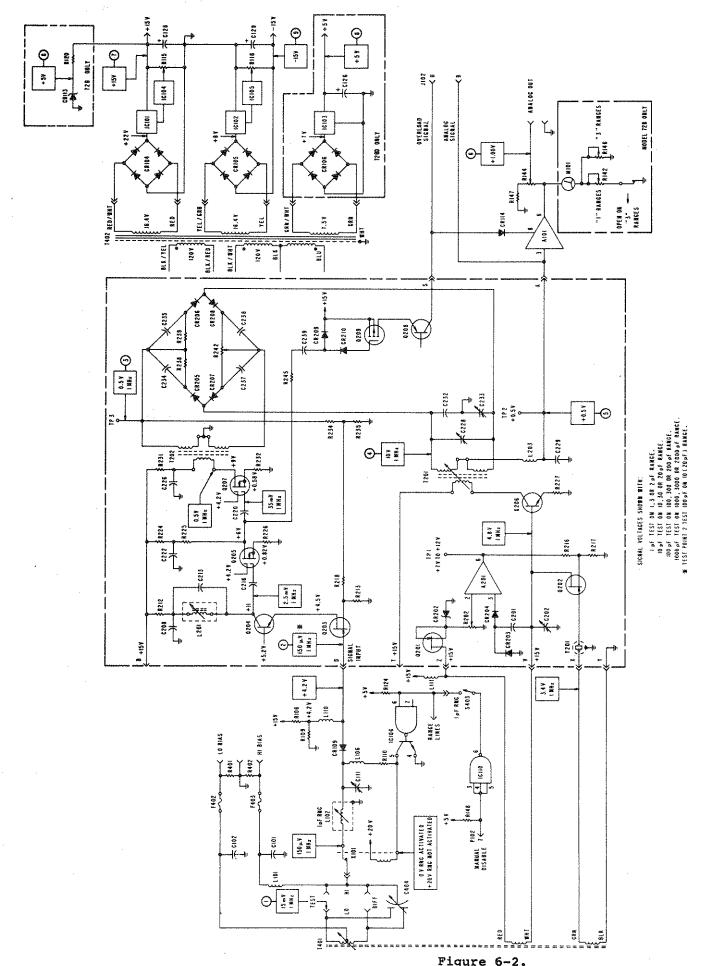


Figure 6-2.
Troubleshooting Schematic Diagram (E830715B)