



OPERATING AND SERVICE MANUAL

MODEL

700A

PART NO.

1001061-502

SERIAL NO.

4664

AR AMPLIFIER RESEARCH

SOUDERTON, PA. 18964

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MODEL 700A

CAUTION NOTE:

IMPROVED PERFORMANCE CAN BE OBTAINED IF THE AMPLIFIER OUTPUT IMPEDANCE TAP IS SELECTED TO MINIMIZE REFLECTED POWER AS INDICATED ON THE PANEL METER. NORMALLY THIS WILL MATCH THE OUTPUT IMPEDANCE AND THE AMPLIFIER WILL RUN COOLER AND PROVIDE MORE OUTPUT VOLTAGE FOR THE SAME AMOUNT OF DRIVE.

DO NOT SWITCH THE IMPEDANCE TAP WITH POWER APPLIED TO THE LOAD. REMOVE DRIVE TO THE AMPLIFIER BEFORE SWITCHING.

ENGINEERING DEPARTMENT
AMPLIFIER RESEARCH

SECTION I

GENERAL INFORMATION

1.1 General Description

The Model 700A Power Amplifier is a self-contained high power unit designed primarily for severe industrial applications.

The Model 700A Amplifier is completely solid state. It is protected against damage which might be caused by excessive VSWR, high instantaneous line voltage, excessive output power or over-temperature operation. A built-in time delay and zero-crossing turn-on reduce current inrush to prolong component life. Power supply regulation is used to remove noise and output fluctuations. A directional wattmeter and front panel selector switch provide convenient measurement of forward power from the amplifier and reverse power reflected by the load. Cooling is provided by self-contained fans. All sub-assemblies are plug-in for easy maintenance and repair.

1.2 POWER SUPPLIES

This unit has a self-contained 115 VAC, 50/60 Hz regulated power supply. The power consumption is a nominal 1500 watts @ 700 watts output. Primary fusing is provided. Delayed zero-crossing turn on circuitry is used to avoid high in-rush currents.

1.3 SPECIFICATIONS

Refer to Amplifier Research Data Sheet on next page for detailed specifications.



ULTRASONIC POWER AMPLIFIER
700 WATTS, 10-250 KHz
MODEL 700A

The Model 700A Power Amplifier is completely solid state and contains no mechanical circuit breakers or relays. Even its over-temperature sensor is a solid state device. Designed for severe industrial applications, the Model 700A Amplifier is protected from damage which might be caused by excessive VSWR, high instantaneous line current, excessive output power or over-temperature operation. A built-in time delay and zero-crossing turn-on reduce current inrush to prolong component life. Power Supply voltage regulation is used to remove noise and output fluctuations. A directional wattmeter and front panel selector switch provide convenient measurement of the forward power from the amplifier and reverse power reflected by the load. A non-linear meter scale allows extremely sensitive tuning of the load simply by adjusting for minimum reflected power.

The Model 700A cooling is provided by self-contained fans. Air is drawn in through filtered inlets to protect the circuitry from exposure to excessively dirty environments which may be encountered in industrial applications. All sub-assemblies are plug-in and can be readily removed for maintenance and repair.

The Model 700A may be purchased initially for low power requirements and when additional power is required another Model 700A and a hybrid power combiner may be used to provide performance equivalent to our Model 1400A.

The Model 700A is complete with a built-in 115 VAC power supply, regulators, power meter and protection circuitry. It is normally supplied in a handsome bench top cabinet with rack mounting available as an option.

160 SCHOOL HOUSE ROAD
SOUDERTON, PA. 18964

PHONE: 215-723-8181

REV 0379

SECTION II

OPERATING INSTRUCTIONS

2.1 GENERAL

Operation of the Model 700A Power Amplifier is simple and straight forward. The input signal is fed to the jack marked INPUT and the amplifier output is taken from the jack marked OUTPUT. Both input and output jacks are standard type BNC. The unit is turned on by activating the power switch marked OFF, ON. In the event of a malfunction protection is provided by internal shutdown circuits, and also by fusing located at the rear of the unit. A polarized three (3) wire AC power cord is also included with the unit to provide cabinet and chassis grounding to the power mains. A front panel power meter calibrated in watts is provided to enable the operator to measure the power actually delivered to the load. A switch is included to enable the selection of either forward or reflected power. A front panel attenuator control sets the output level.

CAUTION

THE MODEL 700A AMPLIFIER IS NOT CRITICAL IN REGARDS TO SOURCE AND LOAD VSWR AND WILL REMAIN UNCONDITIONALLY STABLE WITH ANY MAGNITUDE AND PHASE OF SOURCE AND LOAD WSWR. IT ALSO HAS BEEN DESIGNED TO WITHSTAND, WITHOUT DAMAGE, RF INPUT POWER UP TO TWENTY (20) TIMES ITS RATED INPUT OF 1 mW; HOWEVER, SIGNAL LEVELS HIGHER THAN 20 mW OR TRANSIENTS WITH HIGH PEAK VOLTAGES CAN DAMAGE THE AMPLIFIER. ALSO, ACCIDENTAL CONNECTION OF THE 700A OUTPUT TO THE INPUT CAUSES OSCILLATIONS WHICH WILL PERMANENTLY DAMAGE THE INPUT TRANSISTOR.

2.2 AMPLIFIER OPERATION

Figure 2.1 shows the Model 700A Amplifier in pictorial form.

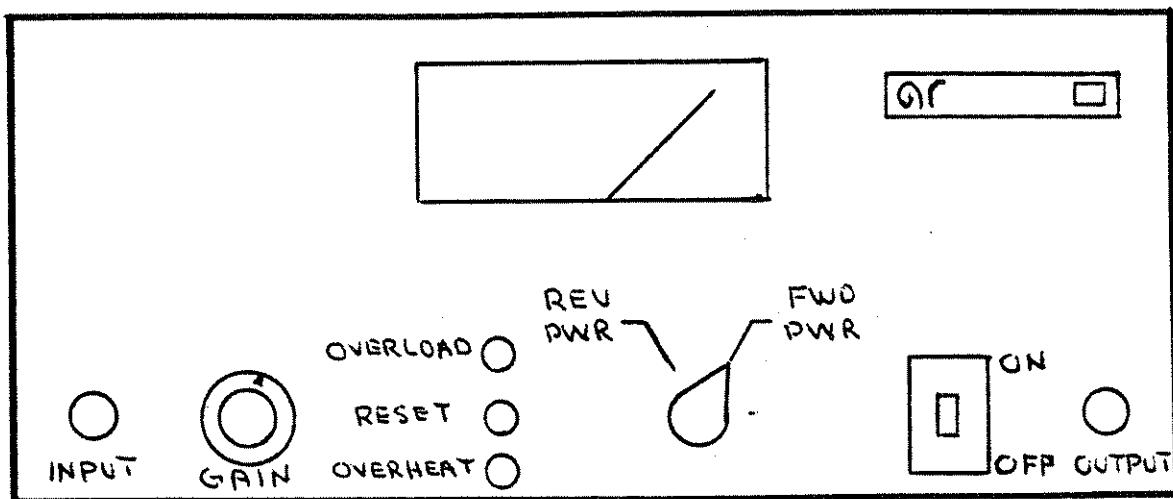


Figure 2.1
Amplifier Operation

Turn On Sequence:

1. Connect input signal to INPUT connector.
2. Connect load to OUTPUT connector.
3. Set GAIN control fully counter clockwise.
4. Activate power switch to ON position. A red indicator light mounted within the switch will light when power is applied.
5. Monitor output power (FWD) and adjust gain for desired level.

SECTION III

THEORY OF OPERATION

3.1 INTRODUCTION

Refer to Block Diagram on the following page. The Model 700A incorporates a low level section which consists of an integrated circuit pre-amplifier followed by a gain control and a single transistor stage which in turn drives a push-pull stage.

The output of the low level stage is fed to a four way power splitter. The four identical outputs of the power splitter are fed to 2 pairs of push-pull stages. The outputs of these stages are combined in the final combiner and routed to the output connector.

Input and output matching networks are utilized to provide optimum power transfer to and from the amplifier with a 50 ohm source and load impedance respectively. Interstage coupling is accomplished by using broadband ferrite transformers that provide the essential overall flat frequency response.

The self-contained power supply employs a full-wave rectifier, transistor error sensing amplifier and series pass transistors to provide regulated output voltages. It also utilizes delayed, zero-crossing turn on to avoid high inrush currents.

3.1 INTRODUCTION (continued)

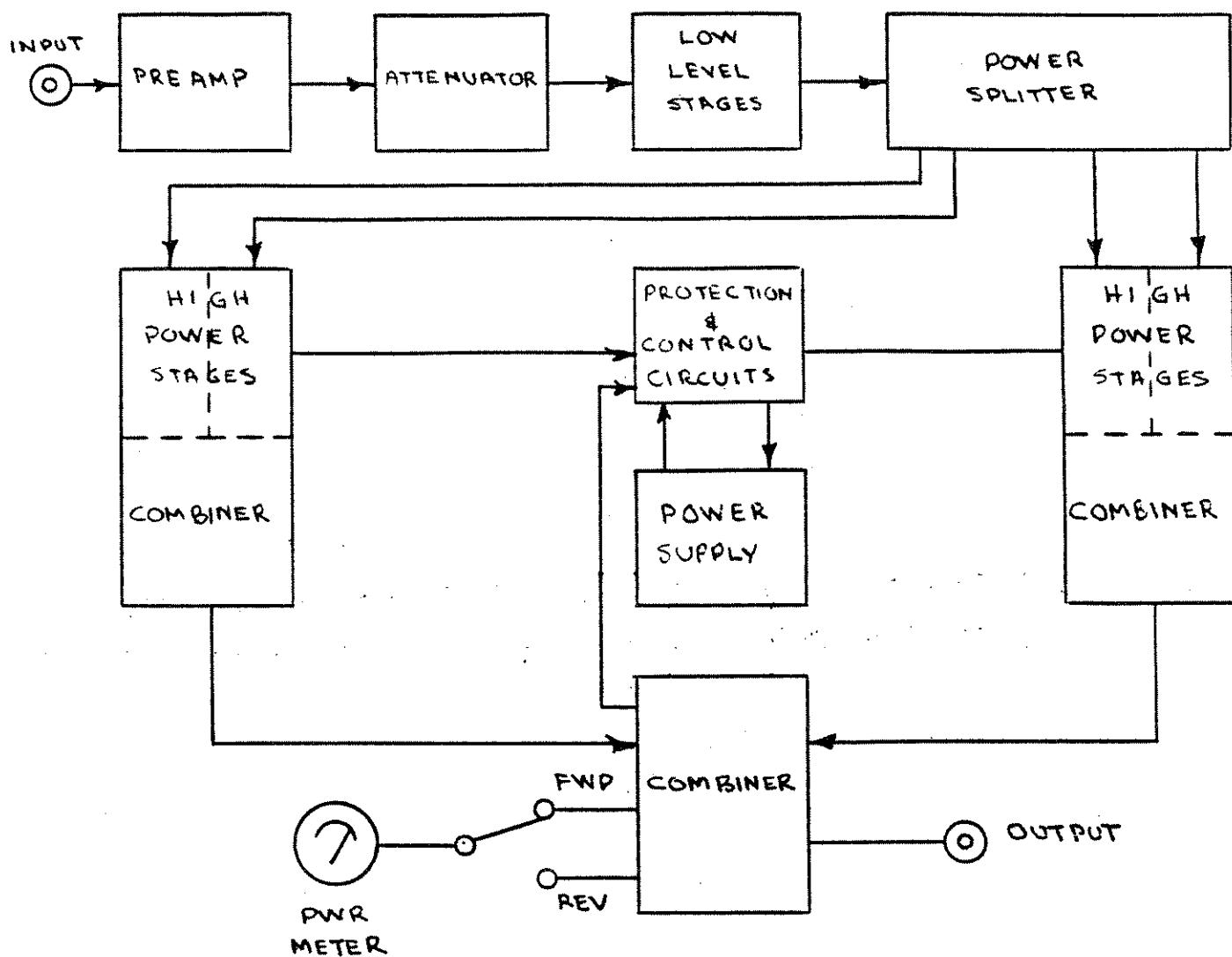


FIGURE 3.1
BLOCK DIAGRAM
MODEL 700A

3.2 AMPLIFIER SECTION

Refer to Schematic Diagram Nos. 1001059, 1000837, 1001054, 1000845.

The input signal is fed from the front panel input connector to the integrated circuit pre-amp A2U1. The output of A2U1 is fed to emitter follower A2Q2 which provides the power and impedance transformation to drive the front panel gain control and the low level stages. The low level amplifier stages (Schematic 1000837) consists of Q1 which is fed through impedance matching transformer T1. The output of Q1 drives the push-pull amplifier stage consisting of T2, Q2, Q3, and T3.

The signal is then fed to the four way splitter consisting of T5, T6, and T7. This provides four identical output signals.

The four identical signals are then fed to two pairs of push-pull amplifier stages (Schematic 1001054). The inputs are transformer coupled to Q1, Q2, and Q3, Q4. Feedback is provided by RC networks from collector to base. Forward bias is provided by two resistors and a diode. This is used to lower crossover distortion. The outputs of each pair are combined in T5. The two outputs are then combined again in the final combiner (Schematic 1000845). This final combining takes place in T1 and T2. This combined signal then goes to the output connector. Integral to the final combiner is a detector circuit which is designed to produce DC voltages proportional to the forward and reflected power. These voltages are selected by the front panel switch and displayed as forward or reverse power (watts) on the power meter. This circuit also supplies forward and reverse overpower shutdown signals to the protective circuitry. The amplifier for the power meter (U2) is located on the turn on circuit board (A2).

3.3 TURN ON AND PROTECTIVE LOGIC CIRCUITRY

Refer to Schematic No. 1001050 and 1001052.

When the power ON switch is activated, +Vcc is applied to the logic circuitry. A2C11 charges through A2R8 until the voltage on A2C11 exceeds the zener voltage on A2VR1 at which time A2Q4 turns on. This provides a signal to the primary AC relay located on the power supply sub-assembly which in turn applies AC power to the high voltage power supply. The time constant of A2R8 and A2R11 provides a delayed turn on which prevents high inrush currents.

3.3 TURN ON AND PROTECTIVE LOGIC CIRCUITY (Continued)

In case of an excess of reflected power, a signal is sent from the final combiner sub-assembly to A1Q3 of the protective circuit sub-assembly. The conduction of A1Q3 turns on A1Q7 which turns on A1Q6. A1Q7 and A1Q6 then act as a latch, remaining in the on condition until reset by the front panel "reset" control. A1Q6 applies a signal to A2Q1 turning off the signal emitter follower A2Q2, and to A2Q3 which turns off A2Q4 removing the turn on signal to the high voltage supply, shutting off the high voltages to the power amplifier stages. The overload indicator lamp is also turned on. Forward power shutdown operation and overcurrent shutdown operation are similar. The forward power shutdown signal originates in the final combiner. The overcurrent shutdown signal originates in U1 of the power supply.

There are temperature sensors located on the power supply sub-assembly and the two final amplifier assemblies. In case of an over-temperature condition a signal is set to A1U1 turning one of the transistors on. Any one of these transistors turning on will turn on A1Q2 which then turns on A1Q1. A1Q1 and A1Q2 again act as a latch, remaining on until reset by the front panel "reset" control. The over temperature lamp is also turned on. A1Q1 again applies a signal to A2Q2 and A2Q3 which operate the same as above. There is also a cover interlock, which prevents turning on the unit with the cover off. The cover interlock signal is supplied from A1R19 through A1Q2 directly to the shutdown circuit.

3.4 POWER SUPPLY

Refer to Schematic Diagrams 1001059 and 1000833.

When the power on switch is activated, 115 VAC power is applied to the low voltage supply (VR1) which supplies the turn on and protective circuitry. It is also applied, at a reduced level through R10 to the bridge rectifier CR1. After the time delay has expired, a signal is sent to K1, a zero-crossing turn on relay, applying full power to CR1. The rectifier current is filtered by C1, then passes through the current limiting resistors, Q3 through Q8, and then to the output. The voltage drop across R2 and R3 is sensed by U1 through R4, R5, and VR4. The trip point of U1 is set by adjusting R5 to turn on X1 with the desired current flowing through R2 and R3. Q1 and VR1 sense any changes in the output. If the voltage increases Q1 turns on harder decreasing the bias to Q2. This lowers the current through the series pass transistors, lowering the output voltage to its original level.

3.4 POWER SUPPLY (Continued)

A decrease in output voltage has the opposite effect, thus regulating the output to the voltage set by R12. This voltage (140V) supplies the final amplifier.

Zener diodes are used to drop the 140 volt supply to 60 volts which is used in the driver amplifier.

SECTION IV

MAINTENANCE

4.1 GENERAL MAINTENANCE INFORMATION

The Model 700A should require little maintenance. It is built with etched circuit wiring and solid state devices which should ensure long, trouble-free life. In addition it contains circuitry to protect it against excess forward or reflected power, overcurrent, and over-temperature conditions.

However, should trouble occur special care must be taken in servicing, to avoid damage to the devices or the etched circuit boards.

Since the components are soldered in place, substitution of components should not be resorted to unless there is some indication that they are faulty. In addition, take care when troubleshooting not to short voltages across the amplifier. Small bias changes may ruin the amplifier due to excessive dissipation or transients.

Components within the Amplifier Research instruments are conservatively operated to provide maximum instrument reliability. In spite of this, parts within an instrument may fail. Usually, the instrument must be immediately repaired with a minimum of "down time". A systematic approach can greatly simplify and thereby speed up the repair.

However, due to the importance of the amplifier's alignment, it is recommended that when failure is caused by breakdown of any of the components in the signal circuits, the amplifier be returned to the factory for part replacement and amplifier realignment. Shipping instructions are as follows: ship PREPAID via United Parcel Service to Amplifier Research Corporation, 160 School House Road, Souderton, PA 18964.

4.2 COVER AND SUB-ASSEMBLY REMOVAL

To remove the top cover take out the screws located in the top and rear flange of the cover. Lift rear of cover and slide out from under front panel flange.

4.2 COVER AND SUB-ASSEMBLY REMOVAL (Continued)

To remove the Amplifier and power supply sub-assemblies disconnect all connectors and remove the 6 mounting screws for each assembly from the bottom of the unit.

Logic ards can be removed by taking out the mounting screws located in the upper corners of the card and gently pulling the cards from their connectors.

CAUTION: When removing mounting screws do not drop the card separating spacers into the unit.

4.3 AIR FILTER SERVICE

Both outer side panels should be removed periodically and the air filters located behind them cleaned or replaced periodically.

CAUTION: Failure to properly service air filters can cause overheating and shorten life of the Amplifier.

4.4 TROUBLESHOOTING

A good way to start troubleshooting is to check the supply voltages. First check for +12V at A1VR1. If it is low or missing, check the line fuse, VR1 and associated circuitry on the A2 board. If it is present next check for 140 volts on the regulated power supply module. If it is missing check for a turn-on signal at K1-3. If the signal is missing check through the logic circuitry, also checking that none of the protective shutdown conditions exist, and that the cover interlock switch is energized or bypassed. If the turn on signal is present check the power supply from CR1 through to the output.

If all the voltages are present, apply a signal to the input and attempt to trace it through the signal path until it disappears. Then check the individual components in that stage.

4.5 SERVICING ETCHED CIRCUIT BOARDS

When soldering leads, use a hot forty (40) watt or smaller iron. Apply heat sparingly to the leads, not to the printed wiring on the board. Before installing new parts clean holes to receive new part without forcing. Have new leads tinned to receive solder quickly with a minimum of heat and without residue.



SECTION V

REPLACEABLE PARTS

5.1 INTRODUCTION

This section contains information to ordering replacement parts. The following parts list show the parts in alphanumeric order of their reference designators and indicate the description; and, together with any applicable notes, provide the following:

- a. Description of the part.
- b. Manufacturer's part number.
- c. Typical manufacturer of the part.

Miscellaneous parts are listed at the end of the parts list.

5.2 ORDERING INFORMATION

To obtain replacement parts, address order to Amplifier Research, 160 School House Road, Souderton, PA 18964. Identify and include instrument model and serial numbers.

5.3 NONLISTED PARTS

To obtain a part that is not listed, include:

- a. Instrument model number.
- b. Instrument serial number.
- c. Description of the part.
- d. Function and location of the part.

5.4 REFERENCE DESIGNATIONS

A = assembly
B = fan
BT = battery
C = capacitor
CB = circuit breaker
CR = diode
DS = lamp
E = terminal
F = fuse
IC = integrated circuit
J = jack
K = relay
L = inductor
M = meter
P = plug
Q = transistor, semiconductor
R = resistor, potentiometer
RT = temperature sensing element
S = switch
T = transformer
TB = terminal block
TP = test point
U = integrated circuit
V = vacuum tube, neon bulb, photocell, etc.
VR = zener diode
W = wire, cable
X = socket

5.5 PARTS LISTS

See the following sheets for Parts Lists.

ML 1001061-502

MODEL 700A

DESCRIPTIVE INFORMATION	SUPPORT DOCUMENTS
FREQUENCY 10-250 KHZ	TEST DATA SHEET 1001044
POWER OUT 700W LINEAR	TEST PROCEDURE 1001903
PRIMARY POWER 115 VAC	ENVELOPE DWG
COOLING INTERNAL FANS	SALES DATA SHEET INFORMAL
PACKAGE 17" LAB 7" PANEL	MANUAL CLASS I (SEE REVERSE SIDE)
OPTIONS INCLUDED	REMARKS

FORM 109 REV0378



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DATE	R	DATE	R
28 Mar 78	-	8 JUN 79	B
26 Dec 78	A		

MASTER LIST

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REF 1000833

SCHEMATIC

12 Nov 76

D	E	Z MAC 78
F	G	18 APR. 78
G	H	13 Nov 80
H	I	5 FEB 82

MODEL 796 FREQ CONN, 700A

ORIGINATOR DWG No	PL 1000	DATE 05-10-17
DWG. NO.	1000	824
SHEET 1 OF 5		REV A

APPROVED E.E.	DATE	APPROVED M.E.	DATE
TITLE REGULATOR ASSY		HIPS	

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QUANTITY REQUIRED	SYMBOL	ITEM OR PART NO.	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
1	Q8	TIP 35C	TRANSISTOR				
1	Q7	TIP 35C	TRANSISTOR				
1	Q6	TIP 35C	TRANSISTOR				
1	Q5	TIP 35C	TRANSISTOR				
1	Q4	TIP 35C	TRANSISTOR				
1	Q3	TIP 35C	TRANSISTOR				
1	Q2	TIP 35C	TRANSISTOR				
1	Q1	TIP 51	TRANSISTOR				
			ANY				
			DIODE				
			CRI INSO61				
1	C6	811-00025U0103M	CAP, FXD, CERAMIC .01uF	500V	ERIE		
1	C5	TVA -1A37	CAP, FXD, ELEC 4uF	200V	SPRAGUE		
1	C4	811-00025U0A72K	CAP, FXD, CERAMIC 4700 pF	500V	ERIE		
1	C3	5GAPI0	CAP, FXD, CERAMIC 0.1uF	500V	SPRAGUE		
1	C2	TVA 1305.5	CAP, FXD, 20uF	50V	SPRAGUE		
	-	C1	-	-	-	-	-
509	508	507	506	505	504	503	502

DATE 25 Mar 16
DWG. NO. PL1000834
SHEET 2 OF REV F

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		ITEM OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL RATING	SPECIFICATION OR VENDOR
QUANTITY REQUIRED							
-	R15	TYPE BWH	RES, FXO, WW	0.27Ω	3W		
-	R14		RES, FXO, COMP	1.0K	5%	1/4W	
-	R13	4658	RES, FXO, WW	15K		5W	OMNITE
-	R12	U201R102B	RES, VAR	1.0K		1/4W	
-	R11		RES, FXO, COMP	6.8K	5%	1/4W	
-	R10	NOT USED	RES, FXO, WW	5K	5W	OMNITE	
-	R9	4692	RES, FXO, COMP	1.0K	5%	2W	
-	R8		RES, FXO, COMP				
-	R7	NOT USED	RES, FXO, COMP				
-	R6	NOT USED	RES, FXO, COMP				
-	R5	U201R101B	RES, VAR	100Ω	1/4W	CTS	
-	R4		RES, FXO, COMP	2.2Ω	5%	1/4W	
-	R3	1802A	RES, FXO, WW	1.0Ω		20W	OMNITE
-	R2	1802A	RES, FXO, WW	1.0Ω		20W	OMNITE
-	R1	-	RES, FXO, COMP	-		-	
509	508	507	506	505	504	503	502

QUANTITY REQUIRED

**Amplifier
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A	12	R	76
B	26	JUL	76
C	12	NOV	76
D	9	SEP	77
E	3	MAR	78
F	18	APR	78
G	29	AUG	78
H	8	JUN	79
I	1	JUN	83
571	J		

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	H	J	J	R
3				
2				
1				

ITEM OR SYMBOL	SHEET	REV.	DESCRIPTION
	PART NO.		

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APPROVED	DATE	ORIGINATOR	DIRCIN	DATE 25 MAR 76
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DWG. NO. PL10000835

TITLE WPS ASSY.

1	1	VR3	IN 3324	ZENER DIODE					
1	1	VR2	IN 3324	ZENER DIODE					
									MULTI-STATE
1	1	RT1	TS3-75	SENSOR, THERMAL					
	1	R10	1543	RES, FYD, WW	4.0K	8W OHMITE			
	1	R25	O20JC	RES, FYD, WW	25Ω	25W OHMITE			
	1	R24	O20JR	RES, FYD, WW	25Ω	25W OHMITE			
	1	R23	O200C	RES, Y50, NW	25Ω	25W OHMITE			
	1	R22		RES, FYD, COMP	1.0Ω	5% 1W			
	1	R21		RES, FYD, COMP	1.2K	5% 1W			
	1	R1	4549	RES, FYD, WW	5.0Ω	5W OHMITE			
	1			CONN SHELL	15 PIN	WALDOM			
	12	12	{ P1	CONTACT, MALE		WALDOM			
	12	12	{ P1	02-09-2118	CONTACT, FEMALE	WALDOM			
	12	12	{ P1	02-09-2118	RELAY, SOLID STATE	DONGLASS RANDALL	A		
	1	K2	DOAA	RELAY, SOLID STATE		25A ELECTROL			
	1	K1	SA10094125	RELAY, SOLID STATE					
	1	E6	1417	TERMINAL		USECO			
	1	CRI	SKB-25104	DIODE BRIDGE		SEMI-KRON			
	1	CRI	SKB-25104	DIODE BRIDGE		SEMI-KRON			
	1	C7	MMW6W1	CAP, FYD, NYLAR	10μF	600V CDE			
	1	C1	Q1C150CF52	CAP, FYD, ELEC	5000μF	150V STM			
	509	508	507	PART NO.	DESCRIPTION	SPECIFICATION OR VENDOR			
	509	508	507	ITEM OR SYMBOL	VALUE	TOL	RATING	VENDOR	QUANTITY REQUIRED

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APPROVED E.E.	DATE M.E.	APPROVED DATE M.E.	ORIGINATOR DIVISION	DATE 25 May 76
TITLE ANPS ASSY		DWG. NO. PL10700835		
		SHEET 2 OF REV J		

QUANTITY REQUIRED						
ITEM NO.	DESCRIPTION	PART NO.	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
508	WIND ASSY	507	506	505	504	503
509	WIND ASSY	508	507	506	505	504
501	ITEM OR SYMBOL	502	501	500	501	501
1	REGULATOR ASSY	1	1	1	1	1
1	CHASSIS	1000824-101	3	1	1	1
4				4		
5				5		
6				6		
7				7		
8				8		
9				9		
10	CABLE CLAMP	1/4 DIA	10	1	1	1
11	HOSE CLAMP	3 1/2 DIA	11	1	1	1
12	SOLDER LUG	4 1/2 DIA	12	2	2	2
13	(For VR2 & VR3)			13		
14				14		
15				15		
16				16		
17				17		
18				18		
19				19		
20				20		
21				21		
22				22		
23				23		
24				24		
25				25		

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PC BOARD

101 - 1000

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-	-	-	-	-	-	-	-
1	1	T7	1000643-626	FERRITE CORE	R	R	R
1	1	T6	1000643-626	FERRITE CORE	R	R	R
1	1	T5	1000643-626	FERRITE CORE	R	R	R
		T4	NOT USED				
1	1	T3	1000643-625	FERRITE CORE	R	R	R
1	1	T2	1000643-625	FERRITE CORE	R	R	R
1	1	T1	1000643-626	FERRITE CORE	R	R	R

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DWG. NO. PL1000838

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CIRCUIT DIAGRAM							PARTS LIST						SPECIFICATION OR VENDOR				
QUANTITY REQUIRED			ITEM OR SYMBOL			PART NO.			DESCRIPTION			TOL	RATING	DATE	ORIGINATOR	DUPLICATE	DATE
509	508	507	506	505	504	503	502	501									
1	1	1	R21						RES, FXD, COMP	470Ω	5%	2W					
1	—	—	R20						RES, FXD, COMP	4.7K	5%	1/4W					
1	1	1	R19						RES, FXD, COMP	33Ω	5%	2W					
1	1	1	R18						RES, FXD, COMP	24Ω	5%	2W					
1	—	—	R17						RES, FXD, COMP	24Ω	5%	2W					
1	—	—	R16						RES, FXD, COMP	12Ω	5%	2W					

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A	12 APR .6								
B	26 Jul 76	1	1	Q3	2N6997	TRANSISTOR			MOTOROLA
C	12 Nov 76	1	1	Q2	2N6997	TRANSISTOR			MOTOROLA
D	23 Nov 77	1	1	Q1	2N6997	TRANSISTOR			MOTOROLA
E	3 Mar 78	2	2	TS1	TS3-75	TEMPERAL SENSOR			MULTI-STATE
F	9 FEB 82	2	2	J1	33-774	CONN, COAX			GC ELECTRONICS
				19					
				18		INSULATOR			THERMALLON
		3	3	17	4778A	PIN, MALE			
		9	9	16	02-09-2118	CONN SHELL, FEMALE (CABLE LENGTH 6'2")			15 PIN WALDOM
		1	1	15	03-09-2151				
				14					
				13		CABLE CLAMP			
				12		3/16 OIA			
				11					
				AR	AR	AWG 22	SHIELDED WIRE		
						9			
							8		
							7		
							6	1000838-503	RF BOARD ASSY, LO LEVEL
							5	1001058-501	RF BOARD ASSY, FINAL
							4	1000838-502	RF INPRO ASSY, LO LEVEL
							1	1000801-101	SPACER BAR
							2	1000840-501	RF BOARD ASSY, LO LEVEL
							1	1000838-501	FINAL
							-		SPECIFICATION OR VENDOR
509	508	507	506	505	504	503	502	501	
									ORIGINATOR DRAFTED DATE 1 Apr 76
									DWG. NO. PL10000841
									SHEET 1 OF 1 REV F

amplifier
research

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research

QTY	REF ID	DESCRIPTION	PART NO.	ITEM OR SYMBOL	QUANTITY REQUIRED	APPROVED EE.	DATE APPROVED M.E.	DATE	ORIGINATOR DRAFTED	DATE
1	P3	03-07-2151	SHELL, FEMALE	15 PIN	WALDOM					
7	8	P3	02-09-2118	PIN, MALE	WALDOM					
-	-	-	-	-	GC ELECTRONICS					
-	-	P2	33-772	CONN, COAX	MALE					
-	-	P1	33-772	CONN. COAX	MALE					
-	-	L1	1000859-101	FORM, INDUCTOR	R 4					
-	-	L2	023-623X1-11-26-1-1	INDUCTOR, TOROID	AR					
-	-	L3	023-623X1-11-26-1-1	INDUCTOR, TOROID	AR					
1	-	L2	.010X.100	STRAP						
-	-	L3	.010X.100	STRAP						
-	-	CRA	IN4448	DIODE						
-	-	CR3	IN4448	DIODE						
-	-	CR2	IN4498	DIODE						
-	-	CR1	IN4448	DIODE						
-	-	C7	811-000X5R0472	CAP, FXD, CERAMIC 4700PF	500V ERIE					
-	-	C6	811-000X5R0472	CAP, FXD, CERAMIC 4700PF	500V ERIE					
1	1	C5	5815000Y5U20A2	CAP, FXD, CERAMIC 0.2uF	25V ERIE					
-	-	C4	5815000Y5U20A2	CAP, FXD, CERAMIC 0.2uF	25V ERIE					
-	-	C3	5815000Y5U20A2	CAP, FXD, CERAMIC 0.2uF	25V ERIE					
-	-	C2	5815-000Y5U20A2	CAP, FXD, CERAMIC 0.2uF	25V ERIE					
1	1	C1	811-000X5R0472	CAP, FXD, CERAMIC 4700PF	500V ERIE					
508	508	507	506	505	504	503	502	501	ITEM OR SYMBOL	DESCRIPTION
									VALUE	TOL RATING
										SPECIFICATION OR VENDOR

**AMPLIFIER
Research**

VALUETRONICS

APPROVED EE.	DATE	APPROVED M.E.	DATE	ORIGINATOR DRAFTED	DATE
TITLE POWER COMB & DIRECTN - DETCTR			DWG. NO. PL1000852		
			SHEET 2 OF REV H		

QUANTITY REQUIRED	PART NO.	ITEM OR SYMBOL	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
5							
4							
3	41Herr #6 x 1/4	SPACER	(MTG L1)				
2							
1	1	1000858-101	PC BOARD				
1	-	R4					
1	-	R3					
1	1	T4	1000643-625 FERRITE CORE				
1	-	T3	1000643-625 FERRITE CORE				
1	1	T2	1000643-625 FERRITE CORE				
1	1	T1	1000643-625 FERRITE CORE				
1	-	R9	1802C	RES. FXD, WW	3Ω	20W OHMITE	
1	-	R8		RES. FXD, COMP.	100Ω	5% 1/2W	
1	-	R7		RES. FXD, COMP	100Ω	5% 1/2W	
1	-	R6	U201R253B	RES. VAR	25K	5% 1/4W CTS	
1	-	R5	U201R253B	RES. VAR	25K	5% 1/4W CTS	
1	-	R4		RES. FXD, COMP	100Ω	5% 1/2W	
1	-	R3		RES. FXD, COMP	100Ω	5% 1/2W	
1	-	R2	1805	RES. FXD, WW	25Ω	20W OHMITE	
1	-	R1	1805	RES. FXD, WW	25Ω	20W OHMITE	
508	507	506	505	504	503	502	501

amplifier
research

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR	DUPLICATE	DATE
TITLE POWER COMB & DIRECTNL DETECTOR			DWG. NO.	PL1000852		
SHEET 3 OF 3			REV G			

A 9 J 8

ITEM NO.	QTY REQUIRED	ITEM NO. OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL	RATING	ORIGINATOR	P.R.W.	DATE
508	1	5	4	LUG, GND						
509	1	3	RC07	RES, FWD, COMP	51Ω	5%	1/4W	ANY		
506	1	2	GDIN056P500PA	ATTENUATOR	50Ω					
505	1	1								
504	1	501								
503	1	502								
502	1	501								
501	1	837								

EE.E.	APPROVED	DATE	APPROVED M.E.	DATE	ORIGINATOR	P.R.W.	DATE
TITLE ATTENUATOR ASSY				DWG. NO. PL1001042			
SHEET	1	OF	1	REV	A		

AMPLIFIER
RESEARCH

**amplifier
research**

20

APPROVED E.E.	DATE M.E.	APPROVED	DATE	ORIGINATOR	P.R.W.	DATE 16 Nov 77
TITLE LOGIC BOARD ASSY, A1			DWG. NO. PL1001053			
			SHEET 2 OF	REV A		

QUANTITY REQUIRED	PART NO.	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
509	508	ITEM OR SYMBOL	501			
509	507		506	505	504	503
509	506		505	504	503	502
509	505		504	503	502	501
1	Q1	2N3904				
1	Q2	2N3906				
1	Q3	2N3904				
1	Q4	2N3904				
1	Q5	2N3904				
1	Q6	2N3904				
1	Q7	2N3906				
1	Q8	TRANSISTOR				
1	Q9	TRANSISTOR				
1	R1	RC07				
1	R2	RC07				
1	R3	RC07				
1	R4	RC07				
1	R5	RC07				
		RES, FXD, COMP	3.3K	5%	1/4W	ANY
		RES, FXD, COMP	3.3K	5%	1/4W	ANY
		RES, FXD, COMP	3.3K	5%	1/4W	ANY
		RES, FXD, COMP	3.3K	5%	1/4W	ANY
		RES, FXD, COMP	3.3K	5%	1/4W	ANY

QUANTITY REQUIRED

AMPLIFIER
Research

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR	P.R.W.	DATE 16 Nov 77
TITLE LOGIC BOARD ASSY, A1			DWG. NO. PL1001053			SHEET 3 OF 1
						REV -

QUANTITY REQUIRED

AMPLIFIER RESEARCH

6

ITEM NO.	PART NO.	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR	
						APPROVED E.E.	DATE M.E.
508	507	ITEM OR SYMBOL	506	505	504	503	502
509	508	QUANTITY REQUIRED	501				
1	R33	RC07	RES, FXD, COMP	470Ω	5% $\frac{1}{4}$ W	ANY	
1	R32	RC07	RES, FXD, COMP	1.8K	5% $\frac{1}{4}$ W	ANY	
1	R31	RC07	RES, FXD, COMP	3.3K	5% $\frac{1}{4}$ W	ANY	
1	R30	RC07	RES, FXD, COMP	470Ω	5% $\frac{1}{4}$ W	ANY	
1	R29	U201R503B	RES, VAR, COMP	50K	20% $\frac{1}{4}$ W	CTS	
1	R28	RC07	RES, FXD, COMP	4.7K	5% $\frac{1}{4}$ W	ANY	
1	R27	RC07	RES, FXD, COMP	10K	5% $\frac{1}{4}$ W	ANY	
1	R26	RC07	RES, FXD, COMP	470Ω	5% $\frac{1}{4}$ W	ANY	
1	R25	U201R503B	RES, VAR, COMP	50K	20% $\frac{1}{4}$ W	CTS	
1	R24	RC07	RES, FXD, COMP	2.2K	5% $\frac{1}{4}$ W	ANY	
1	R23	RC07	RES, FXD, COMP	3.3K	5% $\frac{1}{4}$ W	ANY	
1	R22	RC07	RES, FXD, COMP	1.0K	5% $\frac{1}{4}$ W	ANY	
1	R21	RC07	RES, FXD, COMP	680Ω	5% $\frac{1}{4}$ W	ANY	

AMPLIFIER
RESEARCH

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR	P.R.W.	DATE	16 Nov 77
TITLE LOGIC BOARD ASSY, A1			DWG. NO. PL1001053			SHEET 5 OF REV B	



PC BOARD

100870-1

XU1	S93-16-02	SOCKET, IC, 16 PIN, DIP	T1
-----	-----------	-------------------------	----

1	VR2	IN5230	DIODE, ZENER	4.7V	.5A	ANY
1	VR1	IN5230	DIODE, ZENER	4.7V	.5A	ANY

IC, X5TR ARRAY						DESCRIPTION	
CA3081			PART NO.				
			1	UI			
509	508	507	506	505	504	ITEM OR DRAFT	

COLLANTY REQUIRED

**AMPLIFIER
RESEARCH**

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR P.R.W.	DATE 16 Nov 77
TITLE LOGIC BOARD ASSY, A1			DWG. NO. PL10001053	SHEET 6 OF REV -	

A 3 m. 78
B 17 Apr 78
C 5 FEB 79
D 13 Nov 80

REF REF

- 1001050

SCHEMATIC DIAGRAM

A2

MODEL 700A
MODEL 700M3

5 D
4 B
3 C
2 B
1 D

SHEET

REV

ITEM
OR
SYMBOL

VALUE
TOL
RATING

SPECIFICATION
OR
VENDOR

DATE

P.R.W.

DATE

APPROVED

DATE

ME.

DATE

ORIGINATOR

DATE

P.R.W.

DATE

SPECIFICATION

OR

VENDOR

DATE

PL1001056

DWG. NO.

SHEET

OF 5

REV D

**AMPLIFIER
Research**

**AMPLIFIER
RESEARCH**

6

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR P.R.W.	DATE ZZ Nov 77
TITLE LOGIC BOARD ASSY, A2			DWG. NO. PL1001056		
			SHEET 2 OF REV B		

amplifier research

APPROVED E.E.	DATE	APPROVED M.E.	DATE	ORIGINATOR P.R.W.	DATE 22 Nov 77
TITLE LOGIC BOARD ASSY, A2			DWG. NO. PL10001056	SHEET 3 OF REV C	

	QUANTITY REQUIRED	ITEM OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
-	-	R22	RC07	RES, FxD, COMP?	2.2 K	5% $\frac{1}{2}$ W	ANY	
-	-	R21	4549	RES, FxD, WW	5 Ω	5% SW		
-	-	R20	RN60D2742F	RES, FxD, FILM	27.4K	5% $\frac{1}{2}$ W	ANY	
-	-	R19	RC42	RES, FxD, COMP	560 Ω	5% 2W	ANY	
-	-	R18	1805	RES, FxD, WW	25 Ω	20W OHMITE		
-	-	R17	RC07	RES, FxD, COMP	680 Ω	5% $\frac{1}{2}$ W	ANY	
-	-	R16	RC07	RES, FxD, COMP	680 Ω	5% $\frac{1}{2}$ W	ANY	
-	-	R15	RC32	RES, FxD, COMP	47 Ω	5% 1W	ANY	
-	-	R14	RC07	RES, FxD, COMP	12 K	5% $\frac{1}{4}$ W	ANY	
-	-	R13	RC07	RES, FxD, COMP	680 Ω	5% $\frac{1}{4}$ W	ANY	
-	-	R12	RC07	RES, FxD, COMP	10K	5% $\frac{1}{4}$ W	ANY	
-	-	R11	RC07	RES, FxD, COMP	51 Ω	5% $\frac{1}{2}$ W	ANY	
-	-	R10	RC07	RES, FxD, COMP	100 Ω	5% $\frac{1}{4}$ W	ANY	
-	-	R9	RC07	RES, FxD, COMP	100 Ω	5% $\frac{1}{4}$ W	ANY	
-	-	R8	RC07	RES, FxD, COMP	10K	5% $\frac{1}{4}$ W	ANY	
-	-	R7	RC07	RES, FxD, COMP	2.7 Ω	5% $\frac{1}{4}$ W	ANY	
-	-	R6	RC07	RES, FxD, COMP	8.2 K	5% $\frac{1}{4}$ W	ANY	
509	508	507	506	505	504	503	502	501

**AMPLIFIER
RESEARCH**

5

APPROVED E.E.	DATE	APPRC M.E.
TITLE LOGIC BOARD		

ORIGINATOR P.R.W. DATE 22 Nov 77
DWG. NO. PL1001056 SHEET 4 OF REV B

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	ITEM OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
QUANTITY REQUIRED							
-	R19	1808	RES, FxD, WW	100Ω	20W	OHMITE	
-	R18	NOT USED					
-	R17	NOT USED					
-	R16	4539	RES, FxD, WW	2.4Ω	5W	OHMITE	
-	R15	4539	RES, FxD, WW	2.4Ω	5W	OHMITE	
-	R14	4531	RES, FxD, WW	2.4Ω	5W	OHMITE	
-	R13	4539	RES, FxD, WW	2.4Ω	5W	OHMITE	
-	R12	1532	RES, FxD, WW	1.0K	8W	OHMITE	
-	R11	4651	RES, FxD, WW	8.2K	5W	OHMITE	
-	R10	4651	RES, FxD, WW	8.2K	5W	OHMITE	
-	R9	1532	RES, FxD, WW	1.0K	8W	OHMITE	
-	R8	1532	RES, FxD, WW	1.0K	8W	OHMITE	
-	R7	NOT USED					
-	R6	NOT USED					

**AMPLIFIER
RESEARCH**

200

ITEM NO.	DESCRIPTION	PART NO.	VALUE	TOL	RATING	SPECIFICATION OR VENDOR				
						ORIGINATOR	P.R.W.			
509	508	507	506	505	504	503	502	ITEM OR SYMBOL	DATE	DATE
1	T5	1000643-625	CORE, FERRITE			R	✓			
1	T4	1000643-625	CORE, FERRITE			R	✓			
1	T3	1000643-625	CORE, FERRITE			R	✓			
1	T2	1000643-626	CORE, FERRITE			R	✓			
1	T1	1000643-626	CORE, FERRITE			R	✓			
2	XF2	798	CLIP, FUSE			ZIERICK				
2	XFI	798	CLIP, FUSE			ZIERICK				
509	508	507	506	505	504	503	502	QUANTITY REQUIRED		

**AMPLIFIER
RESEARCH**

**RF BOARD ASSY
FINAL AMPLIFIER**

PL1001058

DWG. NO. PL1001058
SHEET 5 OF 5 REV -

APPROVED
E.E.
TITLE
RF BOARD ASSY
FINAL AMPLIFIER

DATE 23 Nov 77

QTY	REF ID	DESCRIPTION	ITEM OR SYMBOL	PART NO.	QUANTITY REQUIRED	APPROVED E.E.	DATE M.E.	APPROVED M.E.	DATE	ORIGINATOR	P.R. W.	DATE	ORIGINATOR	P.R. W.	DATE	ORIGINATOR	P.R. W.	DATE	SPECIFICATION OR VENDOR
25																			
24																			
AR	23	THERMAL JOINT COMPOUND																	
AR	22	SCREW, SELF-TAP	6-32 x 3/8																
21																			
20																			
19		WASHER, FLAT																	
8	18	#6																	
4	17	WASHER, LOCK	#6 INTERNAL TH																
8	16	SCREW, PAN HD	6-32 x 1/2																
4	15	INSULATOR, TO-3	4726A																
4	14	LUG, SOLDER	#6 ID																
8	13	WASHER, SHOULDER, NYLON																	
8	12	AERO-MISSILE SPACER	.3120D x .1641D x .060																
11		SOCKET, PIN																	
8	10	CAMBION	450-3286-003																
	9																		
	8																		
	7																		
	6																		
1	5	HEATSINK	1000803-101																
	4																		
	3																		
2		PC BOARD	1000802-101																
	1																		
509	508	507	506	505	504	503	502	501	ITEM OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL	RATING					

QUANTITY REQUIRED

Amplifier
Research

RF

DWG. NO. PL1001058
SHEET 6 OF REV C

DATE 22 Nov 77

MODEL 700A **OBSCLETE**

MODEL 700AM3

MODEL 700A

MODEL 700AM6

REF	REF	-	-	1001059	INTERCONNECTION DING	D	20 Oct 78
-	-	REF	-	1001091	INTERCONNECTION DING	E	6 Jun 79
						F	13 Nov 80
						G	19 JUN 81

AMPLIFIER
RESEARCH

APPROVED E.E.	DATE	APPROVED M.E.	DATE	... F.R.W.
TITLE <i>Housing & Interface Assy</i>				DWG. NO. <i>PL1001060</i>
SHEET 1 OF 6	REV G			

DATE 23 Nov 17
DWG. NO. PL1001060
SHEET 2 OF REV D

AMPLIFIER
Research



APPROVED
E.E.

DATE
M.E.

ORIGINATOR
P.R.V.

DATE 23 Nov 17

TITLE HOUSING & INTERFACE ASSY

DWG. NO. PL1001060

SHEET 2 OF REV D

QUANTITY REQUIRED	PART NO.	ITEM OR SYMBOL	DESCRIPTION	VALUE	TOL	RATING	SPECIFICATION OR VENDOR
1	1	1	DS4 (PART OF SA)				IMC
1	1	1	DS3 NOT USED				IMC
1	1	1	DS2 5082-4855	LED WITH MTG KIT			HP
1	1	1	DS1 5082-4707	LED WITH MTG KIT			HP
509	508	507	506	505	504	503	502

250V ANY

15A

FUSE

ABC-15

F1

QUANTITY REQUIRED								DESCRIPTION	VALUE	TOL	RATING	OR SPECIFICATION VENDOR	DATE	APPROVED E.E.	DATE M.E.	ORIGINATOR P.R.W.	DATE 23 Nov 77
1	-	-	J10	UG-568/U	CONNECTOR, COAX	C						ANY					
-	-	1	J10	UG-625B/U	CONNECTOR, COAX	BNC						ANY					
-	1	-	J10	UG-2628U	CONNECTOR, COAX	BNC						ANY					
-	1	-	J9	KC-19-288	CONNECTOR, COAX	BNC						KINGS					
-	1	-	J9	UG-625B/U	CONNECTOR, COAX	BNC						ANY					
-	-	1															
-	-	-	J8	NOT USED													
-	-	-	J7	NOT USED													
-	-	-	J6	NOT USED													
2	2	2	2	02-09-2118	PIN, MALE												
8	8	2	8	}{ J5 02-09-1118	PIN, FEMALE												
1	1	1	1	}{ 03-09-1151	SHELL, FEMALE												
2	2	2	2	02-09-2118	PIN, MALE												
11	11	11	11	}{ J4 02-09-1118	PIN, FEMALE												
1	1	1	1	}{ 03-09-1151	SHELL, FEMALE												
2	2	2	2	02-09-2118	PIN, MALE												
9	9	9	9	}{ J3 02-09-1118	PIN, FEMALE												
1	1	1	1	}{ 03-09-1151	SHELL, FEMALE												
1	1	1	1	J2 143-036-01	CONNECTOR, PC												
1	1	1	1	J1 143-036-01	CONNECTOR, PC												
509	508	507	506	505	504	503	502	501	ITEM OR SYMBOL	PART NO.	DESCRIPTION	VALUE	TOL	RATING	OR SPECIFICATION VENDOR		

AMPLIFIER Research

APPROVED DATE APPROVED DATE
E.E. M.E.
TITLE Housing & Interface ASSY
DWG. NO. PL1001060
SHEET 3 OF REV - G

**AMPLIFIER
RESEARCH**

6

CABLE, COAX (950) FOR OUTPUT CABLE			
FOR OUTPUT CABLE			
ITEM NO.	DESCRIPTION	VALUE	TOL RATING
QTY	PART NO.	ITEM OR SYMBOL	QUANTITY REQUIRED
25			
- 36"	-	24 RG-210/U	CABLE, COAX (950) FOR OUTPUT CABLE
- - - AR	23	RG-142 B/U	AR
1 1 1 22	1000249-101	NAMEPLATE	
4 4 4 21	1/4 HEX x 6-32 x 2 1/4	SPACER (MTG J3, J4, J5)	
2 2 2 20	1/4 HEX x 6-32 x 3/4	SPACER (PC BOARD SUPPORT)	
4 4 4 19	1/4 HEX x 6-32 x 5/8	SPACER (MTG J1 + J2)	
6 6 10 6	1/4 HEX x 6-32 x 1/2	SPACER (MTG PWR COMBLINER & TRANSFORMER)	
2 2 2 17	1/4 HEX x #6 x 1/2	SPACER (PC BOARD SUPPORT)	
1 1 1 16	RB-67-1-SK-7-M	KNOB, SKIRTED 3" SHAFT	ROGAN
2 2 1 15	RB-67-1-P-DC-M	KNOB, PONTER	ROGAN
1 1 1 14	15223	STRAIN RELIEF	GC
1 1 1 13	17419	LINE CORD	BELDEN
2 2 2 12	ED155B	HANDLE	UNICORP
4 4 - 4	11 2182	FOOT, CHASSIS	H.H. SMITH
2 2 2 10	65-175	GUARD, FINGER	IMC
1 1 1 9	2005	TERMINAL STRIP	CINCH-JONES
- - 1 -	8 10000832-111-1	PANEL, FRONT	AR
1 1 1 -	7 10000832-102-1	PANEL, REAR	AR
1 1 1 6	1001042-501	ATTENUATOR	AR
1 1 1 5	10000860-101	PLATE, MTG, CONN	AR
2 2 2 4	10000832-301	PLATE, SIDE, INTERNAL	AR
1 1 1 3	10000832-105	PLATE, MTG, BOTTOM	AR
- - - 2	10000832-119-2	PANEL, REAR	AR
1 1 1 1	10000832-116-1	PANEL, FRONT	AR
509 508 507 506	505 504 503 502	501	SPECIFICATION OR VENDOR

amplifier research

QUANTITY REQUIRED

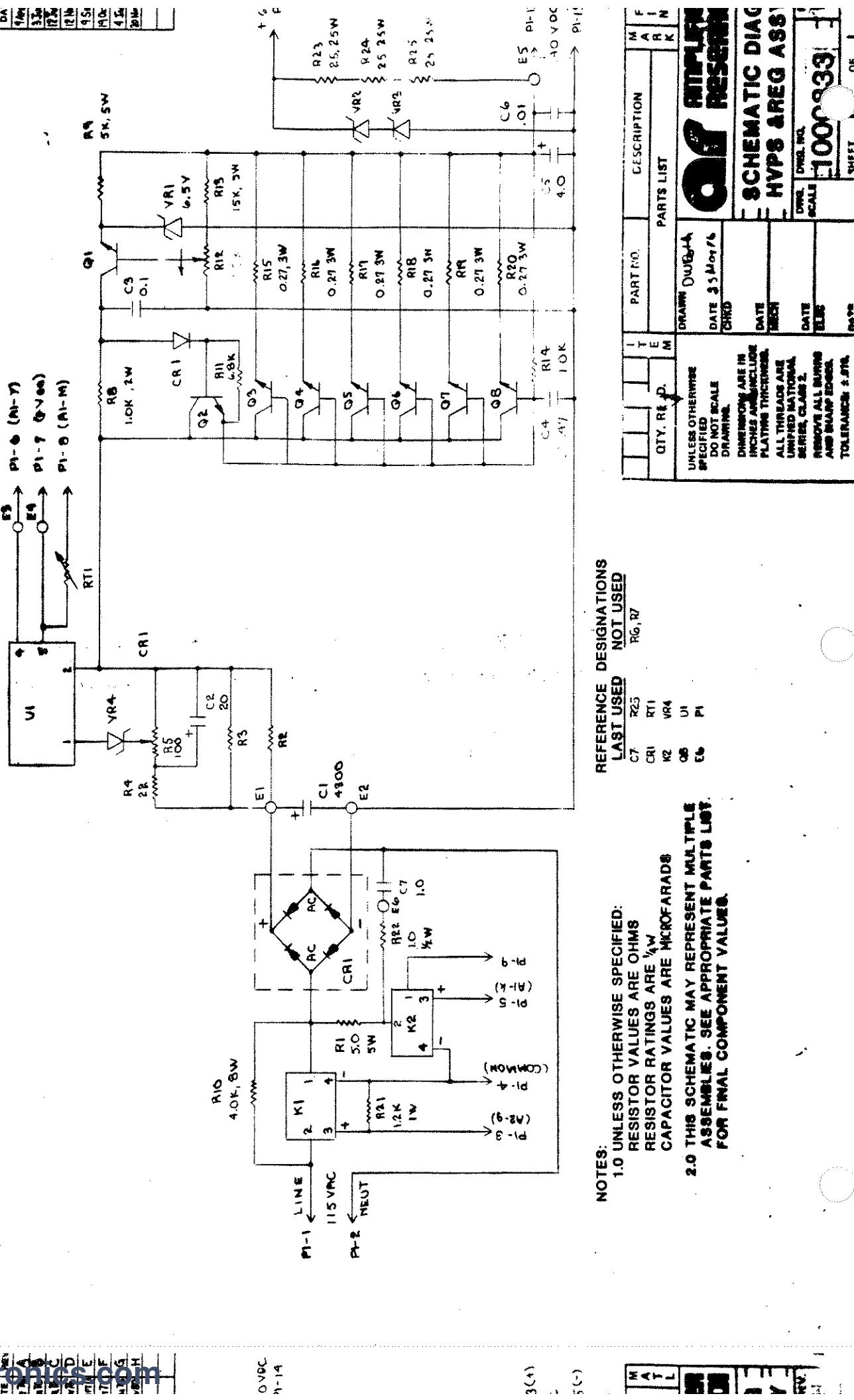
SHEET 5 OF 5 REV E

900A

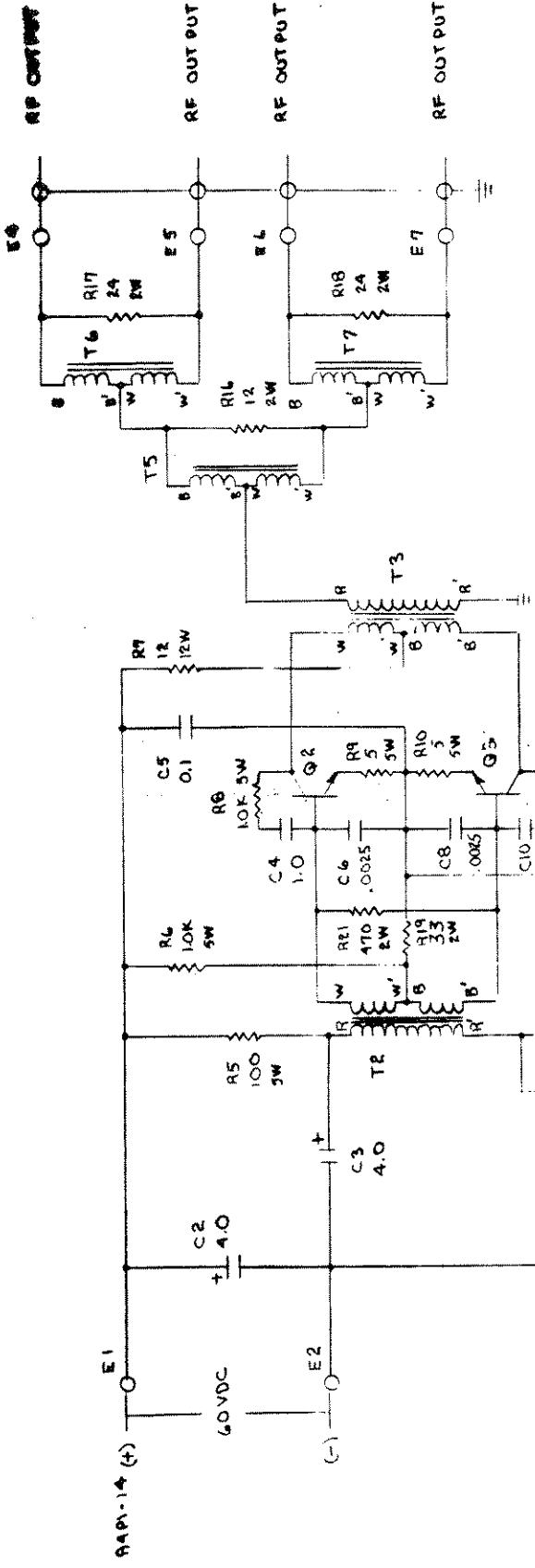
**AMPLIFIER
RESEARCH**

DWG. NO. PL1001061

SECTION VI
SCHEMATICS



4 Apr 91
18 Oct 91
13 Dec 91
8 Aug 92
4 Aug 92
3 Sept 92
18 Sept 92



REF IN
AAP1-2
GND 2N
-303
ONLY

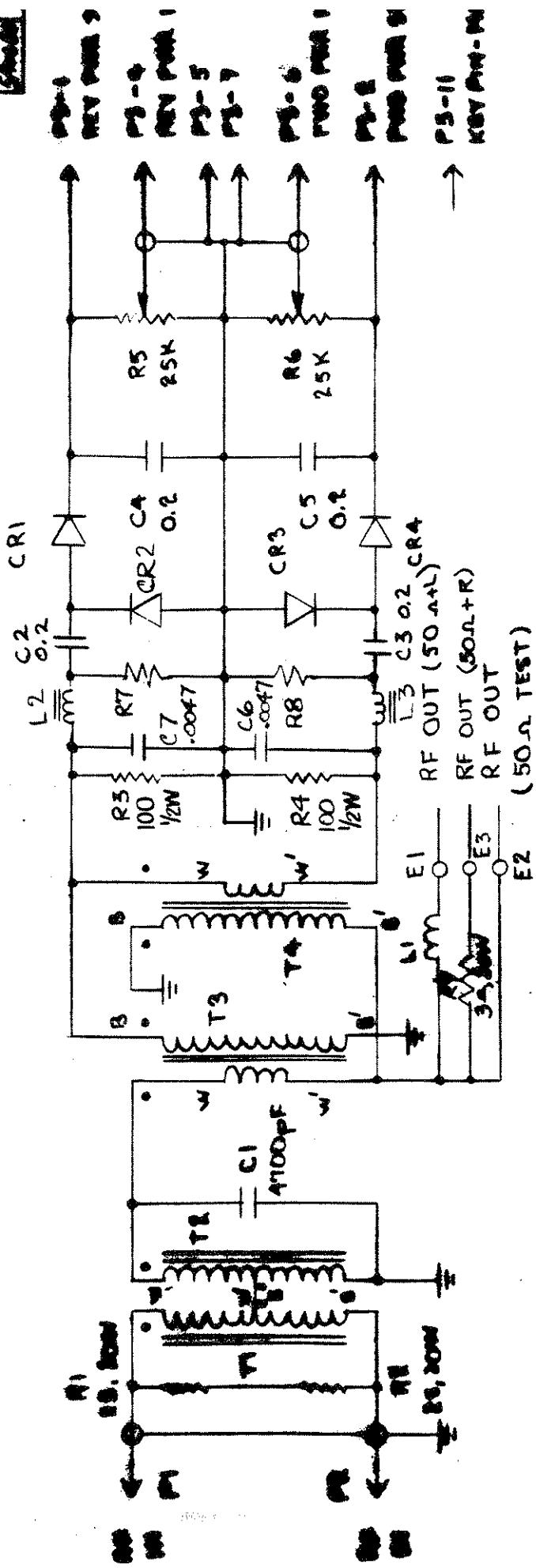
- NOTES**

UNLESS OTHERWISE SPECIFIED
CAPACITOR VALUES ARE SHOWN IN
MICROFARADS
RESISTOR VALUES ARE SHOWN IN OHMS
RESISTOR RATINGS ARE IN WATT

△ 20 SEE APPROPRIATE PARTS LIST FOR
COMPONENT VALUES

REFERENCE	LAST USED	DESIGNATIONS NOT USED
C12	T7	C1, C9, C13
E7		R1, R2, R3, R4
Q3		R20
R21		T4

DATE
12/20/17



NOTE

- 1.0 UNLESS OTHERWISE SPECIFIED:**
RESISTOR VALUES ARE OHMS
RESISTOR RATINGS ARE $\frac{1}{4}$ WATT
CAPACITOR VALUES ARE MICROFARADS

2.0 THIS SCHEMATIC MAY REPRESENT MULTIPLE ASSEMBLIES. SEE APPROPRIATE PARTS LIST FOR FINAL COMPONENT VALUES.

**REFERENCE DESIGNATIONS
LAST USED NOT USED**

C7 P3
CRA E3 P9 T4

**AMPLIFIED
VERSION**

SCHEMATIC DIAG. FINAL COMB & DETEC

10000845

A337

SCHEMATIC
FINAL CO

DWG	DWG. NO.
SCALE	100
NOME	SHEET

— 1 —

DATE
MECH

DATE
ELFC.

DATE

ARE IN
INCLUDE
THICKNESS.
DS ARE
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SS 2.
L BURRS
EDGES.
: ±010.

DIMINISHES AND
INCHES AND
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REMOVE AL
AND SHARP
TOLERAN

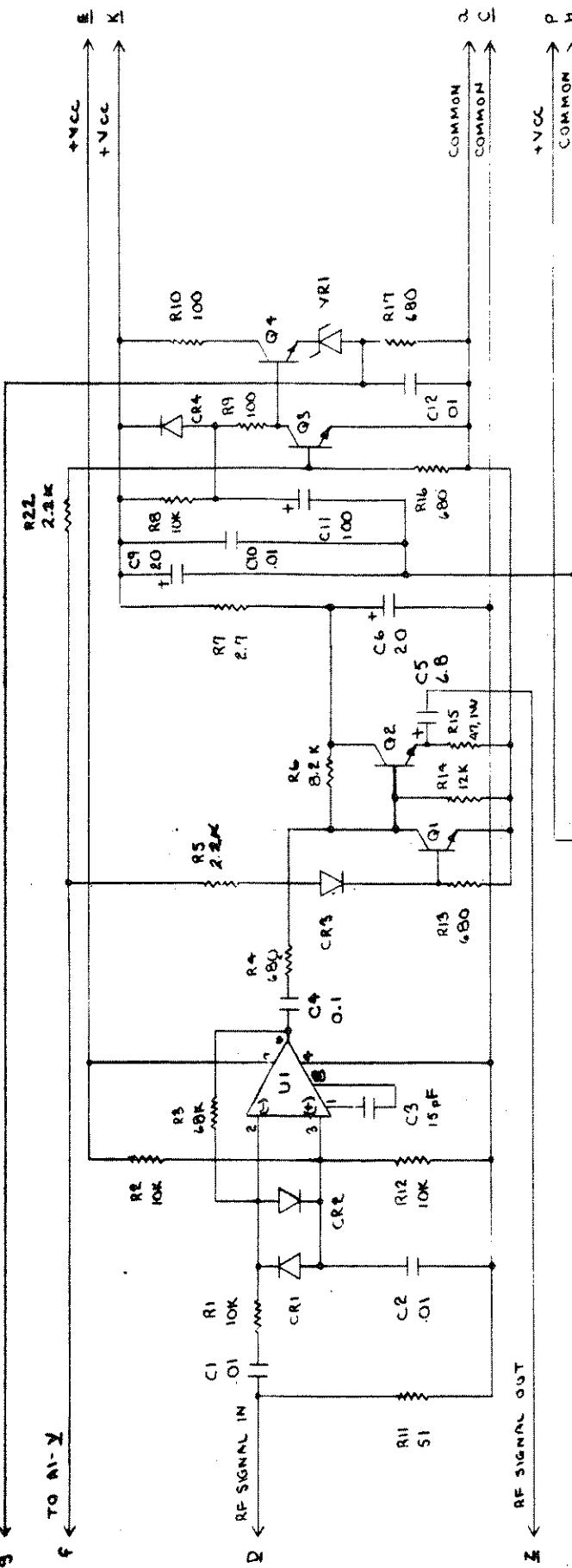
350

7

MANUFACTURED
NOT USED

PREFERENCE DESIGN

REFERENCE
LAST U
C7 /
CR4 /
E3 /
3



DATE	NAME							
11/11/11	A B C D E F G H I J K L M N O P Q R S T U V W X Y Z							

PRIMARY AC RELAY CONTROL

K-14 TO K

卷之三

```

graph LR
    A[XFRMR] --> B[XFRMR]
    B --> C[XFRMR]
    C --> D[XFRMR]
    D --> E[XFRMR]
    E --> F[XFRMR]
    F --> G[XFRMR]
    G --> H[XFRMR]
    H --> I[XFRMR]
    I --> J[XFRMR]
    J --> K[XFRMR]
    K --> L[XFRMR]
    L --> M[XFRMR]
    M --> N[XFRMR]
    N --> O[Power Meter]
    O --> P[Power Meter]
    P --> Q[Power Meter]
    Q --> R[Power Meter]
    R --> S[Power Meter]
    S --> T[Power Meter]
    T --> U[Power Meter]
    U --> V[Power Meter]
    V --> W[Power Meter]
    W --> X[Power Meter]

```

The diagram illustrates a signal flow from left to right through a series of components labeled XFRMR (XFRMR) and POWER METER (POWER METER). The components are arranged in two parallel vertical columns. The first column contains seven XFRMR blocks, and the second column contains five POWER METER blocks. Arrows indicate the sequential flow of signals from one component to the next in each column.

NOTE

110 MILLION OTHERS:

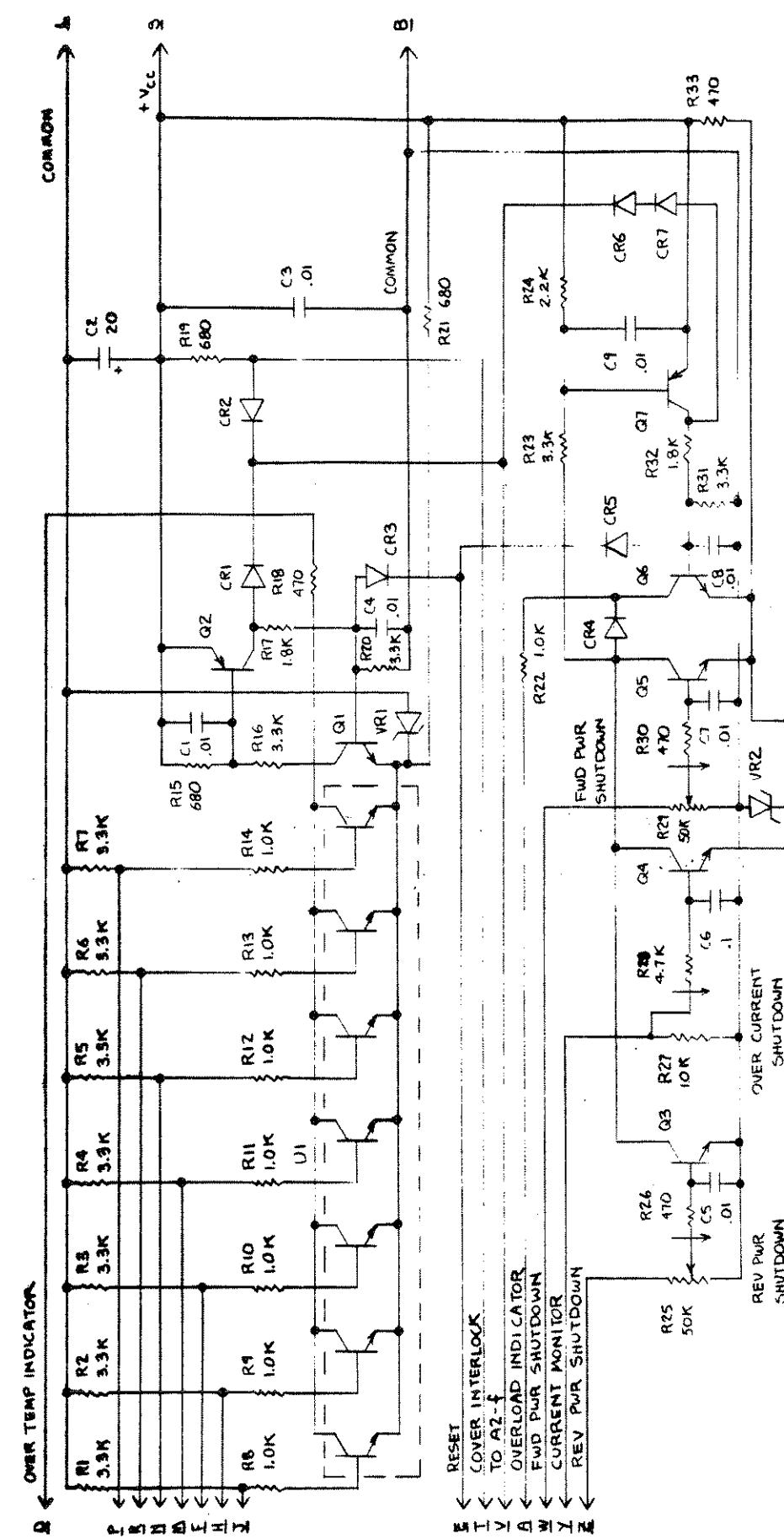
- RESISTOR VALUES ARE OHM
RESISTOR RATINGS ARE WATT
CAPACITOR VALUES ARE MICROFARADS
2.0 THIS SCHEMATIC MAY REPRESENT MANY ASSEMBLIES. SEE APPROPRIATE PART NUMBER

THE ECONOMIST

LAURENCE 37

2.0 THIS SCHEMATIC MAY REPRESENT MULTIPLE ASSEMBLIES. REF APPROPRIATE PARTS LIST

SCHEMATIC DIAGRAM		LOGIC BOARD A	
DATE	INCHES AND INCLUDE PLATING THICKNESS.	DATE	INCHES, MM.
ALL THREE BARS ARE UNIFIED NATIONAL SIXTH CLASS 2.		DATE	SCALE
REMOVE ALL BURNING AND SHARP EDGES.		DATE	INCHES MM.



NOTE:

- 1.0 UNLESS OTHERWISE SPECIFIED:**
RESISTOR VALUES ARE OHMS
RESISTOR RATINGS ARE $\frac{1}{4}$ W
CAPACITOR VALUES ARE MICROFARADS

2.0 THIS SCHEMATIC MAY REPRESENT MULTIPLE ASSEMBLIES. SEE APPROPRIATE PARTS FOR FINAL COMPONENT VALUES.

REFERENCE

4

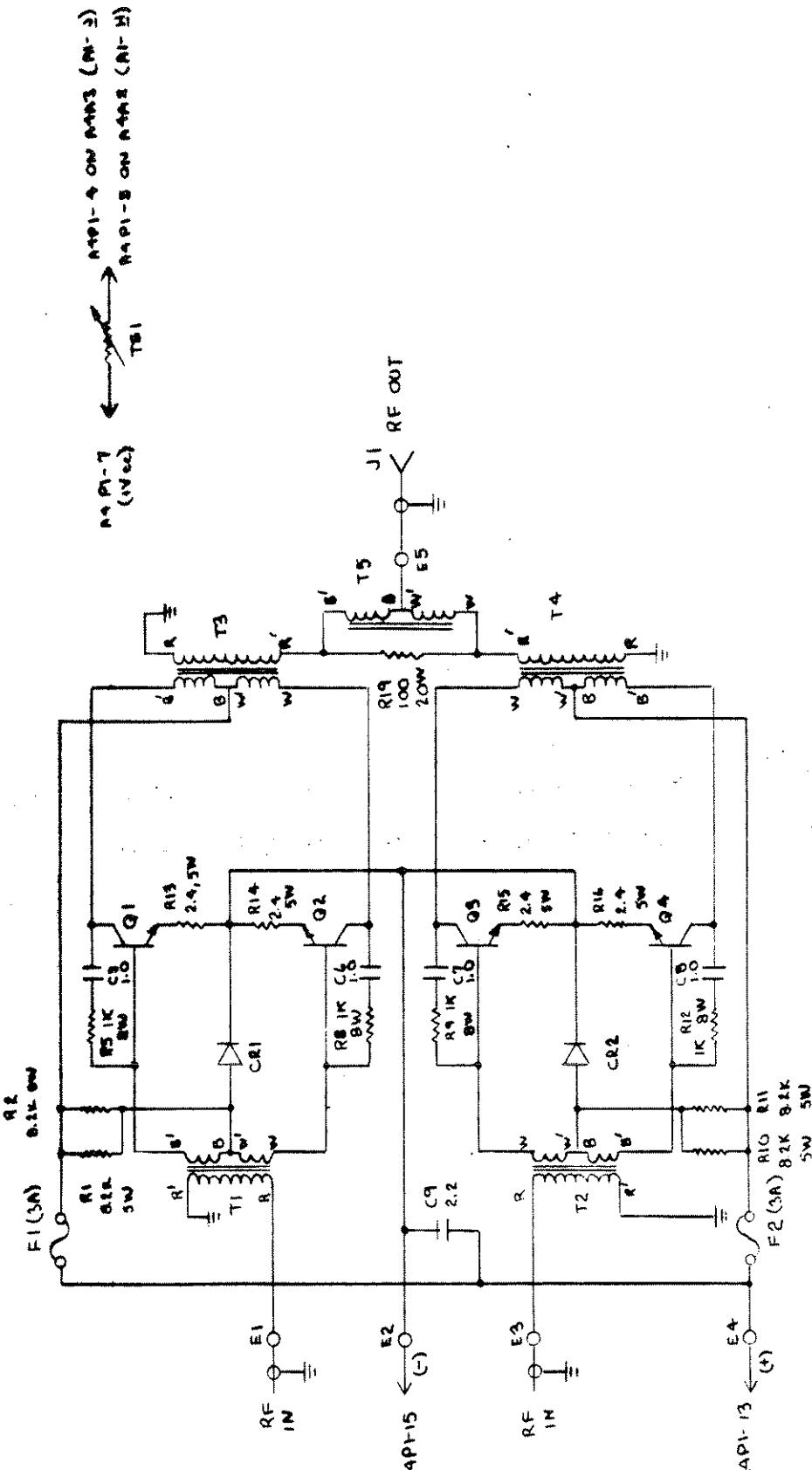
卷之三

ECONOMIC DIALOGUE

ALL THREADS AND SERRATED CUT THROAT SECTIONS, CLASS 2.	NOTES	ALL BURRS AND SHARP EDGES.	TOLERANCE : .010.
ALL THREADS AND SERRATED CUT THROAT SECTIONS, CLASS 2.	NOTES	ALL BURRS AND SHARP EDGES.	TOLERANCE : .010.

DATE	NAME	GRADE	TEST						
10/10/01	A	1							

DATE	7/14/84
REVISION	1



REFERENCE DESIGNATIONS	LAST USED	NOT USED
C1, C2, C3, C4	C9	C10
R1, R2, R3, R4	R10	R5, R6
T1	T5	
F2 (3A)	F1	

PART NO.		DESCRIPTION		QTY. REQ'D.		PARTS LIST	
M	F	A	K	M	F	A	K
DRWNS	DWRS	DRWNS	DWRS	DRWNS	DWRS	DRWNS	DWRS
UNLESS OTHERWISE SPECIFIED	DO NOT SCALE	PRINTING AND PRACTICE	PLATING THICKNESS	ALL TRANSISTORS UNIVERSAL GENERAL CLASS 2	PRINTED BOARD	PRINTED BOARD	PRINTED BOARD
RESISTOR VALUES ARE OHMS	RESISTOR RATINGS ARE 1/4W	CAPACITOR VALUES ARE MICROFARADS					
RESISTOR RATINGS ARE 1/4W							
CAPACITOR VALUES ARE MICROFARADS							
A4P1-15							
A4P1-13							
J1							



WARRANTIES: LIMITATION OF LIABILITY

Seller warrants (i) that seller has title to the goods sold and (ii) that the goods will be free from defects in material and workmanship for a period of one year from date of shipment shown on Amplifier Research invoice. Seller's sole responsibility in fulfilling these warranties shall be to repair or replace any goods which do not conform to the foregoing warranties or, at seller's option, to give buyer credit for defective goods. Warranty service will be provided only for defective goods which are returned within the warranty period, freight costs prepaid, to Amplifier Research or its designated repair facility.

THERE ARE NO OTHER WARRANTIES,
EXPRESS OR IMPLIED, INCLUDING
ANY WARRANTY OF MERCHANTABILITY
OR FITNESS. SELLER SHALL NOT BE
RESPONSIBLE FOR ANY INCIDENTAL
OR CONSEQUENTIAL DAMAGES ARISING
FROM ANY BREACH OF WARRANTY.

No person other than an officer of Amplifier Research Corporation, has any authority to bind seller to any affirmation, representation or warranty except as specifically included in the preceding terms and conditions.

160 SCHOOL HOUSE ROAD
SOUDERTON, PA. 18964
PHONE 215-723-8181
TWX 510-661-6094

REV1081



MODEL NO. 700A
SERIAL NO. 4664
TESTED BY KH
DATE 2-29-84

TEST DATA SHEET

FREQ (KHz)	POWER OUTPUT:100W RMS		POWER OUTPUT:300W RMS	
	GAIN (dB)	DISTORTION(%)	GAIN (dB)	DISTORTION(%)
10	61.8	2.2	60.3	5.4
15	62.3	2.2	60.5	7.2
20	62.3	2.2	61.1	7.8
30	62.8	2.2	62.1	6.0
50	63.0	1.8	62.1	6.2
75	63.2	2.0	61.9	7.2
100	63.3	2.7	61.9	8.2
150	63.6	2.9	62.0	8.2
175	63.7	3.0	62.0	8.0
200	64.0	3.4	61.8	7.6
225	64.1	3.4	61.8	7.4
250	64.1	3.4	61.5	7.6

OPEN & SHORT TEST ✓

OVERDRIVE SHUTDOWN 500 WATTS RMS

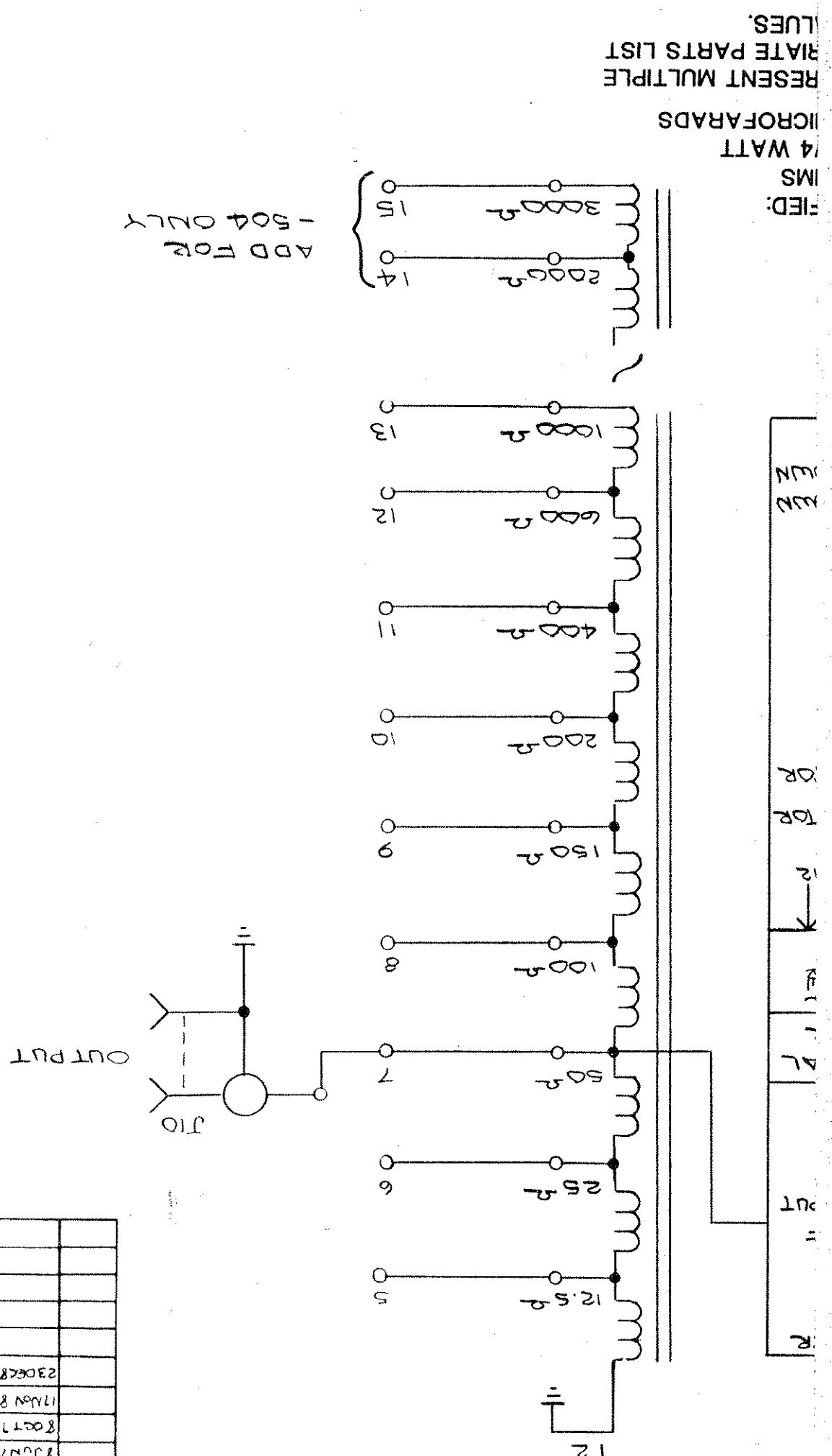
VSWR SHUTDOWN 200 WATTS RMS

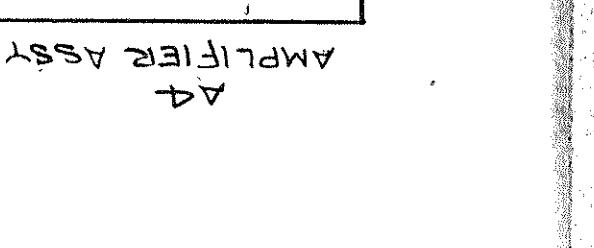
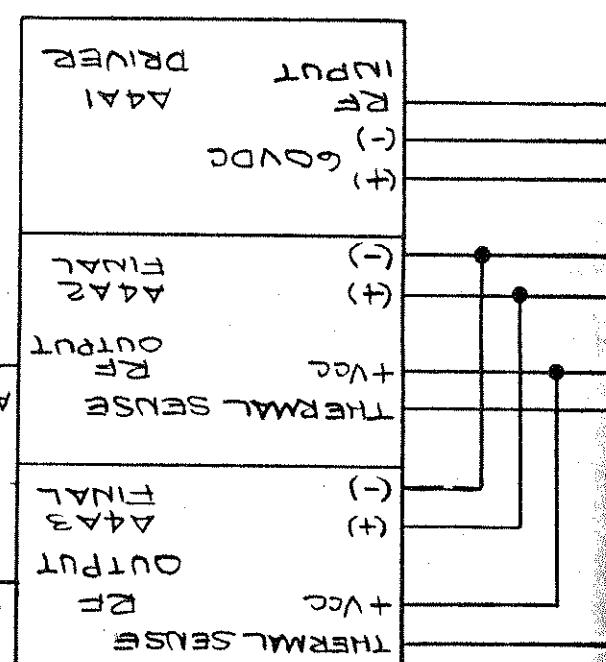
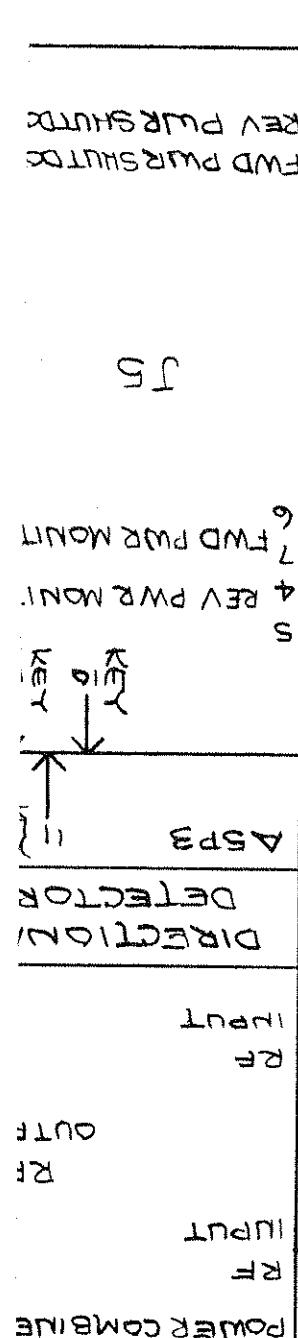
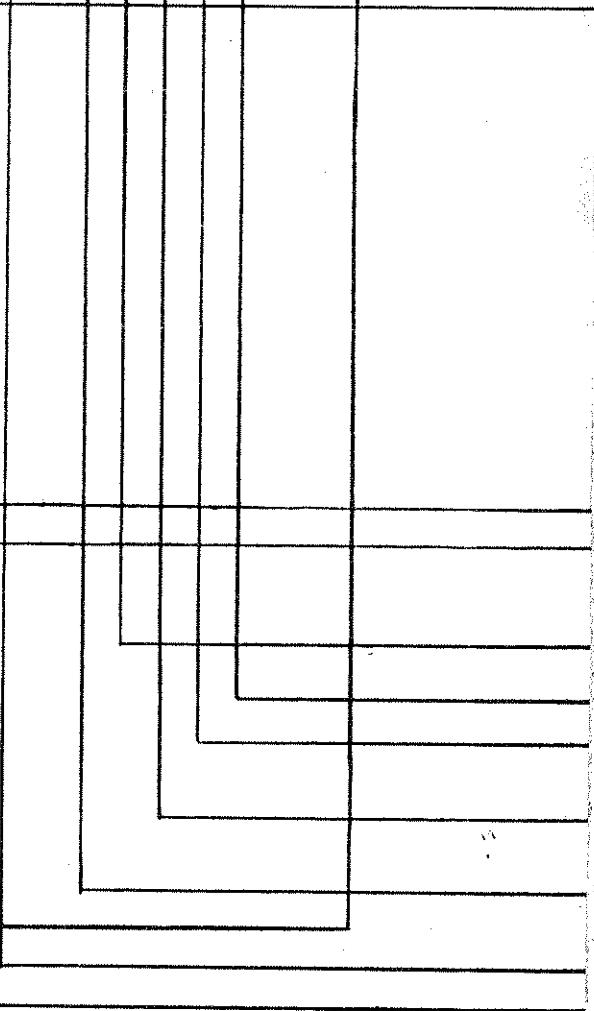
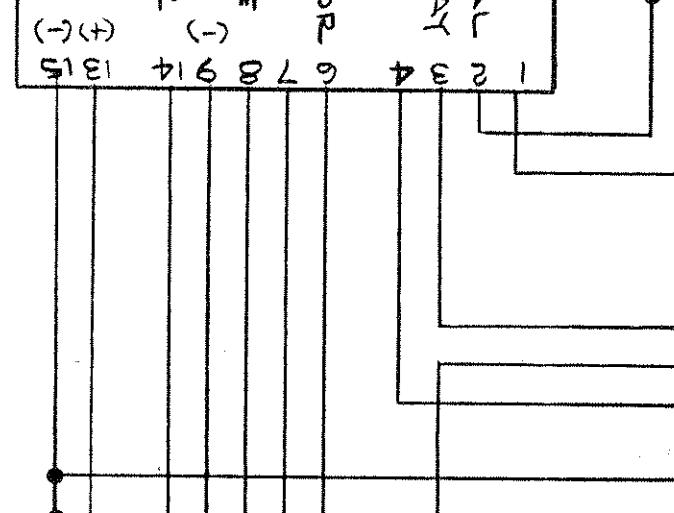
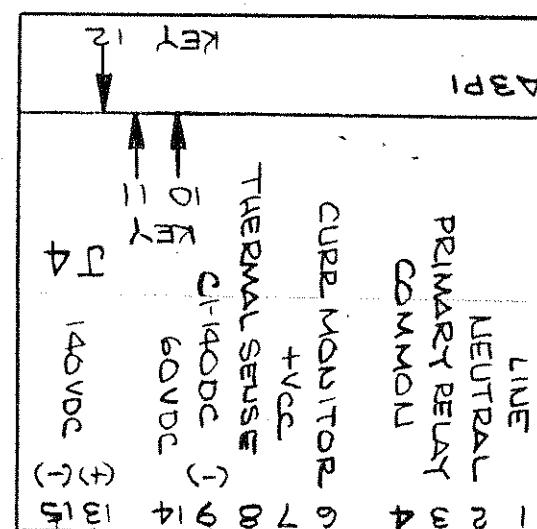
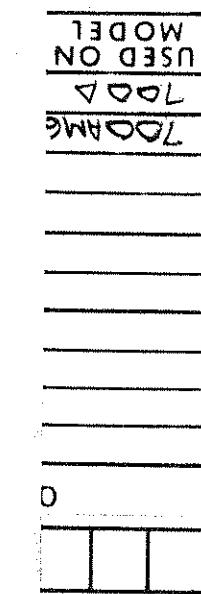
160 SCHOOL HOUSE ROAD
SOUDERTON, PA. 18964

PHONE: 215-723-8181

10001044







A5

A4

