# Errata

Title & Document Type: 6207B DC Power Supply Operating and Service Manual

Manual Part Number: 06207-90003

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# DC POWER SUPPLY LAB SERIES MODEL 6207B

OPERATING AND SERVICE MANUAL

FOR SERIALS 7E1086 - UP\*

\*For Seriuls Below 7E1086
Refer to previous Instruction Manual,
06207-90001.

100 Locust Avenue, Berkeley Heights, New Jersey 07922

HP Part No. 06207-90003

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# TABLE OF CONTENTS

		1	Ì		,	المناب			
ection			age	No.	177	Section	1 414 1	1	age No
I	GENE	RAL INFORMATION	. 1-	1	1.	IV		CIPLES OF OPERATION (Conti	nued)
1	1-1	Description Hay	1-	l	:	100	4-13	Detailed Circuit Analysis	4-2
	1-6		1-	1 :				Preregulator and Control	
18 A.	1-8	Options	1-		1,	:' •		Circuit	4-2
		Accessories	1-	1			4-20	Turn-On Control Circuit	4-4
.		Instrument Identification	1-					Series Regulator	4-4
- 45		Ordering Additional Manuals		,	1			Constant Voltage Com-	4-4
: : : <u>: : : : : : : : : : : : : : : : </u>				-			7-20	parator Circuit	4-4
II	INSTA	LLATION	. :-	ì			4-22	Constant Surrent Com-	4-4
	2-1	Initial Inspection	2				4-32		
, i	2-3	Mechanical Check	2	-,			4-27	parator Circuit Voltage Clamp Circuit	4-5
		Electrical Check	2.	- ;		,			4-5,
		Installation	2-	_				Mixer and Driver Amplifiers	4-5
		Location	2-		ŧ			Reference Circuit	4-5
		Outline Diagram	2-			•		Meter Circuit	4-6
		Rack Mounting	2-	1			4-53	Additional Protection	4 -
		Input Power Requirements	2-3					Features	4-7
		Connections for 230 Volt	۷-۰	r i					
. 11	2-13			1		V		TENANCE	5-1
	2 21	Operation	2-0			11	5-1	Introduction	5-1
		Power Cable	2-3	1		i	5-3	designation traduction	5-1
	2-24	Repackaging for Shipment	2 -	<b>S</b> .			5-5	Performance Test	5-2
	0000		_		•		5-7	Constant Voltage Tests	5-2
III		TING INSTRUCTIONS	. 3-	- , t				Output, Impedance	5-6
	3-1	Turn-On Check-Out Procedur						Constant Current Tests	5-7
		Operating Modes	3-	- :				Troubleshooting	5-9
	3-5	Normal Operating Mode	3-1				5-57	Overall Troubleshooting	
		Constant Voltage	3-1			1		'Procec\re	5-9
		Constant Current	3-		! !		5-61	Regulating Losp Troubles	5-10
1 4		Connecting Load	3-2	2	1		5-67	Repair and Replacement	5-13
ì	3-14	Operation Beyond Normal		1		l '	5-69	Adjustment and Calibration	5-14
		Rated Output	3-	2	:		5-71	Meter Zero	5-14
	3-16	Optional Operating Modes	3-7	2			5-73	Voltmeter Tracking	5-14
1	3-17	Remote Programming,	;					Ammeter Tracking	5-15
1	į	Constant Voltage	3-2	2 '		4.1		Constant Voltage Program-	
	3-25	Remote Programming,					j.	ming Current	5-15
		Constant Current	3-3	3			5-80	Constant Current Program-	) 1.
	3-31	Remote Sensing	3-3	3				ming Current	5-15
		Series Operation	. 3-4	1			5-83	Reference Circuit Adjust-	
	3-41	Parallel Operation	3-5					ments	5-15
	3-44	Auto-Tracking Operation	3-6	5 '			5-85	Constant Voltage Tran-	• ••
	3-47	Special Operating Con-	:	1				sient Response	5-16
		siderations	, 3-6	5 ,			5-87	Preregulator Tracking	5-16
	3-48	Pulse Loading	3-6	. '	1		J J,	Transpirator Hucking	3-10
		Output Capacitance	3-7	7	•	VI	REPLA	CEABLE PARTS	6-1
		Roverse Voltage Loading	3-7		1		6-1	Introduction	6-1
j.,		Reverse Current Loading	3-7			. 1	6-4	Ordering Information	6-1
,		)		٠)			<b>→</b> 3	Oracing imormation	0-1
IV	PRINC	IPLES OF OPERATION	4-1	,	1	APPEN	TOTA A	1	A-1
_ ,		Overall Block Liagram		,		)			V-1
		Discussion	4-1	l .	$\inf_{j \in \Gamma} I(\gamma)$	VII	CIRCI	IIT DIAGRAMS	7-1
			- 7						v. — ≛

# LIST OF TABLES

Table		e No,
1-1	Specifications	3
5-1 ,	Test Equipment Required	1
5-2	Reference Circuit Troubleshooting	·10
5-3	Overall Troubleshooting	
5-4	High Output Voltage Troubleshooting	
5-5	Low Output Voltage Troubleshooting	
5-6	Praregulator/Control Circuit Troubleshooting	13
5-7	Selected Semiconductor Characteristics	-13
5-8	Checks and Adjustments After Replacement of Semiconductor Devices 5-	14
6-1	Reference Designators	-1
6-2	Description Abbreviations	
6-3	Code List of Manufacturers	
6-4	Replaceable Parts	

# LIST OF ILLUSTRATIONS

'igure	Page 1	No. Figure	Page No.
2-1	Outline Diagram 2-1		SCR Phase Control Over
2-2	Rack Mounting, Two Units 2-2		DC Input Level 4-3
2-3	Rack Mounting, One Unit 2-2		Preregulator Control Circuit
2-4	Primary Connections		Waveforms
3-1	Front Panel Controls and Indicators . 3-1		Voltmeter Connections,
3-2	Normal Strapping Pattern 3-1		Simplified Schematic 4-6
3-3	Remote Pesistance Programming	4-6	Ammeter Connections,
	(Constant Voltage)		Simplified Schematic 4-6
3-4	Remote Voitage Programming	5-1	Differential Voltmeter Substitute,
	(Constant Voltage) 3-3	<b>,</b>	Test Setup
3-5	Remote Resistance Programming	5-2	Front Panel Terminal Connections 5-3
i.	(Constant Current)	5-3	Load Regulation, Constant Voltage , 5-3
3-6	Remote Voltage Programming	5-4	Constant Voltage Ripple and
1,	(Constant Current)	<b>)</b>	Noise, Test Setup
3-7	Remote Sensing	5-5	CV Noise Spike, Test Setup 5-5
3-6	Normal Series 3-4	5-6	Transient Recovery Time, Test Setup . 5-6
3-3	Auto-Series, Two and Three Units . 3-5	5-7	Transient Recovery Time, Waveforms, 5-6
3-10	Normal Parallel	5-8	Output Impedance, Test Setup 5-6
3-11	Auto-Parallel, Two and Three Units . 3-6		Output Current Measurement
3-12	Auto-Track ng, Two and Three Units, 3-6	<b>;</b>	Technique
4-1	Overall Block Diagram 4-1	5-10	Output Current, Test Setup 5-8
4-2	Operating Locus of a CV/CC	5-11	CC Ripple and Noise, Test Setup 5-9
	Power Supply	,	

# SECTION I GENERAL INFORMATION

# 1-1 DESCRIPTION

- This power supply (see cover) is completely transistorized and suitable for either bench or rack operation. It is a compact, well-regulated. Constant Voltage/Constant Current supply that will furnish full rated output voltage at the maximum rated output current or can be continuously adjusted throughout the output range. The front panel CUR-RENT controls can be used to establish the output current limit (overload or short circuit) when the supply is used as a constant voltage source and the VOLTAGE control can be used to establish the voltage limit (ceiling) when the supply is used as a constant current source. The supply will automatically crossover from constant voltage to constant current operation and vice versa if the output current or voltage exceeds these preset limits.
- 1-3. The power supply has both front and rear terminals. Either the positive or negative output terminal may be grounded or the power supply can be operated floating at up to a maximum of 300 Volts off ground.
- 1-4 A single meter is used to measure either output voltage or output current in one of two ranges. The voltage or current ranges are selected by a METER switch on the front panel.
- I-5 Barrier strip terminals located at the cear of the unit allow ease in adapting to the many operational capabilities of the power supply. A brief description of these capabilities is given below:
- a. Remote Programming. The power supply may be programmed from a remote location by means of an external voltage source or resistance.
- b. Remote Sensing. The degradation in regulation which would occur at the load because of the voltage drop in the load leads can be reduced by using the power supply in the remote sensing mode of operation.
- supplies may be used in series when a higher output voltage is required in the voltage mode of operation or when great at voltage compliance is required in the constant current mode of operation. Auto-Series operation permits one knob control of the total output voltage from a "master" supply.
- d. Parallel and Auto-Parallel Operation. The power supply may be operated in parallel with a similar unit when greater output current capability is required. Auto-Parallel operation permits one

knob control of the total output current from a "master" supply.

e. <u>Auto-Tracking.</u> The power supply may be used as a "master" supply, having control over one (or more) "slave" supplies that furnish various voltages for a system.

# 1-6 SPECIFICATIONS

1..7 Detailed specifications for the power supply are given in Table 1-1.

# 1-8 OPTIONS

1-9 Options are factory modifications of a standard instrument that are requested by the customer. The following options are available for the instrument covered by this manual. Where necessary, detailed coverage of the options is included throughout the manual.

Option No.	<u>Description</u>
08	<u>Current 10-Turn Pot:</u> A single control that replaces both coarse and fine current controls and improves output settability.
13	Three Digit Graduated Decadial Voltage Control: Control that replaces 10-turn voltage control permitting accurate resettability.
14	Three Digit Graduated Decadia: Current Control: Control that replaces coarse and fine current controls permitting accurate resettability.
28	230vac Single Phase Input: Supply as normally shipped is wired for 115Vac input. Option 28 consists of reconnecting the input transformer for 230Vac operation.

# 1-10 ACCESSORIES

1-11 The accessories listed in the following chart may be ordered with the power supply or separately from your local Hewlett-Packard field sales office (refer to list at rear of manual for addresses).

@ Part No.	Description
C05	8" Black Handle that can be attache
	to side of supply.

@ Part No.

Description

14513A

Rack Kit for mounting one  $3\frac{1}{2}$  high supply. (Refer to Section II for details.)

14523A

Rack Kit for mounting two  $3\frac{1}{2}$ " high supplies. (Refer to Section II for details.)

# 1-12 INSTRUMENT IDENTIFICATION

1-13 Hewlett-Packard power supplies are identified by a three-part serial number tag. The first part is the power supply model number. The second part is the serial number prefix, which consists of a number-letter combination that denotes the date of a significant design change. The number designates the year, and the letter A through L designates the month, January through December, respectively,

with "I" omitted. The third part is the power supply serial number.

1-14 If the serial number prefix on your power supply does not agree with the prefix on the title page of this manual, change sheets are included to update the manual. Where applicable, backdating information is given in an appendix at the rear of the manual.

# 1-15 ORDERING ADDITIONAL MANUALS

1-16 One manual is shipped with each power supply. Additional manuals may be purchased from your local Hewlett-Packard field office (see list at rear of this manual for addresses). Specify the model number, serial number prefix, and part number provided on the title page.

### INPUT:

115Vac ± 10%, 48-63Hz.

#### OUTPUT:

0-160 Volts @ 0-0.2 Amperes.

# LOAD REGULATION.

Constant Voltage - Less than 0.02% + 2mV for a full load to no load change in output current.

Constant Current - Less than 200µA for a zero to maximum change in output voltage.

# LINE REGULATION:

Constant Voltage - Less than 0.02% + 2mV for any line voltage change within the input rating.

Constant Current - Less than  $200\mu A$  for any line voltage change within the input rating.

# RIPPLE AND NOISE:

Constant Voltage - Less than 500µV /ms/40mV peak-to-peak.

Constant Current - Less than 200µA rms.

# TEMPERATURE RANGES:

Operating: 0 to 55°C. Storage: -40 to +75°C.

# TEMPERATURE COFFFICIENT:

<u>Constant Voltage</u> - Less than 0.02% + 1mV per degree centigrade.

Constant Current - Less than 0.02% + 150µA per degree centigrade.

# STABILITY:

Constant Voltage - Less than 0.10% + 5mV total drift for 8 hours after an initial warmup time of 3° minutes at constant ambient, constant line voltage, and constant load.

Constant Current - Less than 0.10% + 750µA total drift for 8 hours after an initial warmup time of 30 minutes at constant ambient, constant line voltage, and constant load.

INTERNAL IMPEDANCE AS A CONSTANT VOLTAGE SOURCE:

Less than 0.02x from dc to 1KHz.

Less than 0.5A from 1KHz to 100KHz.

Less than 3.0 from 100KHz to 1MHz.

# TRANSIENT RECOVERY TIME:

Less than  $50\mu\text{sec}$  for output recovery to within 10mV following a full load current change in the output.

### OVERLOAD PROTECTION:

A continuously acting constant current circuit protects the power supply for all overloads including a direct short placed across the terminals in constant voltage operation. The constant voltage circuit limits the output voltage in the constant current mode of operation.

# METER:

The front panel meter can be used as either a' 0-20 or 0-200 Volt voltmeter or as a 0-24 or 0-240mA ammeter.

# OUTPUT CONTROLS:

Ten-turn voltage control and coarse and fine current controls are provided on the front panel.

# **OUTPUT TERMINALS:**

Three "five-way" output posts are provided on the front panel and an output terminal strip is located on the rear of the chassis. All power supply output terminals are isolated from the chassis and either the positive or negative terminal may be connected to the chassis through a separate ground terminal located on the output terminal strip.

# ERROR SENSING:

Error sensing is normally accomplished at the front terminals if the load is attached to the front or at the rear terminals if the load is attached to the rear terminals. Also, provision is included on the rear terminal strip for remote sensing.

# REMOTE RESISTANCE PROGRAMMING:

Constant Voltage - 300 \( \sqrt{V}\). Accuracy: 1%. Constant Current - 75K \( \sqrt{A}\). Accuracy: 10%.

# REMOTE VOLTAGE PROGRAMMING:

Constant Voltage - 1V/V. Accuracy: 1%.
Constant Current - .75V/.1A. Accuracy: 10%.

#### COOLING:

Convection cooling is employed. The supply has no moving parts.

## SIZE:

 $3\frac{1}{2}$ " H x 12-5/8" D x  $8\frac{1}{2}$ " W. Two of the units can be mounted side by side in a standard 19" rack panel.

WEIGHT: 13 lbs. net, 18 lbs. shipping.

# SECTION II

# 2-1 INITIAL INSPECTION

2-2 Before shipment, this instrument was inspected and found to be free of mechanical and electrical defects. As soon as the instrument is unpacked, inspect for any damage that may have occurred in transit. Save all packing materials until the inspection is completed. If damage is found, file a claim with the carrier as soon as possible. Hewlett-Packard Sales and Service Office should be notified.

# 2-3 MECHANICAL CHECK

2-4 This check should confirm that there are no broken knobs or connectors, that the cabinet and panel surfaces are free of dents and scratches, and that the meter is not scratched or cracked.

# 2-5 ELECTRICAL CHECK

2-6 The instrument should be checked against its electrical specifications. Section V includes an "in-cabinet" performance check to verify proper instrument operation.

### 2-7 INSTALLATION

2-8 The instrument is shipped ready for bench operation. It is necessary only to connect the instrument to a source of power and it is ready for operation.

# 2-9 LOCATION

2-10 This instrument is air cooled. Sufficient space should be allotted so that a frue flow of cooling air can reach the sides and rear of the instrument when it is in operation. It should be used in an area where the ambient temperature does not exceed 50°C.

# 2-11 OUTLINE DIAGRAM

2-12 Figure 2-1 is a diagram showing the outline dimensions of this unit.

# 2-13 RACK MOUNTING

2-14 This instrument may be rack mounted in a standard 19 inch rack panel either alongside a similar unit or by itself. Figures 2-2 and 2-3 show how both types of installations are accomplished.

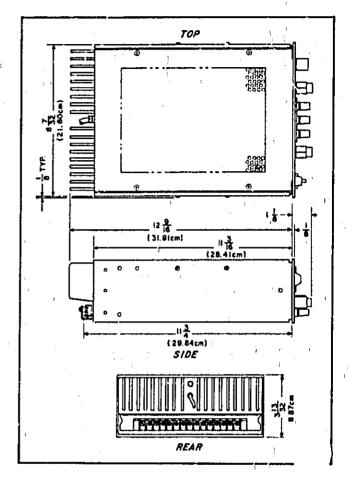


Figure 2-1. Outline Diagram

- 2-15 To mount two units side-by-side, proceed as follows:
- a. Remove the four screws from the front panels of both units.
- b. Slide rack mounting ears between the front panel and case of each unit.
- c. Slide combining strip between the front panels and cases of the two units.
- d. After fastening rear portions of units together using the bolt, nut, and spacer, replace panel screws.
- 2-16 To mount a single unit in the rack panel, proceed as follows:
- a. Bolt rack mounting ears, combining straps, and angle brackets to each side of center spacing panels. Angle brackets are placed behind combining straps as shown in Figure 2-3.
  - b. Remove four screws from front panel of unit.

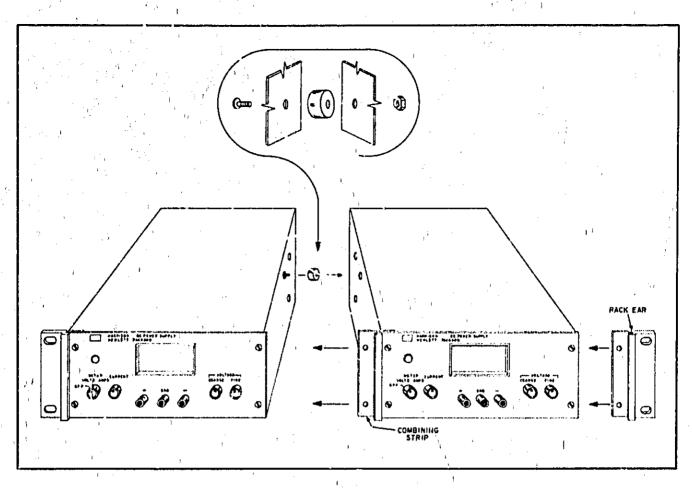


Figure 2-2. Rack Mounting, Two Units

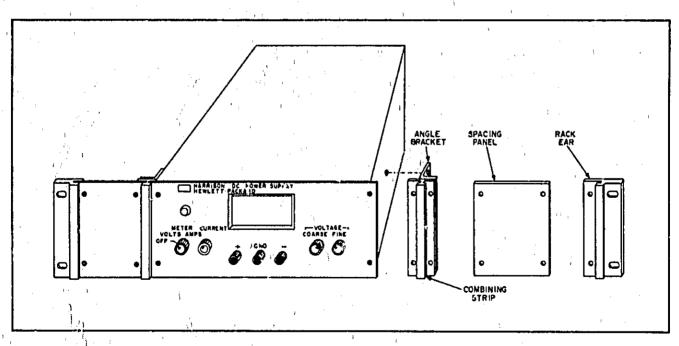


Figure 2-3. Rack Mounting, One Unit

c. Slide combining strips between front panel and case of unit.

d. Bolt angle brackets to front sides of case and replace front panel screws.

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# 2-17 INPUT POWER REQUIREMENTS

2-18 This power supply may be operated from either a nominal 115 Volt or 230 Volt, 48-63Hz power source. The unit, as shipped from the factory, is wired for 115 Volt operation. The input power required when operated from a 115 Volt, 60 Hertz power source at full load is 60 Watts and 1.0 Ampere.

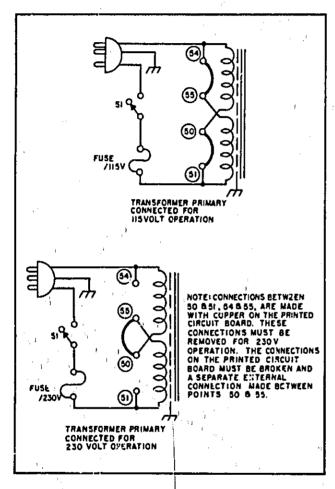


Figure 2-4. Primary Connections

- 2-19 CONNECTIONS FOR 230 VOLT OPERATION (Figure 2-4)
- 2-20 Normally, the two primary windings of the input transformer are connected in parallel for operation from 115V source. To convert the power supply to operation from a 230V source, the power transformer windings are connected in series as follows:
- a. Unplug the line cord and remove top and bottom covers from unit.
- b. Break the copper between 54 and 55 and also between 50 and 51 on the printed circuit board. These are shown in Figure 2-4 and are labeled on copper side of printed circuit board and on schematic.
  - c. Add strap between 50 and 55,
- d. Replace existing fuse with 1 Ampere, 230-Volt fuse. Return unit to case and operate normally.

#### 2-21 POWER CABLE

- 2-22 To protect operating personnel, the National Electrical Manufacturers' Association (NEMA) recommends that the instrument panel and cabinet be grounded. This instrument is equipped with a three conductor power cable. The third conductor is the ground conductor and when the cable is plugged into an appropriate receptacle, the instrument is grounded. The offset pin on the power cable three-prong connector is the ground connection.
- 2-23 To preserve the protection feature when operating the instrument from a two-contact outlet, use a three-prong to two-prong adapter and connect the green lead on the adapter to ground.

# 2-24 REPACKAGING FOR SHIPMENT

2-25 To incure safe shipment of the instrument, it is recommended that the package designed for the instrument be used. The original packaging material is reusable. If it is not available, contact your local Hewlett-Packard field office to obtain the materials. This office will also furnish the address of the nearest service office to which the instrument can be shipped. Be sure to attach a tag to the instrument which specifies the owner, model number, full serial number, and service required, or a brief description of the trouble.

# SECTION III OPERATING INSTRUCTIONS

# 3-1 TURM-ON CHECK-OUT PROCEDURE

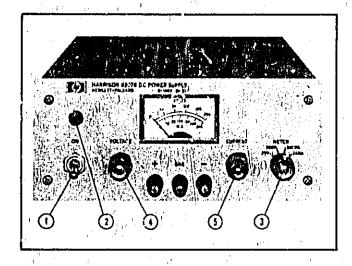


Figure 3-1. Front Panel Controls and Indicators

- 2-2 The following procedure describes the use of the front panel controls and indicators and ensures that the supply is operational (see Figure 3-1):
  - a. Set AO Power Switch (1) to ON.
  - b. Observe that Pilot Light (2) gons on."
- c. Set Meter Switch (3) to desired voltage rance.
- d. Adjust coarse and fine Voltage Controls

  (4) until desired output voltage is indicated on
  Meter.
- e. Short circuit output terminals, set meter switch to desired current range and adjust Current Controls (5) for desired output current.
- f. Remove short and connect load to output terminals (Front or Rear).

# 3-3 OPERATING MODES

3-4 The power supply is designed so that its mode of operation can be selected by making strapping connections between particular terminals on the terminal strip at the rear of the power supply. The terminal designations are stenciled in white on the power supply above their respective terminals. Although the strapping patterns illustrated in this section show the positive terminal grounded, the operator can ground either terminal or operate the power supply up to 300Vdc off ground (floating). The following paragraphs describe the procedures for utilizing the various operational capabilities of the

power supply. A more theoritical description concerning the operational features of this supply is contained in Application Note 90 and in various Tech. Letters. Copies of these can be obtained from your local Hewlett-Packard field office.

# 3-5 NORMAL OPERATING MODE

3-6 The power supply is normally shipped with its rear terminal strapping connections arranged for Constant Voltage/Constant Current, local sensing, local programming, single unit mode of operation. This strapping pattern is illustrated in Figure 3-2. The operator selects either a constant voltage or a constant current output using the front panel controls (local programming, no strapping changes are necessary).

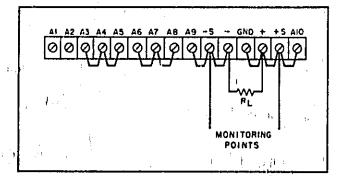


Figure 3-2. Normal Strapping Pattern

# 3-7 CONSTANT VOLTAGE

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- 3-8 To select a constant voltage output, proceed as follows:
- a. Turn-on power supply and adjust VOLTAGE controls for desired output voltage (output terminals open).
- b. Short output terminals and adjust CURRENT controls for maximum output current allowable (current limit), as determined by load conditions. If a load change causes the current limit to be exceeded, the power supply will automatically crossover to constant current output at the preset current limit and the output voltage will drop proportionately. In setting the current limit, allowance must be made for high peak current which can cause unwanted cross-over. (Refer to Paragraph 3-48.)

# 3-9 CONSTANT CURRENT

3-10 To select a constant current output, proceed as follows:

a. Short output terminals and edjust CURRENT controls for desired output current.

b. Open output terminals and adjust VOLTAGE controls for maximum output voltage allowable (voltage limit), as determined by load conditions. If a load change causes the voltage limit to be exceeded, the power supply will automatically crossover to constant voltage output at the preset voltage limit and the output current will drop proportionately. In setting the voltage limit, allowance must be made for high peak voltages which can cause unwanted crossover. (Refer to Paragraph 3-48.)

# 3-11 CONNECTING LOAD

3-12 Each load should be connected to the power supply output terminals using separate pairs of connecting wires. This will minimize mutual coupling effects between loads and will retain full advantage of the low output impedance of the power supply. Each pair of connecting wires should be as short as possible and twisted or shielded to reduce noise pickup. (If shield is used, connect one end to power supply ground terminal and leave the other end unconnected.)

3-13 If load considerations require that the output power distribution terminals be remotely located from the power supply, then the power supply output terminals should be connected to the remote distribution terminals via a pair of twisted or shielded wires and each load separately connected to the remote distribution terminals. For this case, remote sensing should be used (Paragraph 3-31).

# 3-14 OPERATION BEYOND NORMAL RATED OUTPUT

3-15 The shaded area on the front panel meter face indicates the amount of output voltage or current that is available in excess of the normal rated output. Although the supply can be operated in this shaded region without being damaged, it cannot be guaranteed to meet all of its performance specifications. Generally when operating the supply in this manner, the output is unstable when a load is connected. However, if the line voltage is maintained above its nominal value, the supply will probably operate within the specifications above the rated output.

# 3-16 OFTIONAL OPERATING MODES

3-17 REMOTE PROGRAMMING, CONSTANT VOLTAGE

3-18 The constant voltage output of the power supply can be programmed (controlled) from a remote location if required. Either a resistance or voltage source can be used for the programming device. The wires connecting the programming terminals of the supply to the remote programming device should be twisted or shielded to reduce noise pick-up. The VOLTAGE control on the front panel is disabled according to the following procedures.

3-19 Resistance Programming (Figure 3-3). In this mode, the output voltage will vary at a rate determined by the programming coefficient — 300 ohms per Volt (i.e. the output voltage will increase 1 Volt for each 300 ohms added in series with programming terminals). The programming accuracy is 1% of the programmed value. If greater programming accuracy is required, it may be achieved by changing resistor R13 (see Paragraph 5-79).

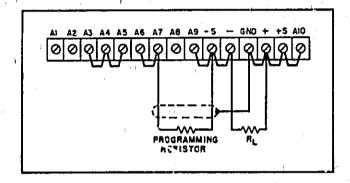


Figure 3-3. Remote Resistance Programming (Constant Voltage)

3-20 The output voltage of the power supply should be zero Volts  $\pm 20$  millivolts when zero ohms is connected across the programming terminals. If a zero ohm voltage closer than this is required, it may be achieved by changing resistor R6 or R8 as described in Paragraph 5-77.

3-21 To maintain the stability and temperature coefficient of the power supply, use programming resistors that have stable, low noise, and low temperature (less than 30ppm per degree centigrade) characteristics. A switch can be used in conjunction with various resistance values in order to obtain discrete output voltages. The switch should have make-before-break contacts to avoid momentarily opening the programming terminals during the switching interval.

3-22 Voltage Programming (Figure 3-4). Employ the strapping pattern shown on Figure 3-4 for voltage programming. In this mode, the output voltage will vary in a 1 to 1 ratio with the programming voltage (reference voltage) and the load on the programming voltage source will not exceed 25 microamperes. The programming accuracy is 1% of the programmed voltage.

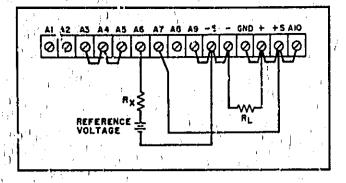


Figure 3-4. Remote Voltage Programming (Constant Voltage)

3-23 The impedance (Rx) looking into the external programming voltage source should be approximately 1000 ohms if the temperature and stability specifications of the power supply are to be maintained.

3-24 Methods of voltage programming with gain are dignissed in Application Note 90 Power Supply Handbook; Milable at no charge from your local Hewlett-Packard Sales Office.

3-25 REMOTE PROGRAMMING, CONSTANT CURRENT

3-26 Either a resistance or a voltage source can be used to control the constant current output of the supply. The CURRENT controls on the front panel are disabled according to the following procedures.

3-27 <u>Aesistance Programming (Figure 3-5).</u> In this mode, the output current varies at a rate determined by the programming coefficient—75K ohms per Amp for Model 6207B, and 150K ohms per Amp for Model 6209B. The programming accuracy is 10% of the programmed current. If greater programming accuracy is required, it may be achieved by changing resistor R19 (see Paragraph 5-82).

3-28 Use stable, low noise, low temperature coef-

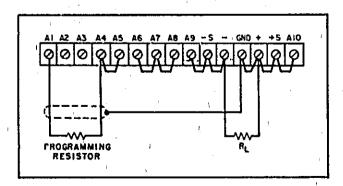


Figure 3-5. Remote Resistance Programming (Constant Current)

ficient (less than 30ppm/°C) programming resistors to maintain the power supply temperature coefficient and stability specifications. A switch may be used to set discrete values of output current. A makebefore-break type of switch should be used lince the output current will exceed the maximum raing of the power supply if the switch contacts open during the switching interval.

# -CAUTION-

If the programming terminals (A1 and A4) should open at any time luring this mode, the output current will rise to a value that may damage the power supply and/or the load. To avoid this possibility, connect a 15K resistor across the programming terminals and in parallel with a remote programming resistor. Like the programming resistor, the 15K resistor should be of the low noise, low temperature coefficient type.

3-29 <u>Voltage Programming (Figure 3-6)</u>. In this mode, the output current will vary linearly with changes in the programming voltage. The programming voltage should not exceed 1.8 Volts. Voltage in excess of 1.8 Volts will result in excessive power dissipation in the instrument and possible damage.

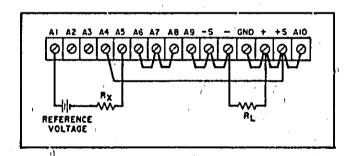


Figure 3-6. Remote Voltage Programming (Constant Current)

3-30 The output current for Model 6207B supplies will be the programming voltage divided by 7.5 ohms. For Model 6209B supplies, it will be the programming voltage divided by 15 ohms. The current required from the voltage source will be less than 25 microamperes. The impedance (Rx) as seen looking into the programming voltage source should be approximately 500 ohms if the temperature coefficient and stability specifications of the power supply are to be maintained. The programming accuracy is 11% of the programmed current.

3-31 REMOTE SENSING (See Figure 3-7)

3-32 Remote sensing is used to maintain good reg-

ulation at the load and reduce the degradation of regulation which would occur due to the voltage drop in the leads between the power supply and the load. Remote sensing is accomplished by utilizing the strapping pattern shown in Figure 3-7. The power supply should be turned off before changing strapping patterns. The leads from the +S terminals to the load will carry less than 10 milliamperes of current, and it is not required that these leads be as heavy as the load leads. However, they must be twisted or shielded to minimize noise rick-up.

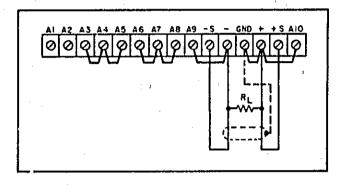


Figure 3-7. Remote Sensing

-- -- -CAUTION-

Observe polarity when connecting the sensing leads to the load,

3-33 For reasonable load lead lengths, remote sensing greatly improves the performance of the supply. However, if the load is located a considerable distance from the supply, added precautions must be observed to obtain satisfactory operation. Notice that the voltage drop in the load leads subtracts directly from the available output voltage and also reduces the amplitude of the feedback error signals that are developed within the unit. Because of these factors it is recommended that the drop in each load lead not exceed 1 Volt. If a larger drop must be tolerated, please consult a Howlett-Tackard Sales Engineer.

# NOTE

Due to the voltage drop in the load leads, it may be necessary to readjust the current limit in the remote sensing mode.

3-34 Another factor that must be considered is the inductance of long load leads which could affect the stability of the feedback loop and cause oscil-

lation. In these cases, it is recommended that the output capacitor (C20) be physically removed from the power supply and placed across the load terminals.

3-35 Although the strapping patterns shown in Figures 3-3 through 3-6 employ local sensing, note that it is possible to operate a power supply simultaneously in the remote sensing and Constant Voltage/Constant Current remote programming modes.

#### 3-36 SERIES OPERATION

3-37 Normal Series Connections (Figure 3-8). Two or more power supplies can be operated in series to obtain a higher voltage than that available from a single supply. When this connection is used, the output voltage is the sum of the voltages of the individual supplies. Each of the individual supplies must be adjusted in order to obtain the total output voltage. The power supply contains a protective diode connected internally across the output which protects the supply if one power supply is turned off while its series partner(s) is on.

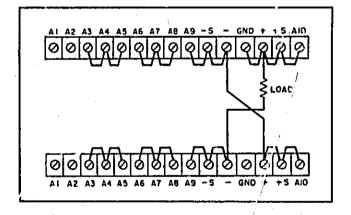


Figure 3-8. Normal Series

3-38 Auto-Series Connections (Figure 3-9). The Auto-Series configuration is used when it is desirable to have the output voltage of each of the series connected supplies vary in accordance with the setting of a control unit. The control unit is called the master; the controlled units are called slaves. At maximum output voltage, the voltage of the slaves is determined by the setting of the front panel VOLT-AGE control on the master. The master supply must be the most positive supply of the series. The output CURRENT controls of all series units are operative and the current limit is equal to the lowest control setting. If any output CURRENT controls are set too low, automatic crossover to constant current operation will occur and the output voltage will drop. Remote sensing and programming can be used; however, the strapping arrangements shown in the applicable figures show local sensing and programming.

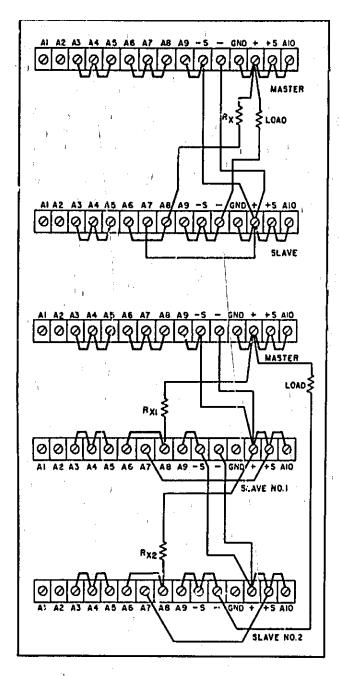


Figure 3-9. Auto-Series, Two and Three Units

3-39 In order to maintain the temperature coefficient and stability specifications of the power supply, the external resistors (Rx) shown in Figure 3-9 should be stable, low noise, low temperature coefficient (less than 30ppm per degree centigrade) resistors. The value of each resistor is dependant on the maximum voltage rating of the "master" supply. The value of Rx is this voltage divided by the voltage programming current of the slave supply (1/Kp where Kp is the voltage programming coefficient). The voltage contribution of the slave is determined by its voltage control setting.

3-40 When the center tap of an Auto-Series combi-

nation is grounded, coordinated positive and negative voltages result. This technique is commonly referred to as "rubber-banding" and an external reference source may be employed if desired. Any change in the internal or external reference source (e.g., drift, ripple) will cause an equal percentage change in the outputs of both the master and slave supplies. This feature can be of considerable use in analogue computer and other applications, where the load requires a positive and a negative power supply and is less susceptible to an output voltage change occurring simultaneously in both supplies than to a change in either supply alone.

# 3-41 PARALLEL OPERATION

3-42 Normal Parallel Connections (Figure 3-.0). Two or more power supplies can be connected in parallel to obtain a total output current greater than that available from one power supply. The total output current is the sum of the output currents of the individual power supplies. The output CURRENT controls of each power supply can be separately set. The output voltage controls of one power supply should be set to the desired output voltage; the other power supply should be set for a slightly larger output voltage. The supply set to the lower output voltage will act as a constant voltage source; the supply set to the higher output will act as a constant current source, dropping its output voltage until it equals that of the other supply. The constant voltage source will deliver only that fraction of its total rated output current which is necessary to fulfill the total current demand.

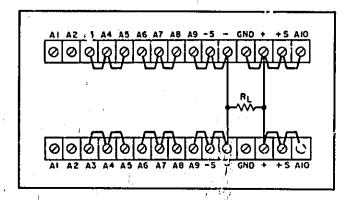


Figure 3-10. Normal Parallel

3-43 <u>Auto-Parallel</u>. The strapping patterns for Auto-Parallel operation of two and three power supplies are shown in Figure 3-11. Auto-Parallel operation permits equal current sharing under all load conditions, and allows complete control of output current from one master power supply. The output current of each slave is approximately equal to the master's. Because the output current controls of each slave are operative, they should be set to

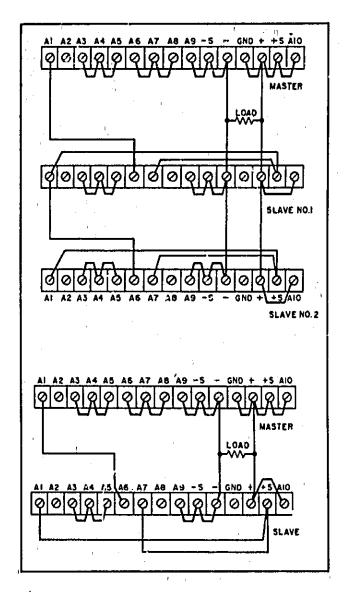


Figure 3-11. Auto-Parallel, Two and Three Units

maximum to avoid having the slave revert to constant current operation; this would occur if the master output current setting exceeded the slave's.

# 3-44 AUTO-TRACKING OPERATION (See Figure 3-12)

3-45 The Auto-Tracking configuration is used when it is necessary that several different voltages referred to a common bus, vary in proportion to the setting of a particular instrument (the control or master). A fraction of the master's output voltage is fed to the comparison amplifier of the slave supply, thus controlling the slave's output. The master must have the largest output voltage of any power supply in the group (must be the most positive supply in the example shown on Figure 3-12).

3-46 The output voltage of the slave is a percentage of the master's output voltage, and is determined by the voltage divider consisting of  $R_{\rm X}$  (or  $R_{\rm X}$ 

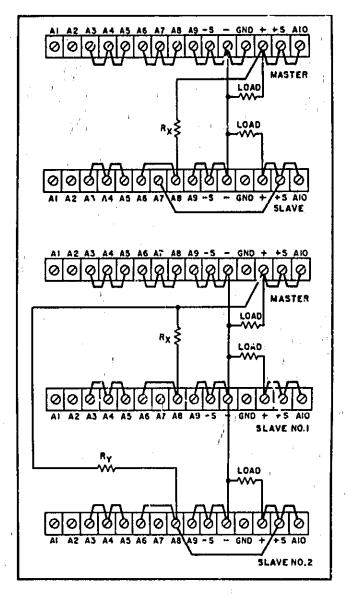


Figure 3-12. Auto-Tracking, Two and Three Units

and Ry) and the voltage control of the slave supply, Rp where:  $E_S = E_M \cdot Rp/(R\chi + Rp)$ . Turn-on and turn-off of the power supplies is controlled by the master. Remote sensing and programming can be used; although the strapping patterns for these modes show only local sensing and programming. In order to maintain the temperature coefficient and stability specifications of the power supply, the exexternal resistors should be stable, low noise, low temperature (less than 30ppm per  $^{O}$ C) resistors.

# 3-47 SPECIAL OPERAYING CONSIDERATIONS

# 3-48 PULSE LOADING

3-49 The power supply will automatically cross over from constant voltage to constant current operation, or the reverse, in response to an increase (over the preset limit) in the output current or volt-

age, respectively. Athough the preset limit may be set higher than the overage output current or voltage, high peak currents or voltages (as occur in pulse loading) may exceed the preset limit and cause crossover to occur. If this crossover limiting is not desired, set the preset limit for the peak requirement and not the average.

# 3-50 OUTPUT CAPACITANCE

3-51 An internal capacitor (C20), connected across the output terminals of the power supply, helps to supply high-current pulses of short duration during constant voltage operation. Any capacitance added externally will improve the pulse current capability, but will decrease the safety provided by the constant current circuit. A high-current pulse may damage load components before the average output current is large enough to cause the constant current circuit to operate.

3-52 The effects of the output capacitor during constant current operation are as follows:

a. The output impedance of the power supply decreases with increasing frequency.

b. The recovery time of the output voltage is longer for load resistance changes.

c. A large surge current causing a high pow-

er dissipation in the load occurs when the load resistance is reduced rapidly.

# 3-53 REVERSE VOLTAGE LOADING

3-54 A diode (CR34) is connected across the output terminals. Under normal operating conditions, the diode is reverse biased (anode connected to negative terminal). If a reverse voltage is applied to the output terminals (positive voltage applied to negative terminal), the diode will conduct, shunting current across the output terminals and limiting the voltage to the forward voltage drop of the diode. This diode protects the series transistors and the output electrolytic capacitors.

# 3-55 REVERSE GURRENT LOADING

3-56 Active loads connected to the power supply may actually deliver a reverse current to the power supply during a portion of its operating cycle. An external source cannot be allowed to pump current into the supply without loss of regulation and possible damage to the output capacitor. To avoid these effects, it is necessary to preload the supply with a dummy load resistor so that the power supply delivers current through the entire operating cycle of the load device.

# SECTION IV PRINCIPLES OF OPERATION

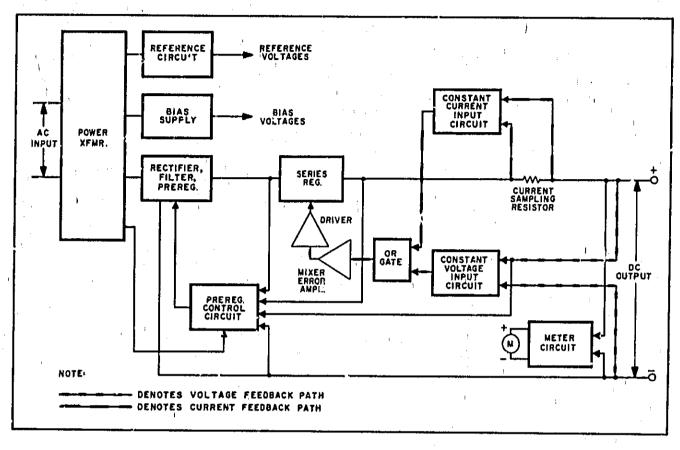


Figure 4-1. Overall Block Diagram

# 4-1 OVERALL BLOCK DIAGRAM DISCUSSION

- 4-2 The major circuits of the power supply are shown on the overall block diagram of Figure 4-1. The ac input voltage is first rectified and applied to the preregulator SCR which operates in conjunction with the SCR control circuit to form a feedback loop. This preregulator feedback loop minimizes the power dissipated by the series regulator by keeping the voltage drop across the regulation at a low and constant level.
- 4-3 To accomplish this, the SCR control circuit issues a phase adjusted firing pulse to the SCR once during each half cycle of the input ac. The control circuit continuously samples the output voltage, the input line voltage (from T3), and the voltage across the series regulator and, on the basis of these inputs, determines at what time each firing pulse is generated.

- 4-4 The phase adjusted output of the SCR is applied to the series regulator which varies its conduction to provide a regulated voltage or current at the output terminals.
- 4-5 The series regulator is part of another feed-back loop which consists of the error and driver amplifiers and the Constant Voltage/Constant Current comparators. The series regulator feedback loop provides fine and "fast" regulation of the output while the preregulator feedback loop hundles large, relatively slow, regulation demands.
- 4-6. The feedback signals that control the conduction of the series regulator are originated within the constant voltage or constant current comparator. During constant voltage operation the constant voltage comparator continuously compares the output voltage of the supply with the drcp across the VOLTAGE controls. If these voltages are not equal, the

comparator produces an amplified error signal which is further amplified by the error amplifier and then fed back to the series regulator in the correct phase and amplitude to counteract the difference. In this manner, the constant voltage comparator helps to maintain a constant output voltage and also generates the "error" signals necessary to set the output voltage at the level that is established by the VOLTAGE controls.

4-7 During constant current operation, the constant current comparator detects any difference between the voltage dropacross the current sampling resistor and the voltage across the CURRENT controls. The voltage drop across the current sampling resistor is directly proportional to the output current that flows through it. If the two inputs to the comparator are momentarily unequal, an error signal is generated which alters the conduction of the series regulator by the amount necessary to reduce the error voltage at the comparator input to zero. Hence, the IR drop across the current sampling resistor, and therefore, the output current, is maintained at a constant value,

4-8 Since the constant voltage comparator tends to achieve zero output impedance and alters the output <u>current</u> whenever the load resistance changes, while the constant current comparator causes the output impedance to be infinite and changes the output <u>voltage</u> in response to any load resistance change, it is obvious that the two comparison amplifiers cannot operate simultaneously. For any given value of load resistance, the power supply must act either as a constant voltage source or as a constant current source—it cannot be both.

Figure 4-2 shows the output characteristic of a Constant Voltage/Constant Current power supply. With no load attached  $(R_L = \infty)$ ,  $I_{OUT} = 0$ , and EOUT = Es, the front panel voltage control setting. When a load resistance is applied to the output terminals of the power supply, the output current increases, while the output voltage remains constant; point D thus represents a typical constant voltage operating point. Further decreases in load resistance are accompanied by further increases in IOUT with no change in the output voltage until the output current reaches Ig, a value equal to the front panel current control setting. At this point the supply automatically changes its mode of operation and becomes a constant current source; still further decreases in the value of load resistance are accompanied by a drop in the supply output voltage with no accompanying change in the output current value. With a short circuit across the output load terminals, IOUT = IS and EOUT = 0.

4-10 The "crossover" value of load resistance can be defined as RC = ES/IS. Adjustment of the front

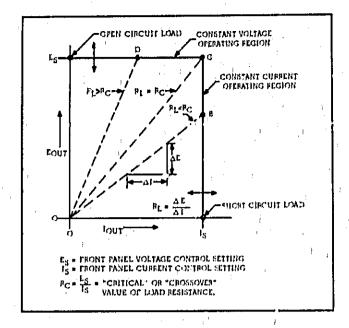


Figure 4-2. Operating Locus of a CV/CC Power Supply

panel voltage and current controls permits this processore resistance RC to be set to any desired value from 0 to  $\infty$ . If RL is greater than RC, the supply is in constant voltage operation, while if RL is less than RC, the supply is in constant current operation.

4-11 The turn-on control circuit is a long time constant network which achieves a gradual turn-on characteristic. The slow turn-on feature protects the preregulator SCR's and the series regulator from damage which might occur when power is first applied to the unit. At turn-on, the control circuit and the series regulator (via the error and driver amplifiers). A short time after the unit is in operation, the inhibit voltages are removed and the circuit no longer exercises any control over the operation of the supply,

4-12 The reference supply provides stable reference voltages which are us if by the constant voltage and current comparators in the main power supply. Less critical operating voltages are obtained from the bias supply.

# 4-13 DETAILED CIRCUIT ANALYSIS (Refer to Schematic at Rear of Manual.)

#### 4-14 PREREGULATOR AND CONTROL CIRCUIT

4-15 The preregulator minimizes changes in the power dissipated by the series regulator due to output voltage, load current, or input line voltage changes. Preregulation is accomplished by means of a phase control circuit utilizing an SCR (CR35)

as the switching element. The SCR is fired once during each half-cycle (8,33 milliseconds) of the rectified ac (see Figure 4-3). Notice that when the CCR is fired at an early point during the half-cycle the dc level applied to the series regulator is fairly high. When the SCR is fired later during the cycle, the dc level is relatively low.

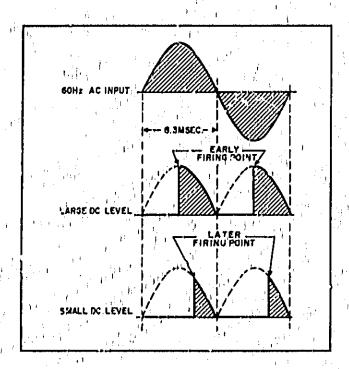


Figure 4-3. SCR Phase Control Over DC Input Level

4-16 The SCR control circuit samples the input line voltage, the output voltage, and the voltage across the series transistor. It generates a firing pulse, at the time required, to fire the SCR so that the voltage across input capacitor C14 will be mail lained at the desired level.

4-17 The inputs to the control circuit are algebraically summed across capacitor C22. All inputs contribute to the time required to charge C22, The input line voltage is rectified by CR9 and CR12, attenuated by voltage divider R100 and R101, and applied to the summing point at TP66 via capacitor C22. Capacitor C23 is used for smoothing purposes. Resistor P82, connected between the minus output terminals and the summing point, furnishes a voltage drop which is proportional to the output voltage. Resistors R91 and R92 sample the voltage across the series transistor, Q6, Resistor R93 and capacifor C24 stabilize the control circuit feedback loop. Resistors R97 and R99 are the source of an offset current which varies with the output current. This offset current sustains a negative charging current to the summing capacitor ensuring that the SCR will fire at low output voltages.

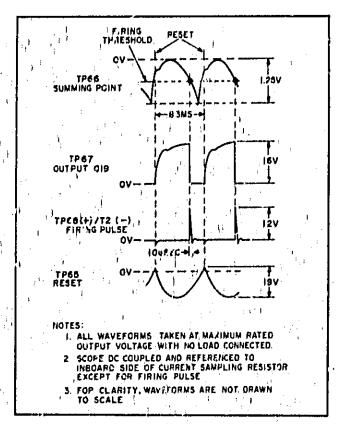


Figure 4-4. Preregulator Control Circuit Waveforms

4-18 The summation of the input signals results in the generation of a voltage waveform similar to that shown on Figure 4-4. The linear ramp portion of the waveform starts at zero Volts (with no load connected and at full rated output voltage) and, when a certain negative threshold voltage is reached, forward blases diodes CR16 and CR17. The negative voltage then is coupled to the base of transistor Q18. Transistors Q18 and Q19 form a squaring circult similar to a Schmitt trigger configuration, Q18 is conducting, prior to firing time, due to the positive bias connected to its base through R94. Transistor Q19 is cutoff at this time because its base is connected directly to the collector of conducting transistor Q18. When the negative threshold voltage is reached, transistor Q18 is driven towards cutoff and transistor Q19 begins to conduct. The collector voltage of Q19 decays very rapidly as shown on Figure 4-4. The conduction of Q19 allows capacitor C17 to discharge rapidly through pulse transformer T2 resulting in the SCR firing pulse shown on the diagram. The firing pulse is relatively harrow (about 10µsec) because when Q19 reaches saturation the magnetic field surrounding T2 collapses driving the voltage in a negative direction.

4-19 Reset of the control circuit occurs once every 8.33 milliseconds when the rectified ac voltage at TP65 recedes to a level at which diode CR15 be-

comes forward biesed. Summing capacitor C22 is then allowed to completely discharge through CR15. Diodes CR16 and CR17 become reverse biused at reset and transistor Q18 reverts to its "on" state. Consequently, Q19 is turned off and capacitor C17 charges up through R96 at a comparatively slow rate until the collector voltage of Q19 reaches approximately +16 Volts. The above action causes the small negative spike that appears across the winding of pulse transformer T2 at reset time.

# 4-20 TURN-ON, CONTROL CIRCUIT

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4-21 This circuit is a long time-constant network which protects the SCR and series regulator from possible damage during turn-on. When the power supply is first turned on, C26 provides a positive voltage to the arode of CR19 which is connected to the base of Q3. Q3 inverts this voltage and passes it on to the series regulator via Q4. The series regulator is thus turned off, until C26 becomes sufficiently charged to reverse bias CR19.

4-22 C26 initially passes a positive voltage to the cathode of CR16, in the SCR control circuit, via R98 and R99. This ensures that this diode is reverse biased and that no firing pulsec are generated until C26 is sufficiently charged to provide the proper bias to CR16. CR18 provides a discharge path for C26 during turn-off,

4-23 Capacitor C26, diode CR18, and resistor R98 form a long time constant network which achieves a slow turn-on characteristic. When the unit is first turned on, C26 provides a positive voltage to the cathode of CR16 to ensure that it is intially reverse biased. After C26 becomes fully charged, the control circuit is permitted to fire the SCR. Diode CR18 provides a discharge path for C26 when the unit is turned-off.

# 4-24 SERIES REGULATOR

4-25 The series regulator, (transistor Q6) serves as the series element, or pass transistor, which provides precise and fast control of the output. The conduction of Q6 is varied in accordance with feedback control signals obtained from driver Q4. Zener diode VR3, connected across Q6 and R54, protects the series transistor if the output terminals of the supply are shorted. Registor R81 limits the current through VR3.

#### 4-25 CONSTANT VOLTAGE COMPARATOR CIRCUIT

4-27 The circuit consists of the programming resistor (R10) and a differential amplifier stage (Q1 and associated components). Transistor Q1 consists of two silicon transistors housed in a single package. The transistors have matched character-

istics minimizing differential voltages due to mismatched stages. Moreover, drift due to thermal differentials is minimized, since both transistors operate at essentially the same temperature.

4-28 The constant voltage comparator circuit continuously compares a fixed reference voltage with a portion of the output voltage and, if a difference exists, produces an error voltage whose amplitude and phase is proportional to the difference. The error output is fed back to the series regulator, through OR gate diode CR3 and the mixer and driver amplifiers. The error voltage changes the conduction of the series regulator which, in turn, alters the output voltage so that the difference between the two input voltages applied to the differential amplifier is reduced to zero. This action maintains the output voltage constant.

4-29 Stage QIB of the differential amplifier is connected to a common (+S) potential through impedance equalizing resistor R5. Resistor R6 and R8 are used to zero bias the input stage, offsetting minor base to emitter voltage differences in Q1. The base of QIA is connected to a summing point (A6) at the junction of the programming resistors and the current pullout resistor R12. Instantaneous changes in the output (due to load variations) or changes due to the manipulation of R10, result in an increase or decrease in the summing point potential. QIA is then made to conduct more or less, in accordance with summing point voltage change. The resultant output "error" voltage is fed back to the series reculator via the remaining components of the feedback loop. Resistor R1, in series with the base of Q1A, limits the current through the programming resistor during rapid voltage turn-down. Diodes CR1 and CR2 form a limiting network which prevents excessive voltage excursions from over driving stage Q1A. Capacitors C1 and C2, shunting the programming resistor, increase the high frequency gain of the input amplifier,

4-30 During constant voltage operation, the programming current that flows through the programming resistors (VOLTAGE controls) is constant because the value of shunt resistor R12 is factory selected so that all of the +6.2 Volt reference is dropped across R12 and R13. Linear constant voltage programming is assured with a constant current flowing through R10.

4-31 Main output capacitor C20, connected across the output terminals of the supply, stabilizes the series regulator feedback loop when the normal strapping pattern shown on the schematic is employed. Note that this capacitor can be removed to avoid output current surges or to increase the programming speed of the supply. If C20 is removed, capacitor C19 serves to insure loop stability.

#### 4-32 CONSTANT CURRENT COMPARATOR CIRCUIT

4-33 This circuit is similar in appearance and operation to the constant voltage comparator circuit, It consists of the coarse and fine current programming resistors (R16A and R16B), and a differential amplifier stage (Q2 and associated components). Like transistor Q1 in the voltage input circuit, Q2 consists of two transistors, having matched characteristics, that are housed in a single package.

4-34 The constant current comparator circuit continuously compares a fixed reference voltage with the voltage drop across the current sampling resistor. If a difference exists, the differential amplifier produces an "error" voltage which is proportional to this difference. The remaining components in the feedback loop (amplifiers and series regulator) function to maintain the drop across the current sampling resistor, and consequently the output current, at a constant value.

4-35 Stage C2B is connected to +S through Impedance equalizing resistor <2.6. Resistors R25 and R28 are used to zero bias the input stage, offsetting minor base to emitter voltage differences in Q2. Instantaneous changes in output current on the positive line are felt at the current summing point (terminal A5) and, hence, the base of Q2A. Stage Q2A varies its confliction in accordance with the polarity of the change at the summing point. The change in Q2A's conduction also varies the conduction of Q2B due to the coupling effects of the common emitter resistor, R22. The error voltage is taken from the collector Q2B and ultimately varies the conduction of the series regulator.

4-36 Resistor R20, in conjunction with R21 and C3, helps stabilize the feedback loop. Diode CR5 limits voltage excursions on the base of Q2A. Resistor R19, shunting the pullout resistor, serves as a trimming adjustment for the programming current flowing through R16A and R16B.

# 4-37 VOLTAGE CLAMP CIRCUIT

4-38 The voltage clamp circuit keeps the constant voltage programming current relatively constant when the power supply is operating in the constant current mode. This is accomplished by clamping terminal A6, the voltage summing point, to a fixed bias voltage. During constant current operation the constant voltage programming resistor is a shunt load across the output terminals of the power supply. When the output voltage changes, the current through this resistor also tends to change. Since this programming current flows through the current sampling resistor, it is erroneously interpreted as a road change by the current comparator circuit. The clamp circuit eliminates this undesirable effect

by maintaining the constant wiltage programming current constant.

4-39 The voltage divider, R51, R52, and VR5, back biases CR30 and Q10 during constant voltage operation. When the power supply roes into constant current operation, CR30 becomes forward biased by the collector voltage of Q1A. This results in conduction of Q10 and the clamping of the summing point at a potential only slightly more negative than the normal constant voltage potential. Clamping this voltage at approximately the same potential that exists in constant voltage operation, results in a constant voltage across, and consequently a constant current through, the current pullout resistor (R12).

#### 4-40 MIXER AND DRIVER AMPLIFIERS

4-41 The mixer and driver amplifiers amplify the error signal from the constant voltage or constant current input circuit to a level sufficient to drive the series regulator transistor. Transistor Q3 receives the error voltage input from either the constant voltage or constant current circuit via the ORque diode (CR3 or CR4) that is conducting at the time. Dioda CR3 is forward biased, and CR4 reversed biased, during constant voltage operation. The reverse is true during constant current operation.

4-42 The RC network, composed of C5 and R30. is an equalizing network which provides for high frequency roll off in the loop gain response in order to stabilize the feedback loop. Amplifier Q4 serves as the driver element for the series regulator.

#### 4-43 REFERENCE CIRCUIT

4-44 The reference circuit is a feedback power supply similar to the main supply. It provides stable reference voltages which are used throughout the unit. The reference voltages are all derived from smoothed do obtained from the full wave rectifier (CR22 and CR23) and filter capacitor C10. The +6.2 and -6.2 voltages, which are used in the constant voltage and current input circuits for comparison purposes, are developed across temperature compensated Zener diodes VRI and VR2. Resistor R43 limits the current through the Zener diodes to astablish an optimum bias level.

4-45 The regulating circuit consists of series regulating transistor Q9 and ... or amplifier Q8. Output voltage changes are detected by Q8 whose base is connected to the junction of a voltage divider (R41, R42) connected directly across the supply. Any error signals are amplified and inverted by Q8 and applied to the base of series transistor Q9. The series element then alters its conduction in the direction and by the amount necessary to maintain the voltage across the supply constant. Resistor R46, the emit-

ter resistor for Q8, is connected in a manner which minimizes changes in the reference oltage caused by variations in the input line. Output capacite: C9 stabilizes the regulator loop.

# -46 METER CIRCUIT

4-47 The meter circuit provides continuous indications of output voltage or current on a single multiple range meter. The meter can be used either as a voltmeter or an ammeter depending upon the nosition of METER switch S2 on the front panel of the supply. This switch also selects one of two meter ranges on each scale. The metering circuit consists basically of a selection circuit (switch S2 and associated voltage dividers), a stable differential amplifier stage (Q11 through Q14), and the meter movement.

4-43 The selection circuit determines which voltage divider is connected to the differential amplifier input. When S2 is in one of the voltage positions, the voltage across divider R59, R60, and R61 (connected acriss the output of the supply) is the input to the differential amplifier. When S2 is in one of the current positions, the voltage across divider R14, and R55 through R58 (connected across the sampling resistor) is the input to the differential amplifier. The amplified output of the differential amplifier is used to deflect the meter.

4-49 The differential amplifier is a stable device having a fixed gain of ten. Stage Q13 of the differential amplifier receives a negative voltage from the applicable voltage divider when S2 is in one of the voltage positions while stage Q11 is connected to the +S (common) terminal. With S2 in a current position, stage Q11 receives a positive voltage from the applicable voltage divider while stage Q13 is connected to the +S terminal. The differential output of the amplifier is taken from the collectors of Q12 and Q14. Transistor Q15 is a constant current source which sets up the proper blas current for the amplifier. Potentiometer R63 permits zeroing of the meter. The meter amplifier stage contains an inherent current limiting feature which protects the meter movement against overloads, For example, if METER switch S2 is placed in position All, (low current range) when the power supply is actually delivering a higher Ampere output, the differential amplifiers are quickly driven into seturation; limiting the current through the meter to a safe value.

4-50 Figures 4-5 and 4-6 show the meter connections when S2 is in the higher voltage and current positions, respectively. For the sake of simplicity, some of the actual circuit components are not shown on these drawings. With METER switch S2 in the higher voltage range, position (2), the voltage drop across R59 is the input to the meter amplifier and

the meter indicates the output voltage across the +S and -S terminals. For low output voltages, S2 can be switched to position (1) resulting in the application of a larger percentage of the output voltage (drop across R59 and R60) to the meter amplifier.

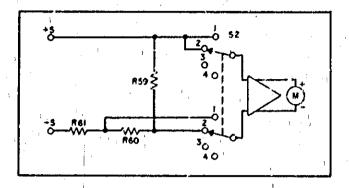


Figure 4-5. Voltmeter Connections, Simplified Schematic

4-51 With \$2 in the higher current range position (Figure 4-6) the voltage drop across R58 is applied to the meter amplifier and the meter indicates the output current which flows through R54. For low values of output current, \$2 can be switched to position (4) and the voltage drop across R57 and R58 is applied to the meter amplifier.

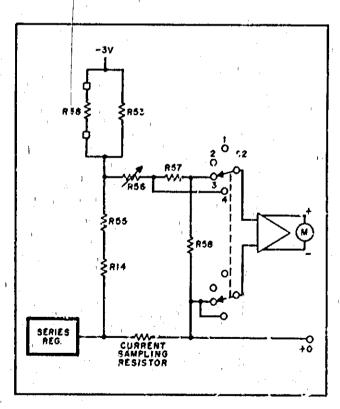


Figure 4-6. Ammeter Connections, Simplified Schematic

4-52 The -3 Volt bias source provides an offset current to the meter circuit which compensates for the programming current that flows through the current sampling resistance. Resistor R38, mounted on stand-offs, is selected so that the offset current bucks out the programming current, allowing the ammeter to be zeroed.

4-53 ADDITIONAL PROTECTION FEATURES

4-54 The supply has several "special purpose" components which protect the supply in the event

of unusual circumstances. One of these components is CR34 which is connected across the output terminals of the supply and prevents internal damage from reverse voltage that might be applied across the supply. This could occur, for example, during Auto-Series operation, if one supply were turned on before the other.

4-55 Zener diode, VR3, connected across the series regulator and R54, protects Q6 from the effects of reverse voltages.

# SECTION V MAINTENANCE

# 5-1 INTRODUCTION

5-2 Upon receipt of the power supply, the performance check (Paragraph 5-5) should be made. This check is suitable for incoming inspection. If a fault is detected in the power supply while making the performance check or during normal operation, proceed to the troubleshooting procedures (Paragraph 5-51). After troubleshooting and repair (Paragraph 5-67), perform any necessary adjustments and calibrations (Paragraph 5-69). Before returning the pow-

er supply to normal operation, repeat the performance check to ensure that the fault has been properly corrected and that no other faults exist. Before doing any maintenance checks, turn-on power supply, allow a half-hour warm-up.

# 5-3 TEST EQUIPMENT REQUIRED

5-4 Table 5-1 lists the test equipment required to perform the various procedures described in this Section.

Table 5-1. Test Equipment Required

TYPE	REQUIRED CHARACTERISTICS	USE	RECOMMENDED MODEL
Differential Voltmeter	Sensitivity: 1mV full scale (min.). Input impedance: 10 megohms (min.).	Measure dc voltages; calibration procedures	
Variable Range: 90-130 Volts. Equipped Voltage with voltmeter accurace within 1V. Transformer		Vary ac input	
AC Voltmeter	Accuracy; 2%, Sensitivity: lmV full scale deflection (min.).	Measure ac voltages and ripple	<b>№</b> 403B
Oscilloscope Sensitivity: 100 µV/cm. Differential input.		Display transient response waveforms	₱ 140A plus 1400A plug in.
Oscillator	Range: 5Hz to 600KHz. Accuracy: 2%.	Impedance checks	∲ 200CD
DC Voltmeter	Accuracy: 1%. Input resistance: 20,000 ohms/Volt (min.).	Measure dc voltages	<b>₩</b> 412A
Repetitive Rate: 60-400Hz, 2µsec rise and fall time.		Measure transient response	See Pigure 5-6.
Resistor 6207B - 7935, ±10% (35W min.). 6209B - 31855 ±10% (35W min.).		Load resistor	
Resistor 6207B - 7.5 \( \pm \) ± 1% 3 Watts 6209B - 15 \( \pm \) ± 1% 1,5 Watts		Current sampling	See RS4 in Section VI
Resistor	1Kn ±1%, 2 Watts non-inductive.	Messure impedance	
Resistor 100 ohms, ±5%, 10 Watts.		Measure impedance	1

TYPE REQUIRED CHARACTERISTICS		use	RECOMMENDED MODEL
Resistor	Value: See Paragraph 5-78. ±0.1%, 5 Watts.	Calibrate mogramming current	
Resistor	Value: See Paragraph 5-81. ±0.1%, 5 Watts.	Calibrate programming current	<b></b>
Capacitor	500μf, 50W Vdc.	Measure impedance	
Decade Resistance Box	Range: 0-150K (min.). Accuracy: 0.1% plus 1 ohm. Make-before-break contacts.	Measure programming co- efficients	<b></b>

#### NOTE

A satisfactory substitute for a differential voltmeter is to arrange a reference voltage source and null detector as shown in Figure 5-1. The reference voltage source is adjusted so that the voltage difference between the supply being measured and the reference voltage will have the required resolution for the measurement being made. The voltage difference will be a function of the null detector that is used. Examples of satisfactory null detectors are: HP 419A null detector, a dc coupled oscilloscope utilizing differential input, or a 50mV meter movement with a 100 division scale. For the latter, a 2mV change in voltage will result in a meter deflection of four divisions.

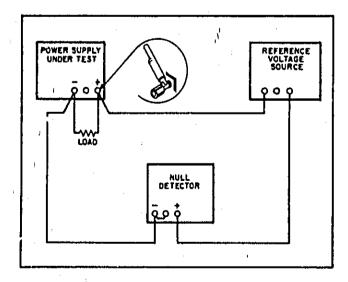


Figure 5-1. Differential Voltmeter Substitute, Test Setup

#### CAUTION-

Care must be exercised when using an electronic null detector in which one input terminal is grounded to avoid ground loops and circulating currents.

# 5-5 PERFORMANCE TEST

5-6 The following test can be used as an incoming inspection check and appropriate portions of the test can be repeated either to check the operation of the instrument after repairs or for periodic maintenance tests. The tests are performed using a 115 Vac 60Hz, single phase input power source. If the correct result is not obtained for a particular check, do not adjust any controls; proceed to trouble—shooting (Paragraph 5-51).

# 5-7 CONSTANT VOLTAGE TESTS

5-8 The measuring device must be connected across the sensing leads of the supply or as close to the output terminals as possible when measuring the output impedance, transient response, regulation, or ripple of the power supply in order to achieve valid measurements. A measurement made across the load includes the impedance of the leads to the load and such lead lengths can easily have an impedance several orders of magnitude greater than the supply impedance, thus invalidating the measurement.

5-9 The monitoring device should be connected to the +S and -S terminals (see Figure 3-2) or as shown in Figure 5-2. The performance characteristics should never be measured on the front terminals if the load is connected across the rear terminals. Note that when measurements are made at the front terminals, the monitoring leads are connected at A, not B, as shown in Figure 5-2. Failure to connect

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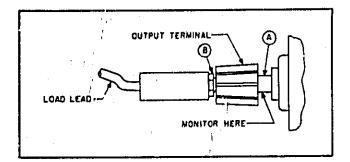


Figure 5-2. Front Panel Terminal Connections

the measuring device at A will result in a measurement that includes the resistance of the leads between the output terminals and the point of connection.

# 5-10 <u>Voltage Rated Output and Meter Accuracy.</u> Proceed as follows:

- a. Connect load resistor across rear output terminals of supply. Resistor value is 800 ohms for Model 6207B or 3200 ohms for Model 6209B.
- b. Connect differential voltmeter across +S
   and -S terminals of supply observing correct polarity.
- c. Set METER switch to highest voltage range and turn on supply.
- d. Adjust VOLTAGE control until front panel meter indicates exactly the maximum rated output voltage.
- e. Differential voltmeter should indicate maximum rated output voltage within ± 3%.

## 5-11 Load Regulation.

Definition: The change  $\Delta E_{\mbox{OUT}}$  in the static value of dc output voltage resulting from a change in load resistance from open circuit to a value which yields maximum rated output current (or vice versa).

- 5-12 To check the constant voltage load regulation, proceed as follows:
  - a. Connect test setup shown in Figure 5-3.
  - b. Turn CURRENT controls fully clockwise.
- Set METER switch to highest current range and turn on supply.
- d. Adjust VOLTAGE control until front panel meter indicates exactly the maximum rated output voltage.
- e. Read and record voltage indicated on differential voltmeter.
  - f. Disconnect load resistors.
- g. Reading on differential voltmeter should not vary from reading recorded in step (e) by more than the following:

Model No.	6207B	6209B
Variation (mVdc)	±34	±66

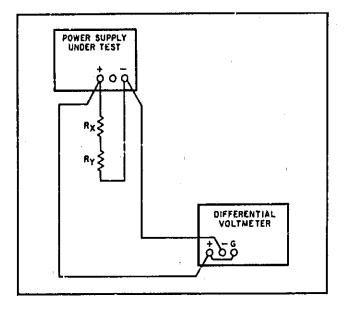


Figure 5-3. Load Regulation, Constant Voltage

# 5-13 Line Regulation.

Definition: The change,  $\Delta E_{OUT}$  in the static value of dc output voltage resulting from a change in ac input voltage over the specified range from low line 10% less than nominal to high line 10% more than nominal or from high line to low line.

- 5-14 To check the line regulation, proceed as follows:
- a. Connect variable auto transformer between input power source and power supply power input.
  - b. Turn CURRENT controls fully clockwise.
  - c. Connect test setup shown in Figure 5-3.
- d. Adjust variable auto transformer for 105V ac input.
- e. Set METER switch to highest voltage range and turn on supply.
- f. Adjust VOLTAGE control until front panel meter indicates exactly the maximum rated output voltage.
- g. Read and record voltage indicated on differential voltmeter.
- h. Adjust variable auto transformer for 125V ac input.
- i. Reading on differential voltmeter should not vary from reading recorded in step (g) by more than the following:

Model No.	6207B	62093	
Variation (mVdc)	±34	±66	

# 5-15 Ripple and Noise.

Definition: The residual ac voltage which is superimposed on the dc output of a regulated power supply. Ripple and noise may be specified and measured in terms of its RMS or (preferably) peak-to-peak value.

Ripple and noise measurement can be made at any input ac line voltage combined with any dc output voltage and load current within rating,

5-16 The amount of ripple and noise that is present on the power supply output is measured either in terms of the RMS or (preferably) peak-to-peak value. The peak-to-peak measurement is particularly important for applications where noise spikes could be detrimental to a sensitive load, such as logic circuitry. The RMS measurement is not an ideal representation of the noise, since fairly high output noise spikes of short duration could be present in the ripple and not appreciably increase the RMS value.

5-17 The technique used to measure high frequency noise or "spikes" on the output of a power supply is more critical than the low frequency ripple and noise measurement technique; therefore the former is discussed separately in Paragraph 5-25.

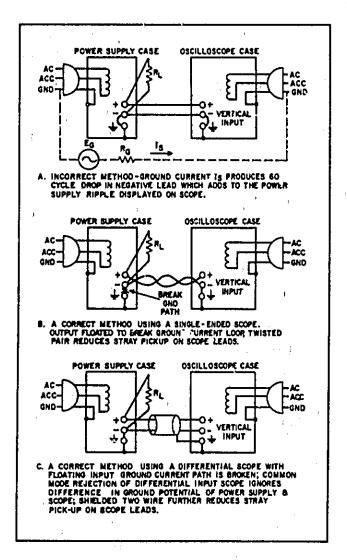


Figure 5-4. Constant Voltage Ripple and Noise, Test Setup

5-18 Ripple and Noise Measurements. Figure 5-4A shows an incorrect method of measuring p-p ripple. Note that a continuous ground loop exists from the third wire of the input power cord of the supply to the third wire of the input power cord of the oscilloscope via the grounded power supply case, the wire between the negative output terminal of the power supply and the vertical input of the scope. and the grounded scope case. Any ground current circulating in this loop as a result of the difference in potential EG between the two ground points causes an IR drop which is in series with the scope input. This IR drop, normally having a 60Hz line frequency fundamental, plus any pickup on the unshielded leads interconnecting the power supply and scope, appears on the face of the CRT. The magnitude of this resulting noise signal can easily be much greater than the true ripple developed between the plus and minus output terminals of the power supply, and can completely invalidate the measurement.

5-19 The same ground current and pickup problems can exist if an RMS voltmeter is substituted in place of the oscilloscope in Figure 5-4. However, the oscilloscope display, unlike the true RMS meter reading, tells the observer immediately whether the fundamental period of the signal displayed is 8.3 milliseconds (1/120Hz) or 16.7 milliseconds (1/60Hz). Since the fundamental ripple frequency present on the output of an supply is 120Hz (due to full-wave rectification), an oscilloscope display showing a 120Hz fundamental component is indicative of a "clean" measurement setup, while the presence of a 60Hz fundamental usually means that an improved setup will result in a more accurate (and lower) value of measured ripple.

5-20 Figure 5-4B shows a correct method of measuring the output ripple of a constant voltage power supply using a single-ended scope. The ground loop path is broken by floating the power supply output. Note that to ensure that no potential difference exists between the supply and the oscilloscope, it is recommended that whenever possible they be plugged into the same ac power buss. If the same buss cannot be used, both ac grounds must be at earth ground potential.

5-21 Either a twisted pair or (preferably) a shielded two-wire cable should be used to connect the output terminals of the power supply to the vertical input terminals of the scope. When using a twisted pair, care must be taken that one of the two wires is connected to the grounded input terminal of the oscilloscope. When using shielded two-wire, it is essential for the shield to be connected to ground at one end only so that no ground current will flow through this shield, thus inducing a noise signal in the shielded leads.

5-22 To verify that the oscilloscope is not displaying ripple that is induced in the leads or picked up from the grounds, the (+) scope lead should be shorted to the (-) scope lead at the power supply terminals. The ripple value obtained when the leads are shorted should be subtracted from the actual ripple measurement.

5-23 In most cases, the single-ended scope method of Figure 5-4B will be adequate to eliminate non-real components of ripple and noise so that a satisfactory measurement may be obtained. However, in more stubborn cases it may be necessary to use a differential scope with floating input as shown in Figure 5-4C. If desired, two single conductor shielded cables may be substituted in place of the shielded two-wire cable with equal success. Because of its common mode rejection, a differential oscilloscope displays only the difference in signal between its two vertical input terminals, thus ignoring the effects of any common mode signal introduced because of the difference in the ac potential between the power supply case and scope case. Before using a differential input scope in this manner, however, it is imperative that the common mode rejection capability of the scope be verified by shorting together its two input leads at the power supply and observing the trace on the CRT. If this trace is a straight line, the scope is properly ignoring any common mode signal present. If this trace is not a straight line, then the scope is not rejecting the ground signal and must be realigned in accordance with the manufacturer's instructions until proper common mode rejection is attained.

5-24 To check the ripple and noise output, proceed as follows:

- a. Connect the oscilloscope or RMS voltmeter as shown in Figures 5-4B or 5-4C.
- b. Adjust VC LTAGE control until front panel meter indicates maximum rated output voltage.
- c. The observed ripple and noise should be less than  $500\mu V\,\text{rms}$  and  $50mV\,\text{p-p}.$
- 5-25 Noise Spike Measurement. When a high frequency spike measurement is being made, an instrument of sufficient bandwidth must be used; an oscilloscope with a bandwidth of 20MHz or more is adequate. Measuring noise with an instrument that has insufficient bandwidth may conceal high frequency spikes detrimental to the load.

5-26 The test setups illustrated in Figures 5-4A and 5-4B are generally not acceptable for measuring spikes; a differential oscilloscope is necessary. Furthermore, the measurement concept of Figure 5-4C must be modified if accurate spike measurement is to be achieved:

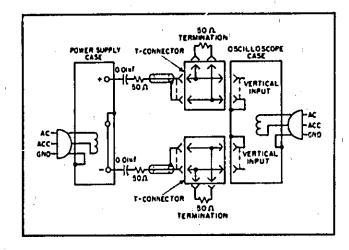


Figure 5-5. CV Noise Spike, Test Setup

- 1. As shown in Figure 5-5, two coax cables, must be substituted for the shielded two-wire cable.
- 2. Impedance matching resistors must be included to eliminate standing waves and cable ringing, and the capacitors must be connected to block the dc current path.
- 3, The length of the test leads outside the coax is critical and must be kept as short as possible; the blocking capacitor and the impedance matching resistor should be connected directly from the inner conductor of the cable to the power supply terminals.
- 4. Notice that the shields of the power supply end of the two coax cables are not connected to the power supply ground, since such a connection would give rise to a ground current path through the coax shield, resulting in an erroneous measurement.
- 5. Since the impedance matching resistors constitute a 2-to-1 attenuator—the noise spikes observed on the oscilloscope should be less than 20m V p-p instead of 40mV p-p.
- 5-27 The circuit of Figure 5-5 can also be used for the normal measurement of low frequency ripple and noise; simply remove the four terminating resistors and the blocking capacitors and substitute a higher gain vertical plug-in in place of the wideband plug-in required for spike measurements. Notice that with these changes, Figure 5-5 becomes a two-cable version of Figure 5-4C.

# 5-28 Transient Recovery Time.

Definition: The time "X" for output voltage recovery to within "Y" millivolts of the nominal output voltage following a "Z" Amp step change in load current — where: "Y" is specified as 10 millivolts. The nominal output voltage is defined as the dc level half way between the static output voltage before and after the imposed load change. "Z" is the specified load current change, which is 5 Amperes.

5-29 A mercury-wetted relay, as connected in the load switching circuit of Figure 5-6 should be used for loading and unloading the supply. When this load switch is connected to a 60Hz ac input, the mercury-wetted relay will open and close 60 times per second. Adjustment of the 25K control permits adjustment of the duty cycle of the load current switching and reduction in jitter of the oscilloscope display.

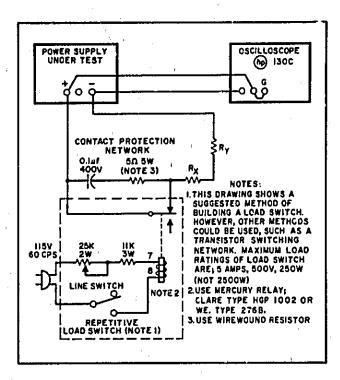


Figure 5-6. Transient Recovery Time, Test Setup

5-30 The maximum load ratings listed in Figure 5-6 must be observed in order to preserve the mercury-wetted relay contacts. Switching of larger load currents can be accomplished with mercury pool relays; with this technique fast rise times can still be obtained, but the large inertia of mercury pool relays limits the maximum repetition rate of load switching and makes the clear display of the transient recovery characteristic on an oscilloscope more difficult.

- 5-31 To check the transient recovery time, proceed as follows:
  - a. Connect test setup shown in Figure 5-6.
  - b. Turn CURRENT controls fully clockwise.
- c. Turn on supply and adjust voltage controls until front panel ammeter indicates exactly 5 Amperes.
- d. Close the line switch on the repetitive load switch setup.
- e. Set the oscilloscope for internal sync and lock on either the positive or negative load transient spike.

- f. Set the vertical input of the oscilloscope for ac coupling so that small dc level changes in the output voltage of the power supply will not cause the display to shift.
- g. Adjust the sync controls separately for the positive and negative going transients so that not only the recovery waveshape but also as must as possible of the rise time of the transient is displayed.
- h. Starting from the major graticule division representative of time zero, count to the right  $50\mu$  sec and vertically 10mV. Recovery should be within these tolerances as illustrated in Figure 5-7.

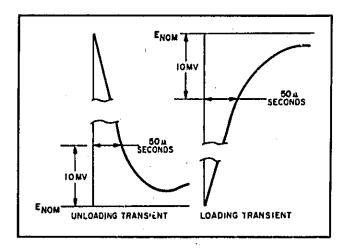


Figure 5-7. Transient Recovery Time, Waveforms

# 5-32 OUTPUT IMPEDANCE

- 5-33 To check the output impedance, proceed as follows:
  - a. Connect test setup shown in Figure 5-8.

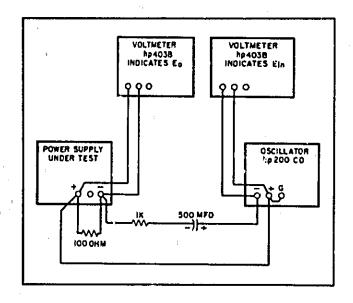


Figure 5-8. Output Impedance, Test Setup

- b. Set METER switch to highest voltage range and turn on supply.
- c. Adjust VOLTAGE control until front panel meter reads 20 Volts.
- d. Set AMPLITUDE control on Oscillator to 10 Volts (Ein), and FREQUENCY control to 100Hz.
- e. Record voltage across output terminals of the power supply  $(E_{\rm O})$  as indicated on ac voltmeter.
- f. Calculate the output impedance by the following formula:  $Z_{out} = E_0R/(E_{in} E_0)$ .
- E<sub>O</sub> = rms voltage across power supply output terminals.

R = 1000

 $E_{in} = 10 \text{ Volts.}$ 

- g. The output impedance (Zout) should be less than 0.020 ohms.
- h. Using formula of Step (f), calculate output impedance at frequencies of 50KHz and 500KHz. Values should be less than 0.5 ohm and 3.0 ohms, respectively.
- 5-34. Temperature Coefficient.

Definition: The change in output voltage per degree centigrade change in the ambient temperature under conditions of constant input ac line voltage, output voltage setting, and load resistance.

- 5-35 The temperature coefficient of a power supply is measured by placing the power supply in an oven and varying it over any temperature span within its rating. (Most & power supplies are rated for operation from 0°C to 55°C.) The power supply must be allowed to thermally stabilize for a sufficient period of time at each temperature of measurement.
- 5-36 The temperature coefficient specified is the maximum temperature-dependent output voltage change which will result over any 5°C interval. The differential voltmeter or digital voltmeter used to measure the output voltage change of the supply should be placed outside the oven and should have a long term stability adequate to insure that its drift will not affect the overall measurement accuracy.
- 5-37 To check the temperature coefficient, proceed as follows:
  - a. Connect test setup shown in Figure 5-3.
- b. Turn CURRENT controls fully clockwise and adjust front panel VOLTAGE controls until the front panel voltmeter indicates maximum rated output voltage.
- c. Insert the power supply into the temperature-controlled oven (differential voltmeter and load resistance remain outside oven). Set the temperature to 30°C and allow 30 minutes warm-up.
  - d. Record differential voltmeter indication.
- e. Raise the temperature to 40°C and allow 30 minutes warm-up.
- f. The differential voltmeter indication should change by less than 330mV (660mV for Model 6209B) from indication recorded in Step (d).

5-38 Output Stability.

Definition: The change in output voltage for the first eight hours following a 30 minute warm-up period. During the interval of measurement all parameters, such as load resistance, ambient temperature, and input line voltage are held constant.

5-39 This measurement is made by monitoring the output of the power supply on a differential voltmeter or digital voltmeter over the stated measurement interval; a strip chart recorder can be used to provide a permanent record. A thermometer should be placed near the supply to verify that the ambient temperature remains constant during the period of measurement. The supply should be put in a location immune from stray air currents (open doors or windows, air conditioning vents); if possible, the supply should be placed in an oven which is held at a constant temperature. Care must be taken that the measuring instrument has a stability over the eight hour interval which is at least an order of magnitude better than the stability specification of the power supply being measured. Typically, a supply may drift less over the eight hour measurement interval than during the  $\frac{1}{2}$  hour warm-up period.

5-40 Stability measurement can be made while the supply is remotely programmed with a fixed wire-wound resistor, thus avoiding accidental changes in the front panel setting due to mechanical vibration or "knob-twiddling".

5-41 To check the output stability, proceed as follows:

- a. Connect test setup shown in Figure 5-3.
- b. Turn CURRENT controls fully clockwise and adjust VOLTAGE controls for 150Vdc output (320Vdc for Model 6209B).
- c. Allow 30 minutes warm-up then record the differential voltmeter indication.
- d. After 8 hours, differential voltmeter should change by less than 165mV (325mV for Model 6209B) from indication recorded in Step (c).

# 5-42 CONSTANT CURRENT TISTS

5-43 For output current measurements, the current sampling resistor must be treated as a four terminal device. In the manner of a meter shunt, the load current is fed to the extremes of the wire leading to the resistor while the sampling terminals are located as close as possible to the resistance portion itself (see Figure 5-9). Generally, any current sampling resistor should be of the low noise, low temperature coefficient (less than 30ppm/°C) type and should be used at no more than 5% of its rated power so that its temperature rise will be minimized. The latter, reduces resistance changes due to thermal fluctuations.

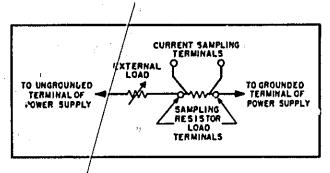


Figure 5-9. Output Current Measurement Technique

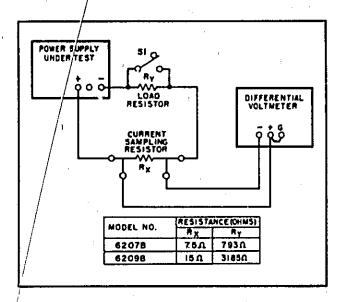


Figure 5-10. Output Current, Test Setup

- 5-44 <u>Current Output and Ammeter Accuracy.</u> Proceed as follows:
- a. Connect test setup shown in Figure 5-10, leaving switch S1 open.
  - b. Turn CURRENT controls fully clockwise.
- c. Set METER switch to highest current range and turn on supply.
- d. Adjust VOLTAGE control until front panel meter indicates exactly the maximum rated output current.
- e. Differential voltmeter should read 1.5Vdc ± 45mVdc.

# 5-45 Load Regulation.

Definition: The change,  $\Delta IOUT$ , in the static value of dc output current resulting from a change in load resistance from short circuit to a value which gives maximum rated output voltage (or vice versa),

- 5-46 To check the load regulation, proceed as follows:
  - a. Connect test setup shown in Figure 5-10.
  - b. Turn VOLTAGE control fully clockwise.
- c. Set METER switch to highest current range and turn on supply.

- d. Adjust CURRENT controls until front panel meter reads exactly the maximum rated output current.
- e. Read and record voltage indicated on differential voltmeter.
- f. Short out load resistor (Ry) by closing switch S1.
- g. Reading on differential voltmeter should not vary from reading recorded in Step (e) by more than 34mVdc for Model 6207B and 66mVdc for 6209B.

# 5-47 Line Regulation.

Definition: The change,  $\Delta I_{\rm OUT}$ , in the static value of dc output current resulting from a change in ac input voltage over the specified range from low line (10% below nominal) to high line (10% above nominal) or from high line to low line

- 5-48 To check the line regulation, proceed as follows:
- a. Utilize test setup shown in Figure 5-10, leaving switch S1 open throughout test.
- b. Connect variable auto transformer between input power source and power supply power input.
  - c. Adjust auto transformer for 105Vac input.
  - d. Turn VOLTAGE control(s) fully clockwise.
- e. Set METER switch to highest current range and turn on supply.
- f. Adjust CURRENT controls until front panel meter reads exactly the maximum rated output current.
- g. Read and record voltage indicated on differential voltmeter.
- h. Adjust variable auto transformer for 125Vac input.
- i. Reading on differential voltmeter should not vary from reading recorded in Step (g) by more than 34mVdc for 6207B and 66mVdc for 6209B.
- 5-49 Ripple and Noise. Most of the instructions pertaining to the ground loop and pickup problems associated with constant voltage ripple and noise measurement also apply to the measurement of constant current ripple and noise. Figure 5-11 illustrates the most important precautions to be observed when measuring the ripple and noise of a constant current supply. The presence of a 120Hz waveform on the oscilloscope is normally indicative of a correct measurement method. A waveshape having 60Hz as its fundamental component is typically associated with an incorrect measurement setup.
- 5-50 Ripple and Noise Measurement. To check the ripple and noise, proceed as follows:
- a. Connect the oscilloscope or RMS voltmeter as shown in Figures 5-11B or 5-11C.
- b. Rotate the VOLTAGE controls fully clockwise.
- c. Turn on supply and adjust CURRENT controls until front panel meter reads exactly the maximum rated output current.

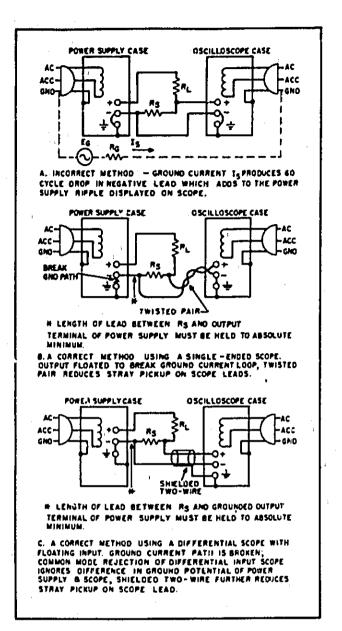


Figure 5-11. CC Ripple and Noise, Test Setup

d. The ripple and noise indication should be less than 1.5mVrms for Model 6207B and 3mVrms for Model 6209B.

#### 5-51 TROUBLESHOOTING

5-52 Components within Hewlett-Packard power supplies are conservatively operated to provide maximum reliability. In spite of this, parts within a supply may fail. Usually the instrument must be immediately repaired with a minimum of "down time" and a systematic approach as outlined in succeeding paragraphs can greatly simplify and speed up the repair.

5-53 Before attempting to troubleshoot this instrument, ensure that the fault is with the instrument and not with an associated circuit. The performance test (Paragraph 5-5) enables this to be determined without having to remove the instrument from the cabinet.

5-54 A good understanding of the principles of operation is a helpful aid in troubleshooting, and it is recommended that the reader review Section IV of the manual before attempting to troubleshoot the unit in detail. Once the principles of operation are understood, refer to the overall troubleshooting procedures in Paragraph 5-57 to locate the symptom and probable cause.

5-55 The schematic diagram at the rear of the manual (Figure 7-1) contains normal voltage readings taken at various points within the circuits. These voltages are positioned adjacent to the applicable test points (identified by encircled numbers). Component and test point designations are marked directly on the main printed wiring board.

5-56 If a defective component is located, replace it and re-conduct the performance test. When a component is replaced, refer to the repair and re-placements and adjustment and calibration paragraphs in this section.

#### 5-57 OVERALL TROUBLESHOOTING PROCEDURE

5-58 To locate the cause of trouble, follow Steps 1, 2, and 3 in sequence.

- (1) Check for obvious troubles such as open fuse, defective power cord, input power failure, or defective voltage or current meter. Next remove the top and bottom covers (each held by four retaining screws) and inspect for open connections, charred components, etc. If the trouble source cannot be detected by visual inspection, proceed with Step 2.
- (2) In almost all cases, the trouble can be caused by improper dc bias or reference voltages; thus, it is a good practive to check voltages in Table 5-2 before proceeding with Step 3.
- (3) Disconnect the load and examine Table 5-2 to determine your symptom and probable cause.

#### 5-59 Reference Circuit.

- a. Make an ohmmeter check to be certain that neither the positive nor negative output terminal is grounded.
- b. Turn front panel VOLTAGE and CURRENT controls fully clockwise (maximum).
  - c. Turn on power supply (no load connected).
  - d. Proceed as instructed in Table 5-2,

5-60 To check the Zener diodes in the reference circuit, proceed as follows:

- a. Connect differential voltmeter across Zener diode (VR1 or VR2).
- b. Connect appropriate load resistor, given in Figure 5-10, across (+) and (-) output terminals.

- c. Turn VOLTAGE control fully clockwise.
- d. Set METER switch to highest current range and turn on supply.
- e. Adjust CURRENT controls until panel meter reads exactly the maximum rated output current.
- f. Read and record voltage indicated on differential voltmeter.
  - g. Short out load resistor by closing S1.
- h. If reading on differential voltmeter differs by more than 1.26mV from the reading in Step (f), replace Zener diode.

#### 5-61 REGULATING LOOP TROUBLES

- 5-62 If the voltages in Table 5-2 have been checked to eliminate the reference and bias circuits as a source of trouble; the malfunction is caused by either the series regulator or preregulator feedback loop. Because the interaction between these two loops make logical troubleshooting difficult, the following steps are provided to temporarily separate the action of the two feedback loops. Once the loops are separated, the operation of either loop can be analyzed independently. This method should be followed whenever a high or low output voltage condition exists ar I when troubleshooting gets beyond the "quick and easy stage".
  - a. Disconnect the gate leads from SCR CR35.
- b. Connect a small dc power supply across the input capacitor C14. A 0-20 Volt, 0.2 Ampere, supply is adequate.
- c. Turn on the power supply and, with no load connected, set the external voltage source to 100 Volts. To verify the operation of the series regulator loop, vary the front panel voltage control. The output voltage of the supply should be variable between 0 and about 90 Volts (approximately 10V is dropped across the series regulator). If this is the case, the series regulator feedback loop is operating normally and the trouble condition is probably due to a defect in the preregulator feedback loop (refer to Table 5-6). If the output voltage remains

in the low or high stage, and varying the voltage control has little or no effect, then the trouble is probably in the series regulator feedback loop. Refer to Table 5-4 (high output) or Table 5-5 (low output).

5-63 After the trouble has been isolated to one of the feedback loops, troubleshooting can proceed as described in Tables 5-4, 5-5, or 5-6. After both loops are operating in a satisfactory manner, the external power supply should be removed and the SCR gate lead reconnected.

- 5-64 Series Regulating Feedback Loop. When troubleshooting the series regulating loop, it is useful to open the loop since measurements made anywhere within a closed loop may appear abnormal. With a loop closed, it is very difficult to separate cause from effect. As described in Tables 5-4 and 5-5, the conduction or cutoff capability of each stage is checked by shorting or opening a previous stage, as follows:
- a. Shorting the emitter to collector of a transistor simulates saturation, or the full ON condition.
- b. Shorting the emitter to base of a transistor cuts it off, and simulates an open circuit between emitter and collector.
- 5-65 Although a logical first choice might be to break the loop somewhere near its mid-point, and then perform successive subdividing tests, it is more useful to trace the loop from the series regulator backwards a stage at a time, since loop failures occur more often at the higher power levels.
- 5-66 <u>Preregulator Feedback Loop</u>. The preregulator feedback loop (SCR control circuit) can be conveniently checked by observing the waveforms given on the schematic at the rear of the manual. As indicated in Table 5-6, the control circuit is checked by starting with the output waveform and tracing backwards from this point.

Table 5-2. Reference Circuit Troubleshooting

STEP	METER COMMON	METER POSITIVE	NORMAL INDICATION	NORMAL RIPPLE (P-P)	IF INDICATION ABNORMAL, TAKE THIS ACTION
1	+8	33	6.2 ± 0.3Vdc	2mV	Check 12.4 Volt bias or VR1, (Refer to Paragraph 5-60,)
2	31	+S	6.2 ± 0.3Vdc	· 2ːnV	Check 12.4 Volt bias or VR2. (Refer to Paragraph 5-60.)
3	+8	3 7	12.4 ± 3.0Vdc	4mV	Check Q8, Q9, CR22, CR23, C10, T3.

Table 5-3. Overall Troubleshooting

SYMPTOM	CHECKS AND PROBABLE CAUSES
High Output Voltage	<ul> <li>a. Check series regulator feedback loop or preregulator feed- back loop. Refer to Paragraph 5-62 and then Table 5-4 or 5-6 as instructed.</li> </ul>
Low or No Output Voltage	a. If output is zero, check fuse.
	<ul> <li>b. Check series regulator feedback loop. Refer to Paragraph 5-62 and then Table 5-5 or 5-6 as instructed.</li> </ul>
High Ripple	a. Check operating setup for ground loops,
t to the second	<ul> <li>b. If output floating, connect 1μf capacitor between output and ground.</li> </ul>
	<ul> <li>c. Ensure that supply is not crossing over to constant cur- rent mode under loaded conditions.</li> </ul>
	d. Sheck for low voltage across C14 or Q6.
	e. Check for excessive ripple on reference voltages. (Table 5-2)
Poor Line Regulation	a. Check reference circuit (Paragraph 5-59).
V.	b. Supply current limiting.
,	c. Check reference circuit adjustment (Paragraph 5-83).
Poor Load Regulation	a. Measurement technique (Paragraph 5-11).
(Constant Voltage)	b. Check reference circuit (Paragraph 5-59, VR1).
	<ul> <li>c. Ensure that supply is not going into current limit. Check constant current input circuit.</li> </ul>
Poor Load Regulation (Constant Current)	a. Check reference circuit (Paragraph 5-59, VR2) and adjust- ment (Paragraph 5-83).
	b. C19, C20, and CR34 leaky.
	c. Check clamp circuit Q10, CR30, VR5, and CR32.
4	<ul> <li>d. Ensure that supply is not crossing over to constant voltage operation. Check constant voltage comparator circuit.</li> </ul>
Oscillates	a. Check C5 for open, adjustment of R30 (Paragraph 5-86).
(Constant Voltage/Constant Current)	b, Check R20, C3 in constant current comparator circuit,
	c. Check CR19 and C26 in SCR control circuit.
Poor Stability (Constant Voltage)	<ul> <li>a. Check ± 6.2Vdc reference voltages (Paragraph 5-60). (VRI and VR2.)</li> </ul>
	b. Noisy programming resistor R10.
*	c, CR1, CR2 leaky.
ı	d. Check R1, R12, R13, C2 for noise or drift.
	e. Stage Q1 defective.
Poor Stability (Constant Current)	a. Check ±6.2Vdc reference voltages (Paragraph 5-60). (VR1 and VR2.)

Table 5-3, Overall Troubleshooting (Continued)

SYMPTOM	CHECKS AND PROBABLE CAUSES
	<ul> <li>b. Noisy programming registor R16.</li> <li>c. CR5, CR34, C20, C3 leaky.</li> <li>d. Check R18, R19, R20, R21, R54 for noise or drift.</li> <li>e. Stage Q2 defective.</li> </ul>

Table 5-4. High Output Voltage Troubleshooting

STEP	ACTION	response	PROBABLE CAUSE
I	Check turn off of Q6 by shorting Q4 emitter to collector.	a, Output voltage remains high, b, Output voltage decreases,	<ul><li>a. Q6 shorted, VR3 shorted.</li><li>b. Remove short and proceed to Step 2.</li></ul>
2	Check turn on of Q4 by opening the emitter of Q3.	a. Output voltage remains high. b. Output voltage decreases.	a. Q4 open. b. Reconnect lead and pro- ceed to Step 3.
3	Check turn off of Q3 by disconnecting collector lead of QIA.	a. Output voltage decreases.	a. Q3 shorted, Q17 defective, b. Q1A shorted, Q1B open, Check for open strap be- tween A6 and A8. Check R10 for open.

Table 5-5. Low Output Voltage Troubleshooting

STEP	ACTION	response	PROBABLE CAUSE
1	Check turn on of Q6 by disconnecting emitter of Q4.	<ul><li>a. Output voltage remains low.</li><li>b. Output voltage increases.</li></ul>	a. Q6 open. b. Reconnect emitter lead and proceed to Step 2.
2	Check turn off of Q4 by shorting Q3 emitter to collector.	<ul><li>a. Output voltage remains low,</li><li>b. Output voltage increases.</li></ul>	<ul><li>a. Q4 shorted, Q17 open.</li><li>Proceed to Step 4.</li><li>b. Remove short and proceed to Step 3.</li></ul>
3	Eliminate constant cur- rent comparator as a source of trouble by disconnecting anode of CR4.	a. Output voltage increases. b. Output voltage remains low.	<ul> <li>a. Check Q2B for open, Q2A for short. Check open strap between A4 and A5. Check R16 for short.</li> <li>b. Reconnect lead and proceed to Step 4.</li> </ul>
4	Check turn on of Q3 by shorting Q1A emitter to collector.	a, Output voltage remains low, b, Output voltage increases,	a. Q3 open, Q17 open. b. Check Q1A for open, Q1B for short. Check for open strap between A6 and A7. Check R10 for short.

Table 5-6. Preregulator/Control/Chauit Troubleshooting

STEP	MEASURE /	response	PROBABLE CAUSE
1	Waveform between Taps 4 and 3 of T2.	a. Normal firing pulse.  b. No firing pulse.	a. CR35 defective, R102 open. R84,L1,CR28, CR29, T1 defective. b. T2 open. Proceed to Step 2.
2	Waveform between TP23 and TP17.	a. O Volts.	a. Q19 shorted. C17 shorted. Q18 open. R96, primary T2 open. Proceed to Step 3.
		b. +16 Volt level.	b. Q18 open, R96 shorted, Q18 shorted, Proceed to Step 3. c. Proceed to Step 3.
3	Waveform between TP23 and TP66.	a. Amplitude incorrect.	a. C22, CR16, or CR17 de- fective. R91-R93, R97 R98, R99 incorrect val- ue or open. Proceed to Step 5.
		b. Period incorrect.	b. CR15 defective. Pro- ceed to Step 4.
4 19	Waveform between TF23 and TP65.	a. Amplitude incorrect. b. Period incorrect.	a. CR13, CR14, CR15 defective. b. CR10, CR11 defective.
5,	Waveform Letween TP23 and TP64.	a. Amplitude incorrect.	a. R100,R101,C23 defective.
	·	b. Period incorrect.	b. CR9, CR12 defective.

# 5-67 REPAIR AND REPLACEMENT

5-68 Before servicing a printed wiring board, refer to Section VI of this manual which contains a list of replaceable parts. Before replacing a semiconductor device, refer to Table 5-7 which lists the special characteristics of selected semiconductors. If the device to be replaced is not listed in Table 5-7, the standard manufacturer's part number listed in Section VI is applicable. After replacing a semiconductor device, refer to Table 5-8 for checks and adjustments that may be necessary.

Table 5-7. Selected Semiconductor Characteristics

REFERENCE DESIGNATOR	CHARACTERISTICS	# PART NO.	suggested replacement
Q1	Matched differential amplifier. NPN Si Planar. 70 (min.) hpg ic = 1mA. VCE = 5V. Ico 0.01µA @ Vcbo = 5V.	1854-0229	2N2917 G.E.
Q2	Matched differential amplifier, NPN Si.	1854-0221	2N4045 Union Carbide
CR1, CR22-25, CR32, CR34	Si. rectifier, 900mA, 200prv	1901-0327	1N5059 G.E.

Table 5-1. Selected Semiconductor Characteristics (Continued)

REFERENCE DESIGNATOR	CHARACTERISTICS	F PART NO.	SUGGESTED REPLACEMENT
CR2-5, GR9-15, CR17, CR18	Si. rectifier, 2C0mA 180prv	1901-0033	1N485B Sylvania
CR7	Si, diode, 10V, 400mW	1901-0460	1N483 G.E.
CR8, CR16	Si, rectifier, 400mW, 10prv	1901-0461	1N4828 G.E.
VR3	Zener dicde, 40,2V, 1.5W	1902-0431	1113803 Motorola
VR4	Zener diode, 16.2V, 400mW	1902-0184	111966 Motorola
VR5	Zener diode, 4,22V, 400mW	1902-3070	1N749 Motorola

Table 5-8. Checks and Adjustments After Replacement of Semiconductor Devices

REFERENCE	FUNCTION	CHECK	ADJUST	
Q1	Constant voltage differ- ential amplifier:	Constant voltage (CV) line and load regulation. Zero Volt output.	R6 or R8	
Q2	Constant current differ- ential amplifier.	Constant current (CC) line and load regulation. Zero current output.	R25 or R28	
Q3,Q4	Mixer and error amplifier.	CV/CC load regulation. CV transient response.	R30	
Q6	Series regulator.	CV/CC load regulation.		
Q8, Q9	Reference regulator,	Reference circuit line regulation.	R26	
Q10	Clamp circuit.	CC load regulation.		
Q11-15	Meter circuit.	Meter zero. Voltmeter / ammeter tracking.	R63,R72, R56,R38	
Q18,Q19	SCR control amplifiers.	Voltage across Q6.	R90	
CR1, CR2	Limiting diodes	CV load regulation.		

# 5-69 ADJUSTMENT AND CALIBRATION

5-70 Adjustment and calibration may be required after performance testing, troubleshooting, or repair and replacement. Perform only those adjustments that affect the operation of the faulty circuit and no others.

## 5-71 METER ZERO

- 5-72 Proceed as follows to zero meter:
- a. Turn off instrument (after it has reached normal operating temperature) and allow 30 seconds for all capacitors to discharge.
  - b. Insert sharp pointed object (pen point or

- awl) into the small indentation near top of round black plastic disc located directly below meter face.
- c. Rotate plastic disc clockwise (cw) until meter reads zero, then rotate ccw slightly in order to free adjustment screw from meter suspension. If pointer moves, repeat Steps (b) and (c).

#### 5-73 VOLTMETER TRACKING

- 5-74 To calibrate voltmeter tracking, proceed as follows:
- a. To electrically zero meter, set METER switch to highest current position and, with supply on and no load connected, adjust R63 until front

panel meter reads zero.

b. Connect differential voltmeter across sup-

ply, observing correct polarity.

c. Set METER switch to highest voltage range and turn on supply. Adjust VOLTAGE control until differential voltmeter reads exactly the maximum rated output voltage.

d. Adjust R72 until front panel meter also indicates maximum rated output voltage.

#### 5-75 AMMETER TRACKING

- 5-76 To calibrate ammeter tracking, proceed as follows:
- a. If meter has not been electrically zeroed, perform Step (a) of Paragraph 5-73.
- b. Turn VOLTAGE control fully clockwise, and set METER switch to low current range.
- c. Connect decade resistance pox in place of R38.
- d. Turn on supply (no load connected) and rotate CURRENT controls fully ccw.
- e. Adjust decade resistance so that ammeter reads zero.
- f. Turn off supply and connect test setup as shown on Figure 5-10. Leave Sl open,
- g. Turn on supply and adjust CURRENT control until differential voltmeter reads 1.5Vdc.
- h. Adjust R56 until front panel meter reads exactly the maximum rated output current.

#### 5-77 CONSTANT VOLTAGE PROGRAMMING CURRENT

- 5-78 Zero Output Voltage. To calibrate the zero Volt programming accuracy, proceed as follows:
- a. Connect differential voltmeter between +S and -S terminals.
- b. Short out voltage control by connecting jumper between terminals A6 and -S.
- c. Rotate CURRENT controls fully clockwise and turn on supply.
  - d. Observe reading on differential voltmeter.
- e. If it is more positive than 0 Volts, shunt resistor R6 with decade resistance box.
- f. Adjust decade resistance until differential voltmeter reads zero, then shunt R6 with resistance value equal to that of the decade resistance.
- g. If reading of Step (d) is more negative than 0 Volts, shunt resistor R8 with the decade resistance box.
- h. Adjust decade resistance until differential voltmeter reads zero then shunt R8 with resistance value equal to that of the decade box.
- 5-79 <u>CV Programming Accuracy</u>. To calibrate the constant voltage programming current, proceed as follows:
- a. Connect a 0.1%, 48K resistor (96K for Model 6200B) between terminals -S and A6 on rear barrier strip.
  - b. Disconnect jumper between A7 and A8

(leaving A6 and A7 jumpered) on rear terminal barrier strip.

- c. Connect a decade resistance in place of R13.
- d. Connect a differential voltmeter between+S and -S and turn on supply.
- e, Adjust decade resistance box so that differential voltmeter indicates maximum rated output voltage within  $\pm 1.6 \text{Vdc}$  for Model 6207B or 3.2Vdc for Model 6209B.
- f. Replace decade resistance with resistor of appropriate value in R13 position.

## 5-80 CONSTANT CURRENT PROGRAMMING CURRENT

- 5-81 Zero Output Current. To calibrate the zero current programming accuracy, proceed as follows:
- a. Connect differential voltmeter between +S
   and -S terminals.
- b. Short out current controls by connecting jumper between terminals A1 and A5.
- c. Rotate VOLTAGE control(s) fully clockwise and turn on supply.
  - d. Observe reading on differential voltmeter.
- e. If it is more positive than 0 Volts, shunt resistor R25 with a decade resistance box.
- f. Adjust Cecade resistance until differential voltmeter reads zero, then shunt R25 with resistance value equal to that of decade resistance.
- g. If reading of Step (d) is more negative than 0 Volts, shunt resistor R28 with decade resistance.
- h. Adjust decade resistance until differential voltmeter reads zero, then shunt R28 with resistance value equal to that of decade box.
- 5-82 <u>CC Programming Accuracy</u>. To calibrate the constant current programming current, proceed as follows:
- a. Connect power supply as shown in Figure 5-10.
- b. Remove strap between A3 and A4 (leaving A4 and A5 jumpered),
- c. Connect a 0.1%, 15K resistor between Al and A5.
- d. Connect decade resistance box in place of R19.
- e. Set METER switch to highest current range and turn on supply.
- f. Adjust the decade resistance so that the differential voltmeter indicates 1.5  $\pm$  0.15Vdc.
- g. Replace decade resistance with appropriate value resistor in R19 position.

## 5-83 REFERENCE CIRCUIT ADJUSTMENTS

- 5-84 <u>Line Regulation</u>. To adjust the line regulation capabilities of the instrument, proceed as follows:
- a. Connect the differential voltmeter between+S (common) and 33 (positive),
  - b. Connect variable voltage transformer be-

tween supply and input power source,

- c. Adjust line to 105Vac.
- d. Connect decade resistance in place of R46.
- e. Turn on supply and adjust VOLTAGE control for maximum rated output voltage.
- f. Adjust decade resistance so that voltage indicated by differential voltmeter does not change more than 1.26mVdc as input line voltage is varied from 105 to 125Vac.
- g. Replace decade resistance with appropriate value resistor in R46 position.
- 5-85 CONSTANT VOLTAGE TRANSIENT RESPONSE
- 5-86 To adjust the transient response, proceed as follows:
  - a. Connect test setup shown in Figure 5-6.
  - b. Repeat Steps (a) through (e) as outlined in

Paragraph 5-31.

c. Adjust R30 so that the transient response is as shown in Figure 5-7.

#### 5-87 PREREGULATOR TRACKING

5-88 To adjust the preregulator, proceed as follows:

- a. Connect decade resistance in place of R99.
- b. Turn on supply and adjust VOLTAGE control for maximum rated output voltage (no load connected).
- c. Connect dc voltmeter across series regulator (TP23 to TP24).
- d. Adjust decade resistance so that dc volt-meter reads 15Vdc.
- e. Replace decade resistance with appropriate resistor in R99 position.

# SECTION VI REPLACEABLE PARTS

## 6-1 INTRODUCTION

- 6-2 This section contains information for ordering replacement parts. Table 6-4 lists parts in alphanumeric order by reference designators and provides the following information:
  - a. Reference Designators. Refer to Table 6-1.
- b, Description, Refer to Table 6-2 for abbreviations,
- c. Total Quantity (TQ). Given only the first time the part number is listed except in instruments containing many sub-modular assemblies, in which case the TQ appears the first time the part number is listed in each assembly.
  - d. Manufacturer's Part Number or Type.
- e. Manufacturer's Federal Supply Code Number. Refer to Table 6-3 for manufacturer's name and address.
  - f. Hewlett-Packard Part Number.
- g. Recommended Spare Parts Quantity (RS) for complete maintenance of one instrument during one year of isolated service.
- h, Parts not identified by a reference designator are listed at the end of Table 6-4 under Mechanical end/or Miscellaneous. The former consists of parts belonging to and grouped by individual assemblies; the latter consists of all parts not immediately associated with an assembly.

#### 6-3 ORDERING INFORMATION

6-4 To order a replacement part, address order or inquiry to your local Hewlett-Packard sales office (see lists at rear of this manual for addresses). Specify the following information for each part; Model, complete serial number, and any Option or special modification (1) numbers of the instrument; Hewlett-Packard part number; circuit reference designator; and description. To order a part not listed in Table 6-4, give a complete description of the part, its function, and its location.

Table 6-1, Reference Designators

Table 6-1, Reference Designators (Continued)

P Q R S T TB	= plug = transistor = resistor = switch = transformer = terminal block = thermal switch	V VR X Z	= vacuum tube, neon bulb, photocell, etc. = zener diode = socket = integrated cir- cuit or network
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Table 6-2. Description Abbreviations

A = ampere	mfr =	manufacturer
ac = alternating	mod, =	modular or '
current	11	modified
assy. = assembly		mounting
bd = board	n = 1	nano = 10 <sup>-9</sup>
bkt = bracket	NC =ij1	normally closed
.ºC ∍= degree	NO = I	normally open
Centigrade	NP =	nickel-plated
cd = card	Λ =	ohm
coef = coefficient	obd = e	order by
comp = composition		description
CRT = cathode-ray	OD =	outside
tube		diameter
CT = center-tapped	p ∍i	pico = 10 <sup>-12</sup>
dc = direct current	P, C, = 1	printed circuit
DPDT = double pole,	pot. ≖ j	potentiometer
couble throw	p-p = 1	peak-to-peak
DPST = double pole,	ppm ¤)	parts per
single throw		million
elect = electrolytic	pvr # j	peak reverse
encap = encapsulated	į,	voltage
F = farad	rect = 1	rectifier
or = degree	rm's = 1	root mean 💎 🕌
Farenheit		square
fxd = fixud	Si 🗏	silicon
Ge = gernanium	SPDT =	single pole, 💎
H = Henry		double throw
Hz = Hertz		single pole,
IC = integrated		single throw
circuit		small signal
ID = inside diameter	-	slow-blow
incnd = incandescent		tantulum
$k = kilo = 10^3$	, ,	titanium
$m = mill + 10^{-3}$		volt
M = mega = 106		variable
μ = micro = 10 <sup>-6</sup>		wirewound
met. = metal	W = 1	Watt

	<u> </u>			
CODE NO,	MANUFACTURER ADDRESS		CODE NO.	MANUFACTURER ADDRESS
00629	EBY Sales Co., Inc. Jamaica, N.Y.	ľ	07138	Westinghouse Electric Corp.
00656	Aerovox Corp. New Bedford, Mass.		0,100	Electronic Tube Div, Elmira, N.Y.
00853	Sangamo Electric Co,	1 1	07263	Fairchild Camera and Instrument
00000	<b>4</b> -	l	0/203	Corp. Semiconductor Div.
1,,,,,	S, Garolina Div, Pickens, S, C,			
01121	Allen Bradley Co. Milwaukee, Wis.		A7207	Mountain View, Calif,
01255	Litton Industries, Inc.		07387	Birtcher Corp., The Los Angeles, Calif,
1	beverly Hills, Calif,	.	07397	Sylvania Electric Prod, Inc.
01281	TRW Semiconductors, Inc.			Sylvania Electronic Systems
22.005	Lawndale, Calif.		0771C	Western Div, Mountair, Vlew, Galif,
01295	Texas Instruments, Inc,		07716	IRC Div, of TRW Inc. Burlington Plant
	Semiconductor-Components Div.		07010	Burlington, Iowa
1 de coc	Dallas, Texas		07910	Continental Device Corp.
U1686	ICL Electronics, Inc. Manchester, N. H.	1 1	07022	Hawthorne, Calif,
01930	Amerock Corp. Rockford, Ill.	I I	07933	Raytheon Co, Components Div,
02107	Sparta Mfg, Co, Dover, Ohio			Semiconductor Operation  Mountain View, Calif.
02114	Ferroxcube Corp. Saugerties, N.Y.		00404	
02606	Fe iwal Laboratories Morton Grove, Ill.		08484	Breeze Corporations, Inc. Union, N. J.
02660	Amphenol Gor. Broadview, Ill.		08530 08717	Reliance Mica Corp. Brooklyn, N.Y.
02735	Radio Corp, of America, Solid State			Sloan Company, The Sun Valley, Calif,
02500	and Receiving Tube Div. Somerville, N.J.	! I	08730 08806	Vemaline Products Co. Inc. Wyckoff, N.J.
03508	G. E. Semiconductor Products Dept.	1 1	00000	General Elect, Co. Minia-
03797	Syracuse, N. Y.		08863	ture Lamp Dept, Cleveland, Ohio Nylomatic Corp. Norrisville, Pa,
03/9/	Eldema Corp, Compton, Calif, Transitron Electronic Corp.		08919	Nylomatic Corp. Norrisville, Pa. RCH Supply Co. Vernon, Calif.
030//	Wakefield, Mass.	] [	09021	Airco Speer Electronic Components
03888	Pyrofilm Resistor Co. Inc.	1	35021	Bradford, Pa.
03000	Cedar Knolls, N. J.	1	09182	*Hewlett-Packard Co. New Jersey Div.
04009	Arrow, Hart and Hegeman Electric Co.		V3102	Rockaway, N.J.
0.000	Hartford, Conn.		09213	General Elect, Co, Semiconductor
04072	ADC Electronics, Inc. Harbor City, Calif.		00210	Prod. Dept. Buffalo, N.Y.
04213	Caddell & Burns Mfg, Co, Inc.		09214	General Elect. Co. Semiconductor
1	Mineola, N.Y.			Prod, Dept. Auburn, N.Y.
04404	*He Matt-Packard Co, Palo Alto Div.		09353	C & K Components Inc. Newton, Mass.
	Palo Alto, Calif.		09923	Burndy Corp, Norwalk, Conn.
04713	Mutorola Semiconductor Prod, Inc.	i 1	11115	Wagner Electric Corp.
	Phoenix, Arizona	l		Tung-Sol Div. Bloomfield, N.J.
05277	Westinghouse Electric Corp.	l i	11236	CTS of Berne, Inc. Berne, Ind.
	Semiconductor Dept. Youngwood, Pa.		11237	Chicago Telephone of Cal. Inc.
05347	Ultronix, Inc. Grand Junction, Colo.	1		So, Pasadena, Calif.
05820	Wakefield Engr. Inc. Wakefield, Mass.	1	11502	IRC Div, of TRW Inc, Boone Plant
06001	General Elect, Co. Electronic			Boone, N.C.
	Capacitor & Battery Dept. Irmo, S.C.		11711	General Instrument Corp
06004	Bassik Div. Stewart-Warner Corp.			Rectifier Div. Newark, N.J.
:	Bridgeport, Conn.		12136	Philadelphia Handle Co. Inc.
06486	IRC Div, of TRW Inc.			Camden, N.J.
	Semiconductor Plant Lynn, Mass.		12615	U.S. Terminals, Inc. Cincinnati, Ohio
06540	Amatom Electronic Hardware Co, Inc.	[	12617	Hamlin Inc. Lake Mills, Wisconsin
	New Rochelle, N.Y.		12697	Clarostat Mfg. Co. Inc. Dover, N. H.
03555	Beede Electrical Instrument Co.		13103	Thermalloy Co. Dallas, Texas
	Penacook, N. H.		14493	*Hewlett-Packard Co. Loveland Div,
06666	General Devices Co. Inc.	]		Loveland, Colo,
	Indianapolis, Ind.		14655	Cornell-Dubilier Electronics Div.
06751	Semcor Div, Components, Inc.	i		Federal Pacific Electric Co,
00000	Phoenix, Arizona		1400Å	Newark, N. J.
06776	Robinson Nugent, Inc. New Albany, Ind.		14936	General Instrument Corp. Semicon-
06812	Torrington Mfg. Co., West Div.		15001	ductor Prod. Group Hicksville, N.Y.
02122	Van Nuys, Calif.		15801	Fenwal Elect, Framingham, Mass,
07137	Transistor Electronics Corp.	] [	16299	Company Ply Related N. C.
	Minneapolis, Minn.	J L		Components Div. Raleigh, N.C.
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<sup>\*</sup>Use Code 28480 assigned to Hewlett-Packard Co., Palo Alto, California

Table 6-3, Code List of Manufacturers (Continued)

		t		<del></del>
CODE			CODE	
NO.	MANUFACTURER ADDRESS	ļ	NO.	MANUFACTURER ADDRESS
16750		[	20552	
16758	Delco Radio Div, of General Motors Corp.	•	70563	
17545	Kokomo, Ind.		70903	Beemer Engrg. Co. Fort Washington, Pa.
1/343	Atlantic Semiconductors, Inc. Asbury Park, N.J.		71218	Belden Gorp, Chicago, Ill. Bud Radio, Inc. Willoughby, Ohio
17803	Fairchild Camera and Instrument Corp		71279	Cambridge Thermionic Corp.
1/603	Semiconductor Div, Transducer Plant		112/3	Cambridge Mass,
	Mountain View, Calif.		71400	
17870	Daven Div. Thomas A. Edison Industries		' - 100	
	McGraw-Edison Co. Orange, N. J.		71450	
18324	Signetics Corp, Sunnyvale, Calif.		71468	
19315	Bendix Corp. The Navigation and			Los Angeles, Calif.
	Control Div. Teterboro, N. J.		71590	
19701	precital intrataga coth.	İ		Centralab Div. Milwaukee, Wis.
	Mineral Wells, Texas		71700	
21520	Fansteel Metallurgical Corp,		<b>!</b>	Wire Co. Div. Williamstown, Mass.
	No. Chicago, Ill.		71707	
22229	Union Carbide Corp, Electronics Div,		71744	
	Mountain View, Calif.			Chicago, Ill.
22753	UID Electronics Corp. Hollywood, Pla.		71745	Cinch Mfg. Co. and Howard
23936 24446	Pamotor, Inc. Pampa, Texas General Electric Co. Schenectady, N.Y.		23004	B. Jones Div. Chicago, Ill. Dow Corning Corp. Midland, Mich.
24445	General Electric Co. Schenectady, N. Y. General Electric Co. Lamp Div. of Con-		71984 72136	Electro Motive Mfg. Co. Inc.
27733	sumer Prod. Group		/2130	Willimantic, Conn.
ŀ	Nela Park, Cleveland, Ohio		72619	Dialight Corp. Brooklyn, N. Y.
24655	General Radio Co. West Concord, Mass.		72699	General Instrument Corp. Newark, N.J.
24681	LTV Electrosystems Inc Memcor/Com-		72765	Drake Mig, Co. Harwood Heights, Ill.
	ponents Operations Huntington, Ind.		72962	Elastic Stop Nut Div. of
26982	Dynacool Mfg. Co. Inc. Saugerties, N.Y.			Amerace Esna Corp. Union, N.J.
27014	National Semiconductor Corp,		72982	Erie Technological Products Inc. Erie, Pa.
	Santa Clara, Calif,		73096	Hart Mfg. Co. Hartford, Conn.
28480	Hewlett-Packard Co. Palo Alto, Calif,		73138	Beckman Instruments Inc.
28520	Heyman Mfg. Co, Kenilworth, N. J.	=		Helipot Div, Fullerton, Calif.
28875	IMC Magnetics Corp.		73168	Fenwal, Inc. Ashland, Mass.
31514	New Hampshire Div. Rochester, N. H. SAE Advance Packaging Inc.		73293	Hughes Aircraft Co, Electron
31314	Santa Advance Fackaging inc. Santa Ana, Calif.		73445	Dynamics Div. Torrance, Calif, Amperex Electronic Corp.
31827	Budwig Mfg. Co. Ramona, Calif.		73773	Hicksville, N.Y.
33173	G. E. Co, Tube Dept, Owensboro, Ky.		73506	Bradley Semiconductor Corp.
35434	Lectrohm, Inc. Chicago, Ill.		'	New Haven, Conn.
37942	P. R. Mallory & Co. Inc.		73559	Carling Electric, Inc. Hartford, Conn.
]	Indianapolis, Ind,	1	73734	Federal Screw Products, Inc.
42190	Muter Co, Chicago, Ill,			Chicago, Ill.
43334	New Departure-Hyatt Bearings Div,		74193	Heinemann Electric Co. Trenton, N.J.
	General Motors Corp. Sandusky, Ohio		74545	Hubbell Harvey Inc. Bridgeport, Conn.
44655	Ohmite Manufacturing Co. Skokie, Ill.		74868	Amphenol Corp. Amphenol RF Div.
46384	Penn Engr. and Mfg. Corp.			Danbury, Conn.
	Doylestown, Pa.		74970	E. F. Johnson Co. Waseca, Minn,
47904	Polaroid Corp, Cambridge, Mass,		75042	IRC Div. of TRW, Inc. Philadelphia, Pa.
49956	Raytheon Co, Lexington, Mass,		75183	*Howard B, Jones Div, of Cinch
55026	Simpson Electric Co, Div, of American		75 276	Mfg. Corp. New York, N. Y.
56289	Gagn and Machine Co. Chicago, Ill. Sprague Electric Co. North Adams, Mass.		75376 75382	Kurz and Kasch, Inc. Dayton, Ohio Kilka Electric Corp. Mt. Vernon, N.Y.
58474	Superior Electric Co. Bristol, Conn.	ì.	75915	Kilka Electric Corp. Mt. Vernon, N.Y. Littlefuse, Inc. Des Plaines, Ill.
58849	Syntron Div. of FMC Corp.		76381	Minnesota Mining and Mfg. Co,
	Homer City, Pa.		, , , , , ,	St. Paul, Minn,
59730	Thomas and Betts Co. Philadelphir. Pa.		76385	Minor Rubber Co. Inc. Bloomfield, N.J.
61637	Union Carbide Corp. New York, N.Y.		76487	James Millen Mfg. Co. Inc.
63743	Ward Leonard Electric Co.			Malden, Mass.
	Mt. Vernon, N.Y.		76493	J. W. Miller Co. Compton, Calif.
		!	<u> </u>	<u> </u>

<sup>\*</sup>Use Code 71785 assigned to Cinch Mfg, Co., Chicago, Ill.

CODE NO.	MANUFACTURER ADDRESS
76530	Cinch City of Industry, Calif.
76854	Oak Mfg. Co. Div. of Oak
	Electro/Netics Corp. Crystal Lake, Ill.
77068	Bendix Corp., Electrodynamics Div.
	No, Hollywood, Calif.
77122	Painut Co. Mountainside, N.J.
77147	Patton-MacGuyer Co. Providence, R. I.
77221	Phaostron Instrument and Electronic Co. South Pasadena, Calif,
77252	Philadelphia Steel and Wire Corp. Philadelphia, Pa.
77342	American Machine and Foundry Co. Potter and Brumfield Div, Princeton, Ind,
77630	TRW Electronic Components Div.
77764	Resistance Products Co, Harrisburg, Pa.
78189	Illinois Tool Works Inc. Shakeproof Div. Elgin, Ill.
78452	Everlock Chicago, Inc. Chicago, III
78488	Everlock Chicago, Inc. Chicago, Ill. Stackpole Carbon Co. St. Marys, Pa.
78526	Stanwyck Winding Div, San Fernando
	Electric Mfg. Co. Inc. Newburgh, N.Y.
78553	Tinnerman Products, Inc. Cleveland, Ohio
78584	Stewart Stamping Corp. Yonkers, N.Y.
79136	Waldes Kohincor, Inc. L.I.C., N.Y. Whitehead Metals Inc. New York, N.Y.
79307	Whitehead Metals Inc. New York, N.Y.
79727	Continental-Wirt Electronics Corp. Philadelphia, Pa.
79963	Philadelphia, Pa. Zierick Mfg. Co, Mt. Kisco, N.Y.
80031	Mepco Div. of Sessions Clock Co.  Morristown, N.J.
60294	
81042	Howard Industries Div, of Msl Ind, Inc.
82073	and the second s
81483	International Rectifier Corp. El Segundo, Calif.
81751	Columbus Electronics Corp, Yonkers, N.Y.
82099	
82142	Airco Speer Electronic Components  Du Bois, Pa.
82219	Sylvania Electric Products Inc.
1 32213	Electronic Tube Div. Receiving
1 ,	Tube Operations Emporium, Pa.
82389	Switchgraft, Inc. Chicago, Ill.
82647	
82866	
82877	
82893	
83058	
83186	= :
83298	
83330	•
83385	
83501	•
1	Amerace Esna Corp. Brookfield, Mass.

GODE NO.  83508 Grant Pulley and Hardwai Co. West Nyack, N. Y.  83594 Burroughs Corp. Electronic Components Div. Plainfield, N. J.  83835 U. S. Radium Corp. Morristown, N. J.  84171 Arco Electronics, Inc. RCA Corp. Electronic Components Harrison, N. J.  86684 RCA Corp. Electronic Components Harrison, N. J.  87034 Harrison, N. J.  86838 Rummel Fibre Co. Belectronics Corp. Anaheim, Calif.  8716 Philco Corp. Lansdale Div. Lansdale, Pa.  87585 Stockwell Rubber Co. Inc. Philadelphia, Pa.  87929 Tower-Olschan Corp. Bridgeport, Conn. Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant Lincoln, Ill.  88245 Litton Precision Products Inc, USECO Div. Livton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J.  88245 Gulton Industries Co. Lincago, Ill.  88246 Miller Dial and Nameplate Co. El Monte, Calif.  90634 Gulton Industries Co. Augat, Inc. Schiller Pk., Ill.  91418 Radio Materials Co. Augat, Inc. Schiller Pk., Ill.  93332 Columbus, Neb. Elec Corp. Willow Grove, Pa.  91929 Honeywell Inc. Div. Micro Switch Freeport, Ill.  93332 Sylvania Electric Prod. Inc. Semi- conductor Prod. Div. Schiller Pk., Ill.  93414 Raytheon Co. Components Div. Ind. Components Cper.  94154 Wagner Electric Corp. Tung-Sol Div. Raytheon Co. Components Div. Ind. Components Cper.  94164 Usingston, N. J.  95261 Leccraft Mfg. Co. Inc. Schiller Pk., Ill.  95712 Bendix Corp. Microwave Devices Div. Franklin, Ind.  95879 Weckesser Co. Inc. Anphenol Corp. Amphenol Controls Div, Iaresville, Wis. In Justrial Retaining Ring Co. Irvington, N. J.  97464 Instrial Retaining Ring Co. Irvington, N. J.  97405 International Electronic Research Corp.  98410 Sealectro Corp. ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif. Boston, Mass.		
Burroughs Corp. Electronic Components Div. Plainfield, N. J.  83835 V. S. Radum Corp. Morristown, N. J.  84171 Arco Electronics, Inc. New York, N. Y.  84181 RCA Corp. Electronic Components RCA Gorp. Electronic Components RCA Gorp. Electronic Components Rummel Pibre Co, Newark, N. J.  86838 Rummel Pibre Co, Newark, N. J.  86838 Rummel Pibre Co, Newark, N. J.  87034 Marco & Oak Industries a Div. of Oak Electro/netics Corp. Anaheim, Calif. Philco Corp. Lansdale Div. Lansdale, Pa.  87929 Tower-Olschan Corp. Bridgeport, Conn. Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant Lincoln, Ill.  88245 Div. Litton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J. United-Car Inc. Chicago, Ill. Miller Dial and Nameplate Co, El Monte, Calif.  91345 Miller Dial and Nameplate Co, El Monte, Calif. Plico Corp. Willow Grove, Pa. Honeywell Inc. Div. Micro Switch Freeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill. 93332 Sylvania Electric Prod. Inc. Semi- conductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco Controls Div. Livingston, N. J.  94124 Wagner Electric Corp. 1014 Mansfield, Ohlo Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass.  94154 Wagner Electric Corp. 1016 Southco Inc. Lester, Pa. 1017 Lester, Pa. 1018 Bendix Corp. Microwave Devices Div. Franklin, Ind. 1019 Jaresville, Wis. 1019 Jaresville, N. J. 1019 Jaresville, Wis. 1019 Jaresville, Wis. 1019 Jaresville, Ohlo 1016 Jaresville, Ohlo 1017 Jaresville, Ohlo 1018 Jaresville, Ohlo 1019 Jaresville, O		MANUFACTURER ADDRESS
83594 Burroughs Corp. Electronic Components Div. Plainfield, N. J. 83835 U. S. Radium Corp. Morristown, N. J. 83877 Yardeny Laboratories, Inc. New York, N. Y. 84171 Arco Electronics, Inc. Great Neck, N. Y. 84171 TilW Capacitor Div. Ogallala, Neb. 86684 RCA Corp. Electronic Components Harrison, N. J. 866838 Rummel Fibre Co. Newark, N. J. 87034 Marco & Oak Industries a Div. of Oak Electro/netics Corp. Anaheim, Calif. Philco Corp. Lansdale Div. Lansdale, Pa. 87585 Stockwell Rubber Co. Inc. Philadelphia, Pa. 87929 Tower-Olschan Corp. Bridgeport, Conn. Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant Lincoln, Ill. 88245 Litton Precision Products Inc, USECO Div. Litton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J. Miller Dial and Nameplate Co, El Monte, Calif. 91418 Radio Mater'als Co. Chicago, Ill. Miller Dial and Nameplate Co, 191418 Radio Mater'als Co. Columbus, Neb. 191662 Elco Corp. Willow Grove, Pa. 191929 Honeywell Inc. Div. Micro Switch Preeport, Ill. 92825 Whitso, Inc. Schiller Pk., Ill. 93332 Sylvania Electric Prod. Inc. Semi- conductor Prod. Div. Woburn, Mass. 193410 Essex Wire Corp. Stemico Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 93030 Essex Wire Corp. Stemico Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Magnet Electric Corp. Tung-Sol Div. Livingston, N. J. 95071 Essex Wire Corp. Amphenol Controls Div. Janesville, Wis. In Justrial Retaining Ring Co. Irvington, N. J. 96791 Amphenol Corp. Amphenol Controls Div. Janesville, Wis. In Justrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 10070000000000000000000000000000000000	83508	
New York, N. Y.  84111 Arco Electronics, Inc. Great Neck, N. Y.  84811 TilW Capacitor Div. Ogallala, Nab.  86838 Rummel Fibre Co. Newark, N. J.  86838 Rummel Fibre Co. Newark, N. J.  87034 Marco & Oak Industries a Div. of Oak  Electro/netics Corp. Anaheim, Calif.  8716 Philco Corp. Lansdale Div. Lansdale, Pa.  87585 Stockwell Rubber Co. Inc.  8716 Philco Corp. Lansdale Div. Lansdale, Pa.  87929 Tower-Olschan Corp. Bridgeport, Conn.  68140 Cutler-Hammer Inc. Power Distribution  and Control Div. Lincoln Plant  Lincoln, Ill.  88245 Litton Precision Products Inc, USECO  Div. Linton Industries Van Nuys, Calif.  90634 Gulton Industries Inc. Metuchen, N. J.  90763 United-Car Inc. Chicago, Ill.  91345 Miller Dial and Nameplate Co.  El Monte, Calif.  91418 Radio Materials Co.  El Monte, Calif.  91506 Augat, Inc. Attleboru, Mass.  91652 Elco Corp. Willow Grove, Pa.  91929 Honeywell Inc. Div. Micro Switch  Freeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill.  93332 Sylvania Electric Prod. Inc. Semi-  conductor Prod. Div. Woburn, Mass.  Essex Wire Corp. Stemco  Controls Div. Mansfield, Ohio  84144 Raytheon Co. Gomponents Div.  Ind. Components Cper. Quincy, Mass.  94154 Wagner Electric Corp.  Tung-Sol Div. Livingston, N. J.  95263 Leccraft Mfg. Co. Inc. L. I. C., N. Y.  94222 Southco Inc. Lester, Pa.  12925 Leccraft Mfg. Co. Inc.  12070 Livingston, N. J.  95354 Methode Mfg. Co. Rolling Meadows, Ill.  96791 Arnphenol Corp. Amphenol  Controls Div. Jaresville, Wis.  In Justrial Retaining Ring Co.  Irvington, N. J.  97702 IMC Magnetics Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Eastern Div.  Westbury, N. Y.  98291 International Electronic Research Corp.  Burbank, Calif.  International Electronic Research Corp.	83594	Burroughs Corp. Electronic
84171 Acco Electronics, Inc. Great Neck, N. Y. 84411 TRW Capacitor Div. Ogallala, Nab. 86684 RCA Corp. Electronic Components		U.S. Radium Corp. Morristown, N.J. Yardeny Laboratories, Inc.
Rummel Fibre Co, Newark, N. J.  Romarco & Oak Industries a Div. of Oak Electro/netics Corp. Anaheim, Calif. Philico Corp. Lansdale Div. Lansdale, Pa.  Stockwell Rubber Co. Inc. Philadelphia, Pa.  Tower-Olschan Corp. Bridgeport, Conn. Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant Lincoln, Ill.  Litton Precision Products Inc, USECO Div. Litton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J. United-Car Inc. Chicago, Ill. Miller Dial and Nameplate Co. El Monte, Calif. Radio Mater'als Co. Attleboro, Mass. Dale Electronics, Inc. Columbus, Neb. Elco Corp. Willow Grove, Pa. Honeywell Inc. Div. Micro Switch Freeport, Ill. Sylvania Electric Prod. Inc. Semi- conductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco Controls Div. Mansfield, Chio Raytheon Co. Components Div. Ind. Components Coper. Quincy, Mass, Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. Southco Inc. Lester, Pa. Leceraft Mfg. Co. Inc. L. I. G., N. Y. Methode Mfg. Co. Rolling Meadows, Ill. Bendix Corp. Microwave Devices Div. Franklin, Ind. Weckesser Co. Inc. Chicago, Ill. Anphenol Corp. Amphenol Controls Div. Jaresville, Wis. Industrial Retaining Ring Co. Irvington, N. J. IMC Magnetics Corp. Eastem Div. Westbury, N. Y. Sealectro Corp. Mamaroneck, N. Y. ETC Inc. Cleveland, Chio International Electronic Research Corp. Burbank, Calif.	84411	Arco Electronics, Inc. Great Neck, N.Y.
Electro/netics Corp. Anaheim, Calif. Philco Corp. Lansdale Div. Lansdale, Pa. Stockwell Rubber Co. Inc. Philadelphia, Pa. B7929 B8140 Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant Lincoln, Ill. Litton Precision Products Inc, USECO Div. Litton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J. United-Car Inc. Chicago, Ill. Miller Dial and Nameplate Co. El Monte, Calif. Pagat, Inc. Attleboro, Mass. Dale Electronics, Inc. Columbus, Neb. Elco Corp. Willow Grove, Pa. Honeywell Inc. Div. Micro Switch Freeport, Ill. Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass, Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. Southco Inc. Lester, Pa. Leecraft Mfg. Co. Inc, L. I. C., N. Y. Methode Mfg. Co. Rolling Meadows, Ill. Bendix Corp. Microwave Devices Div. Franklin, Ind, Weckesser Co. Inc, Chicago, Ill, Anphenol Corp. Amphenol Controls Div. Jaresville, Wis. In Justrial Retaining Ring Co. Irvington, N. J. IMG Magnetics Corp. Eastem Div. Jaresville, Wis. In Justrial Retaining Ring Co. Irvington, N. J. IMG Magnetics Corp. Eastem Div. Veckbury, N. Y. Sealectro Corp. Mamaroneck, N. Y. Sealectro Corp. Eastern Div. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.	86838	Harrison, N.J. Rummel Fibre Co, Newark, N.J.
87585 Stockwell Rubber Co. Inc,  Philadelphia, Pa.  87929 R8140 Cutler-Hammer Inc. Power Distribution and Control Div. Lincoln Plant  Lincoln, Ill.  88245 Litton Precision Products Inc, USECO  Div. Litton Industries Van Nuys, Calif.  90634 Gulton Industries Inc. Metuchen, N. J.  90763 United-Car Inc. Chicago, Ill.  Miller Dial and Nameplate Co.  El Monte, Calif.  91418 Radio Mater als Co. Chicago, Ill.  91506 Augat, Inc. Attleboro, Mass.  91637 Dale Electronics, Inc. Columbus, Neb.  Elco Corp. Willow Grove, Pa.  Honeywell Inc. Div. Micro Switch  Freeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill.  93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass.  Essex Wire Corp. Stemco  Controls Div. Mansfield, Chio  Raytheon Co. Components Div.  Ind. Components Coper. Quincy, Mass.  94154 Wagner Electric Corp.  Tung-Sol Div. Livingston, N. J.  94222 Southco Inc. Lester, Pa.  Leecraft Mfg. Co. Inc. L. I. C., N. Y.  Methode Mfg. Co. Rolling Meadows, Ill.  Bendix Corp. Microwave  Devices Div. Franklin, Ind.  Weckesser Co. Inc. Chicago, Ill.  Amphenol Corp. Amphenol  Controls Div. Janesville, Wis.  Industrial Retaining Ring Co.  Irvington, N. J.  98291 Sealectro Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Eastern Div.  Westbury.  Westbury.  Rodiff.		Electro/netics Corp. Anaheim, Calif.
87929 88140  Cutler-Hammer Inc, Power Distribution and Control Div, Lincoln Plant  Lincoln, Ill,  Litton Precision Products Inc, USECO Div, Licton Industries Van Nuys, Calif, Gulton Industries Inc. Metuchen, N. J.  90763  Gulton Industries Inc. Metuchen, N. J.  10763  Miller Dial and Nameplate Co, El Monte, Calif, Selidoro, Mass, Plass  Plass  Radio Materials Co. Chicago, Ill, Augat, Inc. Attleboro, Mass, Plass  Plass  Belectronics, Inc. Columbus, Neb, Elco Corp. Willow Grove, Pa, Honeywell Inc. Div, Micro Switch Freeport, Ill, Sylvania Electric Prod, Inc. Semiconductor Prod, Div. Woburn, Mass, Plass  Sessex Wire Corp. Stemco Controls Div. Mansfield, Chio Raytheon Co. Components Div, Ind, Components Coper, Quincy, Mass, Wagner Electric Corp, Tung-Sol Div, Livingston, N. J. Southco Inc. Lester, Pa, Leecraft Mfg. Co. Inc. L, I. C., N. Y. Methode Mfg. Co., Rolling Meadows, Ill, Bendix Corp, Microwave Devices Div. Franklin, Ind, Weckesser Co, Inc. Chicago, Ill, Amphenol Corp. Amphenol Controls Div, Jaresville, Wis, Injustrial Retaining Ring Co. Irvington, N. J.  18291  Sealectro Corp. Eastern Div, Westbury, N. Y.  98291  Sealectro Corp. Eastern Div, Westbury, N. Y.  98291  Sealectro Corp. Mamaroneck, N. Y.  98410  International Electronic Research Corp. Burbank, Calif,		Stockwell Rubber Co. Inc.
and Control Div. Lincoln Plant Lincoln, Ill.  Litton Precision Products Inc, USECO Div. Litton Industries Van Nuys, Calif, Gulton Industries Inc. Metuchen, N. J. United-Car Inc, Chicago, Ill. Miller Dial and Nameplate Co. El Monte, Calif, 91418 Radio Mater'als Co. Chicago, Ill. 91506 Augat, Inc. Attleboro, Mass, 91637 Pale Electronics, Inc. Columbus, Neb. Elco Corp. Willow Grove, Pa. Honeywell Inc. Div. Micro Switch Freeport, Ill. 92825 Whitso, Inc. Schiller Pk., Ill. 93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco Controls Div. Mansfield, Chio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass, Wagner Electric Corp. Tung-Sol Div, Livingston, N. J. 94124 Southco Inc. Lester, Pa. Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Methode Mfg. Co. Eastem Div. Industrial Retaining Ring Co. Irvington, N. J. 18702 IMC Magnetics Corp. Eastem Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Chio 18874		Tower-Olschan Corp. Bridgeport, Conn.
B8245  Div. Litton Industries Van Nuys, Calif. Gulton Industries Inc. Metuchen, N. J. United-Car Inc. Chicago, Ill. Miller Dial and Nameplate Co. El Monte, Calif. 91418 91506 91637 91638 91637 Pale Electronics, Inc. Golumbus, Neb. 91638 91637 Pale Electronics, Inc. Golumbus, Neb. 91662 91929 Honeywell Inc. Div. Micro Switch Freeport, Ill. 92825 93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. 93410 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. Essex Wire Corp. Stemco Controls Div. Mansfield, Chio 84144 Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass, 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 95263 Particular Medical Meadows, Ill. Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 96791 Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. Industrial Retaining Ring Co. Irvington, N. J. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 International Electronic Research Corp. Burbank, Calif.	00140	and Control Div. Lincoln Plant
91345 Miller Dial and Nameplate Co,  El Monte, Calif.  91418 Radio Materials Co. Chicago, Ill.  91506 Augat, Inc. Attleboro, Mass.  91637 Dale Electronics, Inc. Columbus, Neb.  91662 Elco Corp. Willow Grove, Pa.  Honeywell Inc. Div. Micro Switch  Freeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill.  93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass.  Essex Wire Corp. Stemco  Controls Div. Mansfield, Ohio  Raytheon Co. Components Div.  Ind. Components Cper. Quincy, Mass.  94154 Wagner Electric Corp.  Tung-Sol Div. Livingston, N. J.  94222 Southco Inc. Livingston, N. J.  95263 Leccraft Mfg. Co. Inc. L. I. G., N. Y.  95354 Methode Mfg. Co. Rolling Meadows, Ill.  95712 Bendix Corp. Microwave  Devices Div. Franklin, Ind.  95987 Weckesser Co. Inc. Chicago, Ill.  Amphenol Corp. Amphenol  Controls Div. Janesville, Wis.  107464 Industrial Retaining Ring Co.  Irvington, N. J.  97702 IMC Magnetics Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Mamaroneck, N. Y.  98410 International Electronic Research Corp.  Burbank, Calif.	88245	Litton Precision Products Inc, USECO
91345 Miller Dial and Nameplate Co,  El Monte, Calif.  91418 Radio Materials Co. Chicago, Ill.  91506 Augat, Inc. Attleboro, Mass.  91637 Dale Electronics, Inc. Columbus, Neb.  91662 Elco Corp. Willow Grove, Pa.  Honeywell Inc. Div. Micro Switch  Freeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill.  93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass.  Essex Wire Corp. Stemco  Controls Div. Mansfield, Ohio  Raytheon Co. Components Div.  Ind. Components Cper. Quincy, Mass.  94154 Wagner Electric Corp.  Tung-Sol Div. Livingston, N. J.  94222 Southco Inc. Livingston, N. J.  95263 Leccraft Mfg. Co. Inc. L. I. G., N. Y.  95354 Methode Mfg. Co. Rolling Meadows, Ill.  95712 Bendix Corp. Microwave  Devices Div. Franklin, Ind.  95987 Weckesser Co. Inc. Chicago, Ill.  Amphenol Corp. Amphenol  Controls Div. Janesville, Wis.  107464 Industrial Retaining Ring Co.  Irvington, N. J.  97702 IMC Magnetics Corp. Eastern Div.  Westbury, N. Y.  98291 Sealectro Corp. Mamaroneck, N. Y.  98410 International Electronic Research Corp.  Burbank, Calif.	90634 90763	Gulton Industries Inc. Metuchen, N. J. United-Car Inc. Chicago, Ill.
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91506 Augat, Inc. Attleboro, Mass. 91637 Dale Electronics, Inc. Columbus, Neb. 91662 Elco Corp. Willow Grove, Pa. 91929 Honeywell Inc. Div. Micro Switch Freeport, Ill. 92825 Whitso, Inc. Schiller Pk., Ill. 93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. 93410 Essex Wire Corp. Stemco Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 95263 Leecraft Mfg. Co. Inc, L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. 96791 Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. 1n Justrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastem Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.	91418	Radio Mater!als Co. Chicago, Ill.
91637 Dale Electronics, Inc. Golumbus, Neb. 91662 Elco Corp. Willow Grove, Pa. 91929 Honeywell Inc. Div. Micro Switch		Augat, Inc. Attleboro, Mass.
91662 Elco Corp. Willow Grove, Pa. 91929 Honeywell Inc. Div. Micro Switch Freeport, Ill. 92825 Whitso, Inc. Schiller Pk., Ill. 93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass. 93410 Essex Wire Corp. Stemco Controls Div. Mansfield, Ohio 84144 Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 125263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. 97701 Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. 11 Jaresville, Wis. 12 Jaresville, Wis. 13 Jaresville, Wis. 14 Jaresville, Wis. 15 Jaresville, Wis. 16 Jaresville, Wis. 17 Jaresville, Wis. 17 Jaresville, Wis. 18 Jaresville,	91637	Dale Electronics, Inc. Columbus, Neb.
Preeport, Ill.  92825 Whitso, Inc. Schiller Pk., Ill.  93332 Sylvania Electric Prod. Inc. Semiconductor Prod. Div. Woburn, Mass.  93410 Essex Wire Corp. Stemco Controls Div. Mansfield, Ohio Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass.  94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J.  94222 Southco Inc. Lester, Pa. 125263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 135354 Methode Mfg. Co. Rolling Meadows, Ill. 135712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 135987 Weckesser Co. Inc. Chicago, Ill. 136791 Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. 137464 Industrial Retaining Ring Co. Irvington, N. J. 137702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 138410 ETC Inc. Cleveland, Ohio 138978 International Electronic Research Corp. Burbank, Calif.		Elco Corp. Willow Grove, Pa.
93332 Sylvania Electric Prod. Inc. Semi- conductor Prod. Div. Woburn, Mass. 93410 Essex Wire Corp. Stemco Controls Div. Mansfield, Ohio 94144 Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 95263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.	92825	Whitso, Inc. Schiller Pk., Ill.
Controls Div. Mansfield, Ohlo 94144 Raytheon Co. Components Div. Ind. Components Cper. Quincy, Mass. 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 95263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.	93332	Sylvania Electric Prod, Inc. Semi-
Ind, Components Cper. Quincy, Mass, 94154 Wagner Electric Corp. Tung-Sol Div. Livingston, N. J. 94222 Southco Inc. Lester, Pa. 95263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 97464 In justrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.	93410	Controls Div. Mansfield, Ohio
Tung-Sol Div. Livingston, N. J.  94222 Southco Inc. Lester, Pa. 95263 Leecraft Mfg. Co. Inc. L. I. C., N. Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Frunklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.		Ind, Components Oper, Quincy, Mass,
95263 Leecraft Mfg. Co. Inc., L.I.C., N.Y. 95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 11 Janesville, Wis. 12 Indistrial Retaining Ring Co. Irvington, N.J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N.Y. 98291 Sealectro Corp. Mamaroneck, N.Y. 98410 ETC Inc. Cleveland, Ohio 189978 International Electronic Research Corp. Burbank, Calif.		Tung-Sol Div. Livingston, N.J.
95354 Methode Mfg. Co. Rolling Meadows, Ill. 95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. 17464 Injustrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio International Electronic Research Corp. Burbank, Calif.		
95712 Bendix Corp. Microwave Devices Div. Franklin, Ind. 95987 Weckesser Co. Inc. Chicago, Ill. Amphenol Corp. Amphenol Controls Div. Jaresville, Wis. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio 198978 International Electronic Research Corp. Burbank, Calif.		
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96791 Amphenol Corp. Amphenol Controls Div. Janesville, Wis. 97464 Industrial Retaining Ring Co. Irvington, N. J. 97702 IMC Magnetics Corp. Eastern Div. Westbury, N. Y. 98291 Sealectro Corp. Mamaroneck, N. Y. 98410 ETC Inc. Cleveland, Ohio 98978 International Electronic Research Corp. Burbank, Calif.	05002	
97464 Industrial Retaining Ring Co.  Irvington, N.J.  97702 IMC Magnetics Corp. Eastern Div.  Westbury, N.Y.  98291 Sealectro Corp. Mamaroneck, N.Y.  98410 ETC Inc. Cleveland, Ohio  98978 International Electronic Research Corp.  Burbank, Calif.		Amphenol Corp. Amphenol
97702 IMC Magnetics Corp. Eastern Div. Westbury, N.Y. 98291 Sealectro Corp. Mamaroneck, N.Y. 98410 ETC Inc. Cleveland, Ohio 98978 International Electronic Research Corp. Burbank, Calif.	97464	Industrial Retaining Ring Co.
98291 Sealectro Corp. Mamaroneck, N, Y, 98410 ETC Inc. Cleveland, Ohio 98978 International Electronic Research Corp.  Burbank, Calif.	97702	IMG Magnetics Corp. Eastern Div.
98410 ETC Inc. Cleveland, Ohio 98978 International Electronic Research Corp. Burbank, Calif.	98291	
98978 International Electronic Research Corp. Burbank, Calif.		
l l		International Electronic Research Corp.
	99934	

Table 6-4. Replaceable Parts

	DESCRIPTION	TQ	MFR, PART NO.	MFR. CODE	PART NO.	RS
C1 C2,3 C4,8,11,	fxd, elect .47μf 400Vdc fxd, film .01μf 200Vdc	1 3	220P47494B 192P10392	56289 56289	0160-3356 0160-0161	1
13, 15, 16, 21, 25	NOT ASSIGNED	_	_	_	_	_
C5	fxd, film,001µf 200Vdc	1	192P10292	56289	0160-0153	lı
C6	fxd, elect 20; f 15Vdc	2	30D206G015BB4	56289	0180-0300	1
G7	fxd, film .0022µf 200Vdc	1	192P22292	56289	0160-0154	1
C9	fxd, elect 4.7µf 35Vdc	1	150D475X9035B2	56289	0180-0100	1
C10	fxd, elect 100µf 50Vdc	1		09182	0180-1852	
C12	fxd, elect 490µf 85Vdc	1 1		09182 09182	0180-1888 0180-1886	$\begin{vmatrix} 1 \\ 1 \end{vmatrix}$
C14 C17	fxd, elect 300µf 250Vdc fxd, film .1µf 200Vdc	li	192P10492	56289	0160-0168	l i
C17	fxd, film .01 µf 200Vdc	1 ^	192710392	56289	0160-0161	-
C19	fxd, film 1µf 200Vdc	1	118P10592S3	56289	0160-2465	1
C20	fxd, film 80µf 300Vdc	1		09182	0180-1851	1
C22	fxd, elect lµf 35Vdc	1	150D105X9025A2	56289	0180-0291	1
C23, 24	fxd, elect 5µf 65Vdc	2		09182	0180-1836	1
C26	fxd, elect 20µf 15Vdc		30D206G015BB4	56289	0180-0300	İ
CR1	Rect. Si. 900mA 200prv	7	1N5059	03508	1901-0327	6
CR2-5	Rect, Si. 200mA 180prv	18		09182	1901-0033	8
CR6, 31	NOT ASSIGNED	-	<del>-</del>		-	-
CR7	Diode, Si, 10V 400mW	1		09182	1901-0460	1 2
CR8	Rect. Si. 400mW 10prv	2	·	09182 09182	1901-0461 1901-0033	
CR9-15 CR16	Rect. Si. 200mA 180prv Rect. Si. 400mW 10prv	1		09182	1901-0461	
CR17-21	Rect, Si. 200mA 180prv	1		09182	1901-0033	
CR22-25	Rect. Si. 900mA 200prv		1N5059	03508	1901-0327	
CR26, 27	NOT USED	-	_	-	-	-
CR28, 29	Rect. Si. 400mA 800prv	2		09182	1901-0388	2
CR30	Rect. Si. 200mA 180prv	1	12050	09182 03508	1901-0033 1901-0327	
CR32	Rect. Si. 900mA 200prv Rect. Si. 200mA 180prv	1	1N5059 ,	03308	1901-0327	
CR33 CR34	Rect. Si. 200mA 100ptv		1N3059	03508	1901-0327	
CR35	SCR Si, 2A 600prv	1 1	2N4102	02735	1884-0044	1
DS1	Lamp, Neon	1	599-124	72765	1,450-0048	1
F1	Puse Cartridge 2A @ 250V 3AG	1	312002	75915	2110-0002	5
		1		09182	9100-1854	1
Ll	Coil	•				"
Q1	SS NPN Diff. Amp. Si.	1 1	·	09182 09182	1854-6229 1854-0221	1 1
Q2 Q3, 4	NPN Diff, Amp, Si, SS PNP Si,	7		09182	1853-0099	6
Q5,7,16	NOT ASSIGNED	_	<b>.</b>	_	-	<u>-</u>
Q6	Power NPN Si.	1		09182	1854-0225	1
Q8	SS PNP Si.	1	ı	09182	1853-0099	
Q9	SS NPN SI.	6	1	09182	1854-0071	6
Q10	SS PNP SI.	1		09182	1853-0099	
Q11	SS NPN SI.	1		09182 09182	1854-0071 1853-0099	1
Q12 Q13	SS PNP SI, SS NPN SI,			09182	1854-0071	
Q13 Q14, 15	SS PNP SI.	1	1	09182	1853-0099	1
Q17-19	SS NPN Si.			09182	1854-0071	

R13	REF. DESIG.	DESCRIPTION	TQ	MFR, PART NO.	MFR. CODE	PART NO,	RS
R2	n)	fed way 28, ±5% 3W 20nnm	,	242F2025	56289	0811-1806	1
R3, 4 fxd, met, film 20K, ±1% 1/8W R5 fxd, met, film 1,5K, ±1% 1/8W R6 fxd, comp 360K, ±5% ½W 1 EB-3645 01121 0686-3648 fxd, comp 560K, ±5% ½W 1 EB-3435 01121 0686-3648 fxd, comp 1 Meg ±5% ½W 1 EB-3435 01121 0686-3648 fxd, comp 1 Meg ±5% ½W 1 EB-3435 01122 0686-3648 fxd, comp 1 Meg ±5% ½W 1 EB-3645 01122 0686-5648 fxd, comp 1 Meg ±5% ½W 1 EB-3645 01122 0686-5648 fxd, comp 1 Meg ±5% ½W 1 EB-3645 01122 0686-5648 fxd, comp 2 Meg ±5% ½W 1 EB-33CS 01122 0686-1055							l ï
RS			•				li
R6							Ĩ
R7			_	• •	1		lī
R8							l î
R10			1 -		1 1		li
R10, 17, 27, 32, 35-37, 39, 46, 78, 79  R12							li
R11, 17, 27, 32; 35-37, 39, 46, 78, 79 R12		· · · · · · · · · · · · · · · · · · ·	_	FF-1099	1 1		1
32,35-37, 39,46, 76,79 R12 R13 R14 R15 R15 R15 R15 R16 Var. ww Dual 18K-200. R18 R19 R20 R20 R21 R21 R21 R21 R22 R34 R34 R34 R34 R34 R34 R34 R34 R34 R34		var. ww 50Ka 10-rum	,		09102	2100-1554	1
R12	32, 35-37,						
R12		NOT ASSIGNED	I _	_	_	_	_
R13 fxd, comp (Selected) ±5% ½W 1 EB-3GS 01121 0686-033: fxd, comp 32A, ±5% ½W 1 EB-3GS 01121 0689-823: 01121			ļ <sup>~</sup>	242E2025	56289	0811-1606	
R14 fxd, comp 3, 3, ±5% ½W 1 EB-33G5 01121 0686-033 0689-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-823 01121 0686-384 0757-042 0757-042 0757-042 0757-042 0757-042 0757-042 0757-042 0758-824 0764 07716 0757-042 0758-824 0764 07716 0757-042 0758-824 0764 07716 0757-042 0758-824 0764 0768-824 0764 07716 0757-042 0758-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0764 0768-824 0768-824 0764 0768-824			3				1
R15			_	* -		0686-0335	Ιī
R16		• • • • • • • • • • • • • • • • • • •					Ιî
R18			1 -	GD-0203			l i
R19				Fan			li
R20			ļ •			)	i
R21 fxd, comp 390, ±5% ½W 1 EB-3915 01121 0686-3915 R22, 23 fxd, met, film 61,9K, ±1% 1/8W 1 Type CEA T-O 07716 0757-0466 R25 fxd, comp 360K, ±5% ½W EB-3645 01121 0686-3645 R26 fxd, met, film 1,5K, ±1% 1/8W R28 fxd, comp 560K, ±5% ½W EB-3645 01121 0686-5645 R29 fxd, met, film 1,5K, ±1% 1/8W R30 var. ww 5K, (Modify) 2 Type CEA T-O 07716 0757-042 R30 var. ww 5K, (Modify) 2 Type CEA T-O 07716 0757-042 R31 fxd, comp 10K, ±5% ½W 1 EB-1025 01121 0686-5645 R34 fxd, comp 6,2K, ±5% ½W 1 EB-1025 01121 0686-622 R34 fxd, comp 6,2K, ±5% ½W 1 EB-225 01121 0686-622 R34 fxd, comp 6,2K, ±5% ½W 1 EB-6225 01121 0686-6392 R38 fxd, comp (5,8K, ±5% ½W 1 EB-6255 01121 0686-6392 R42 fxd, comp 6,8K, ±5% ½W 1 EB-6255 01121 0686-622 R43 fxd, met, film 510, ±1% ½W 1 Type CEB T-O 07716 0698-514 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 5,1K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 5,1K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 10K, ±5% ½W 1 EB-5125 01121 0686-682 R44 fxd, comp 5,2K, ±5% ½W 1 EB-3035 01121 0686-6104 R46 fxd, comp 10, ±5% ½W 1 EB-3035 01121 0686-512 R46 fxd, comp 10, ±5% ½W 1 EB-3035 01121 0686-508 R54 fxd, comp 22K, ±5% ½W 1 EB-3035 01121 0686-623 R53 fxd, met, film 6,2K, ±1% 1/8W 1 Type CEA T-O 07716 0757-031 R56 var, ww 1K, (Modify) 1 Type 10-F4 11236 2100-039 R57 fxd, met, film 900, ±1% 1/8W 2 Type CEA T-O 07716 0757-031 R56 var, ww 1K, (Modify) 1 Type CEA T-O 07716 0757-031 R56 fxd, met, film 100, ±1% 1/8W 2 Type CEA T-O 07716 0757-031 R56 fxd, met, film 100, ±1% 1/8W 2 Type CEA T-O 07716 0757-031 R56 fxd, met, film 100, ±1% 1/8W 2 Type CEA T-O 07716 0757-031 R56 fxd, met, film 100, ±1% 1/8W 2 Type CEA T-O 07716 0757-031 R56 fxd, met, film			، ا			0757-0338	ī
R22, 23  fxd, met, film 61.9K <sub>0</sub> ±1% 1/8W							î
R24 fxd, met, film 43kh ±1% 1/8W							lî
R25						l .	i
R26         fxd, met, film 1,5 K <sub>0</sub> ±1% 1/8 W         Type CEA T-O         07716         0757-042           R28         fxd, comp 560 K <sub>0</sub> ±5% ½ W         EB-5645         01121         0686-564           R30         var. ww 5K <sub>0</sub> (Modify)         2         Type CEA T-O         07716         0757-042           R31         fxd, comp 1K <sub>0</sub> ±5% ½ W         1         EB-1025         01121         0686-102           R33         fxd, comp 6,2 K <sub>0</sub> ±5% ½ W         1         EB-225         01121         0686-622           R38         fxd, comp (Selected) ±5% ½ W         1         EB-225         01121         0686-622           R41         fxd, comp 12K <sub>0</sub> ±5% ½ W         1         EB-1235         01121         0686-622           R42         fxd, comp 6,8 K <sub>0</sub> ±5% ½ W         1         EB-6825         01121         0686-682           R43         fxd, met, film 510 <sub>0</sub> ±1% ½ W         1         EB-6825         01121         0686-682           R44         fxd, comp 47K <sub>0</sub> ±5% ½ W         1         EB-6825         01121         0686-682           R44         fxd, comp 51K <sub>0</sub> ±5% ½ W         1         EB-5125         01121         0686-682           R45         fxd, comp 50K <sub>0</sub> ±5% ½ W         1         EB-5125			1 .	**	1		*
R28       fxd, comp 560Ka ±5% ½W       EB-5645       01121       0686-5645         R29       fxd, met, film 1,5Ka ±1% 1/8W       Type CEA T-O       07716       0757-042:         R31       fxd, comp 1Ka ±5% ½W       1       EB-1025       01121       0686-102:         R33       fxd, comp 6,2Ka ±5% ½W       1       EB-1025       01121       0686-102:         R34       fxd, comp 3,9Ka ±5% ½W       2       EB-3925       01121       0686-622:         R34       fxd, comp 12Ka ±5% ½W       1       EB-6825       01121       0686-392:         R34       fxd, comp 12Ka ±5% ½W       1       EB-6825       01121       0686-322:         R41       fxd, comp 12Ka ±5% ½W       1       EB-6825       01121       0686-322:         R42       fxd, comp 6,8Ka ±5% ½W       1       EB-6825       01121       0686-682:         R43       fxd, met, film 510a ±1% ½W       1       Type CEB T-O       07716       0698-514         R44       fxd, comp 5,1Ka ±5% ½W       1       EB-4735       01121       0686-682:         R45       fxd, comp 100Ka ±5% ½W       1       EB-1045       01121       0686-512         R46       fxd, met, film 1Ka ±1% ½W       1       EB-5615			1				
R29			ł				
R30			ł				
R31			١,				1
R33							li
R34 fxd, comp 3,9Kn ±5% ½W  R38 fxd, comp (Selected) ±5% ½W  R41 fxd, comp 12Kn ±5% ½W  R42 fxd, comp 6,8Kn ±5% ½W  R43 fxd, comp 6,8Kn ±5% ½W  R44 fxd, comp 47Kn ±5% ½W  R45 fxd, comp 5,1Kn ±5% ½W  R46 fxd, comp 10Kn ±5% ½W  R47 fxd, comp 100Kn ±5% ½W  R48 fxd, met, film 110n ±1% ¼W  R49 fxd, ww 15Kn ±5% 10W  R50 fxd, comp 10n ±5% ½W  R51 fxd, comp 10n ±5% ½W  R52 fxd, comp 22Kn ±5% ½W  R53 fxd, met, film 6,2Kn ±1% ¼W  R55 fxd, met, film 6,2Kn ±1% ½W  R56 fxd, met, film 42,2n ±1% 1/8W  R57 fxd, met, film 900n ±1% 1/8W  R58, 59 fxd, met, film 900n ±1% 1/8W  R60 fxd, met, film 100n ±1% 1/8W  R60 fxd, met, film 900n ±1% 1/8W  R60 fxd, met, film 100n ±1% 1/8W  R60 fxd, met, film 100n ±1% 1/8W  R60 fxd, met, film 900n ±1% 1/8W  R61 fxd, met, film 100n ±1% 1/8W  R61 fxd, met, film 100n ±1% 1/8W  R61 fxd, met, film 100n ±1% 1/8W  R61 fxd, met, film 100x ±1% 1/8W  R61 fxd, met, film 100n ±1% 1/8W  R61 fxd, met, film 1			_				li
R38							
R41			2			0000-3923	1
R42       fxd, comp 6.8Kn ±5% ½W       1       EB-6825       01121       0686-682         R43       fxd, met, film 510n ±1% ½W       1       Type CEB T-O       07716       0698-514         R44       fxd, comp 47Kn ±5% ½W       1       EB-4735       01121       0686-473         R45       fxd, comp 5.1Kn ±5% ½W       1       EB-5125       01121       0686-512         R46       fxd, comp 100Kn ±5% ½W       1       EB-1045       01121       0686-512         R47       fxd, comp 560n ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met, film 1Kn ±1% ¼W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15Kn ±5% ½W       1       EB-1005       01121       0686-561         R50       fxd, comp 10n ±5% ½W       1       EB-1005       01121       0686-104         R51       fxd, comp 30Kn ±5% ½W       1       EB-3035       01121       0686-104         R51       fxd, comp 30Kn ±5% ½W       1       EB-3035       01121       0686-203         R52       fxd, met, film 6.2Kn ±1% 1/8W       1       Type CEA T-O       07716       0686-223         R53       fxd, met, film 42.2n ±1% 1/8W       1 <td< td=""><td></td><td></td><td>١.</td><td></td><td></td><td>0000 1000</td><td>  1</td></td<>			١.			0000 1000	1
R43       fxd, met, film 510a ±1% ½W       1       Type CEB T-O       07716       0698-5148         R44       fxd, comp 47Ka ±5% ½W       1       EB-4735       01121       0686-473         R45       fxd, comp 5,1Ka ±5% ½W       1       EB-5125       01121       0686-512         R46       fxd, comp 100Ka ±5% ½W       1       EB-1045       01121       0686-104         R47       fxd, comp 560a ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met, film 1Ka ±1% ½W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15Ka ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp 10a ±5% ½W       1       EB-3035       01121       0686-100         R51       fxd, comp 30Ka ±5% ½W       1       EB-3035       01121       0686-203         R52       fxd, comp 22Ka ±5% ½W       1       EB-2235       01121       0686-223         R53       fxd, met, film 6.2Ka ±1% 1/8W       Type CEA T-O       07716       0698-508         R54       fxd, ww 7.5a ±5% 10W       1       247E7255       56289       0811-189         R55       fxd, met, film 42, 2a ±1% 1/8W       1       Type CEA T-O<							1
R44       fxd, comp 47k <sub>1</sub> ±5% ½W       1       EB-4735       01121       0686-473         R45       fxd, comp 5.1k <sub>1</sub> ±5% ½W       1       EB-5125       01121       0686-512         R46       fxd, comp 100k <sub>1</sub> ±5% ½W       1       EB-1045       01121       0686-104         R47       fxd, comp 560 <sub>2</sub> ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met. film 1k <sub>2</sub> ±1% ½W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15k <sub>2</sub> ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp 10 <sub>2</sub> ±5% ½W       1       EB-1005       01121       0686-100         R51       fxd, comp 30k <sub>2</sub> ±5% ½W       1       EB-3035       01121       0686-303         R52       fxd, comp 22k <sub>2</sub> ±5% ½W       1       EB-2235       01121       0686-223         R53       fxd, met. film 6.2k <sub>2</sub> ±1% 1/8W       Type CEA T-O       07716       0698-508         R54       fxd, ww 7.5 <sub>2</sub> ±5% 10W       1       247E7255       56289       0811-189         R55       fxd, mct. film 42.2 <sub>2</sub> ±1% 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1k <sub>2</sub> (Modify)       1		fxd, comp $6.8K_h \pm 5\% \pm W$					1
R45       fxd, comp 5.1Ka ±5% ½W       1       EB-5125       01121       0686-512         R46       fxd, comp 100Ka ±5% ½W       1       EB-1045       01121       0686-104         R47       fxd, comp 560a ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met. film 1Ka ±1% ½W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15Ka ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp 10a ±5% ½W       1       EB-1005       01121       0686-100         R51       fxd, comp 30Ka ±5% ½W       1       EB-3035       01121       0686-303         R52       fxd, comp 22Ka ±5% ½W       1       EB-2235       01121       0686-223         R53       fxd, met. film 6.2Ka ±1% 1/8W       Type CEA T-O       07716       0698-508         R54       fxd, ww 7.5a ±5% 10W       1       247E7255       56289       0811-189         R55       fxd, mot. film 42.2a ±1% 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film 900a ±1% 1/8W       2       Type C							1
R46       fxd, comp 100Ka ±5% ½W       1       EB-1045       01121       0686-104         R47       fxd, comp 560a ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met. film 1Ka ±1% ½W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15Ka ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp 10a ±5% ½W       1       EB-1005       01121       0686-100         R51       fxd, comp 30Ka ±5% ½W       1       EB-3035       01121       0686-303         R52       fxd, comp 22Ka ±5% ½W       1       EB-2235       01121       0686-223         R53       fxd, met. film 6.2Ka ±1% 1/8W       Type CEA T-O       07716       0698-508         R54       fxd, ww 7.5a ±5% 10W       1       247E7255       56289       0811-189         R55       fxd, mot. film 42.2a ±1% 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film 900a ±1% 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film 162Ka ±1% ½W       1		The state of the s	•				1
R47       fxd, comp 560a ±5% ½W       1       EB-5615       01121       0686-561         R48       fxd, met. film 1Ka ±1% ½W       Type CEB T-O       07716       0757-033         R49       fxd, ww 15Ka ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp 10a ±5% ½W       1       EB-1005       01121       0686-100         R51       fxd, comp 30Ka ±5% ½W       1       EB-3035       01121       0686-303         R52       fxd, comp 22Ka ±5% ½W       1       EB-2235       01121       0686-223         R53       fxd, met. film 6.2Ka ±1% 1/8W       1       Type CEA T-O       07716       0698-508         R54       fxd, mot. film 42.2a ±1% 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type CEA T-O       07716       0757-031         R57       fxd, met. film 900a ±1% 1/8W       2       Type CEA T-O       07716       0757-109         R58, 59       fxd, met. film 900a ±1% 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film 162Ka ±1% ½W       1       Type CEA T-O       07716       0757-031         R61       fxd, met. film 6			1				1
R48       fxd, met. film $1K_0 \pm 1\% \frac{1}{4}W$ Type CEB T-O       07716       0757-033         R49       fxd, ww $15K_0 \pm 5\% 10W$ 1       247E1535       56289       0815-004         R50       fxd, comp $10_0 \pm 5\% \frac{1}{2}W$ 1       EB-1005       01121       0686-100         R51       fxd, comp $30K_0 \pm 5\% \frac{1}{2}W$ 1       EB-3035       01121       0686-303         R52       fxd, comp $22K_0 \pm 5\% \frac{1}{2}W$ 1       EB-2235       01121       0686-223         R53       fxd, met. film $6.2K_0 \pm 1\% 1/8W$ Type CEA T-O       07716       0698-508         R54       fxd, ww $7.5_0 \pm 5\% 10W$ 1       247E7255       56289       0811-189         R55       fxd, met. film $42.2_0 \pm 1\% 1/8W$ 1       Type CEA T-O       07716       0757-031         R56       var. ww $1K_0$ (Modify)       1       Type CEA T-O       07716       0757-109         R57       fxd, met. film $900.0 \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-040         R58,59       fxd, met. film $900.0 \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900.0 \pm 1\% 1/8W$ Type CEA T-O       07716       0757-109         <							1
R49       fxd, ww 15Ka ±5% 10W       1       247E1535       56289       0815-004         R50       fxd, comp $10a$ ±5% $\frac{1}{2}$ W       1       ER-1005       01121       0686-100         R51       fxd, comp $30Ka$ ±5% $\frac{1}{2}$ W       1       EB-3035       01121       0686-203         R52       fxd, comp $22Ka$ ±5% $\frac{1}{2}$ W       1       EB-2235       01121       0686-223         R53       fxd, met. film $6.2Ka$ ±1% $1/8W$ Type CEA T-O       07716       0698-508         R54       fxd, ww 7.5a ±5% 10W       1       247E7255       56289       0811-189         R55       fxd, mct. film $42.2a$ ±1% $1/8W$ 1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type CEA T-O       07716       0757-109         R57       fxd, met. film $900a$ ±1% $1/8W$ 2       Type CEA T-O       07716       0757-109         R58, 59       fxd, met. film $900a$ ±1% $1/8W$ 2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900a$ ±1% $1/8W$ Type CEA T-O       07716       0757-031         R61       fxd, met. film $162Ka$ ±1% $\frac{1}{2}W$ 1       Type CEC T-O       07716       0757-031 <td></td> <td></td> <td>  1</td> <td></td> <td></td> <td></td> <td>1</td>			1				1
R50       fxd, comp $10_A \pm 5\% \frac{1}{2}W$ 1       EB-1005       01121       0686-100         R51       fxd, comp $30K_A \pm 5\% \frac{1}{2}W$ 1       EB-3035       01121       0686-303         R52       fxd, comp $22K_A \pm 5\% \frac{1}{2}W$ 1       EB-2235       01121       0686-223         R53       fxd, met. film $6.2K_A \pm 1\% 1/8W$ Type CEA T-O       07716       0698-508         R54       fxd, ww $7.5_A \pm 5\% 10W$ 1       247E7255       56289       0811-189         R55       fxd, mct. film $42.2_A \pm 1\% 1/8W$ 1       Type CEA T-O       07716       0757-031         R56       var. ww $1K_A$ (Modify)       1       Type 110-F4       11236       2100-039         R57       fxd, met. film $900_A \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-109         R58, 59       fxd, met. film $100_A \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900_A \pm 1\% 1/8W$ Type CEA T-O       07716       0757-109         R61       fxd, met, film $102K_A \pm 1\% \frac{1}{2}W$ 1       Type CEC T-O       07716       0757-031			١.	J			Ι.
R51						i	1
R52       fxd, comp $22K_{\Delta} \pm 5\% \frac{1}{2}W$ 1       EB-2235       01121       0686-223         R53       fxd, met. film $6.2K_{\Delta} \pm 1\% 1/8W$ Type CEA T-O       07716       0698-508         R54       fxd, ww 7,5 $_{\Delta} \pm 5\% 10W$ 1       247E7255       56289       0811-189         R55       fxd, mot. film 42.2 $_{\Delta} \pm 1\% 1/8W$ 1       Type CEA T-O       07716       0757-031         R56       var. ww 1 $K_{\Delta}$ (Modify)       1       Type 110-F4       11236       2100-039         R57       fxd, met. film 900 $_{\Delta} \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film 100 $_{\Delta} \pm 1\% 1/8W$ 2       Type CEA T-O       07716       0757-040         R60       fxd, met. film 900 $_{\Delta} \pm 1\% 1/8W$ Type CEA T-O       07716       0757-109         R61       fxd, met. film 162 $K_{\Delta} \pm 1\% \frac{1}{2}W$ 1       Type CEC T-O       07716       0757-031			1				1
R53       fxd, met. film $6.2K_0 \pm 1\%$ 1/8W       Type CEA T-O       07716       0698-508         R54       fxd, ww $7.5_0 \pm 5\%$ 10W       1       247E7255       56289       0811-189         R55       fxd, met. film $42.2_0 \pm 1\%$ 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1K <sub>0</sub> (Modify)       1       Type 110-F4       11236       2100-039         R57       fxd, met. film $900_0 \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film $100_0 \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900_0 \pm 1\%$ 1/8W       Type CEA T-O       07716       0757-109         R61       fxd, met, film $162K_0 \pm 1\% \frac{1}{2}$ W       1       Type CEC T-O       07716       0757-031			_	N .		1	1
R54       fxd, ww 7,5a±5% 10W       1       247E7255       56289       0811-189         R55       fxd, mct. film 42,2a±1% 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type 110-F4       11236       2100-039         R57       fxd, met. film 900a±1% 1/8W       2       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film 100a±1% 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film 900a±1% 1/8W       Type CEA T-O       07716       0757-109         R61       fxd, met. film 162Ka±1%½W       1       Type CEC T-O       07716       0757-031			1		1	1	1
R55       fxd, mct. film $42.2_0 \pm 1\%$ 1/8W       1       Type CEA T-O       07716       0757-031         R56       var. ww 1Ka (Modify)       1       Type 110-F4       11236       2100-039         R57       fxd, met. film $900_0 \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film $100_0 \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900_0 \pm 1\%$ 1/8W       Type CEA T-O       07716       0757-109         R61       fxd, met, film $162$ Ka $\pm 1\%$ $\frac{1}{2}$ W       1       Type CEC T-O       07716       0757-031						1	
R56       var. ww $1K_A$ (Modify)       1       Type $110$ -F4       11236       2100-039         R57       fxd, met. film $900_A \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-109         R58,59       fxd, met. film $100_A \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met. film $900_A \pm 1\%$ 1/8W       Type CEA T-O       07716       0757-109         R61       fxd, met. film $162K_A \pm 1\%$ 1/2W       1       Type CEC T-O       07716       0757-031						0811-1894	1
R57							1
R58,59       fxd, met, film $100_0 \pm 1\%$ 1/8W       2       Type CEA T-O       07716       0757-040         R60       fxd, met, film $900_0 \pm 1\%$ 1/8W       Type CEA T-O       07716       0757-109         R61       fxd, met, film $162K_0 \pm 1\%$ 1/2W       1       Type CEC T-O       07716       0757-031					ŧ.	2100-0391	1
R60 fxd, met. film $900_0 \pm 1\%$ 1/8W Type CEA T-O 07716 0757-109 fxd, met. film $162K_0 \pm 1\%$ 1 Type CEC T-O 07716 0757-031						0757-1099	1
R61 fxd, met, film $162K_0 \pm 1\% \frac{1}{2}W$ 1 Type CEC T-O 07716 0757-031			2			•	1
1					•		
DE2	R61	· · · · · · · · · · · · · · · · · · ·				0757-0311	1
	R62	fxd, met. film 750, ±1% 1/8W	2	Type CEA T-O	07716	0757-0420	1
R63 var, ww 5Kn (Modify) Type 110-F4 11236 2100-182		var, ww 5Kn (Modify)	1	Type 110-F4			1
R64,65 fxd, met. film 12K <sub>A</sub> ±1% 1/8W 2 Type CEA T-O 07716 0698-508	R64,65	fxd, met. film 12K <sub>4</sub> ±1% 1/8W	2	Type CEA T-O	07716	0698-5088	1

REF. DESIG.	DESCRIPTION	<u>"Q</u>	MFR, PART NO.	MFR. CODE	PART NO.	RS
R66, 67	fxd, met. film 3.40Ka ±1% \}W	2	Type CEB T-O	07716	0698-4642	, 1
R68, 69	fxd, met, film 365, ±1% \{W	2	Type CEP T-O	07716	0757-0723	1
R70,71	fxd, met, film $3K_{\Delta} \pm 1\%$ 1/8W	4	Type CEA T-O	07716	0757-1093	, 1
R70,71	var. ww 250 <sub>0</sub> (Modify)	ı	Type 110-F4	11236	2100-0439	1
R73	fxd, met, film 750 <sub>A</sub> ±1% 1/8W	•	Type CEA T-O	07716	0757-0420	- 1
R74	fxd, met, film 9,09K <sub>0</sub> ±1% 1/8W	ı	Type CEA T-O	07716	0757-0288	1
R75	fxd, met. film 3Ka ±1% 1/8W	_	Type CEA T-O	07716	0757-1093	
R76,77	fxd, met. film 1.50 ±1% 1/8W		Type CEA T-O	07716	0757-0427	
R80	fxd, comp 33K <sub>0</sub> ±5% ½W	1	EB-3335	01121	0686-3335	1
R81	fxd, ww 500 ±5% 5W	ī	Type oXM	56289	0811-1854	1
R82	fxd, comp 1.5M ±5% \}W	ì	EB-1555	01121	0686-1555	1
R83	fxd, comp 1.6K <sub>h</sub> ±5% ½W	ī	EB-1625	01121	0686-1625	1
R84	fxd, ww 2 <sub>0</sub> ±5% 3W 20ppm	ī	242E2R05	56289	0811-1831	1
R85	fxd, met. film 3K <sub>h</sub> ±1% 1/8W	_	Type CEA T-O	07716	0757-1093	1
R86	fxd, met, film 6.2Kg ±1% 1/8W		Type CEA T-O	07716	0698-5087	
R87	fxd, ww 3K <sub>2</sub> ±5% 3W 20ppm	1	242E3025	56289	0812-0010	1
R88	fxd, comp 1.5K <sub>1</sub> ±5% 1W	î	GB-1525	01121	0689-1525	ì
R89	fxd, ww 2200 ±5%	ī	GD 11111	09182	0811-1763	1
R90	fxd, comp 6,2K <sub>0</sub> ±5% 1W	ī	GB-6225	01121	0689-6225	1
R91	fxd, comp $39K_0 \pm 5\% \frac{1}{2}W$	ī	EB-3935	01121	0686-3935	1
R92	fxd, comp 43K <sub>0</sub> ±5% ½W	ī	EB-4335	01121	0686-4335	1
R93	fxd, comp $10K_0 \pm 5\% \frac{1}{2}W$	2	EB-1035	01121	0686-1035	1
R94	fxd, comp 120K <sub>1</sub> ±5% ½W	ĩ	EB-1245	01121	0686-1245	- 1
R95	fxd, comp 10K <sub>0</sub> ±5% ½W	1	EB-1035	01121	0686-1035	
R96	fxd, comp 3.9 $K_A \pm 5\% \frac{1}{2}W$		EB-3925	01121	0686-2025	ì
R97	fxd, comp $16K_0 \pm 5\% \frac{1}{2}W$	1	EB-1635	01121	0686 - 1635	1
R98	fxd, comp 2,2 $K_1 \pm 5\% \frac{1}{2}W$	î	EB-2225	01121	0686-2225	1
R99	fxd, comp $13K_0 \pm 5\% \frac{1}{2}W$	li	EB-1335	01121	0686-1355	1
R100	fxd, comp 330 <sub>A</sub> ±5% 1W	i	GB-3315	01121	0689-3315	1
R101	fxd, comp $22_0 \pm 5\% \frac{1}{2}W$	i	EB-2205	01121	0686-2205	1
R102	fxd, comp $100_{\Lambda} \pm 5\% \frac{1}{2}W$	li	EB-1015	01121	0686-1015	1
R102	fxd, comp $1K_0 \pm 5\% \frac{1}{2}W$	i	EB-1025	01121	0686-1025	1
R104	fxd, comp 4,7 <sub>0</sub> ±5% ½W	lî	EB-0475	01121	0698-0001	1
FULN	IXd, comp 4,7A 20% 3 W	1 1				
Sl	Switch-SPST ON/OFF	1	T110-72	73559	3101-1055	1
S2	Meter Switch-Wafer	1	,	09182	3100-1910	1
m)	Transformer, Power	1		09182	9100-1825	1
T1 T2	Transformer, Pulse	i	,	09182	9100-1824	î
T3	Transformer, Bias	î		09182	9100-1826	1
13	itgiistotiliet, bids					1
VR1,2	Diode, Zener 6.2V	2	1 N 8 2 1	06486	1902-0761	2
VR3	Diode, Zener 40,2V 1,5W	1		09182	1902-0431	1
VR4	Diode, Zener 16.2V 400mW	1		09182	1902-0184	1
VR5,6	Diode, Zener 4,22V 400mW	2		09182	1902-3070	2
i				١	•	
		l				
	MISCELLANEOUS		,			
	Chassis Assembly, Right	ı		09182	5060-6118	
	Chassis Assembly, Left	Ιī		09182	5060-6119	
1	Heat Sink	Ιi		09182	5020-5566	- 1
1	Front Panel (Blank)	Ιī	}	09182	5000-6062	
	Front Panel (Includes Components)	li		09182	06207-60002	[
1 .	P. C. Board (Includes Components)	l î		09182	06207-60020	
1	Knob, pointer 17/64 insert, Black	l î	1	09182	0370-0101	1
1	" ob, ½ dia. 3/16 insert, Red	li		09182	0370-0179	1
I	) 20, 2 010, 0, 20 moore, nou	I -		l		

ppp				MFR.	<b>€</b>	
ref. Desig.	DESCRIPTION	TQ	MFR. PART NO.	CODE	FART NO.	rs
	Knob, Black, 5/8 dia, 1/4 insert, with arrow Knob, Black, 5/8 dia, 1/4 insert Meter, 2-1/4", Dual Scale, 0-200V, 0-240mA Spring, Meter Bezel, Meter, 1/6 Mod. Cable Clamp (1/4 I. D.) Barrier Strip Jumper, Barrier Strip Rubber Bumper Rubber Bumper Rubber Bumper, P. C. Board Line Cord, Plug PH151, 7-1/2 ft. Strain Relief Bushing, Line Gord 5 Way Binding Post, Maroon 5 Way Binding Post, Black Fuseholder Lockwasher, Fuseholder Nut Fuseholder Washer, Neoprene, Fuseholder Fastener, Covers Mica Insulator Q6 Insulator, Transistor Pin Q6 Insulator, Q6 Carton End Caps	11 141318431112111812112	T4-4  422-13-11-013  MB50 4072  KH-4096  SR-5P-1  DF21Mn  DF21Bc  342014  1224-08  903-12  901-2  C8091-632-24B  734	09182 09182 09182 09182 09182 79307 09182 71785 87575 87575 70903 28520 58474 75915 78189 75915 78189 75915 89032 08530 09182 09182 09182	0370-0084 0370-0137 1120-1231 1460-0720 4040-0295 1400-0330 0360-1234 0360-1143 0403-0086 8120-0050 0400-0013 1510-0040 1510-0039 1400-0084 2190-0037 2950-0038 1400-0090 0510-0275 0340-0174 0340-0166 0340-0168 9211-0848 9220-1218	1 1 1 1 1 1 1 1 1 1 1 1 2 1 2 1 1 2 1
				ı		
,						

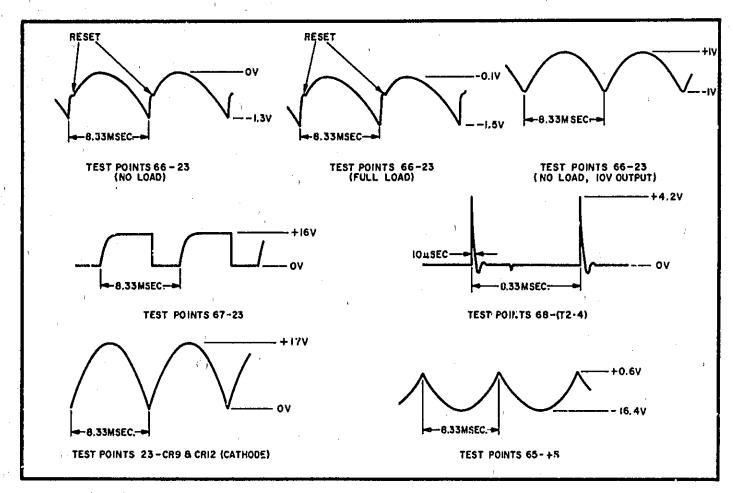
## SECTION VII CIRCUIT DIAGRAMS

This section contains the circuit diagrams necessary for the operation and maintenance of this power supply. Included are:

a. Component Location Diagram, Figure 7-1, which shows the physical location and reference designator of parts mounted on the printed

wiring board.

b. Schematic Diagram, Figure 7-2, which illustrates the circuitry for the entire power suply. Voltages are given adjacent to test points, identified by encircled numbers on the schematic and printed wiring board.



#### NOTES:

- I. ALL WAVEFORMS TAKEN WITH HISVAC, 60Hz, SINGLE-PHASE INPUT AT MAXIMUM RATED OUTPUT VOLTAGE WITH NO LOAD CONNECTED (EXCEPT B AND C INDICATED). WAVEFORM AMPLITUDES ARE TYPICAL ±10%.
- 2. OSCILLOSCOPE DC COUPLED AND REFERENCED TO TEST POINT 23 UNLESS OTHERWISE INDICATED.
- 3. FOR CLARITY, WAVEFORMS ARE NOT DRAWN TO SCALE.

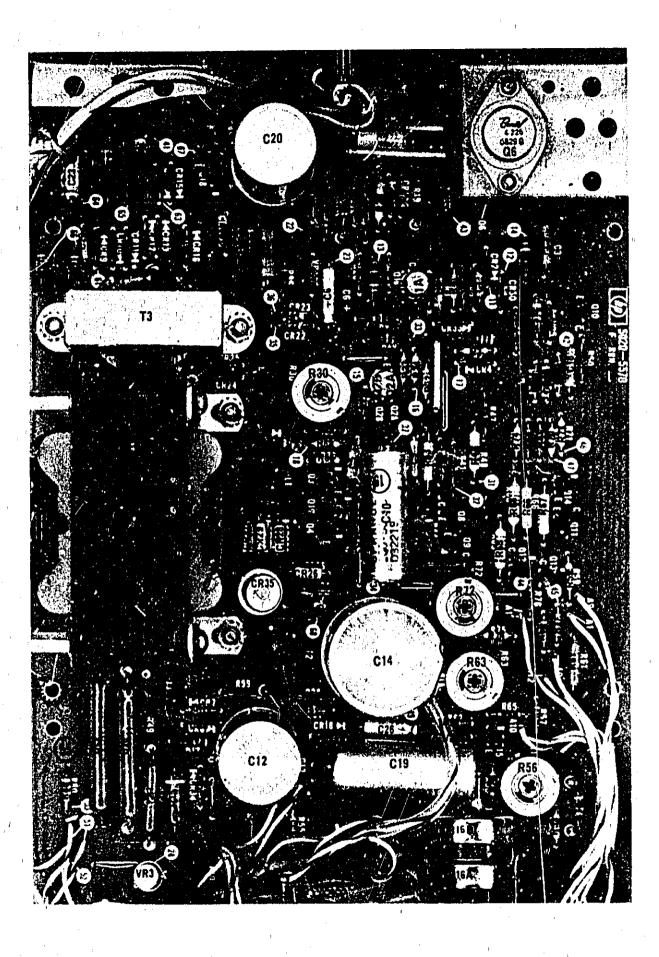
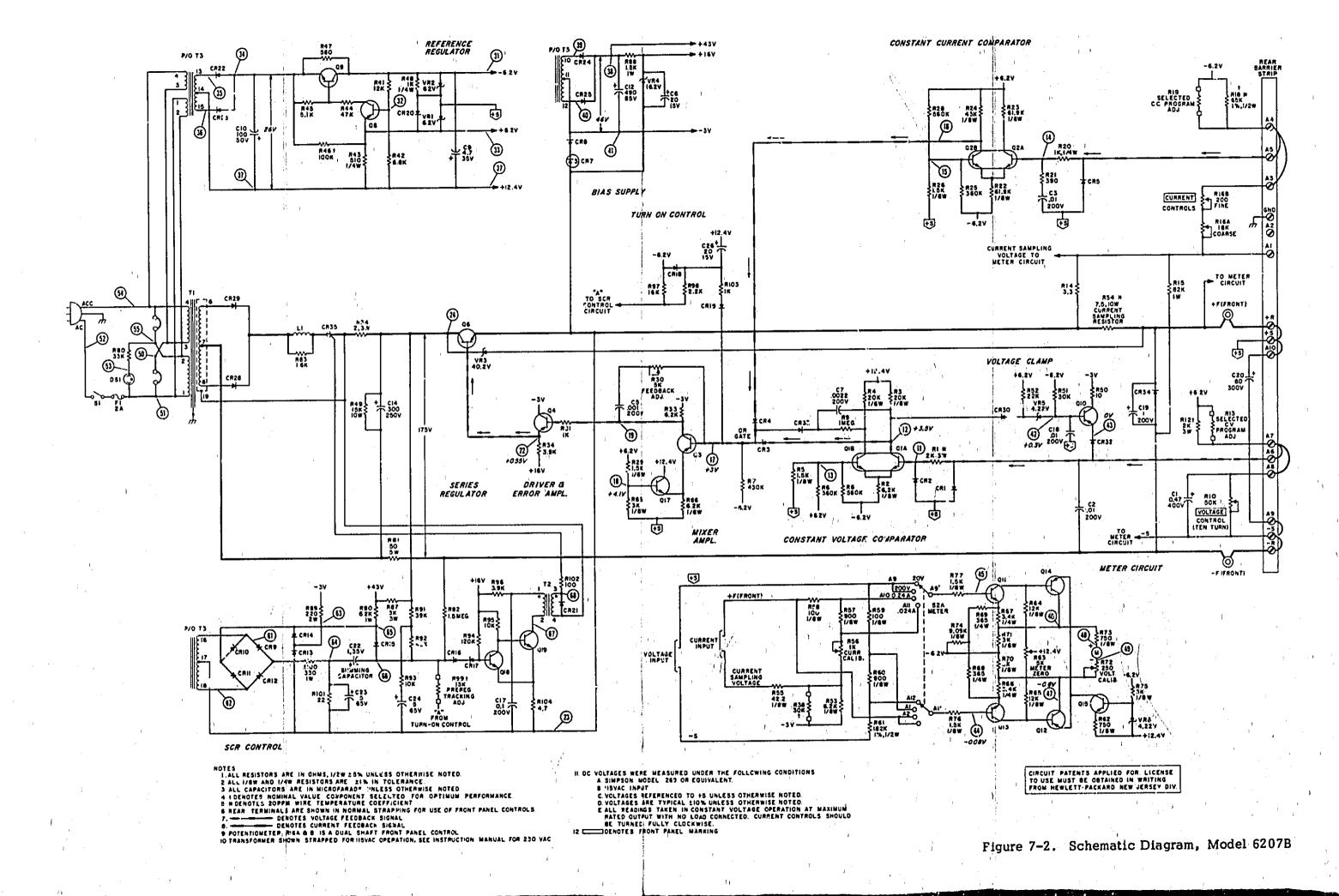


Figure 7-1. Component Location



# MANUAL CHANGES Model 6207B DC Power Supply Manual HP Part No. 06207-90003

Make all corrections in the manual according to errate below, then check the following table for your power supply serial in number and enter any listed change(s) in the manual.

Number	CHANGES
01656-01775 01776-02436 02436-02615 02616-03035 03036-3305 0306-3755 03756-03785	Errato  1  1, 2  1, 2, 3, 4  1 thru 5  1 thru 6  1 thru 7  1 thru 8  1 thru 9  1 thru 10
	01486-01655 01656-01776 01776-02436 02436-02615 02616-03035 03036-3305 3306-3755 3756-03785

# ERRATA:

On the title page, change the HP Part No. of the manual from 06207-90002 to 06207-90003.

Page 5-8, Paragraph 4-56, Step (g), change "34mVdc" to "1.5mVdc".

Page 5-8, Paragraph 5-48, Step (i), change "34mVdc" to "1.5mVdc".

In the replaceable parts table, change CR28 and CR29 to HP Part No. 1901-0330.

#### CHANGE 1:

In the replaceable parts table, make the following change: Terminal Strip: Add, HP Part No. 0360-0401.

#### CHANGE 7:\_

In the replaceable parts table, change power transformer T1 to HP Part No. 5080-7183.

#### **CHANGE 3:**

The Serial Prefix of this unit has been changed to 1149A. This is the only change.

# ERRATA:

Make the following additions to the parts list options:

Option 08, 10-turn current control. Resistor, variable, 10-turn, 20kΩ, HP Part N 2100-1867.

Option 13, Decadial vo. ...ge control. Turns-counting dial, HP Part No. 1140-0020.

Option 14, Decadial current control. Resistor, variable, 10-turn,  $20k\Omega$ , HP Part No. 2100-1867. Turns counting dial, HP Part No. 1140-0020.

Option 28, 230 Vac input. Fuse, 2A, normal.

Change the values of the components in the contact protection network in Figure 6-6 to .004 $\mu$ F and 125 $\Omega$ .

# **CHANGE 4:**

In the parts list, change the HP Part No. of rubber bumper 0408-0088 to 0403-0002.

## ERRATA:

In Table 1-1, change the INTERNAL IMPEDANCE AS A CONSTANT VOLTAGE SOURCE (Output Impedance) specification to read as follows: Output Impedance (Typical): Approximated by a 20 milliohm resistance in series with a 1 microhenry inductance.

The standard colors for this instrument are now mint gray (for front panel) and olive gray (for all other external surfaces). Option X95 designates use of the former color scheme of light gray and blue gray. Option A85 designates use of a light gray front panel with olive gray used for all other external surfaces. New part numbers are shown on next page.

In the parts list, change HP Part No. of pilot lamp DS1 to 1450-0566.

#### CHANGE 5:

In the parts list, change the HP Part No. of transistor Q4 to 1853-0224.

## **ERRATA:**

Effective January 1st, 1977, Option 008 (10-turn current control) has been redesignated Option 009. Also, Options 013 (decadial for voltage control) and 014 (10-turn current control with decadial) are no longer available individually, but they are available comined into a single new option designated Option 015. Make these changes wherever Option 008, 013, or 014 is mentioned in the manual.

The front panel binding posts have been changed to a type with better designed insulation. Delete the two types of posts listed on page 6-8 of the parts list and add: black binding post, HP Part No. 1510-0114 (qty. 2); and red binding post, HP Part No. 1510-0115 (qty. 1).

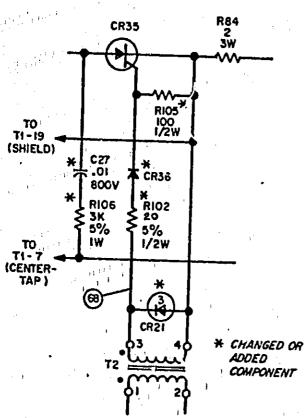
#### **CHANGE 6:**

The preregulator circuit has been revised to eliminate turn-on overshoot. The revised portion of the circuit is shown on next page. The required parts list changes are as follows: (a) Change R102 to 20 ohms, 5%, 1/2W, HP Part No. 0686-2005; (b) Add R105, 100 ohms, 5%, 1/2W, 0686-1015; (c) Add R106, 3k, 5%, 1W, 0689-3025; (d) Add C27, 0.01 $\mu$ F, 800V, 0160-4569; (e) Change CR21 to HP Part No. 1901-0460; (f) Add CR36, HP Part No. 1901-0033.

Manual Changes/Model 6207B / , Manual HP Part No. 06207-90003

Page - 2 -

		HP PART NUMBER				
	DESCRIPTION	STANDARD	OPTION A85	OPTION X95		
	Front Panel, Lettered	06207-60003	06207-60001	4		
en en en en en en en en en en en en en e	Heat Sink, Rear	5060-7965	<b>4</b>	5060-6120		
	Chassis, Right Side	5060-7956	,	5060-6118		
	Chassis, Luft Side	5060-7955	◀	5060-6119		
	Cover, Top	5000-9424	<b>4</b>	5000-6061		
	Rack Kit (accessory)	14523A	14523A-A85	4		



Preregulator Circuit, part of Change of

## **ERRATA:**

The blue-gray meteribezel has been replaced by a black one, HP Part No. 4040-0414.

The corrugated shipping carton for this model has been changed to HP Part No. 9211-2570. Two 9220-2703 floater pads are used.

For all instruments delivered on or after July 1, 1978, change the HP Part No. for fuseholder from 1400-0084 to fuseholder body 2110-0564 and fuseholder carrier 2110-0565. Change the HP Part No. for fuseholder nut from 2950-0038 to 2110-0569. If old fuseholder must be replaced for any reason, replace complete fuseholder and nut with new fuseholder parts. Do not replace new parts with old parts.

## CHANGE 7:

In the parts list, change the HP Part No. for the binding posts and associated

hardware to the following:

Red binding post, qty 2: 1510-0091 Terminal lug, qty 2: 0360-0042 Lockwasher, qty 1: 2190-0056

Nut, qty 1 : 2500-0001

Black binding post, qty 1:1610-0107 Terminal lug, qty 1:0360-1190

Nut, qty 3 : 2950-0144

#### CHANGE 8:

In the replaceable parts list, change switch S1 to HP Part Number 3101-2424. On the Schematic diagram change S1 to show two switch sections, one which breaks the AC Line (as shown), the other breaks the ACC Line.

## CHANGE 9:

In the replaceable parts list and on the schematic, change R16 to var. ww 20k tenturn HP P/N 2100-1867 qty 1. Also delete: Knob,17/64 insert and Knob 3/16 insert. Add: Knob, round HP P/N 0370-0137 qty 1. This change eliminates Option 009 because Option 009 is now standard equipment.

#### CHANGE 10:

In the replaceable parts list, change R19 to 1M1 1% 1/8W, HP Part No. 0757-0344; and VR2 to 6.2V 2%, HP Part No. 1902-0509.

10/18/82